

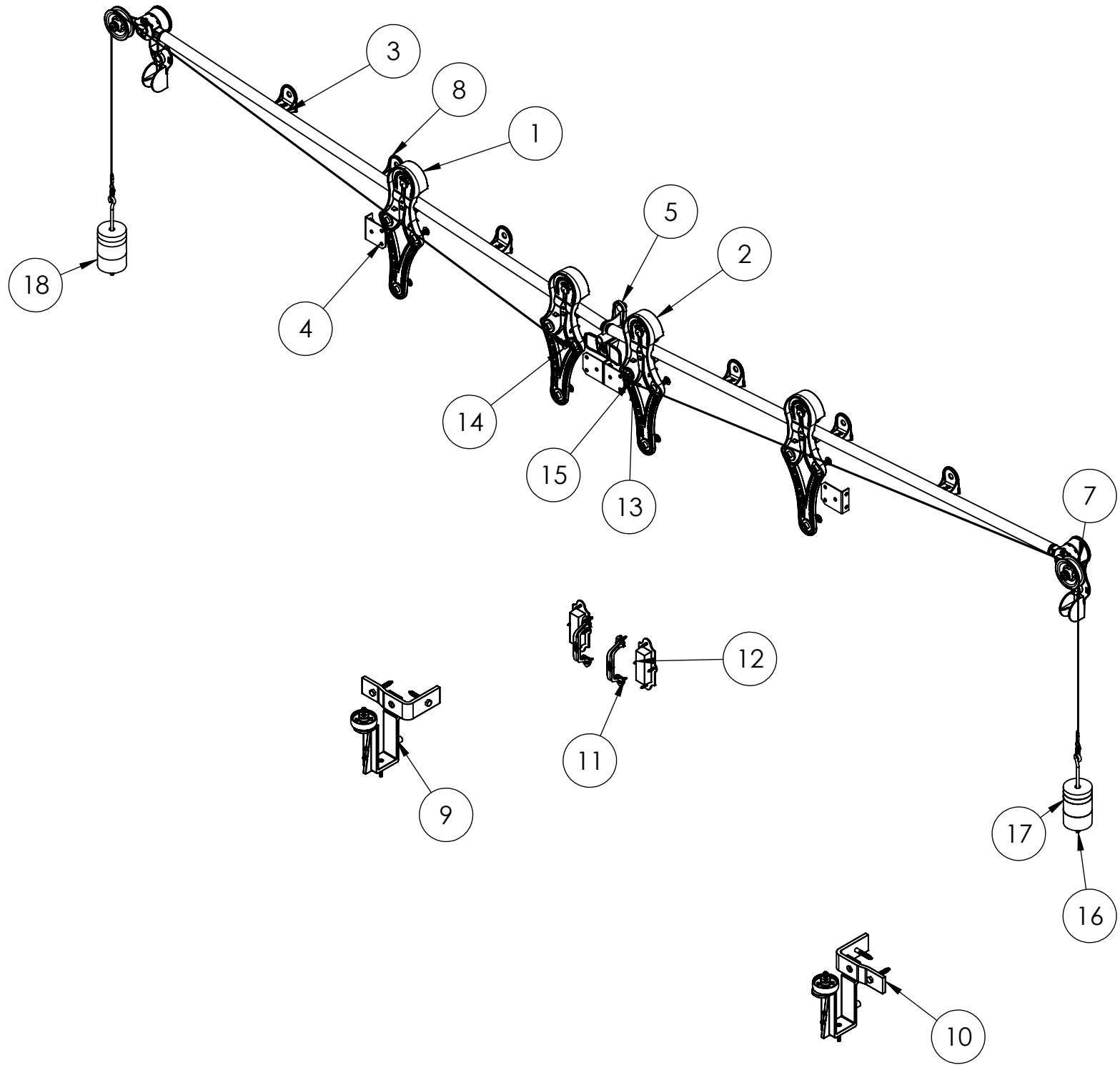
ITEM NO.	PART NUMBER	TITLE LINE 1	MATERIAL	COLOR	SIZE	QTY.
1	314-30-121	Hanger No.3-H4 boxed	Cast iron	Black RAL 9005 (25-35 gloss)	0	2
2	314-30-121	Hanger No.3-H4 boxed	Cast iron	Black RAL 9005 (25-35 gloss)	0	2
3	314-40-391	Track No.3-T4 1-1/2" round track without brackets for 36" single/80" double door opening	1020 (DOM) steel tubing	Black RAL 9005 (25-35 gloss)	1-1/2" x 82"	2
4	314-50-135	Bumper shoe L-bracket set no. 313	Steel	Black RAL 9005 (25-35 gloss)	0	4
5	314-50-223	Center stop fixture No.331	Cast iron	Black RAL 9005 (25-35 gloss)	0	1
6	314-50-242	Combined bumper, cord pulley and end track support No.347	Steel	Black RAL 9005 (25-35 gloss)	0	1
7	314-50-242	Combined bumper, cord pulley and end track support No.347	Steel	Black RAL 9005 (25-35 gloss)	0	1
8	314-60-120	Track to wall center mount bracket No.3-C4	Steel	Black RAL 9005 (25-35 gloss)	0	6
9	370-60-233	Door guide No.364	Steel	Black RAL 9005 (25-35 gloss)	0	1
10	370-60-233	Door guide No.364	Steel	Black RAL 9005 (25-35 gloss)	0	1
11	380-30-121	Raised Door Pull No.305	Cast iron	Black RAL 9005 (25-35 gloss)	0	2
12	380-30-223	Flush door pull No.306 Shallow	Cast iron	Black RAL 9005 (25-35 gloss)	0	2
13	380-70-125	Wire rope sash cord assembled with crimping sleeve, No.323	Stainless steel 18-8	Mill finish	110" x 1/8"	2
14	380-70-151	Wire rope cable or chain bracket No.403	Steel	Black RAL 9005 (25-35 gloss)	0	2
15	380-70-156	Threaded connecting link	Steel	Galvanized	0	4
16	380-70-220	Weight holder No.374	Steel	Black RAL 9005 (25-35 gloss)	0	2
17	380-70-230	Counterbalance weight No.384	Ductile iron 65-45-12	Black RAL 9005 (25-35 gloss)	4-1/8" x 13/16"	4
18	380-70-250	Counterbalance weight No.384	Ductile iron 65-45-12	Black RAL 9005 (25-35 gloss)	4-1/8" x -2-13/16"	4

REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X= ±.030  
.XX= ±.015  
.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

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DRAWN BY HT	DRAWN DATE 26-05-2025
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APPROVED BY	APPROVED DATE
SHEET 1 OF 4	
SCALE: 1:28	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No. 1780 Bi-parting Allith sliding fire door track system for 80" wide opening	
SIZE B	P/N 316-10-530
REV.	



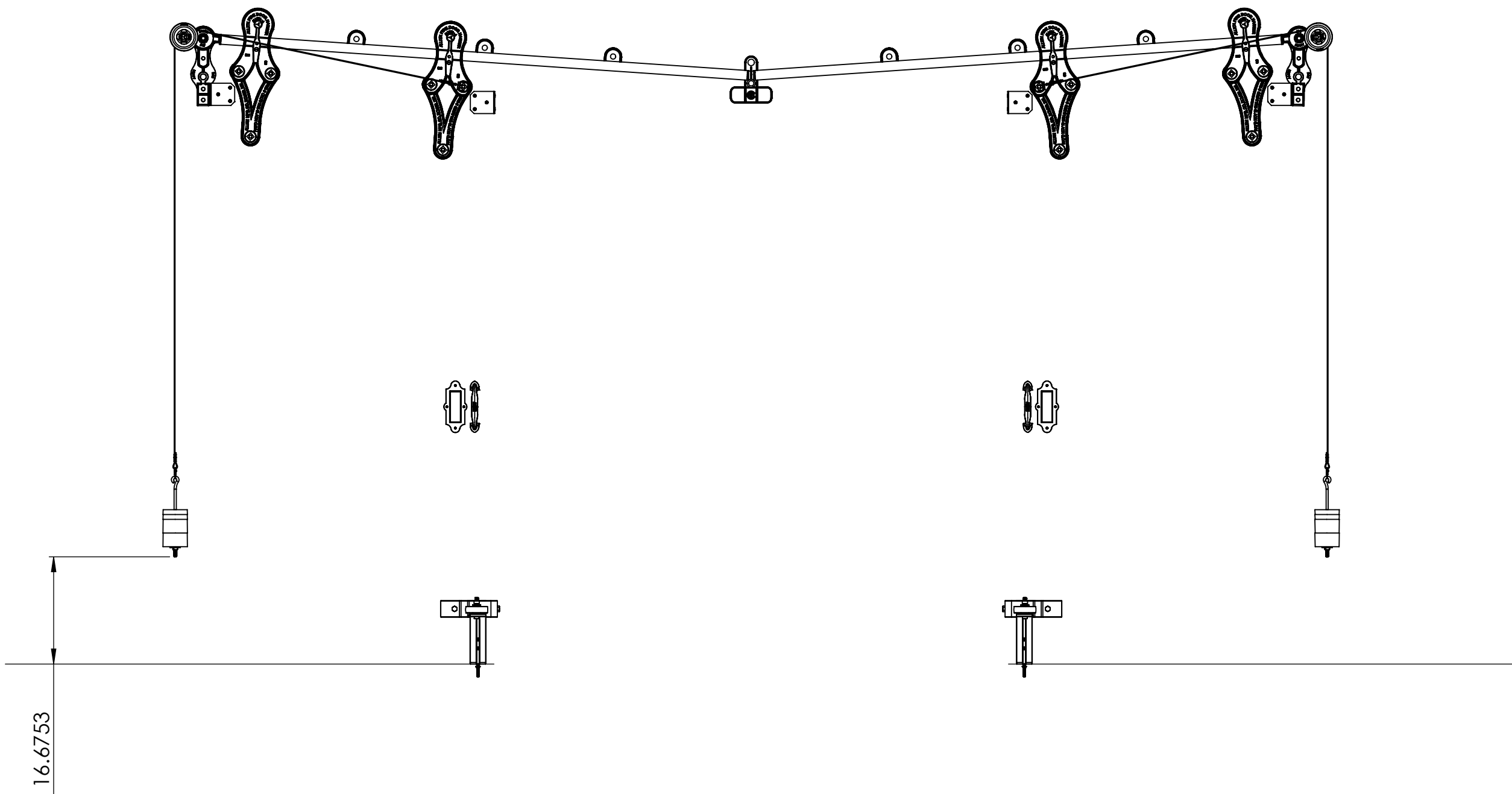
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SHEET 2 OF 4	THIRD ANGLE PROJECTION
SCALE: 1:18	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No. 1780 Bi-parting Allith sliding fire door track system for 80" wide opening	
SIZE B	P/N 316-10-530
REV.	

OPEN CONDITION



REV.	DESCRIPTION	DATE	BY	APPR'D

REVISION

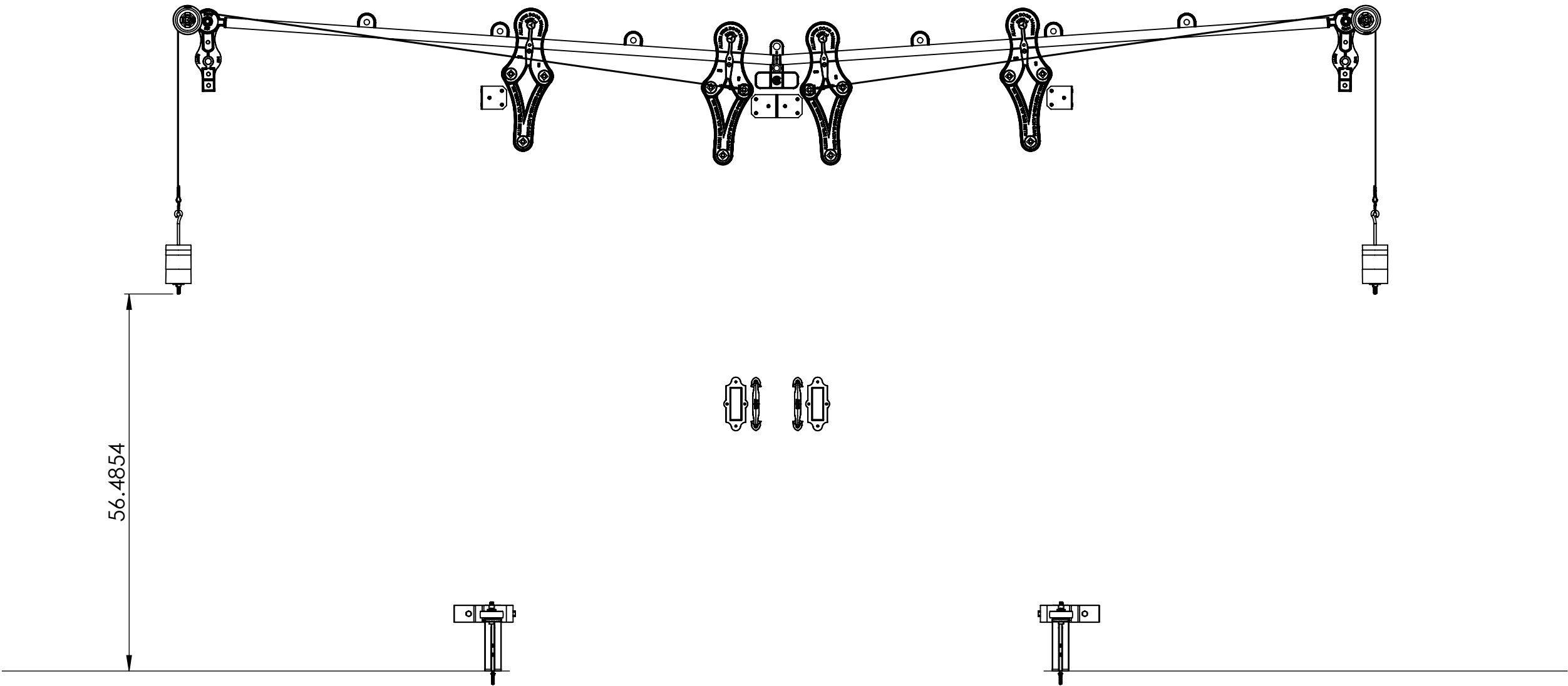
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SHEET 3 OF 4	THIRD ANGLE PROJECTION
SCALE: 1:18	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION No. 1780 Bi-parting Allith sliding fire door track system for 80" wide opening	
SIZE B	P/N 316-10-530
REV.	

CLOSE CONDITION



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SHEET 4 OF 4	
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