

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.	WEIGHT
1	314-30-121	Hanger No.3-H4 boxed	Cast iron	Black RAL 9005 (25-35 gloss)	0	1	11.917
2	314-30-121	Hanger No.3-H4 boxed	Cast iron	Black RAL 9005 (25-35 gloss)	0	1	11.917
3	314-40-311	Track No.3-T4 1-1/2" round track without brackets for 28" single door opening	1020 (DOM) steel tubing	Black RAL 9005 (25-35 gloss)	1-1/2" x 66"	1	10.972
4	314-50-135	Bumper shoe L-bracket set no. 313	Steel	Black RAL 9005 (25-35 gloss)	0	4	0.551
5	314-50-143	Front binder No.307	Steel	Black RAL 9005 (25-35 gloss)	0	2	3.409
6	314-50-232	Combined bumper and end track support No.340	Steel	Black RAL 9005 (25-35 gloss)	0	1	8.023
7	314-50-242	Combined bumper, cord pulley and end track support No.347	Steel	Black RAL 9005 (25-35 gloss)	0	1	9.500
8	314-60-120	Track to wall center mount bracket No.3-C4	Steel	Black RAL 9005 (25-35 gloss)	0	3	1.260
9	370-60-233	Door guide No.364	Steel	Black RAL 9005 (25-35 gloss)	0	1	13.138
10	380-30-121	Raised Door Pull No.305	Cast iron	Black RAL 9005 (25-35 gloss)	0	1	0.718
11	380-30-223	Flush door pull No.306 Shallow	Cast iron	Black RAL 9005 (25-35 gloss)	0	1	1.511
12	380-70-125	Wire rope sash cord assembled with crimping sleeve, No.323	Stainless steel 18-8	Mill finish	110" x 1/8"	1	0.054
13	380-70-156	Threaded connecting link	Steel	Galvanized	0	2	0.02
14	380-70-151	Wire rope cable or chain bracket No.403	Steel	Black RAL 9005 (25-35 gloss)	0	1	0.135
15	380-70-220	Weight holder No.374	Steel	Black RAL 9005 (25-35 gloss)	0	1	0.472
16	380-70-230	Counterbalance weight No.384	Ductile iron 65-45-12	Black RAL 9005 (25-35 gloss)	4-1/8" x 13/16"	2	2.063
17	380-70-250	Counterbalance weight No.384	Ductile iron 65-45-12	Black RAL 9005 (25-35 gloss)	4-1/8" x -2-13/16"	2	5.844

REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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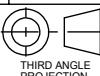
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DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X= ±.030  
.XX= ±.015  
.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE

SHEET 1 OF 4

SCALE:  
1:25

THIRD ANGLE  
PROJECTION

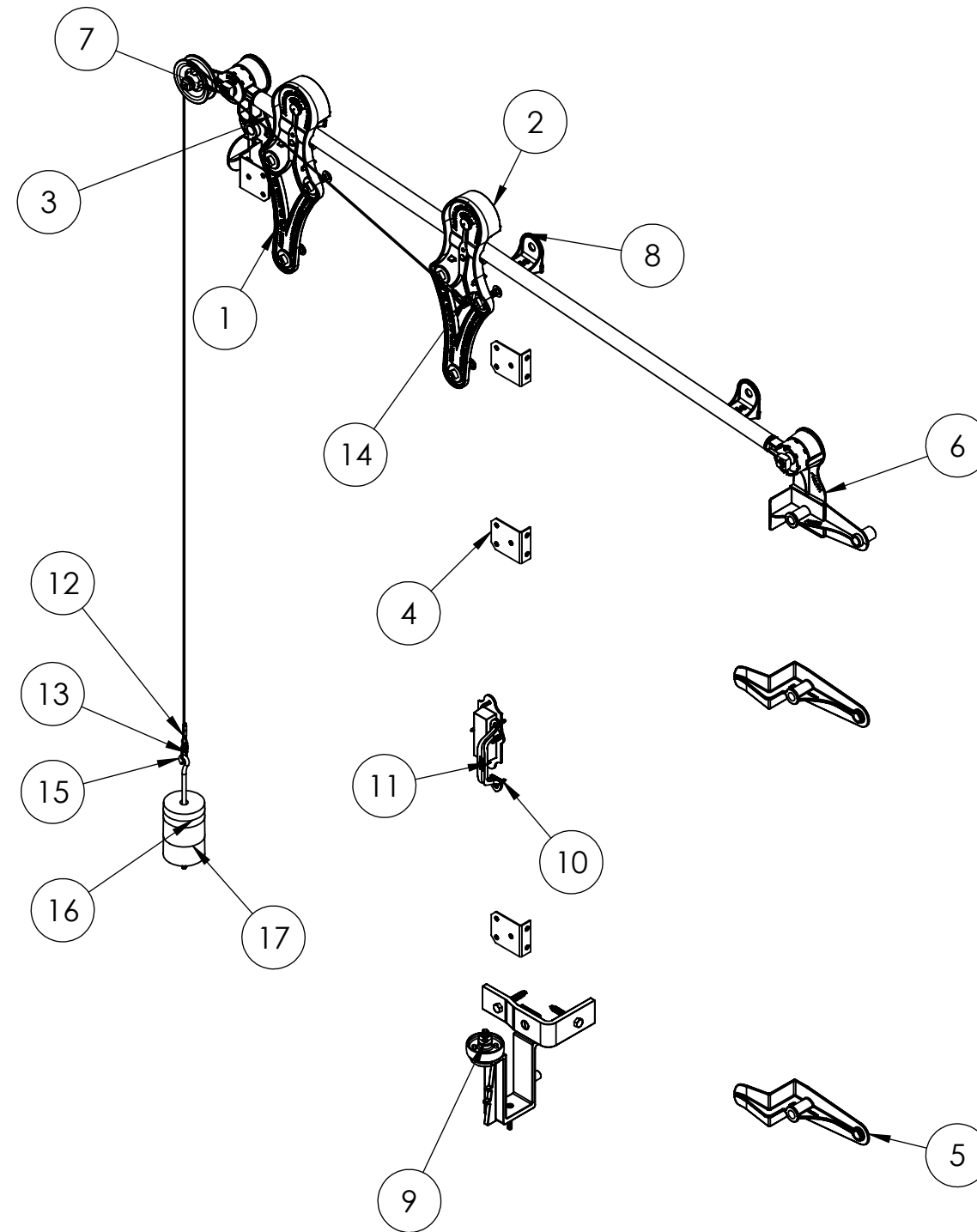
**ALLITH  
MANUFACTURING  
COMPANY**

DESCRIPTION  
No.728 Allith sliding fire door track system for 28" wide opening

SIZE  
**B**

P/N  
**316-10-130**

REV.



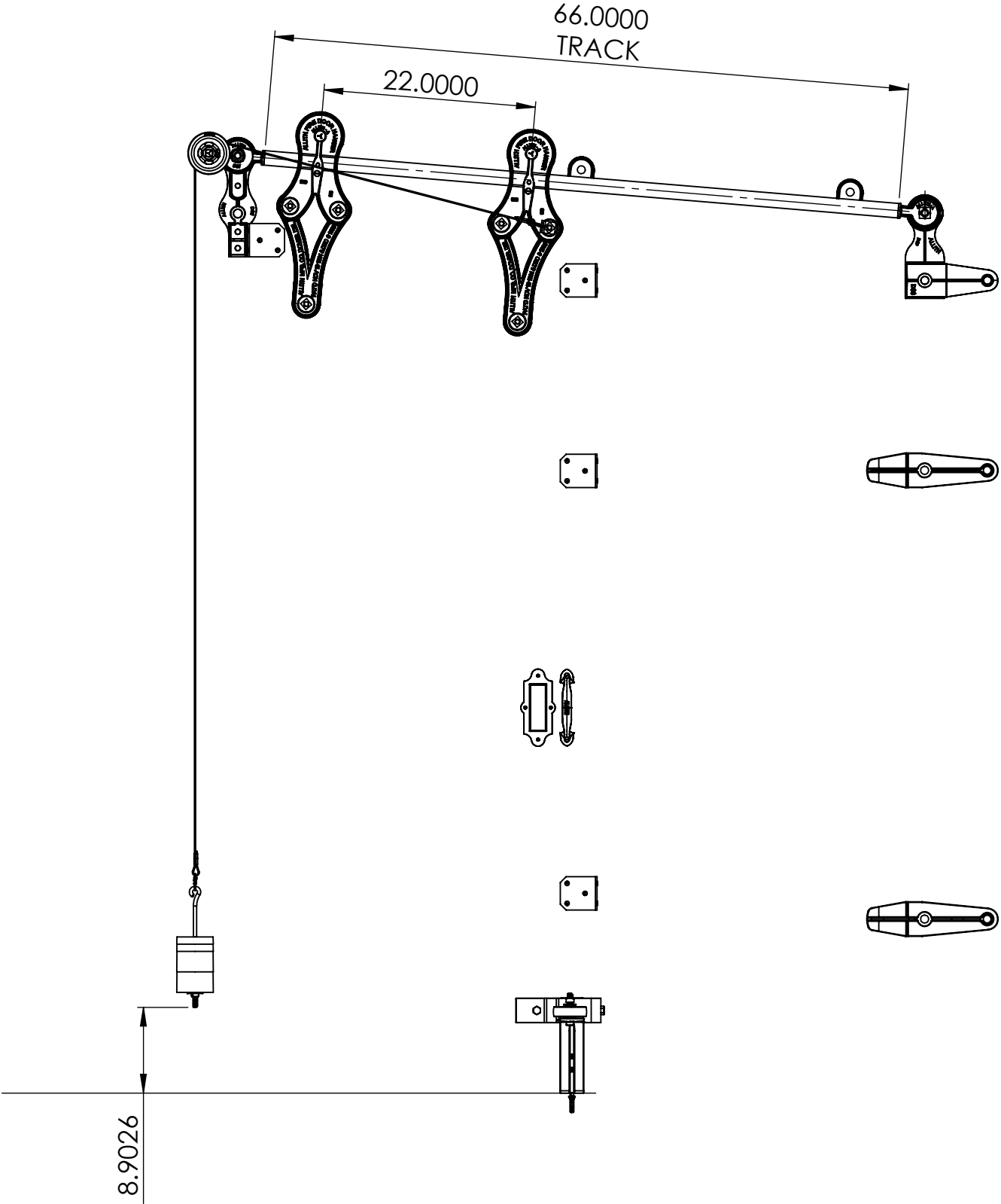
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SHEET 2 OF 4	THIRD ANGLE PROJECTION
SCALE: 1:15	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.728 Allith sliding fire door track system for 28" wide opening	
SIZE B	P/N 316-10-130
REV.	

OPEN CONDITION



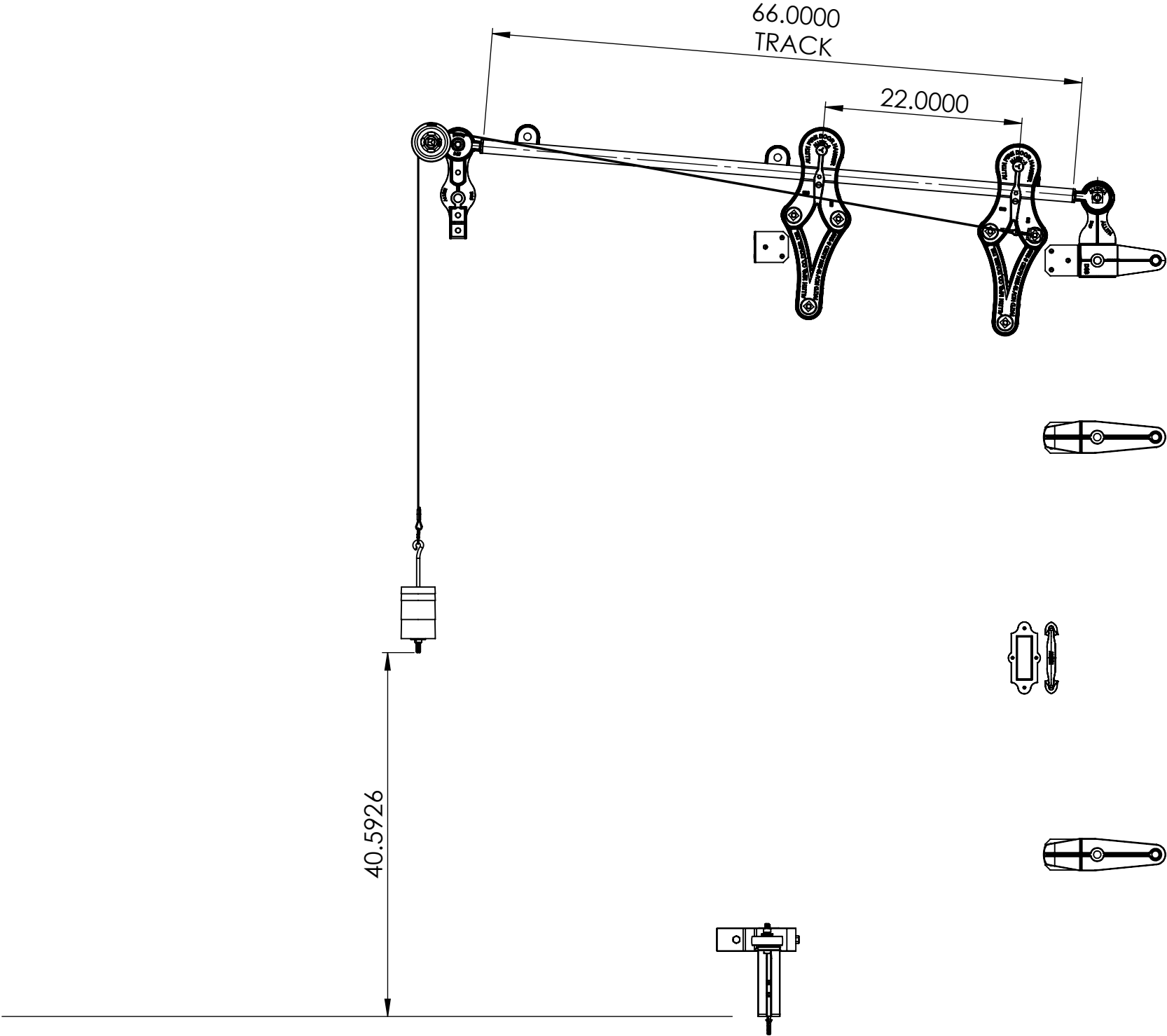
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REVISION				
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TOLERANCES ARE:  
.X= ±.030  
.XX= ±.015  
.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

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DRAWN BY HT	DRAWN DATE 10-02-2025
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APPROVED BY	APPROVED DATE
SHEET 3 OF 4	THIRD ANGLE PROJECTION
SCALE: 1:15	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.728 Allith sliding fire door track system for 28" wide opening	
SIZE B	P/N 316-10-130
REV.	

CLOSE CONDITION



REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X=  $\pm .030$   
.XX=  $\pm .015$   
.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

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SHEET 4 OF 4	
SCALE: 1:15	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No.728 Allith sliding fire door track system for 28" wide opening	
SIZE B	P/N 316-10-130
REV.	