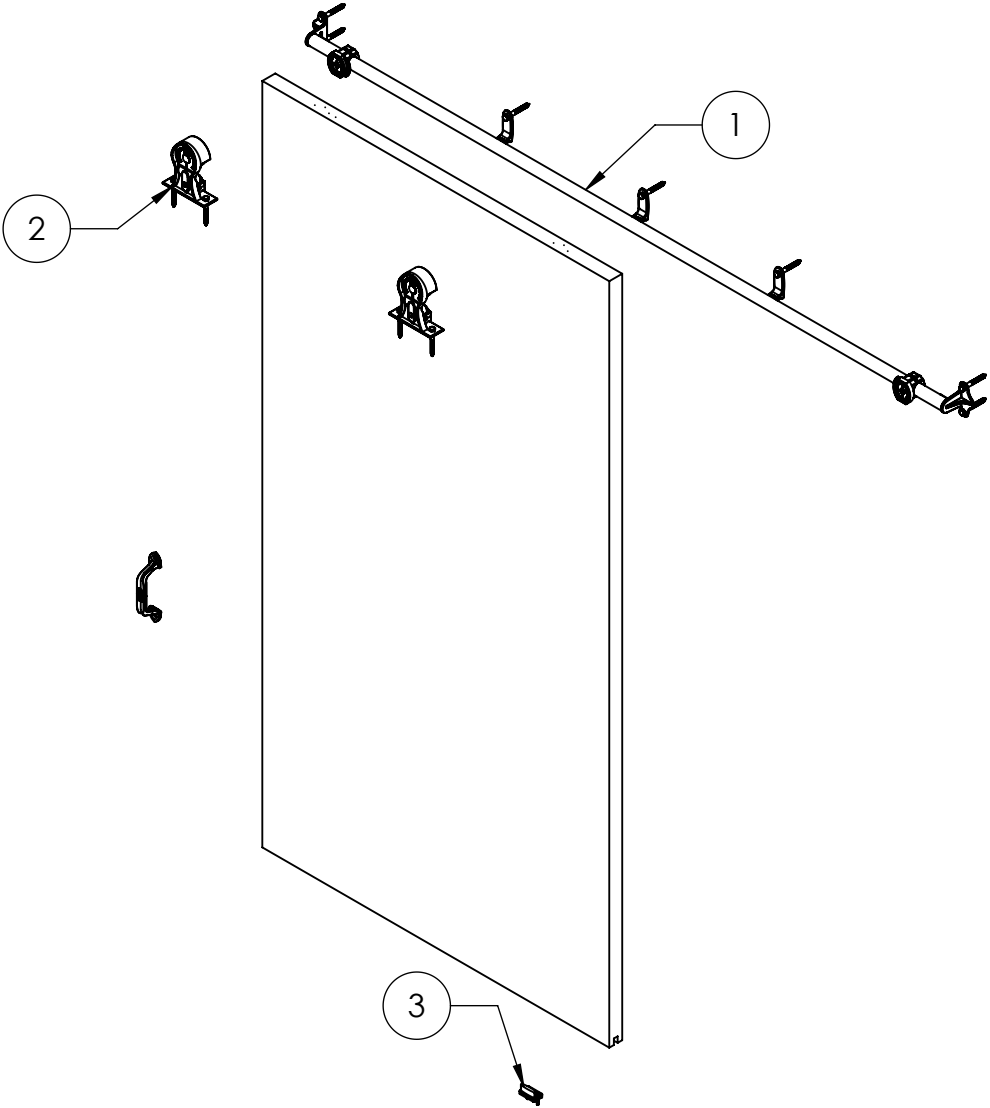
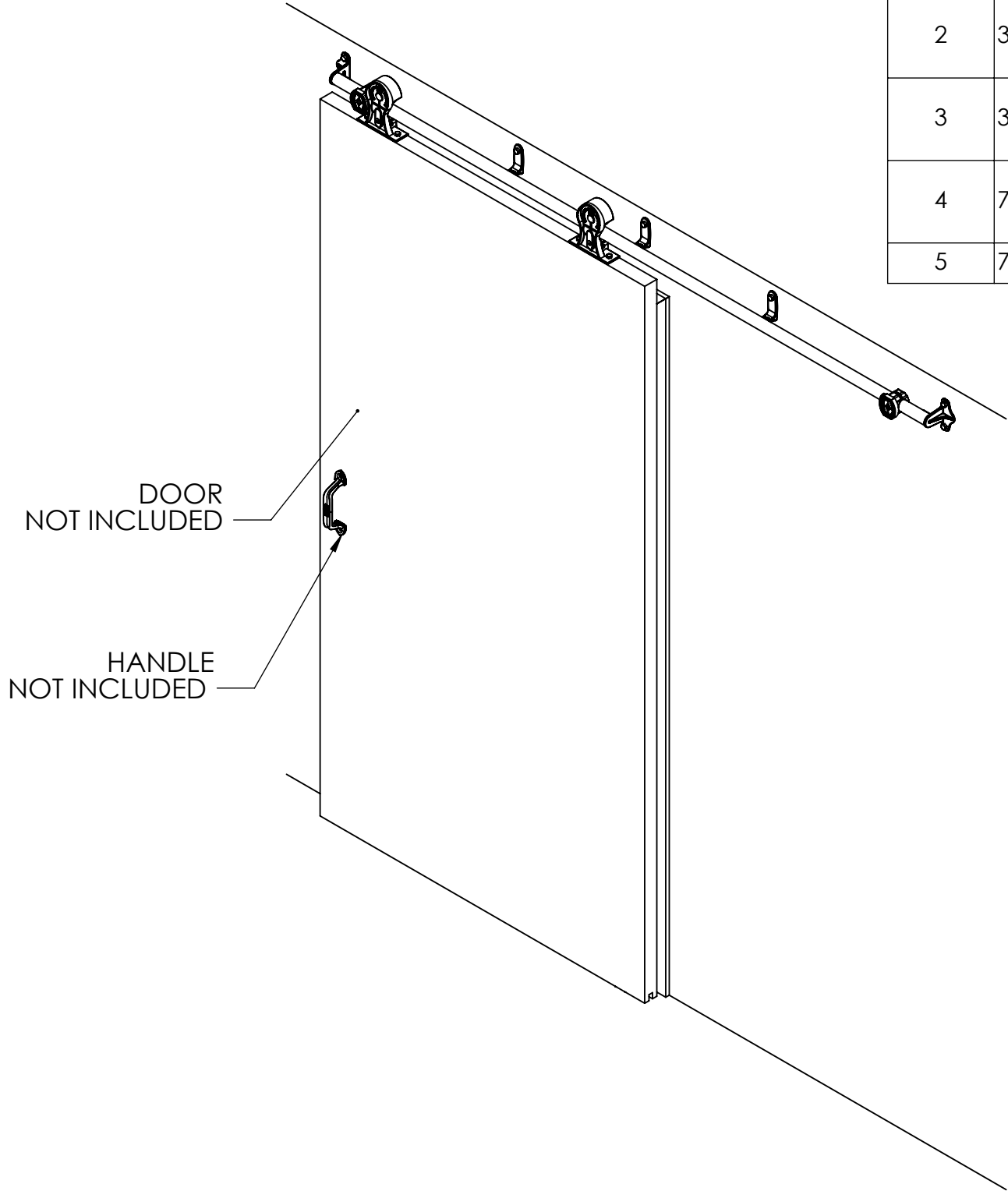


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	312-20-230	No.2 Allith sliding track assembly with 2" offset for 36" to 42" door openings	Cast Iron and Steel	Black RAL 9005 (25-35 satin black)	84"	1
2	312-30-220	Hanger No.18-H4	Cast Iron	Black RAL 9005 (25-35 satin black)	0	2
3	370-60-121	Door guide No.50	Steel	Black RAL 9005 (25-35 gloss)	0	1
4	720-10-140	Retail packaging Scheme 010 for Series 200 track system	Cardboard Grade 200# Min.	Kraft Brown	0	1
5	780-10-210	Labor for track boxing	0	0	0	1



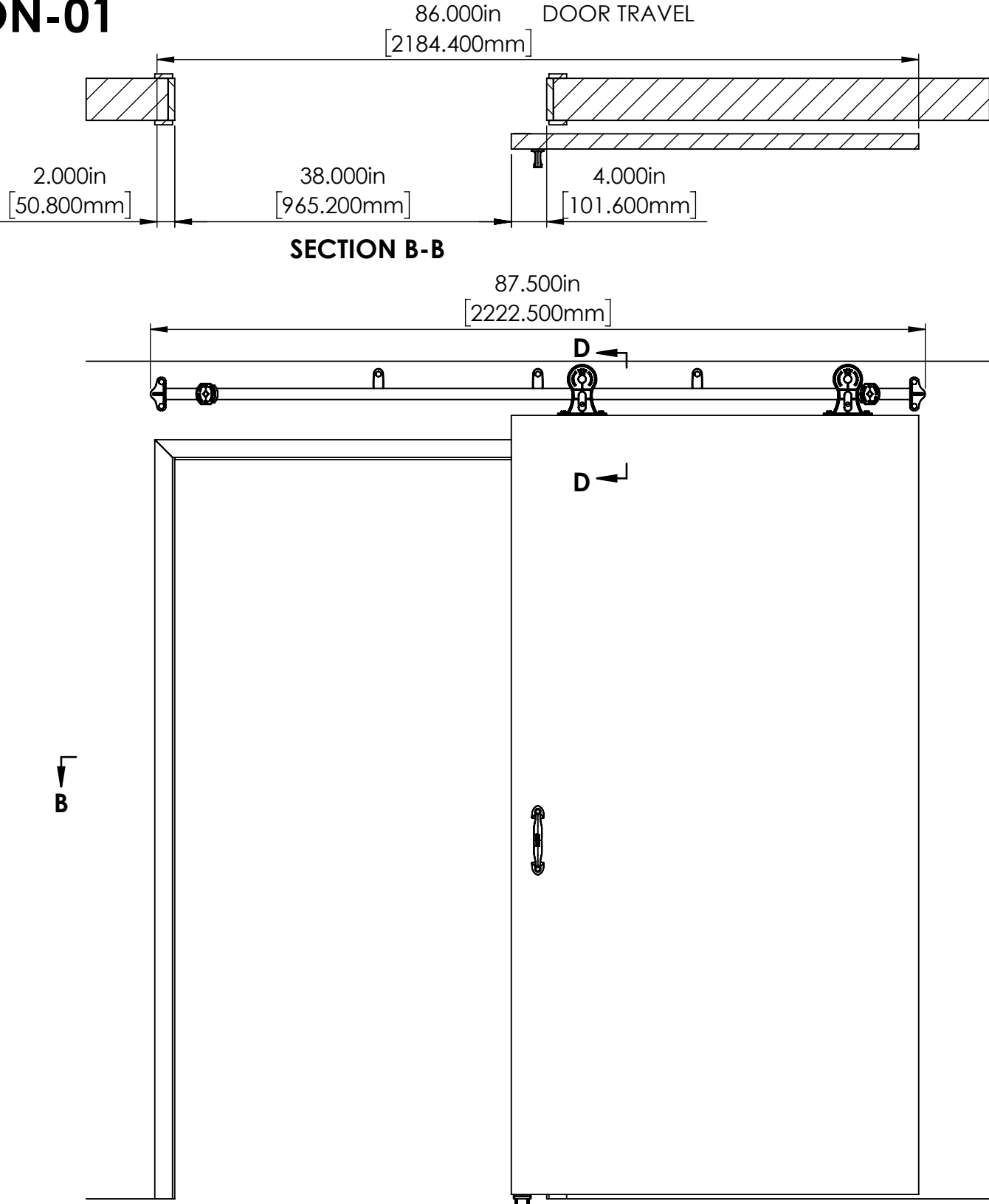
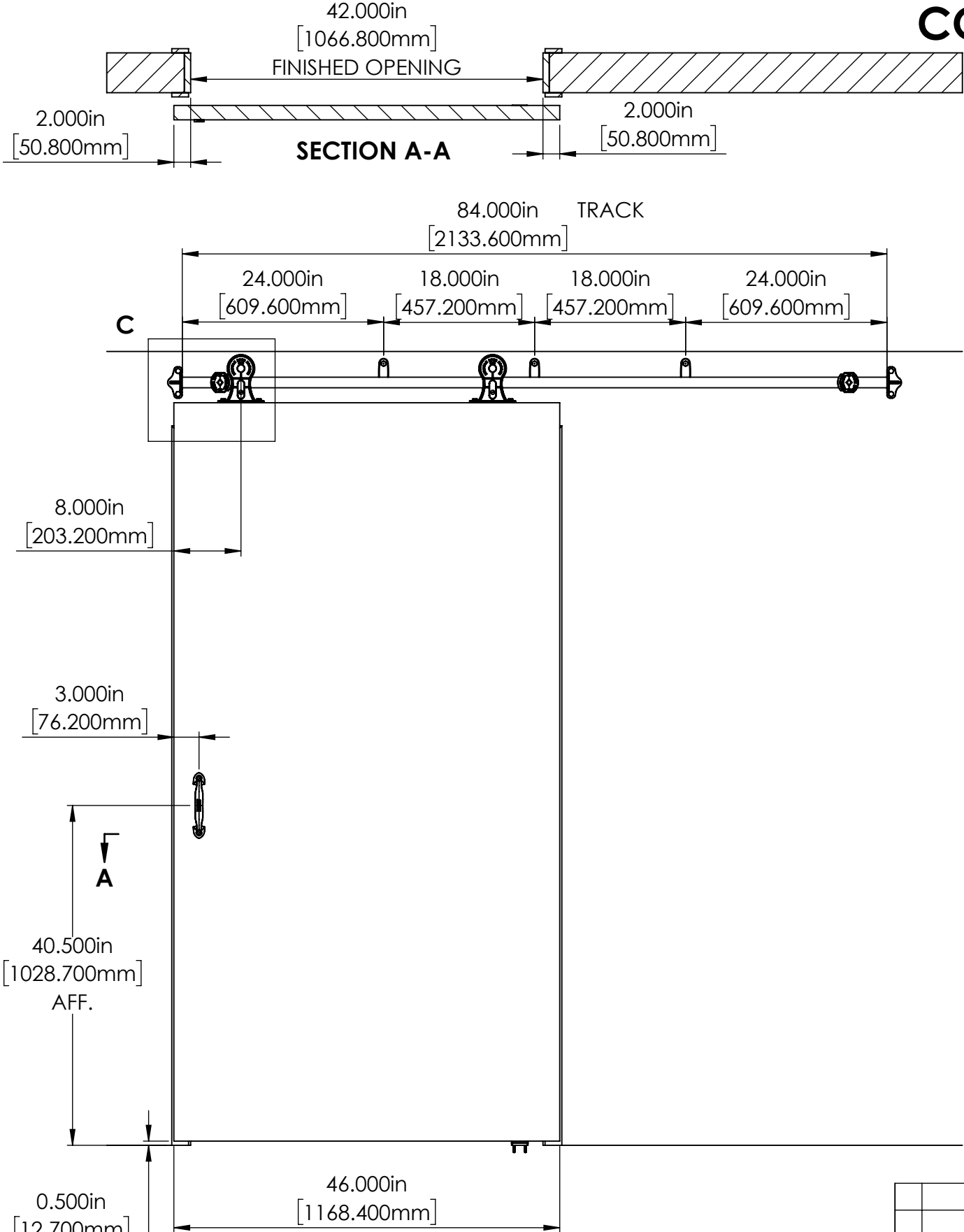
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TOLERANCES ARE:
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.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:15	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.218 Allith sliding door track system for 36" to 42" door openings	
SIZE B	P/N 312-10-630
REV.	

CONDITION-01



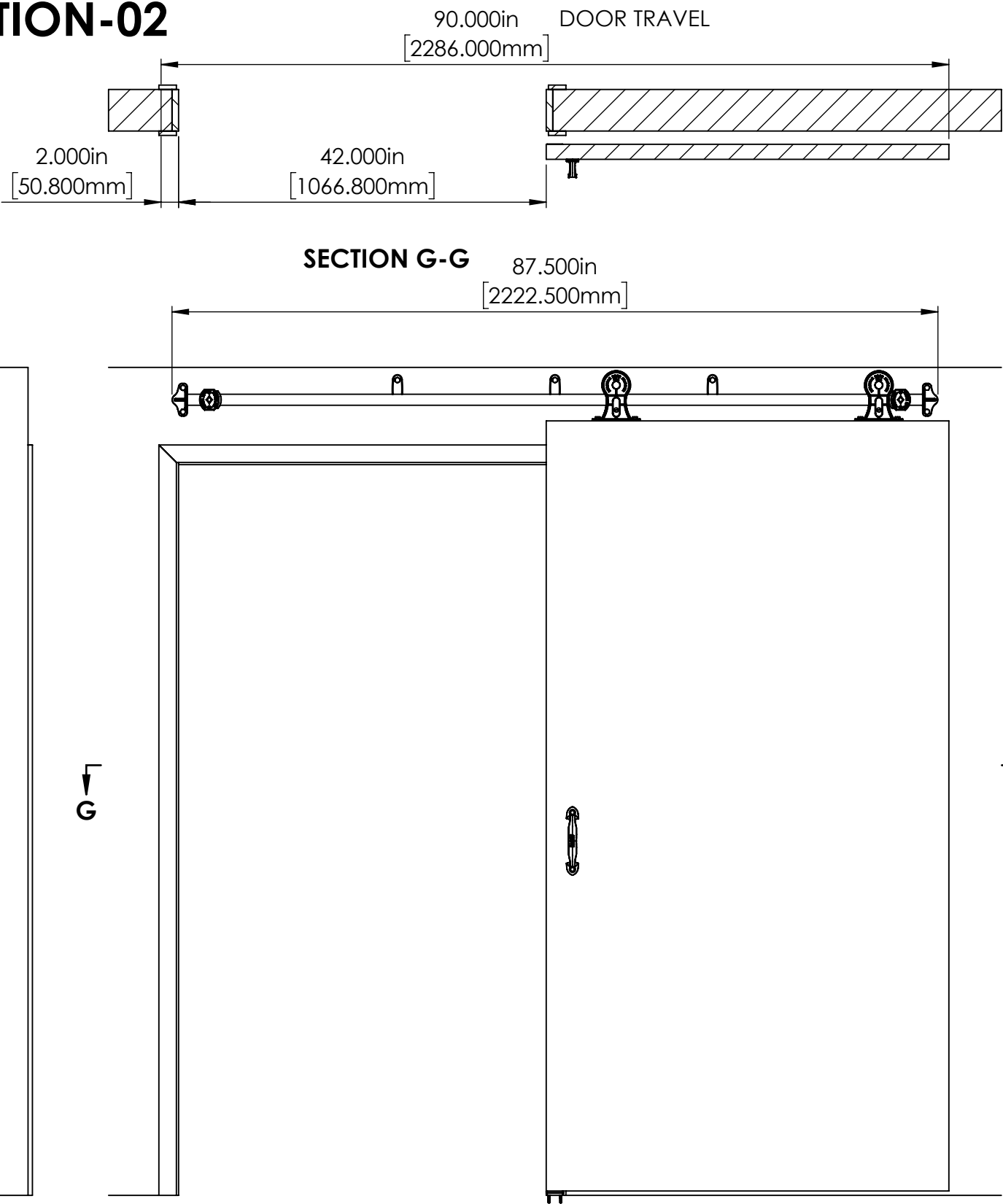
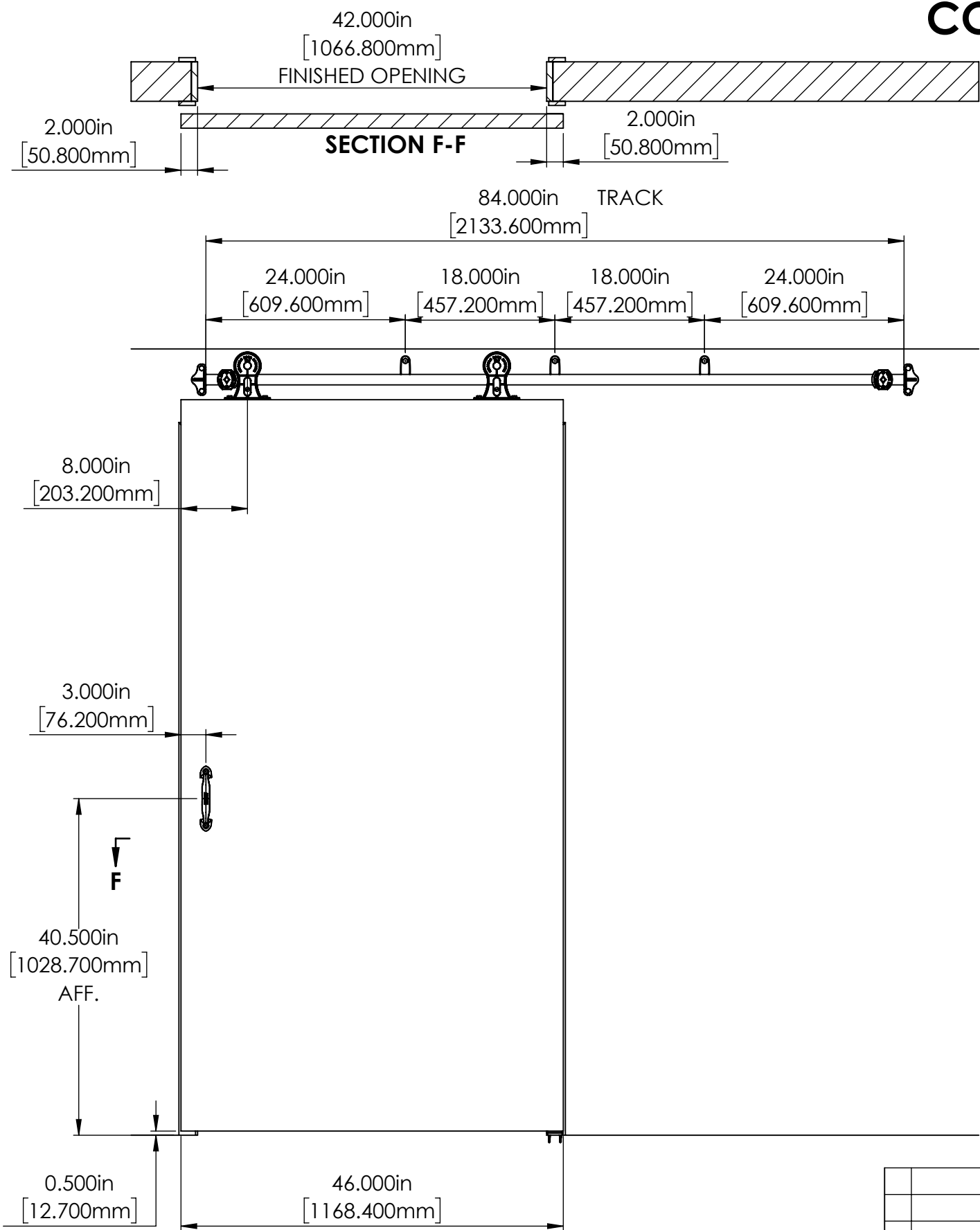
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SHEET 2 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:16	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.218 Allith sliding door track system for 36" to 42" door openings	
SIZE B	P/N 312-10-630
REV.	

CONDITION-02



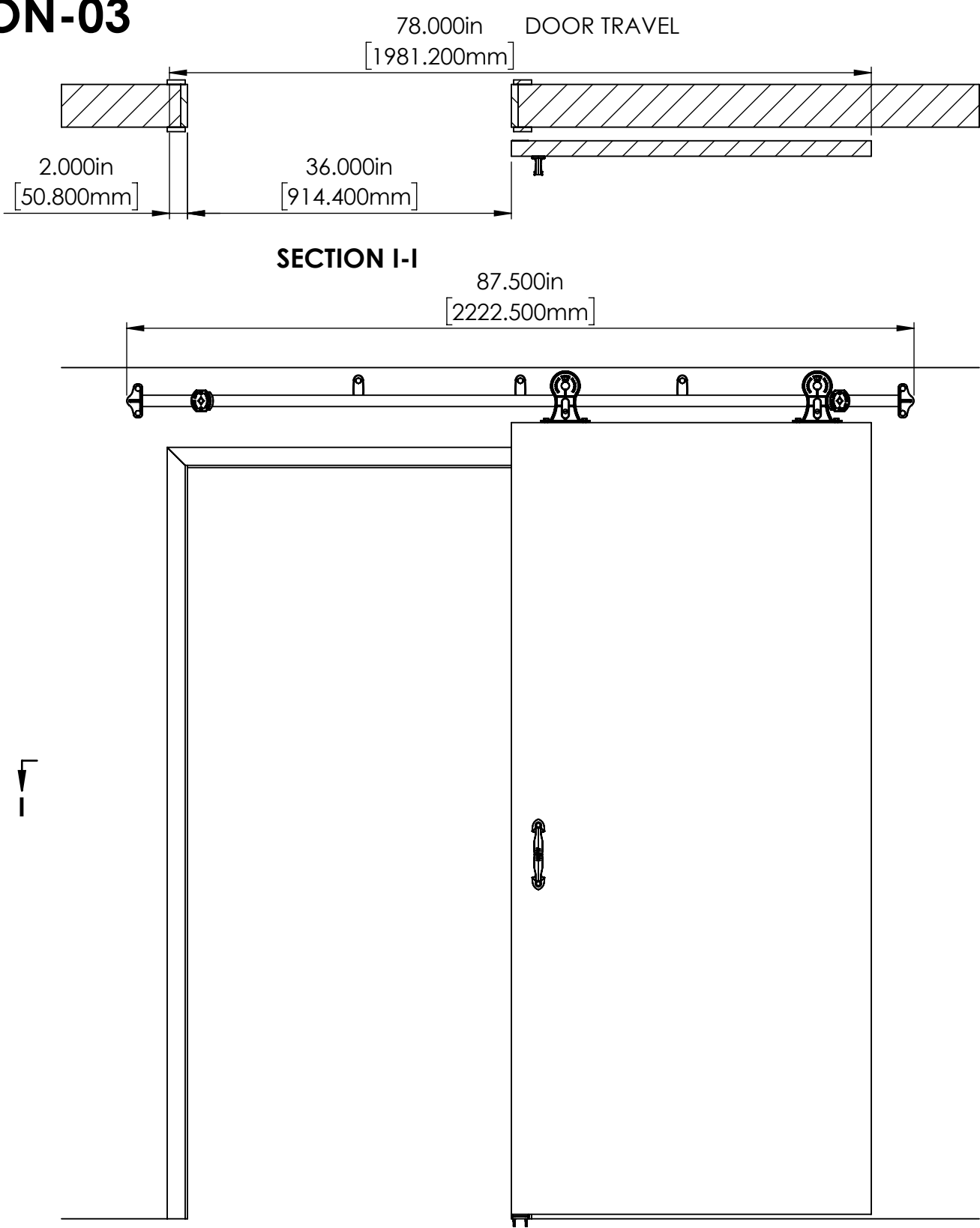
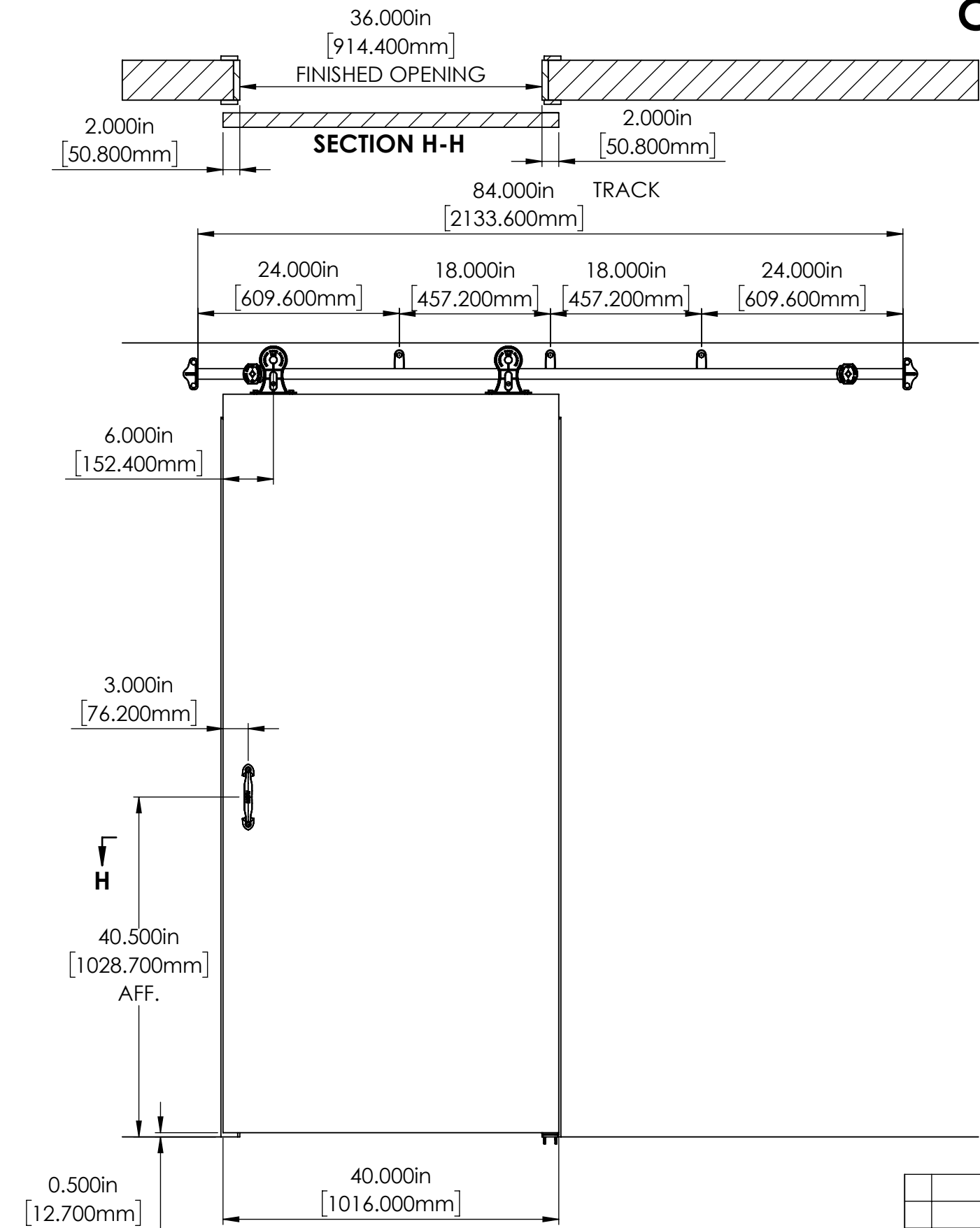
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SHEET 3 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:16	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.218 Allith sliding door track system for 36" to 42" door openings	
SIZE B	P/N 312-10-630
REV.	

CONDITION-03

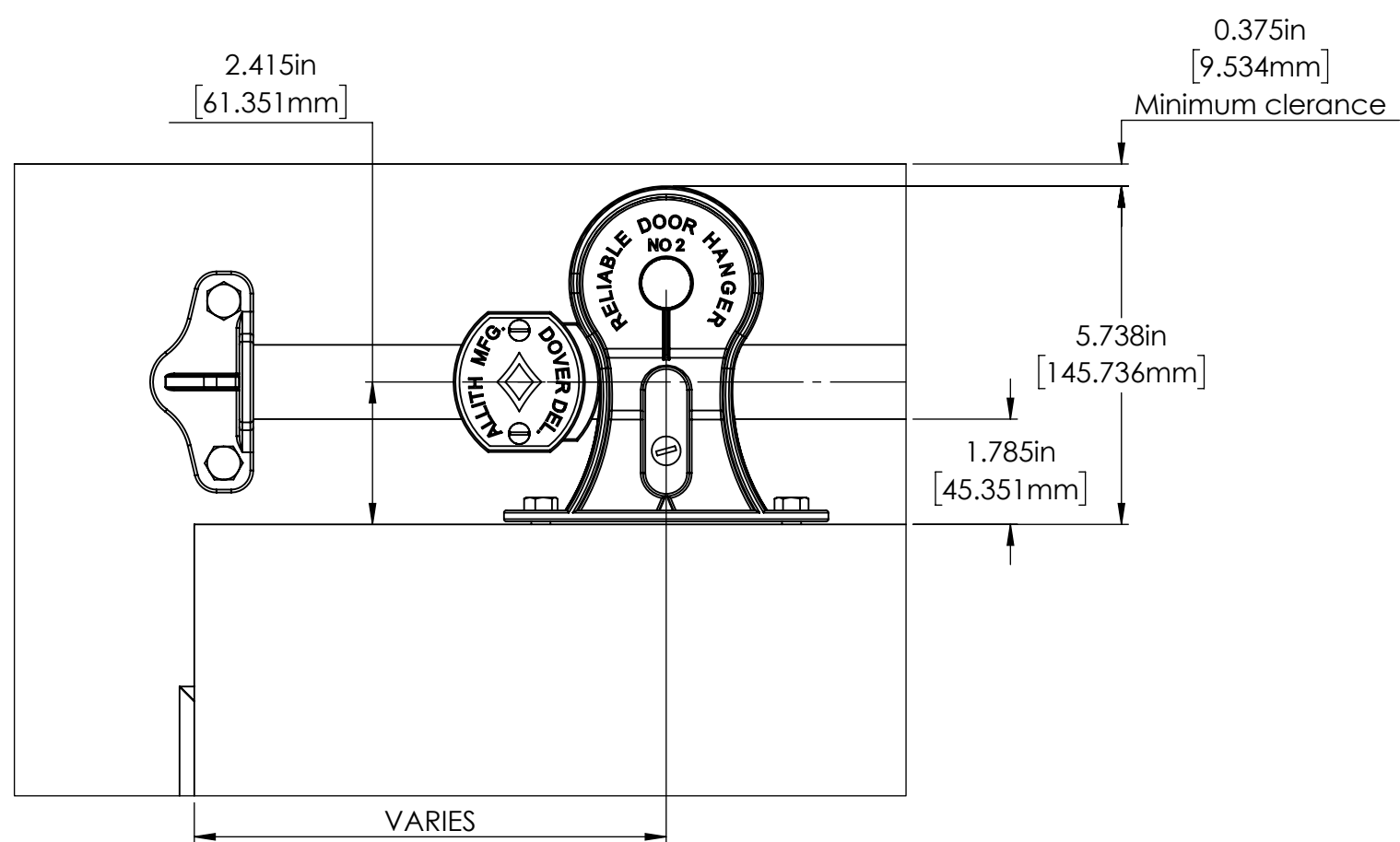


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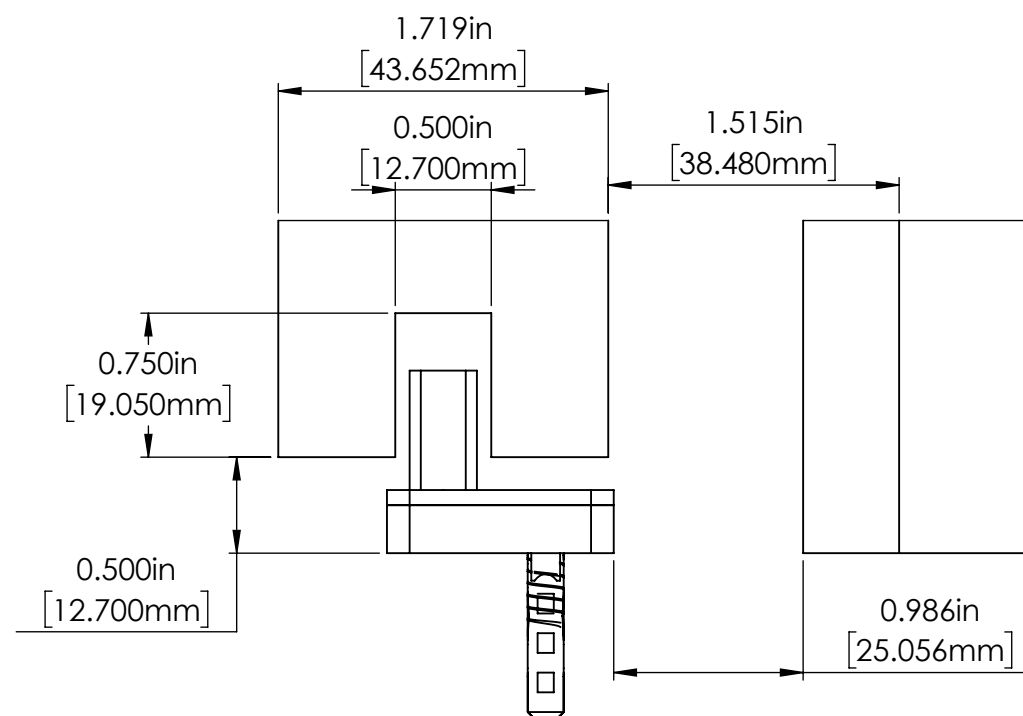
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SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:16	

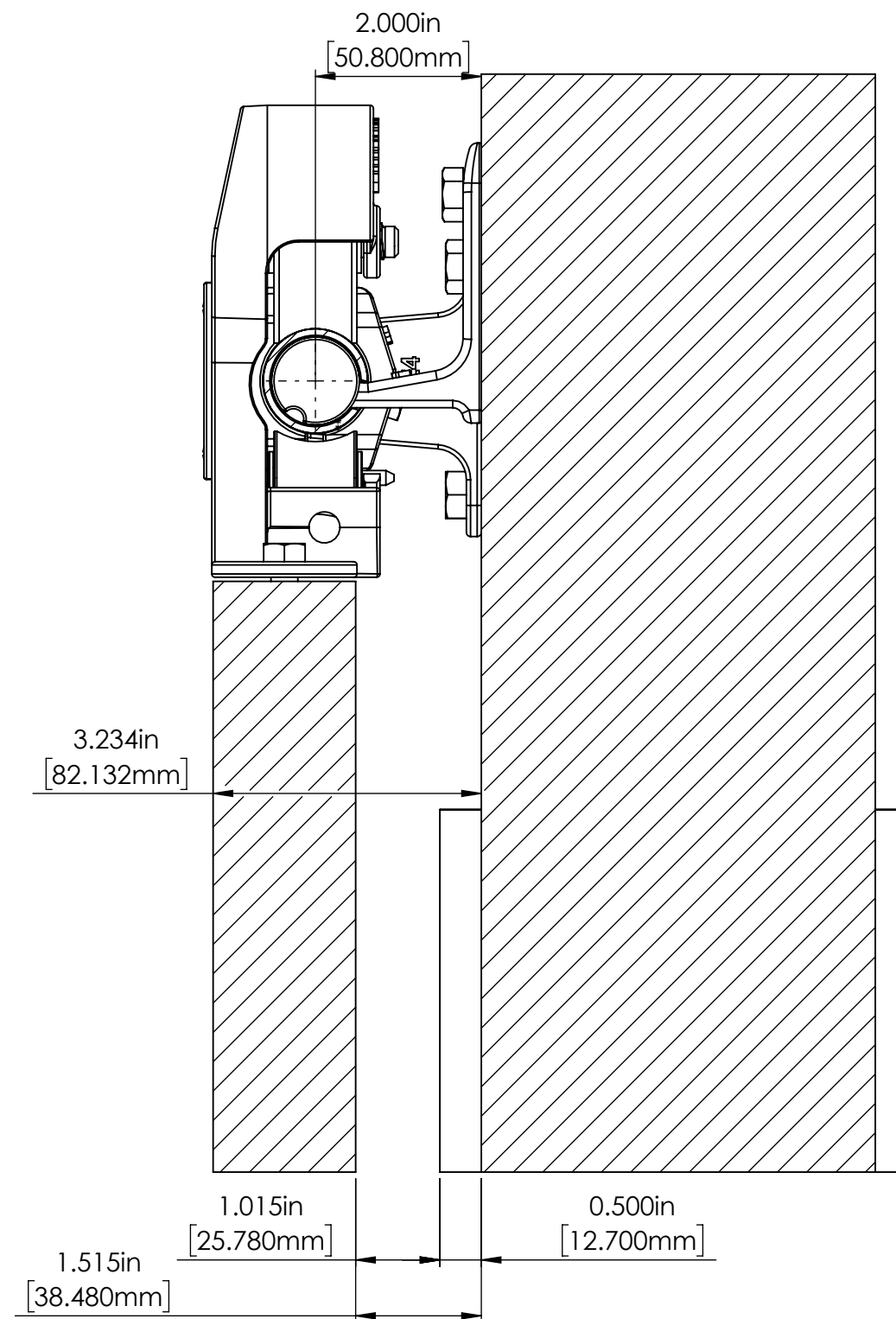
ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.218 Allith sliding door track system for 36" to 42" door openings	
SIZE B	P/N 312-10-630
REV.	



DETAIL C
SCALE 1 : 3



DETAIL E
SCALE 1 : 1



SECTION D-D
SCALE 1 : 2

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SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:15	

ALLITH MANUFACTURING COMPANY	
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