

| FART NUMBER   TITLE LINE   MATERIAL   COLOR   SIZE   QTY.  | T           | T           |  |                      |               | 1    |      |
|--|-------------|-------------|--|----------------------|---------------|------|------|
| 2   314-30-121   Hanger No.3-H4 boxed   Cast iron   (25-35 gloss)   0   2  | ITEM<br>NO. | PART NUMBER | TITLE LINE 1   | MATERIAL             | COLOR         | SIZE | QTY. |
| 3   3   3   4   40   351   Track No.3-T4   1-1/2" round track without brackets for 32" single/72" double door opening   1020 (DOM) steel tubing    | 1           | 314-30-121  | Hanger No.3-H4 boxed                                       | Cast iron            |               | 0    | 2    |
| 3   314-40-351   brackets for 32" single/72" double door opening   1020 (BOM) Steel   1025 (BOM) Steel   1 | 2           | 314-30-121  |  | Cast iron            |               | 0    | 2    |
| S14-30-135   Builder Stoe L-Bracker Set No. 313   Cast iron   Black RAI, 9005 (25-35 gloss)   0   1  | 3           | 314-40-351  | brackets for 32" single/72" double door                    |                      | (25-35 gloss) |      | 2    |
| Combined bumper, cord pulley and end track support No.347   Steel   Black RAL 9005 (25-35 gloss)   O   1   | 4           | 314-50-135  | Bumper shoe L-bracket set no. 313                          | Steel                | (25-35 gloss) | 0    | 4    |
| 10         314-50-242         track support No.347         Steel         (25-35 gloss)         0         1           7         314-50-242         Combined bumper, cord pulley and end track support No.347         Steel         Black RAL 9005 (25-35 gloss)         0         1           8         314-60-120         Track to wall center mount bracket No.3- C4         Steel         Black RAL 9005 (25-35 gloss)         0         6           9         370-60-233         Door guide No.364         Steel         Black RAL 9005 (25-35 gloss)         0         1           10         370-60-233         Door guide No.364         Steel         Black RAL 9005 (25-35 gloss)         0         1           11         380-30-121         Raised Door Pull No.305         Cast iron         Black RAL 9005 (25-35 gloss)         0         2           12         380-30-223         Flush door pull No.306 Shallow         Cast iron         Black RAL 9005 (25-35 gloss)         0         2           13         380-70-125         Wire rope sash cord assembled with crimping sleeve, No.323         Stainless steel 18-8         Mill finish         110" x 1/8"         2           14         380-70-156         Threaded connecting link         Steel         Galvanized         0         4           15         380-70   | 5           | 314-50-223  | ·  | Cast iron            | (25-35 gloss) | 0    | 1    |
| 7         314-30-242         track support No.347         Steel         (25-35 gloss)         0         1           8         314-60-120         Track to wall center mount bracket No.3-C4         Steel         Black RAL 9005 (25-35 gloss)         0         6           9         370-60-233         Door guide No.364         Steel         Black RAL 9005 (25-35 gloss)         0         1           10         370-60-233         Door guide No.364         Steel         Black RAL 9005 (25-35 gloss)         0         1           11         380-30-121         Raised Door Pull No.305         Cast iron         Black RAL 9005 (25-35 gloss)         0         2           12         380-30-223         Flush door pull No.306 Shallow         Cast iron         Black RAL 9005 (25-35 gloss)         0         2           13         380-70-125         Wire rope sash cord assembled with crimping sleeve, No.323         Stainless steel 18-8         Mill finish         110" X 1/8"         2           14         380-70-151         Wire rope cable or chain bracket No.403         Steel         Black RAL 9005 (25-35 gloss)         0         2           15         380-70-156         Threaded connecting link         Steel         Galvanized         0         4           16         380-70-230         <  | 6           | 314-50-242  | Combined bumper, cord pulley and end track support No.347  | Steel                |               | 0    | 1    |
| 6         \$14-60-120         C4         Steel         (25-35 gloss)         0         8           9         370-60-233         Door guide No.364         Steel         Black RAL 9005 (25-35 gloss)         0         1           10         370-60-233         Door guide No.364         Steel         Black RAL 9005 (25-35 gloss)         0         1           11         380-30-121         Raised Door Pull No.305         Cast iron         Black RAL 9005 (25-35 gloss)         0         2           12         380-30-223         Flush door pull No.306 Shallow         Cast iron         Black RAL 9005 (25-35 gloss)         0         2           13         380-70-125         Wire rope sash cord assembled with crimping sleeve, No.323         Stainless steel 18-8         Mill finish         110" x 1/8"         2           14         380-70-151         Wire rope cable or chain bracket No.403         Steel         Black RAL 9005 (25-35 gloss)         0         2           15         380-70-156         Threaded connecting link         Steel         Galvanized         0         4           16         380-70-220         Weight holder No.374         Steel         Black RAL 9005 (25-35 gloss)         0         2           17         380-70-230         Counterbalance weight No.384   | 7           | 314-50-242  | Combined bumper, cord pulley and end track support No.347  | Steel                |               | 0    | 1    |
| 10   370-60-233   Door guide No.364   Steel   (25-35 gloss)   0   1  | 8           | 314-60-120  | <b>~</b> 4   | Steel                |               | 0    | 6    |
| 10   370-60-233   Door guide No.364   Steel   (25-35 gloss)   1   1   380-30-121   Raised Door Pull No.305   Cast iron   Black RAL 9005 (25-35 gloss)   0   2   12   380-30-223   Flush door pull No.306 Shallow   Cast iron   Black RAL 9005 (25-35 gloss)   0   2   13   380-70-125   Wire rope sash cord assembled with crimping sleeve, No.323   Stainless steel 18-8   Mill finish   110" x   2   12   14   380-70-151   Wire rope cable or chain bracket No.403   Steel   Black RAL 9005 (25-35 gloss)   0   2   15   380-70-156   Threaded connecting link   Steel   Galvanized   0   4   16   380-70-220   Weight holder No.374   Steel   Black RAL 9005 (25-35 gloss)   0   2   17   380-70-230   Counterbalance weight No.384   Ductile iron 65-45- 12   Black RAL 9005 (25-35 gloss)   13/16"   4   18   380-70-230   Counterbalance weight No.384   Ductile iron 65-45- Black RAL 9005   4-1/8" x - 14   18   380-70-250   Counterbalance weight No.384   Ductile iron 65-45- Black RAL 9005   4-1/8" x - 14   18   380-70-250   Counterbalance weight No.384   Ductile iron 65-45- Black RAL 9005   4-1/8" x - 14   18   380-70-250   Counterbalance weight No.384   Ductile iron 65-45- Black RAL 9005   4-1/8" x - 14   18   380-70-250   Counterbalance weight No.384   Ductile iron 65-45- Black RAL 9005   4-1/8" x - 14   4   18   380-70-250   Counterbalance weight No.384   Ductile iron 65-45- Black RAL 9005   4-1/8" x - 14   4   380-70-250   Ratio No.384   Ratio No.384  | 9           | 370-60-233  | Door guide No.364  | Steel                |               | 0    | 1    |
| 11   380-30-121   Raised Door Full No.303   Cast Iron   (25-35 gloss)   0   2  | 10          | 370-60-233  | Door guide No.364  | Steel                | (25-35 gloss) | 0    | 1    |
| 12   380-30-223   Flost door politino.308 stidilow   Cast Iron   (25-35 gloss)   0   2   | 11          | 380-30-121  | Raised Door Pull No.305                                    | Cast iron            | (25-35 gloss) | 0    | 2    |
| 13         380-70-123         Crimping sleeve, No.323         Stairliess sleet 18-6         Mill Inist         1/8"         2           14         380-70-151         Wire rope cable or chain bracket No.403         Steel         Black RAL 9005 (25-35 gloss)         0         2           15         380-70-156         Threaded connecting link         Steel         Galvanized         0         4           16         380-70-220         Weight holder No.374         Steel         Black RAL 9005 (25-35 gloss)         0         2           17         380-70-230         Counterbalance weight No.384         Ductile iron 65-45- 12 (25-35 gloss)         Black RAL 9005 (25-35 gloss)         4-1/8" x - 1/8" x  | 12          | 380-30-223  | Flush door pull No.306 Shallow                             | Cast iron            |               |      | 2    |
| 14     380-70-151     Wire rope cable of Chain Bracket No.403     Steel     (25-35 gloss)     0     2       15     380-70-156     Threaded connecting link     Steel     Galvanized     0     4       16     380-70-220     Weight holder No.374     Steel     Black RAL 9005 (25-35 gloss)     0     2       17     380-70-230     Counterbalance weight No.384     Ductile iron 65-45- Black RAL 9005 (25-35 gloss)     4-1/8" x - 4       18     380-70-250     Counterbalance weight No.384     Ductile iron 65-45- Black RAL 9005 (4-1/8" x - 4   | 13          | 380-70-125  | Wire rope sash cord assembled with crimping sleeve, No.323 | Stainless steel 18-8 |               |      | 2    |
| 16       380-70-220       Weight holder No.374       Steel       Black RAL 9005 (25-35 gloss)       0       2         17       380-70-230       Counterbalance weight No.384       Ductile iron 65-45- Black RAL 9005 (25-35 gloss)       4-1/8" x 13/16"       4         18       380-70-250       Counterbalance weight No.384       Ductile iron 65-45- Black RAL 9005 (4-1/8" x - 4       4  | 14          | 380-70-151  | Wire rope cable or chain bracket No.403                    | Steel                |               | 0    | 2    |
| 17 380-70-220 Weight No.374 Steel (25-35 gloss) 0 2  17 380-70-230 Counterbalance weight No.384 Ductile iron 65-45- Black RAL 9005 (25-35 gloss) 4-1/8" x 12   | 15          | 380-70-156  | Threaded connecting link                                   | Steel                | Galvanized    | 0    | 4    |
| 17 360-70-250 Counterbalance weight No.364 12 (25-35 gloss) 13/16" 4  18 380 70 250 Counterbalance weight No.384 Ductile iron 65-45- Black RAL 9005 4-1/8" x - 4   | 16          | 380-70-220  | Weight holder No.374                                       |                      | (25-35 gloss) |      | 2    |
|  | 17          | 380-70-230  | Counterbalance weight No.384                               |                      |               |      | 4    |
|  | 18          | 380-70-250  | Counterbalance weight No.384                               |                      |               |      | 4    |

| · · · · · · · · · · · · · · · · · · · |  |      |    |        |   |
|---------------------------------------|--|------|----|--------|---|
|                                       |  |      |    |        | l |
|                                       |  |      |    |        | l |
|                                       |  |      |    | +      | l |
|                                       |  |      |    |        | l |
|                                       |  |      |    |        | l |
|                                       |  |      |    |        | ١ |
| REV.                                  | DESCRIPTION                                  | DATE | BY | APPR'D | ١ |
|                                       | REVISION                                     |      |    |        |   |
|                                       | INFORMATION CONTAINED IN THIS DRAWING IS THE |      |    |        | l |

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SUPPACES TO HAVE MACHINED SURFACES TO HAVE MACHINED SURFACES TO HAV 125 RMS FINISH CONCENTRICITY= ±.002 T.I.R. BREAK ALL SHARP EDGES

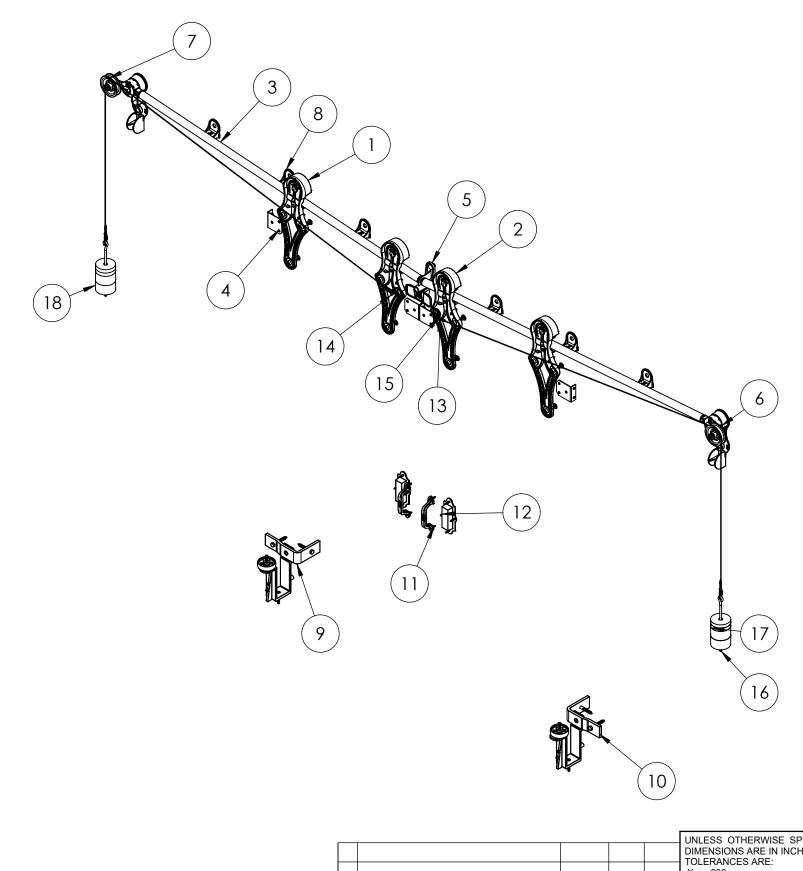
COPYRIGHTED CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE 26-05-2025 SHEET 1 OF 4

#### ALLITH **MANUFACTURING COMPANY**

No.1772 Bi-parting Allith sliding fire door track system for 72" wide opening

SIZE P/N **316-10-520** 

OF SCOTT WILLO SOLUTION ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF SWS IS STRICTLY PROHIBITED.



| REV. | DESCRIPTION | DATE | BY | APPR'D |
|------|-------------|------|----|--------|
|      | REVISION    | •    |    |        |

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SCOTT WILLO SOLUTION ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF SWS IS STRICTLY PROHIBITED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE 125 RMS FINISH CONCENTRICITY= ±.002 T.I.R. BREAK ALL SHARP EDGES

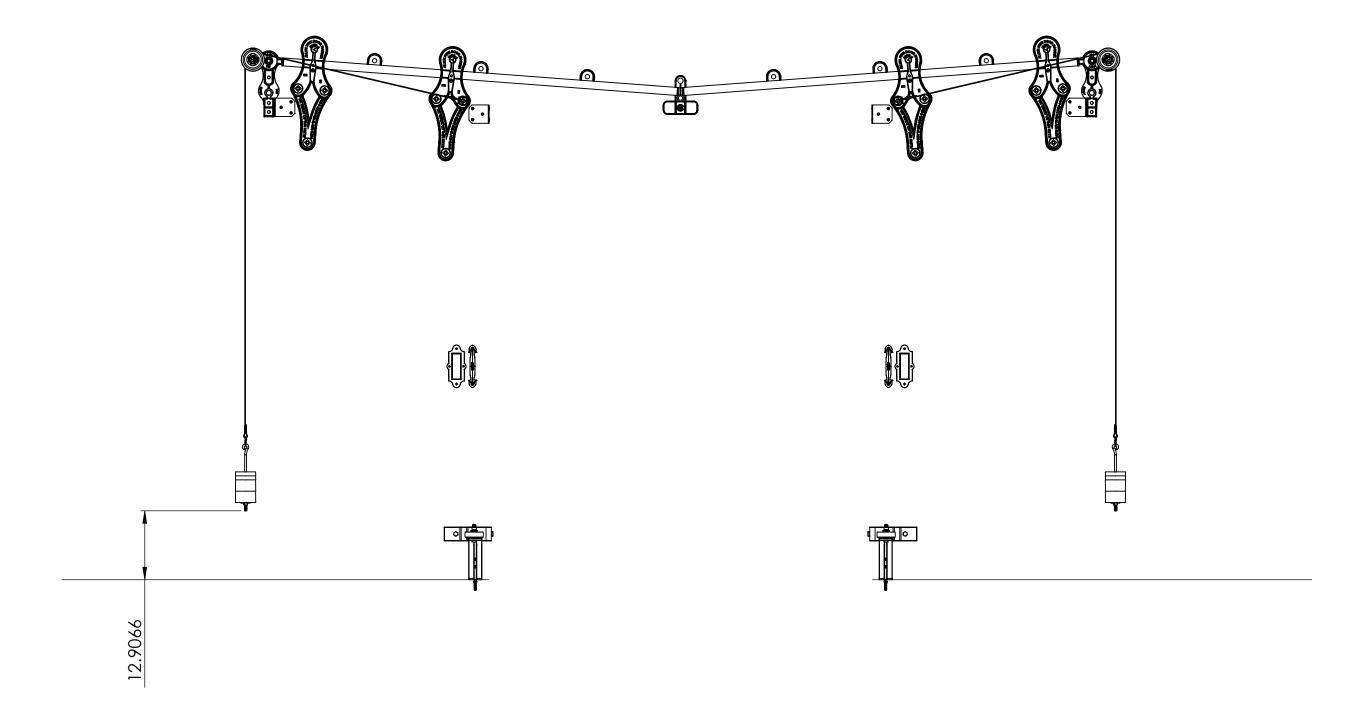
| ) | COPYRIGHTED CAD<br>GENERATED DRAWING,<br>DO NOT MANUALLY UPDATE |            |               |    |  |
|---|---|------------|---------------|----|--|
|   |   |            | l             |    |  |
|   | DRAWN BY  |            | DRAWN DATE    | 1  |  |
|   | HT  | 26-05-2025 |               |    |  |
|   | CHECKED BY  |            | CHECKED BY    |    |  |
|   | APPROVED BY   |            | APPROVED DATE |    |  |
|   | SHEET 2 OF 4  | 4          |               | L  |  |
|   | SCALE:  | ١ ١        | $\mathcal{Y}$ | ١s |  |

### ALLITH MANUFACTURING **COMPANY**

No.1772 Bi-parting Allith sliding fire door track system for 72" wide opening

THIRD ANGLE PROJECTION B P/N 316-10-520

## OPEN CONDITION



| REV.       | DESCRIPTION   |   | DATE | BY | APPR'D |
|------------|---|---|------|----|--------|
| '          | REVISION  | 1 |      |    |        |
| THE INFORM | THE INFORMATION CONTAINED IN THE REALITING IN THE COLE PROPERTY |   |      |    |        |

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SCOTT WILLO SOLUTION ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF SWS IS STRICTLY PROHIBITED.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

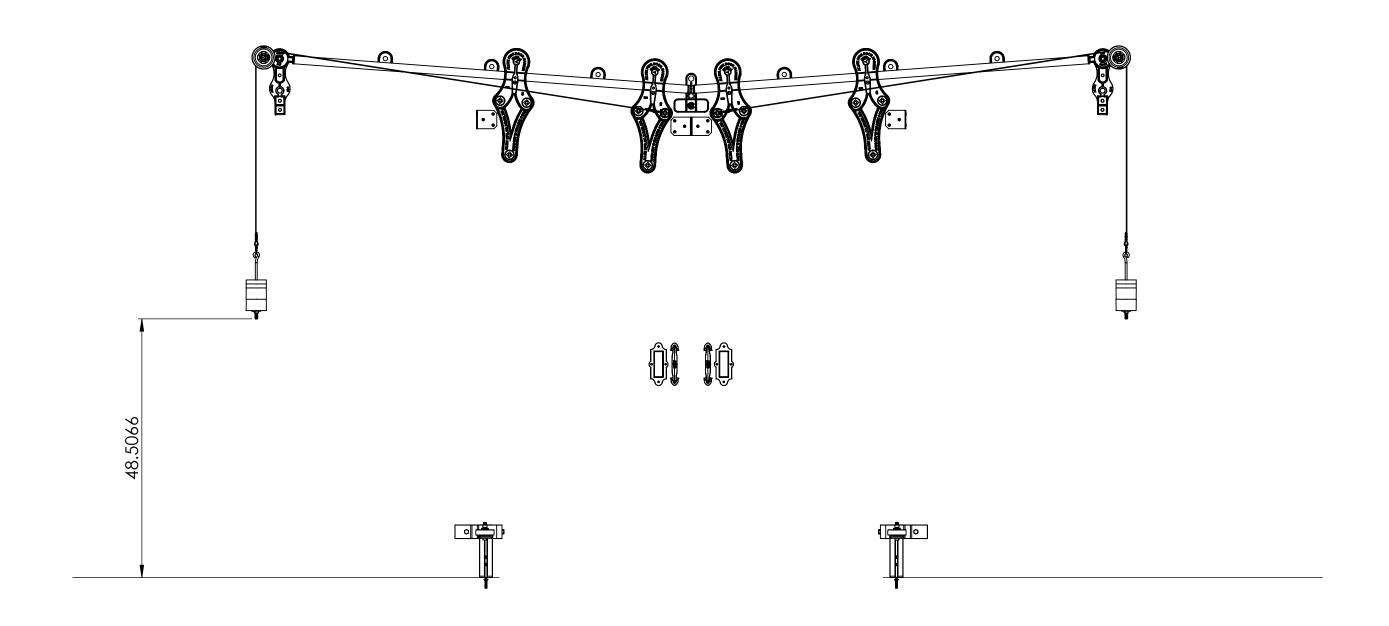
| 1 | GENERATED    | COPYRIGHTED CAD<br>GENERATED DRAWING,<br>O NOT MANUALLY UPDATE |                                |   |  |
|---|--------------|--|--------------------------------|---|--|
|   |              |  |                                | ı |  |
|   | DRAWN BY     |  | DRAWN DATE                     | ı |  |
|   | HT           |  | 26-05-2025                     | ı |  |
|   | CHECKED BY   |  | CHECKED BY                     | 0 |  |
|   | APPROVED BY  |  | APPROVED DATE                  |   |  |
|   | SHEET 3 OF 4 | 1  |                                | L |  |
|   | SCALE:       | ۱ ۱  | $\mathcal{Y} \cup \mathcal{Y}$ | ŀ |  |

#### ALLITH **MANUFACTURING COMPANY**

No.1772 Bi-parting Allith sliding fire door track system for 72" wide opening

THIRD ANGLE PROJECTION B P/N 316-10-520

# **CLOSE CONDITION**



|      | REVISIO     | J    |    |        |
|------|-------------|------|----|--------|
| REV. | DESCRIPTION | DATE | BY | APPR'D |
|      |             |      |    |        |
|      |             |      |    |        |
|      |             |      |    |        |
|      |             |      |    |        |
|      |             |      |    |        |
|      |             |      |    |        |

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SCOTT WILLO SOLUTION ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF SWS IS STRICTLY PROHIBITED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:  $X = \pm .030$ .X= ±.030 .XX=±.015 .XXX=±.005 ANGULAR=±1° MACHINED SURFACES TO HAVE 125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

26-05-2025 SHEET 4 OF 4

COPYRIGHTED CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE

#### ALLITH **MANUFACTURING COMPANY**

No.1772 Bi-parting Allith sliding fire door track system for 72" wide opening

SIZE P/N **316-10-520**