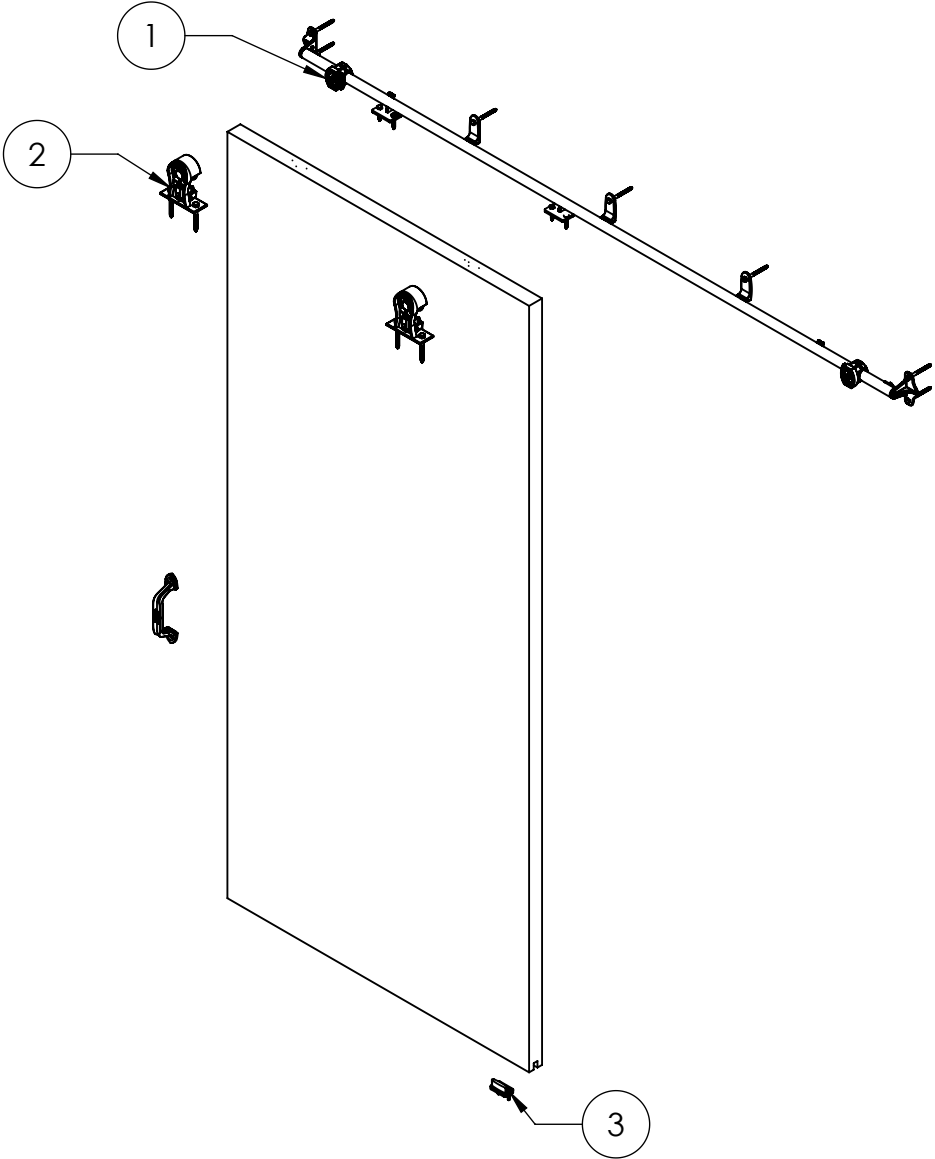
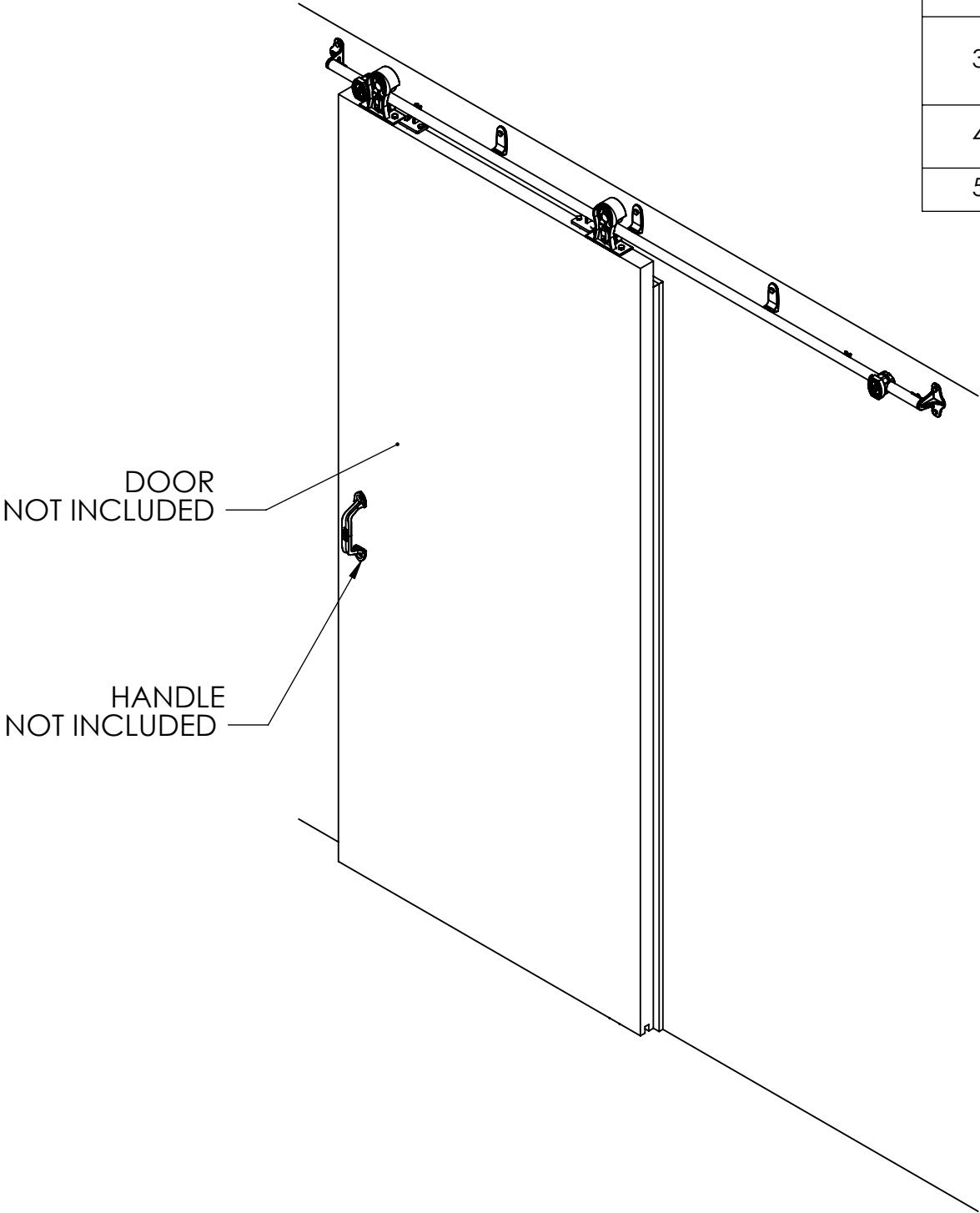


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	310-20-180	No.1 Allith sliding soft-stop track assembly with 1-5/8" offset for finished openings 36" wide and under.	Cast Iron and Steel	Black RAL 9005 (25-35 satin black)	78"	1
2	310-30-220	Hanger No.8-H4	Cast Iron	Black RAL 9005 (25-35 satin black)	0	2
3	370-60-121	Door guide No.50	Steel	Black RAL 9005 (25-35 gloss)	0	1
4	720-10-120	Retail packaging Scheme 010 for Series 180 track system	Cardboard Grade 200# Min.	Kraft Brown	0	1
5	780-10-210	Labor for track boxing	0	0	0	1



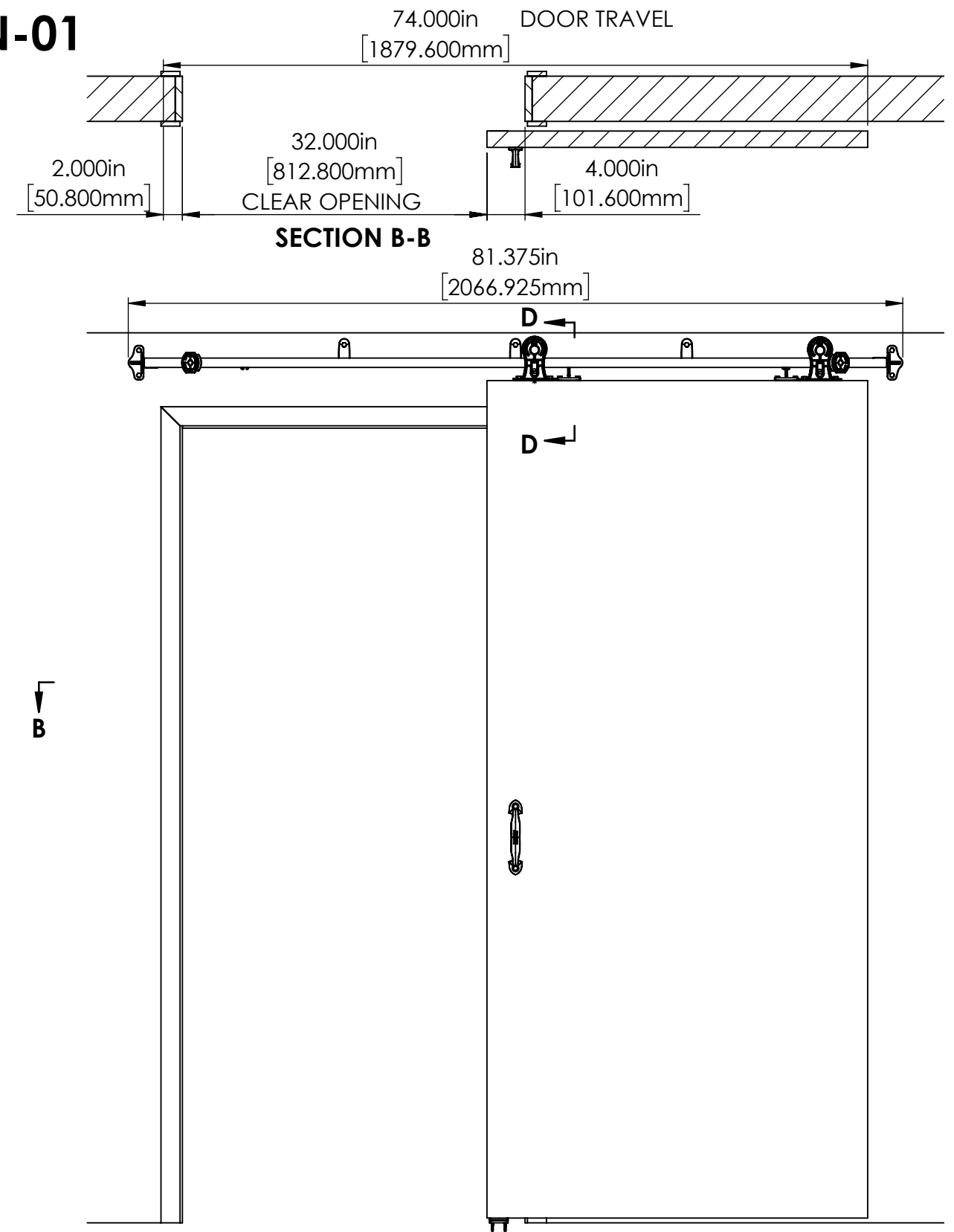
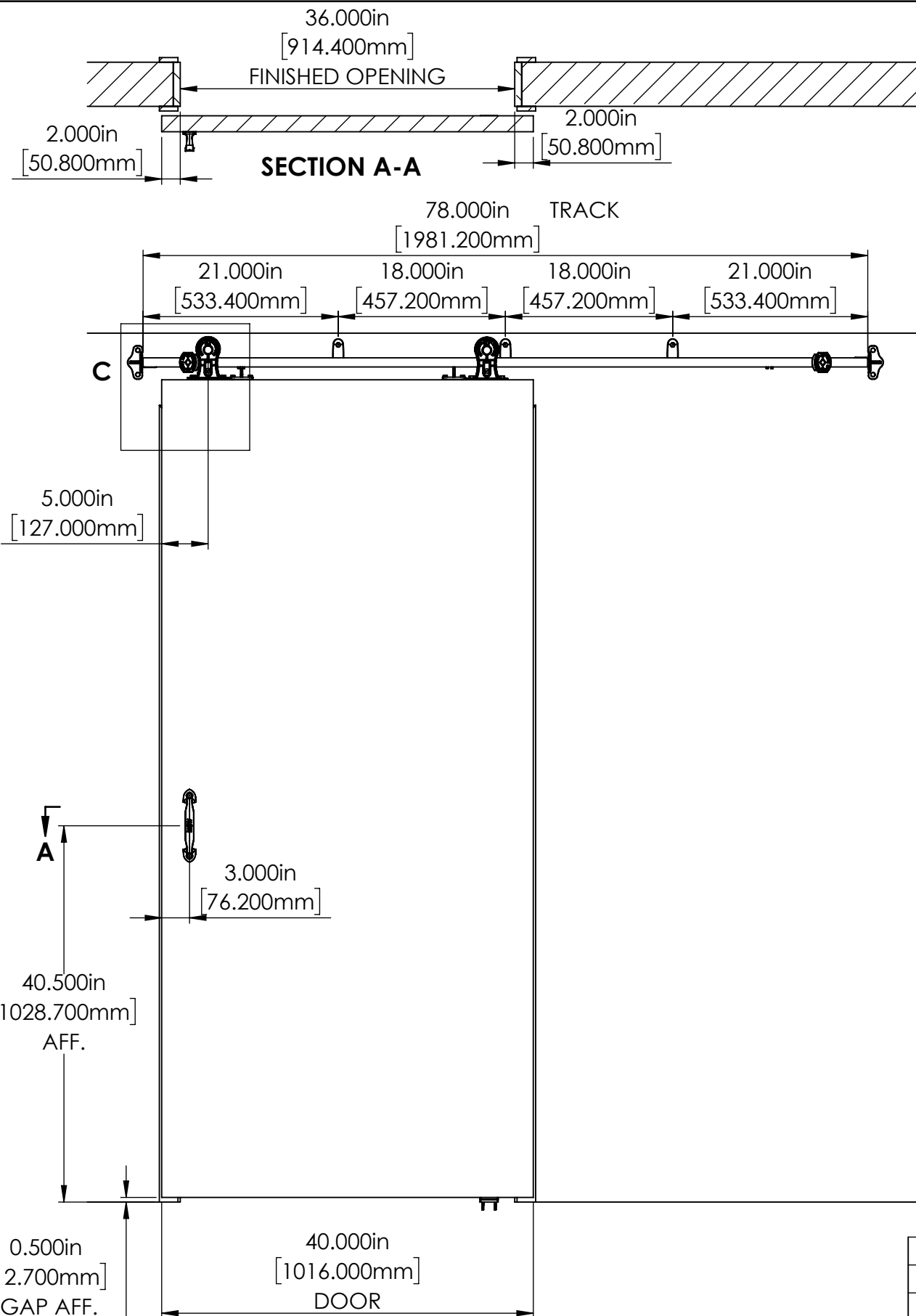
REV.	DESCRIPTION	DATE	BY	APPR'D
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TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:15	


ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.101 Allith sliding door track system for finished openings 40" wide and under.	
SIZE B	P/N 310-10-570
REV.	

CONDITION-01



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ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
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BREAK ALL SHARP EDGES

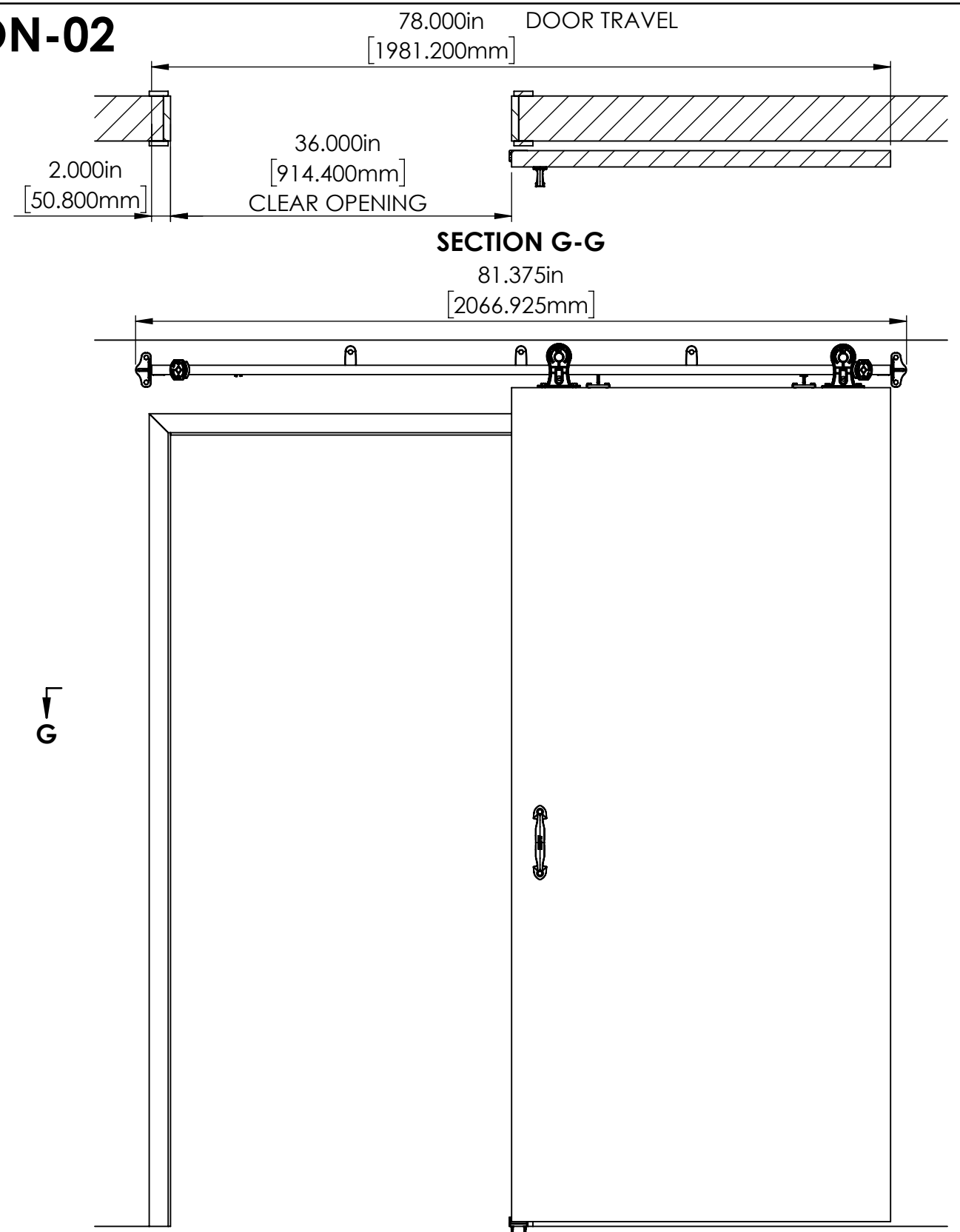
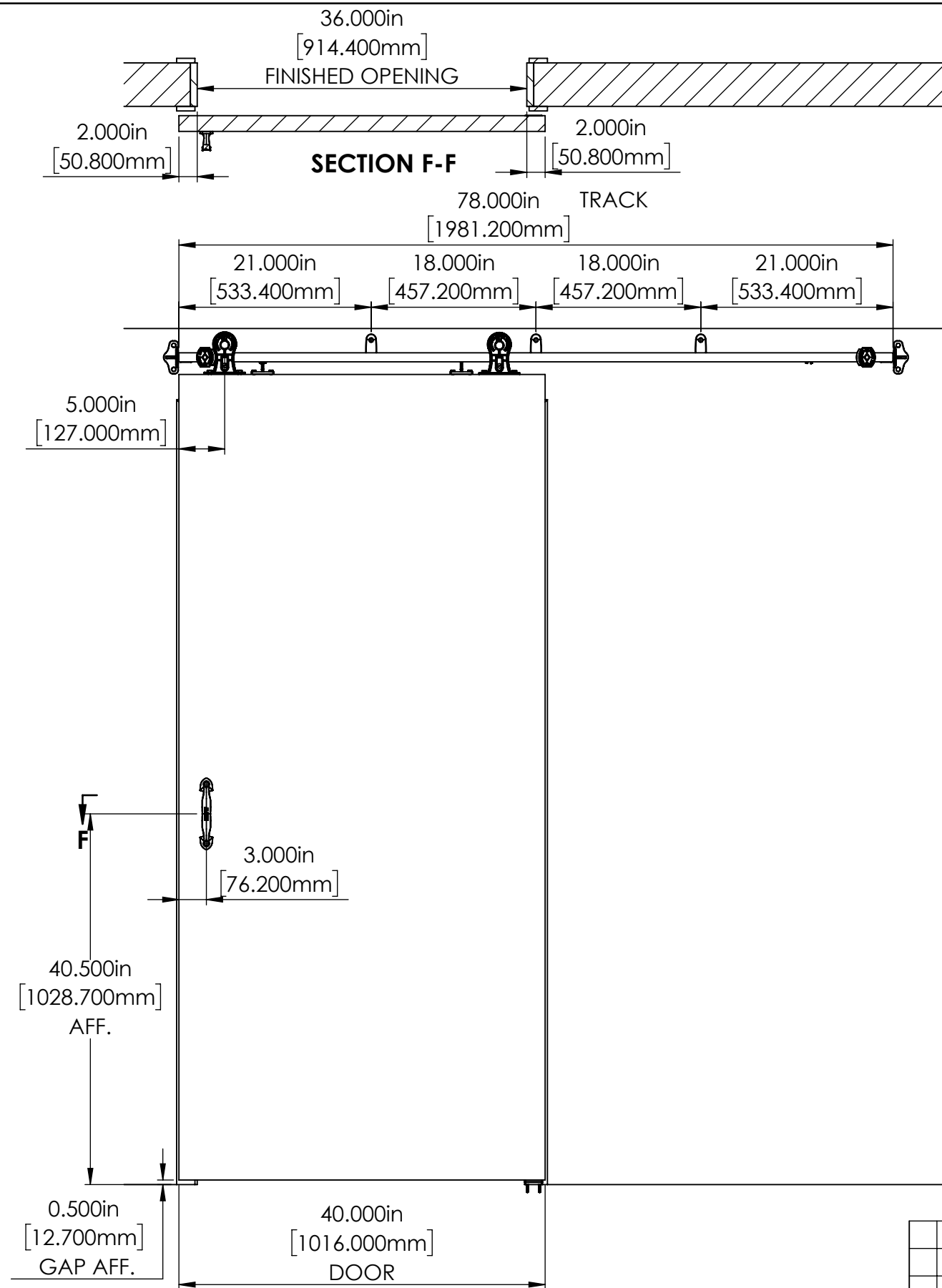
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APPROVED BY	APPROVED DATE
SHEET 2 OF 5	
SCALE: 1:15	THIRD ANGLE PROJECTION

**ALLITH
MANUFACTURING
COMPANY**

	DESCRIPTION
TE	No.101 Allith sliding door track system for finished openings 40" wide and under.


SIZE B	P/N 310-10-570	RE
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CONDITION-02



REV.	DESCRIPTION	DATE	BY	APPR'D
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.XX= $\pm .015$
.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 3 OF 5	 THIRD ANGLE PROJECTION
SCALE: 1:15	

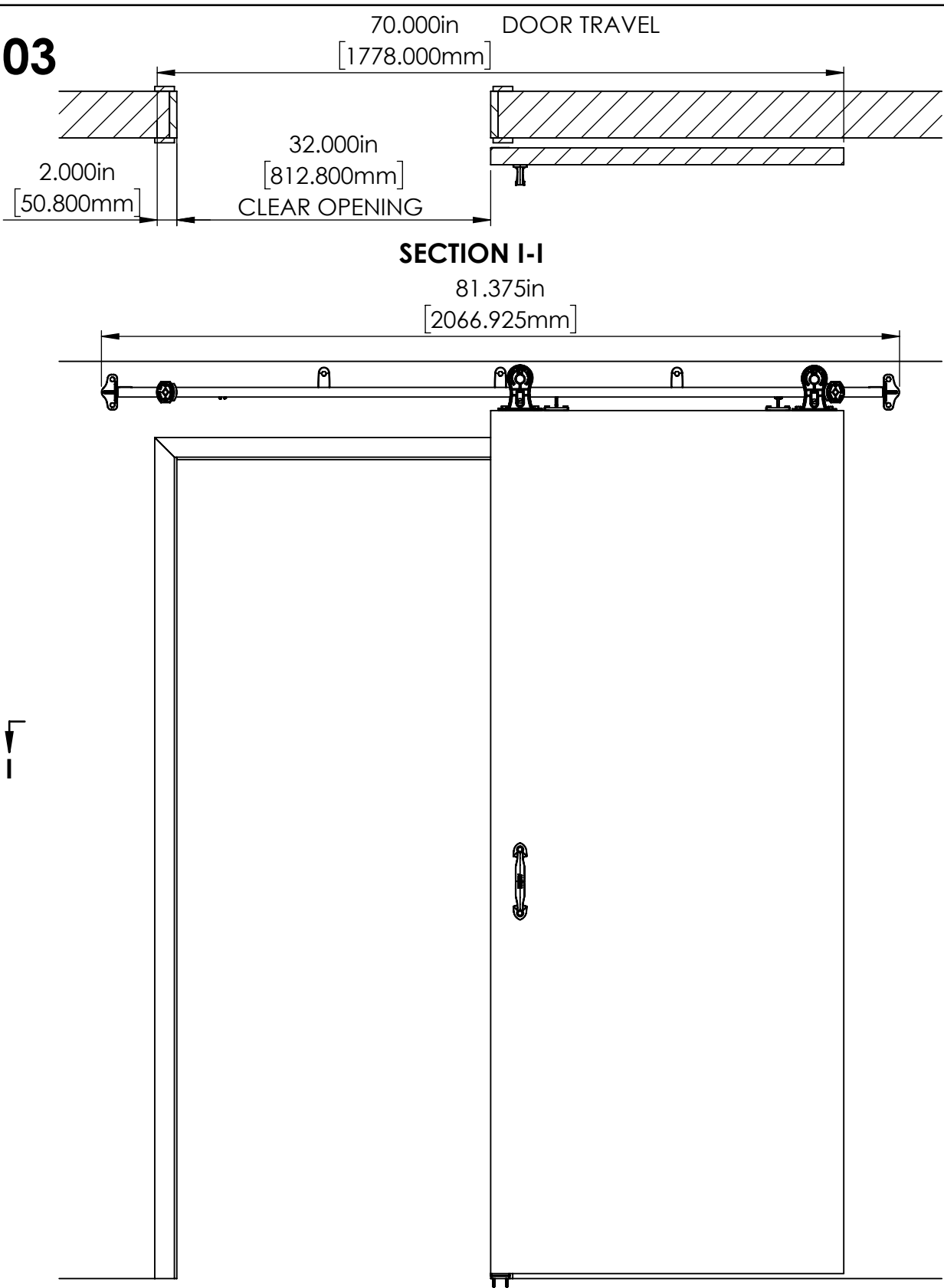
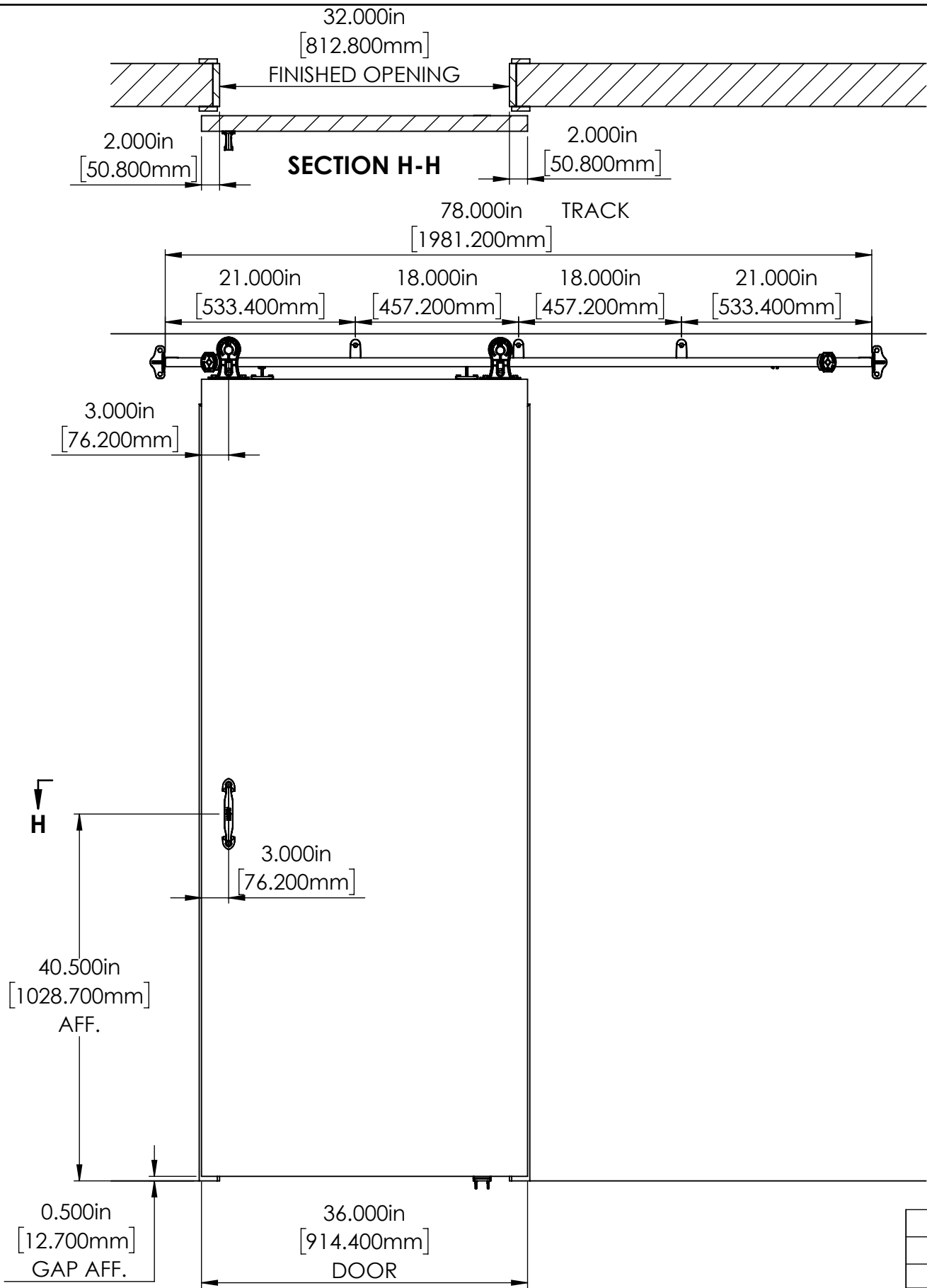
**ALLITH
MANUFACTURING
COMPANY**

	DESCRIPTION
FE	No.101 Allith sliding door track system for finished openings 40" wide and under.

SIZE B	P/N 310-10-570
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REV.

CONDITION-03

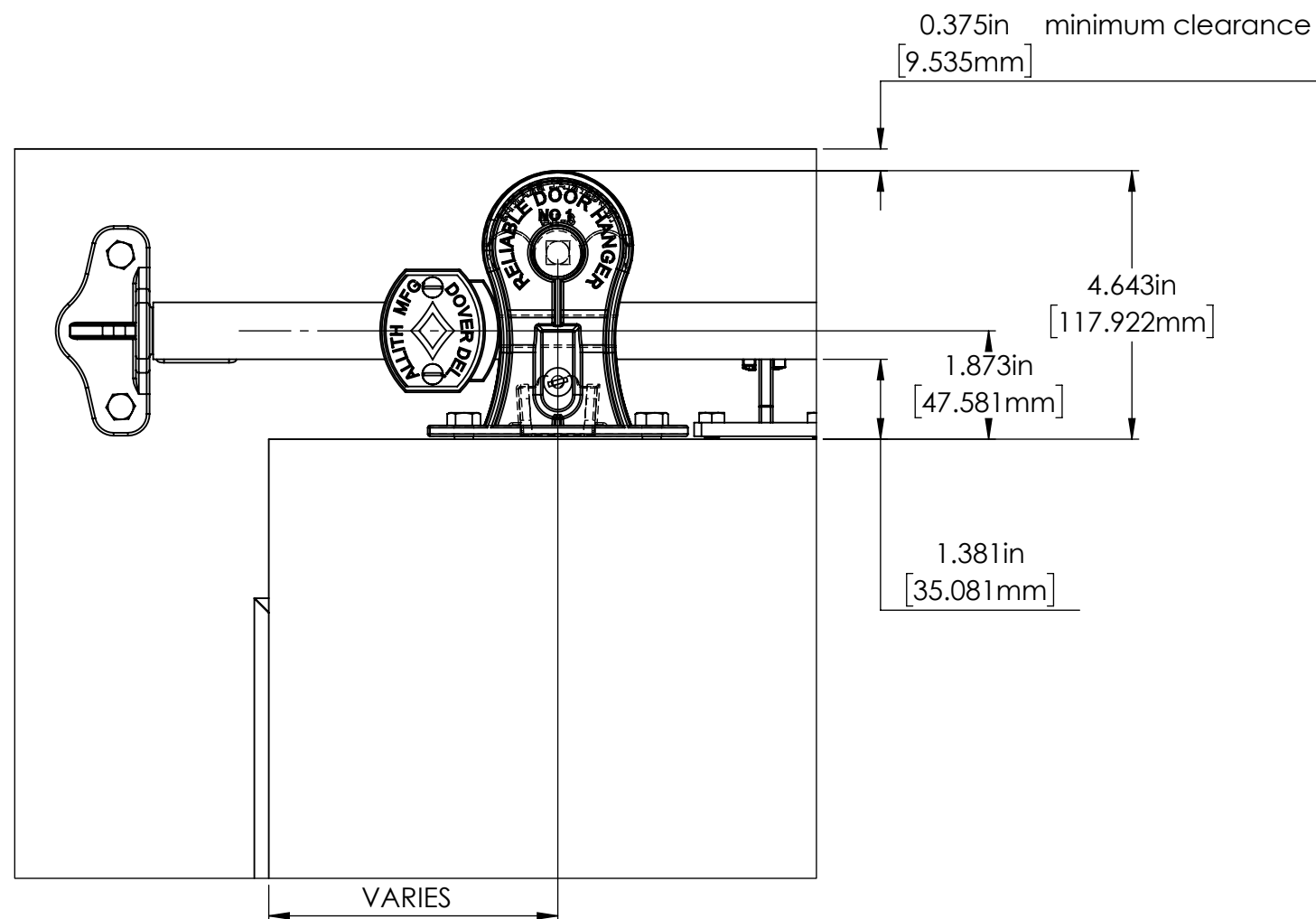


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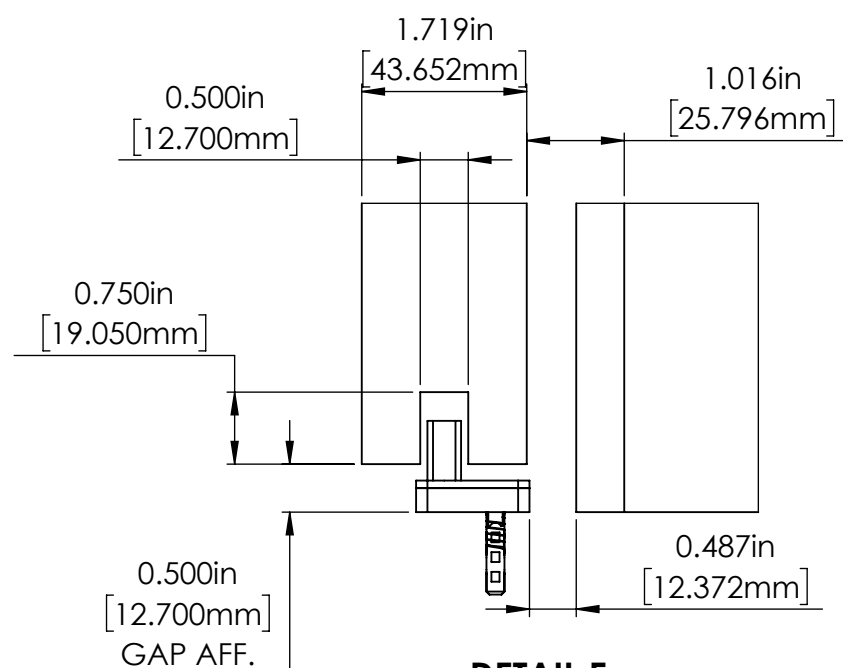
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.XXX= ±.005
ANGULAR= ±1°
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CONCENTRICITY= ±.002 T.I.R.
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SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:15	

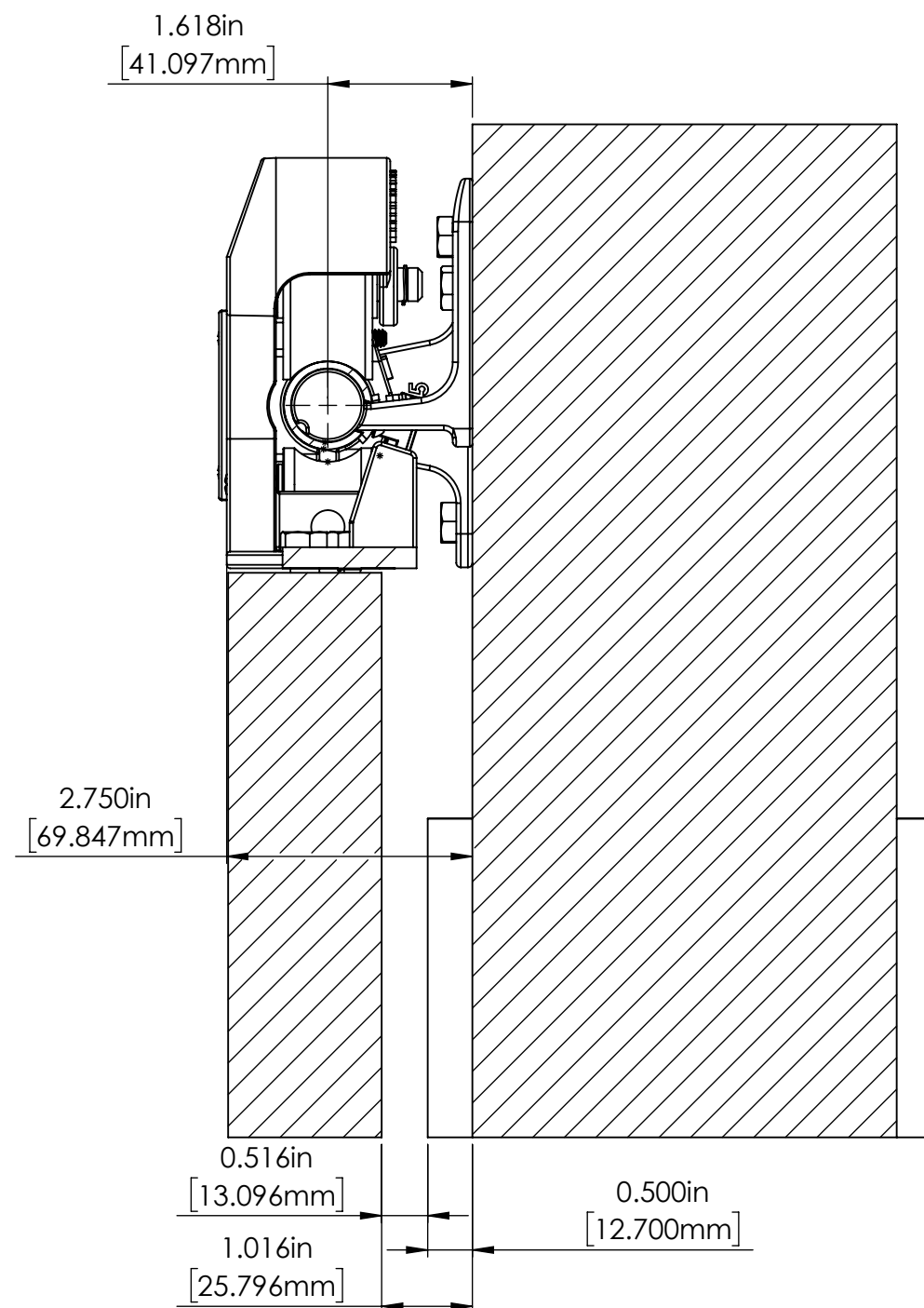
ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.101 Allith sliding door track system for finished openings 40" wide and under.	
SIZE B	P/N 310-10-570
REV.	



DETAIL C
SCALE 1 : 3



DETAIL E
SCALE 1 : 2



SECTION D-D
SCALE 1 : 2

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SHEET 5 OF 5	
SCALE: 1:15	THIRD ANGLE PROJECTION

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.101 Allith sliding door track system for finished openings 40" wide and under.	
SIZE B	P/N 310-10-570
REV.	