	ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
		314-30-121	Hanger No.3-H4 boxed	Cast iron	Black RAL 9005 (25-35 gloss)	0	2
	2	314-30-121	Hanger No.3-H4 boxed	Cast iron	Black RAL 9005 (25-35 gloss)	0	2
	3	314-40-591	Track No.3-T4 1-1/2" round track without brackets for 56" single/120" double door opening	1020 (DOM) steel tubing	Black RAL 9005 (25-35 gloss)	1-1/2" x 122"	2
	4	314-50-135	Bumper shoe L-bracket set no. 313	Steel	Black RAL 9005 (25-35 gloss)	0	4
	5	314-50-223	Center stop fixture No.331	Cast iron	Black RAL 9005 (25-35 gloss)	0	1
	6	314-50-242	Combined bumper, cord pulley and end track support No.347	Steel	Black RAL 9005 (25-35 gloss)	0	1
	7	314-50-242	Combined bumper, cord pulley and end track support No.347	Steel	Black RAL 9005 (25-35 gloss)	0	1
	8	314-60-120	Track to wall center mount bracket No.3- C4	Steel	Black RAL 9005 (25-35 gloss)	0	6
	9	370-60-233	Door guide No.364	Steel	Black RAL 9005 (25-35 gloss)	0	1
	10	370-60-233	Door guide No.364	Steel	Black RAL 9005 (25-35 gloss)	0	1
	11	380-30-121	Raised Door Pull No.305	Cast iron	Black RAL 9005 (25-35 gloss)	0	2
	12	380-30-223	Flush door pull No.306 Shallow	Cast iron	Black RAL 9005 (25-35 gloss)	0	2
	13	380-70-127	Wire rope sash cord assembled with crimping sleeve, No.323	Stainless steel 18-8	Mill finish	134" x 1/8"	2
	14	380-70-151	Wire rope cable or chain bracket No.403	Steel	Black RAL 9005 (25-35 gloss)	0	2
	15	380-70-156	Threaded connecting link	Steel	Galvanized	0	4
	16	380-70-220	Weight holder No.374	Steel	Black RAL 9005 (25-35 gloss)	0	2
	17	380-70-230	Counterbalance weight No.384	Ductile iron 65-45- 12	Black RAL 9005 (25-35 gloss)	4-1/8" x 13/16"	4
	18	380-70-250	Counterbalance weight No.384	Ductile iron 65-45- 12	Black RAL 9005 (25-35 gloss)	4-1/8" x - 2-13/16"	4
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THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SCOTT WILLO SOLUTION ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF SWS IS STRICTLY PROHIBITED.

MACHINED SURFACES TO HAVE 125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES SCALE: 1:34

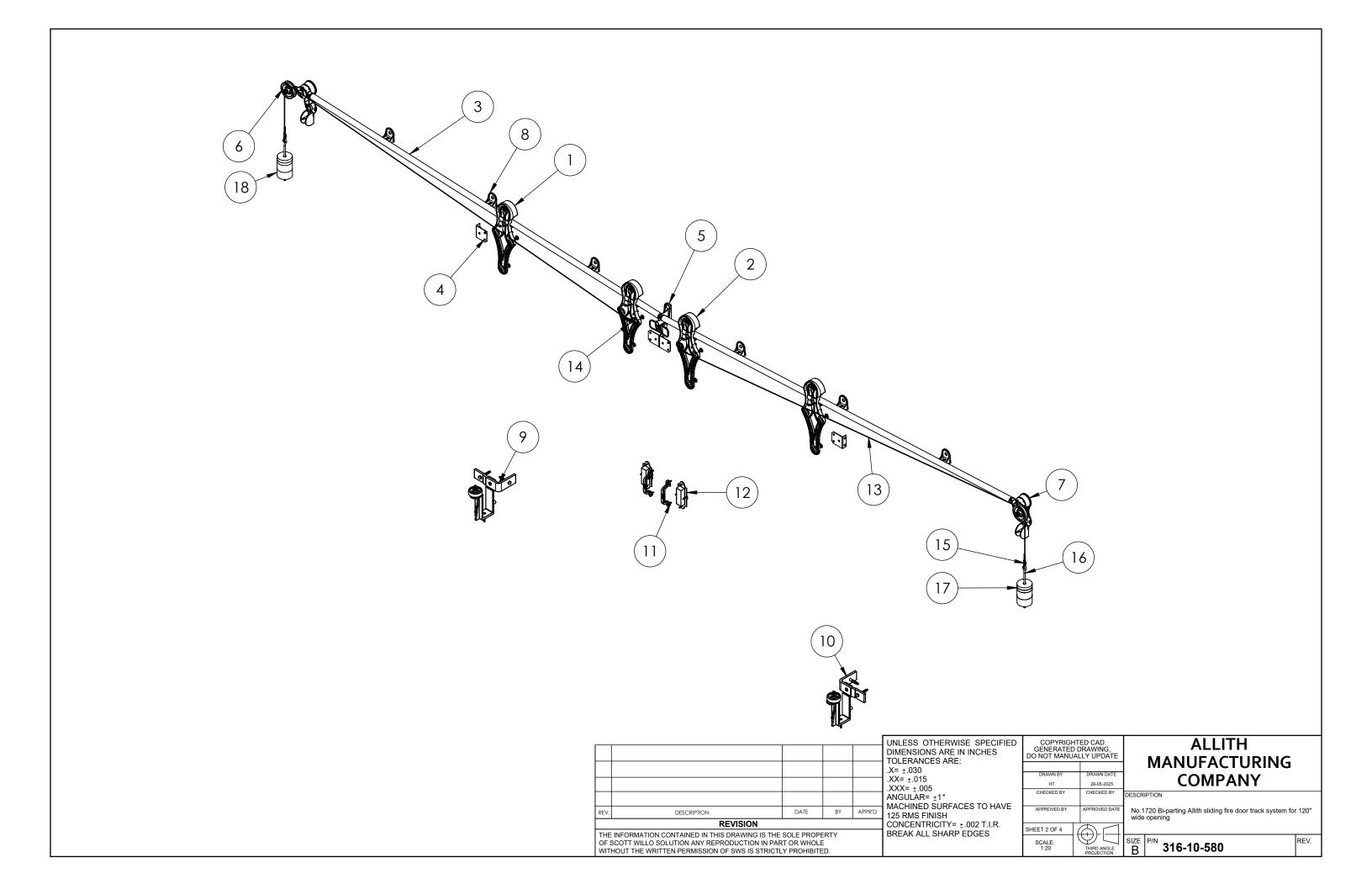
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ALLITH **MANUFACTURING COMPANY**

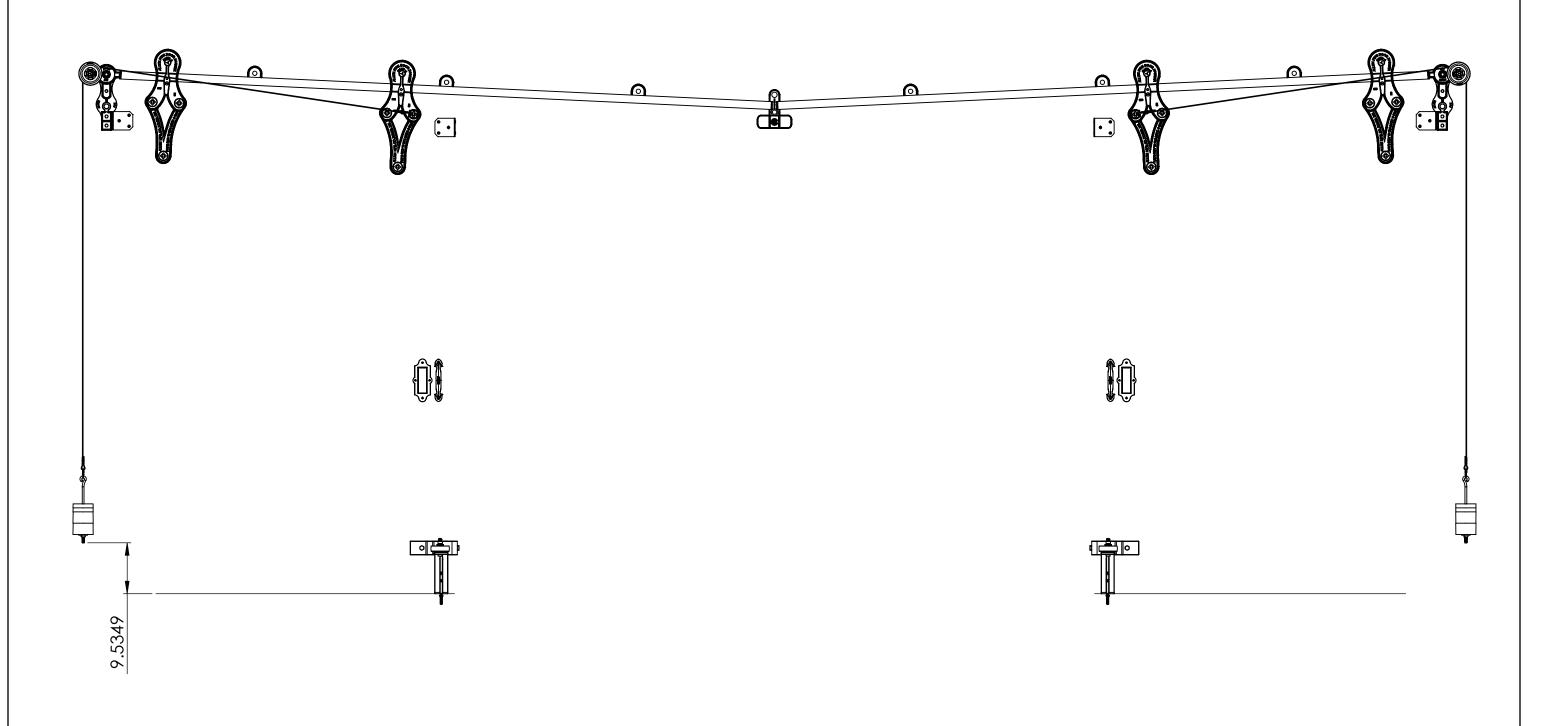
No.1720 Bi-parting Allith sliding fire door track system for 120" wide opening

SIZE P/N **316-10-580**





OPEN CONDITION



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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
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.XXX= ±.005
ANGULAR= ±1°
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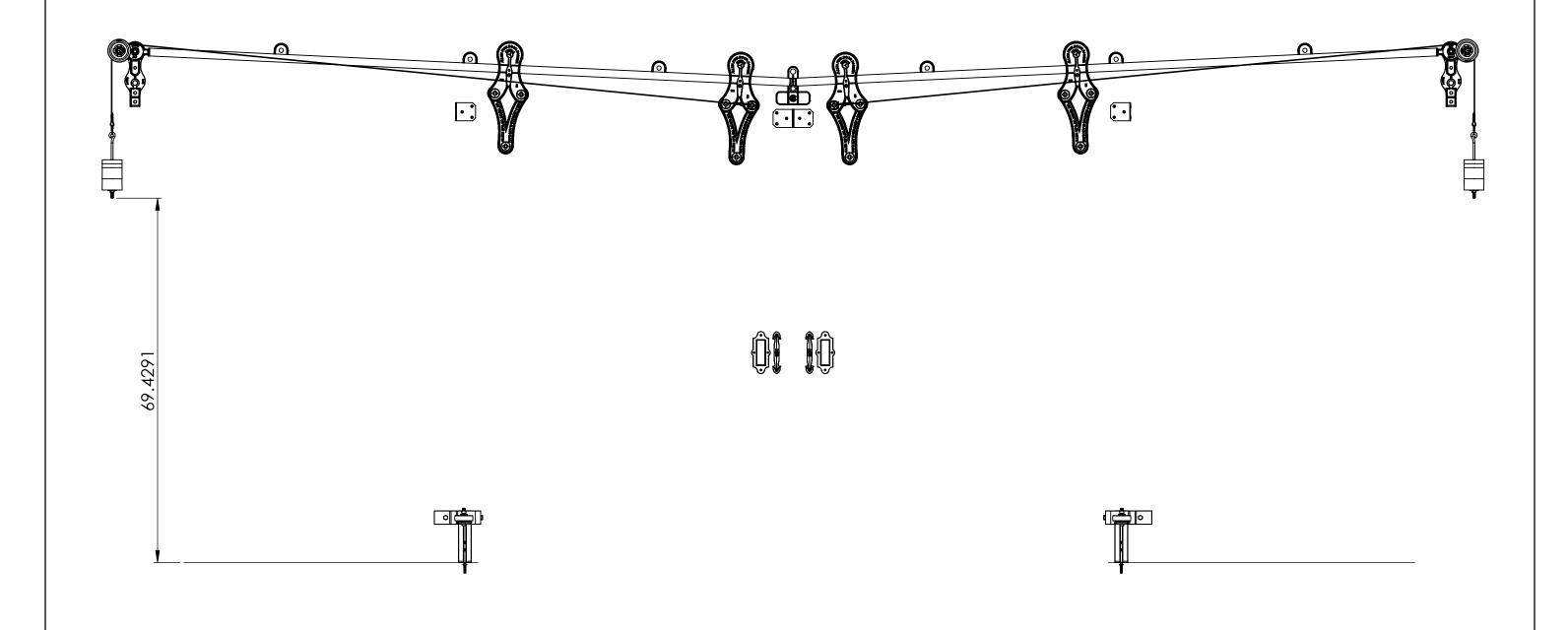
SHEET 3 OF 4

ALLITH **MANUFACTURING COMPANY**

No.1720 Bi-parting Allith sliding fire door track system for 120" wide opening

SIZE P/N **316-10-580**

CLOSE CONDITION



REV.	DESCRIPTION		DATE	BY	APPR'D
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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X=±.030
.XX=±.015
.XXX=±.005
ANGULAR=±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY=±.002 T.I.R.
BREAK ALL SHARP EDGES

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ALLITH **MANUFACTURING COMPANY**

No.1720 Bi-parting Allith sliding fire door track system for 120" wide opening

THIRD ANGLE PROJECTION B P/N 316-10-580