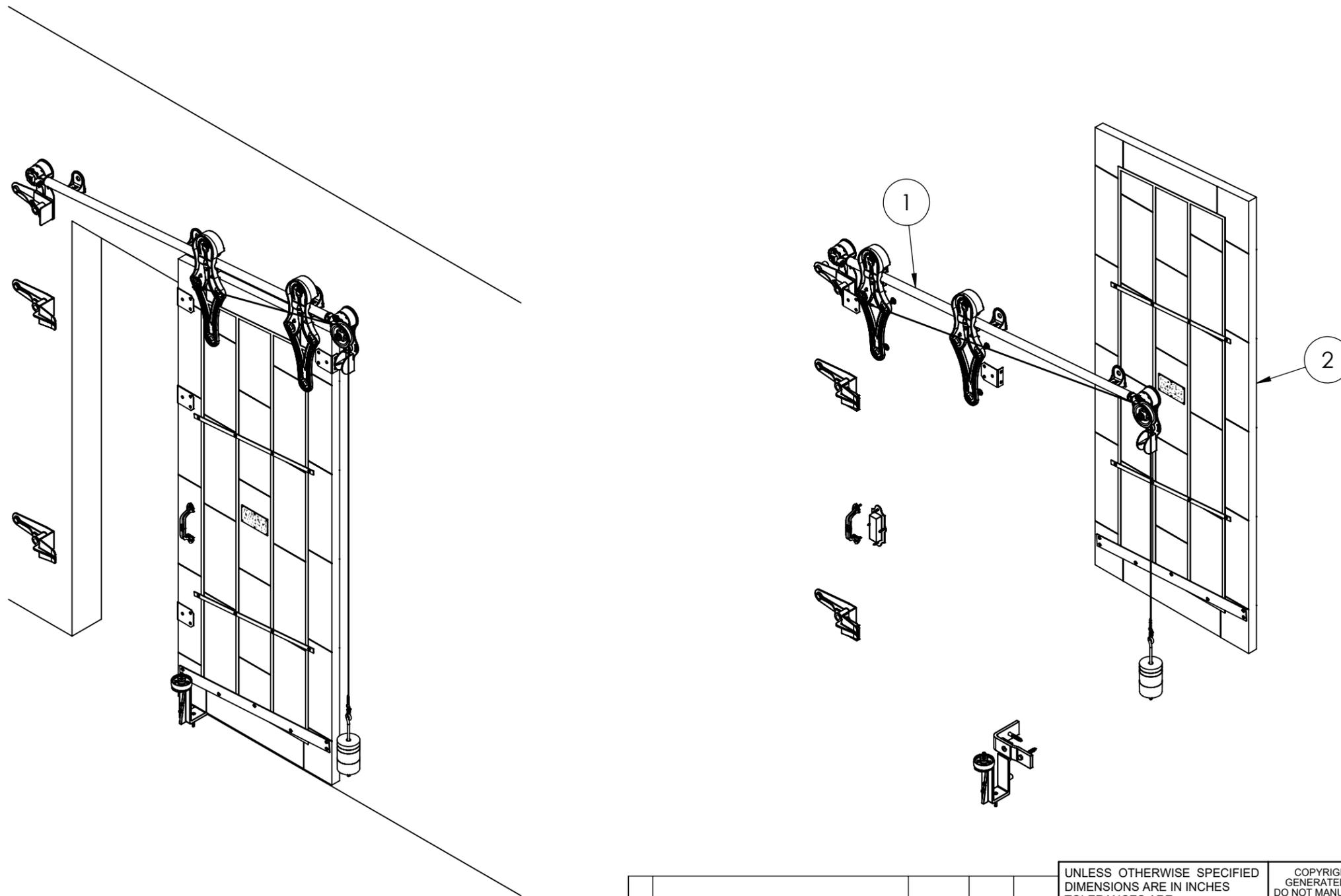


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-10-130	No.728 Allith sliding fire door track system for 28" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-20-432	Metal Clad Door for No.728 Series Hardware with Sloped Top for 28"x 84" Opening, right hand	Sheet metal	Galvalume	36" x 90" centerline x 1-3/4"	1

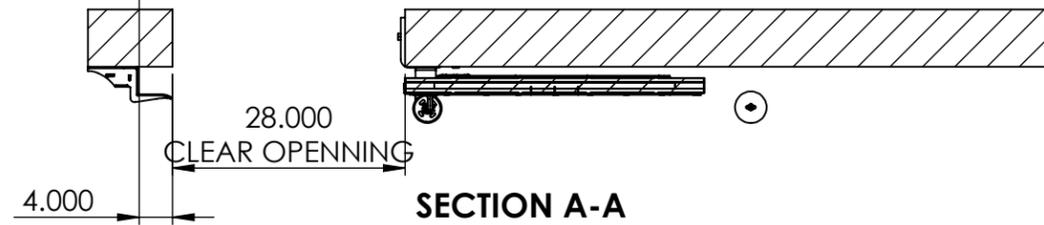


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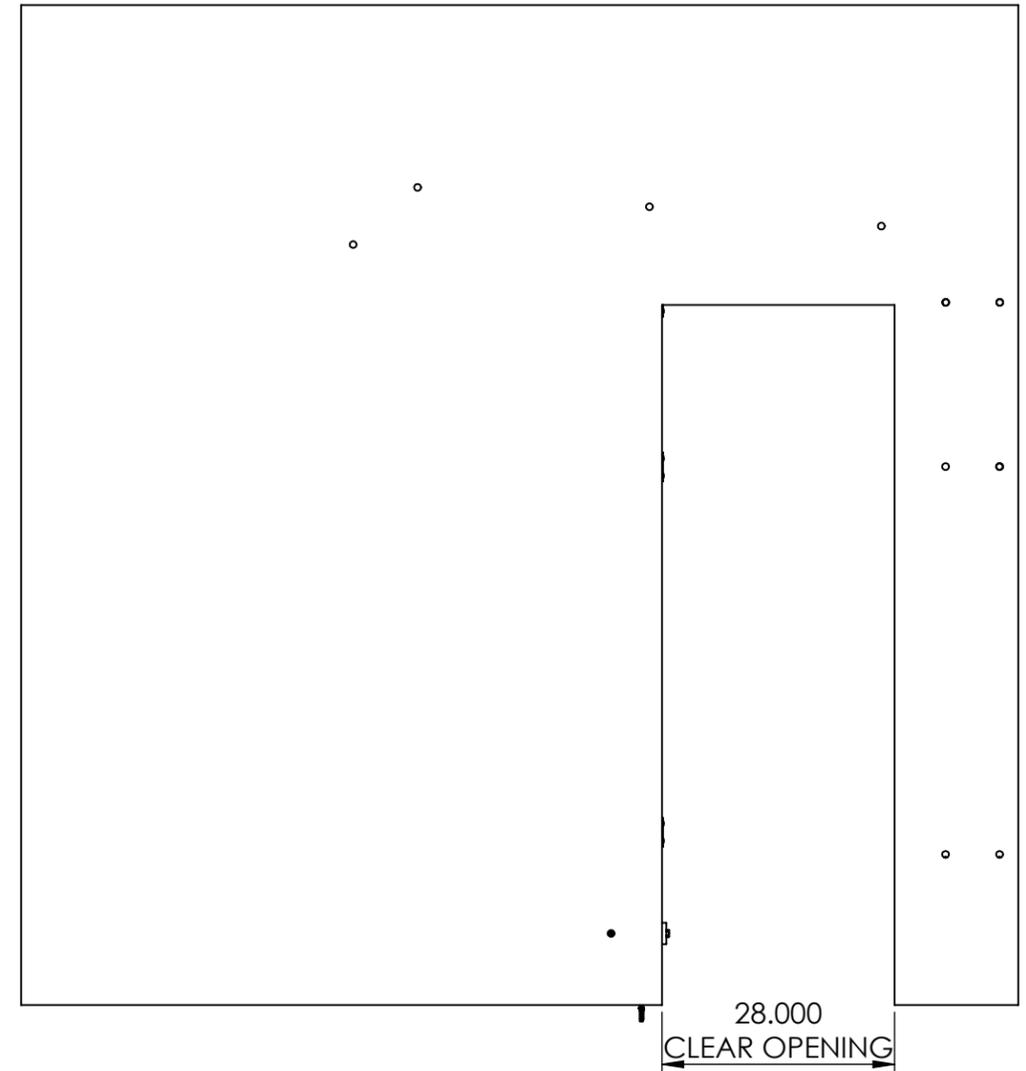
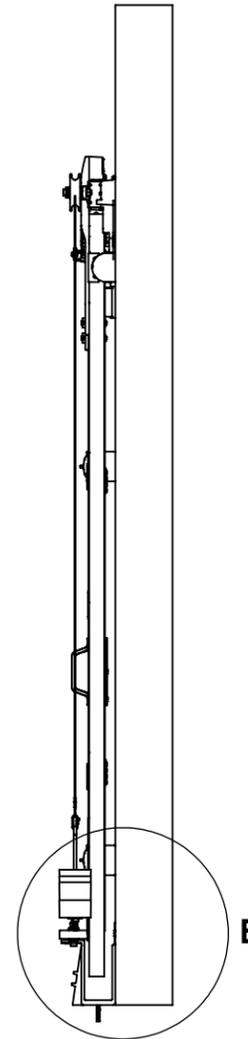
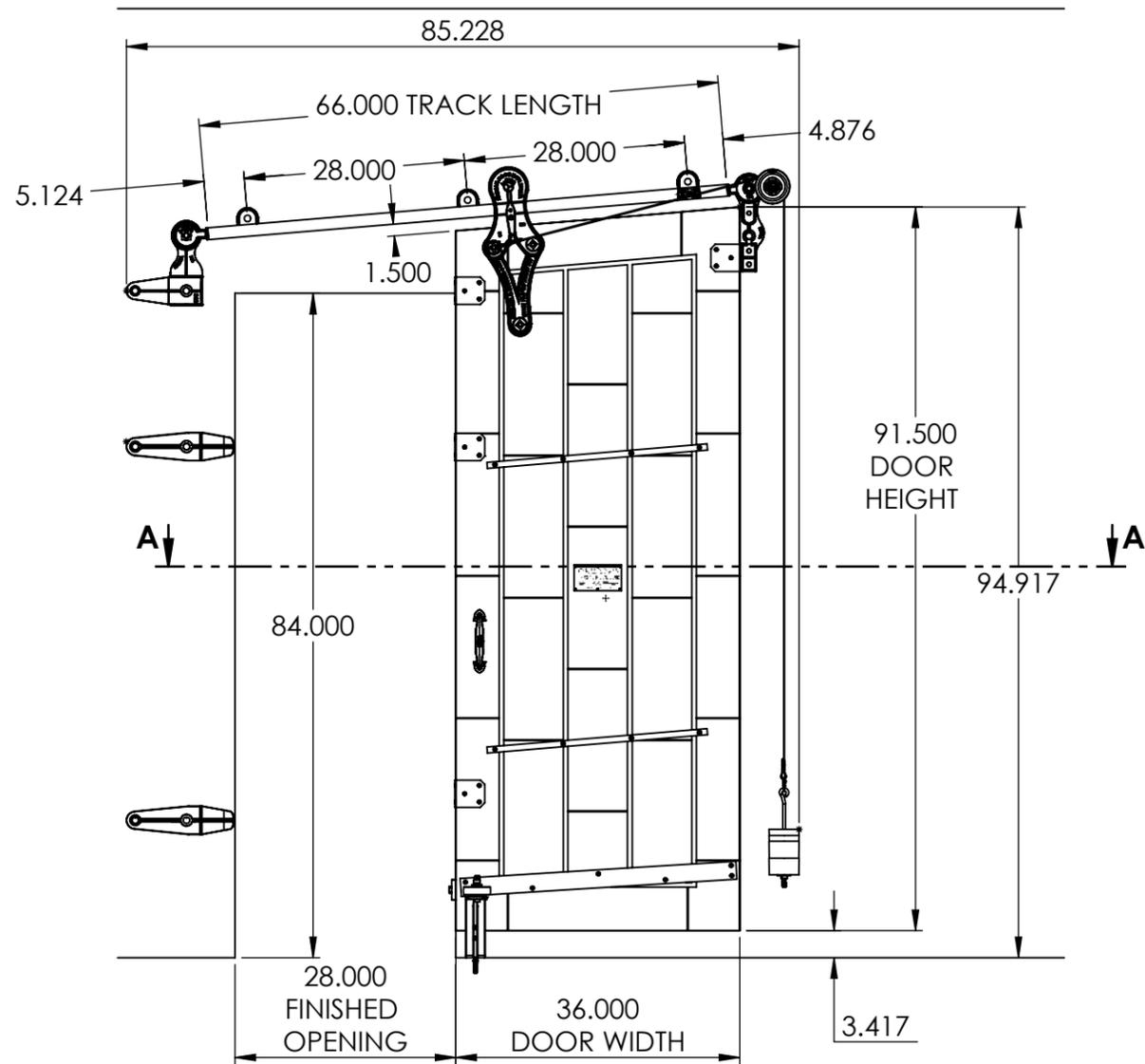
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE 125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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DRAWN BY HT	DRAWN DATE 23-04-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 728 Allith track system with Durand's metal-clad door for 28"w x 84"h opening, right hand	
SIZE B	P/N 416-10-132
REV.	



INSIDE DOOR OPEN POSITION



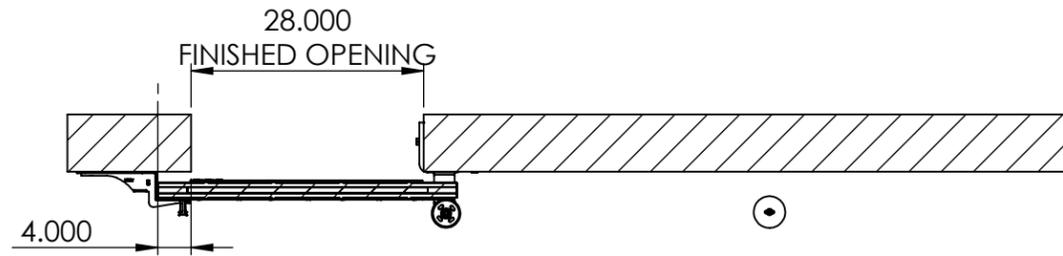
OPEN CONDITION

REV.	DESCRIPTION	DATE	BY	APPR'D
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 .XXX= ±.005
 ANGULAR= ±1°
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 CONCENTRICITY= ±.002 T.I.R.
 BREAK ALL SHARP EDGES

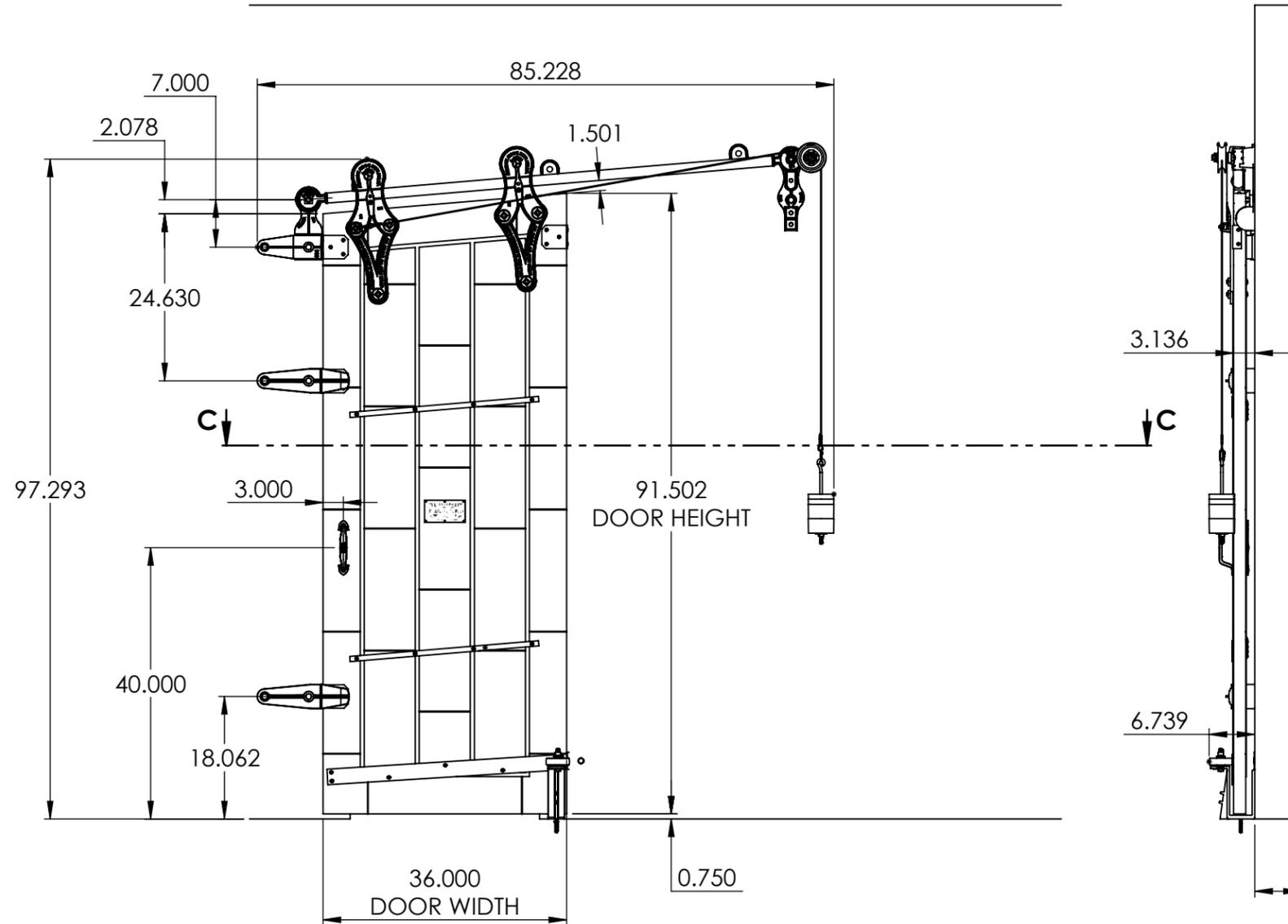
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SHEET 2 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:22	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 728 Allith track system with Durand's metal-clad door for 28" w x 84" h opening, right hand	
SIZE B	P/N 416-10-132
REV.	

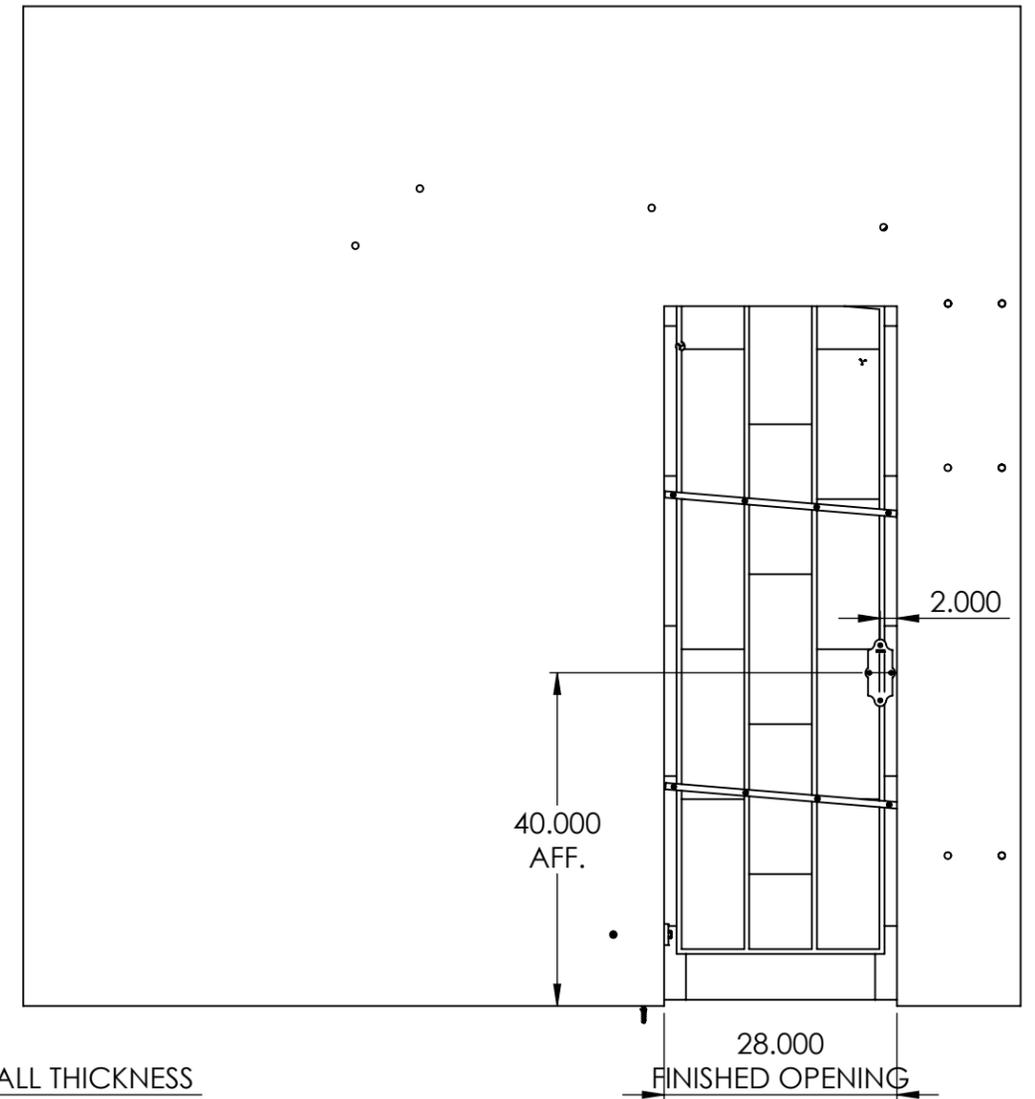


SECTION C-C

INSIDE DOOR CLOSED POSITION



CLOSED CONDITION



6.880 WALL THICKNESS

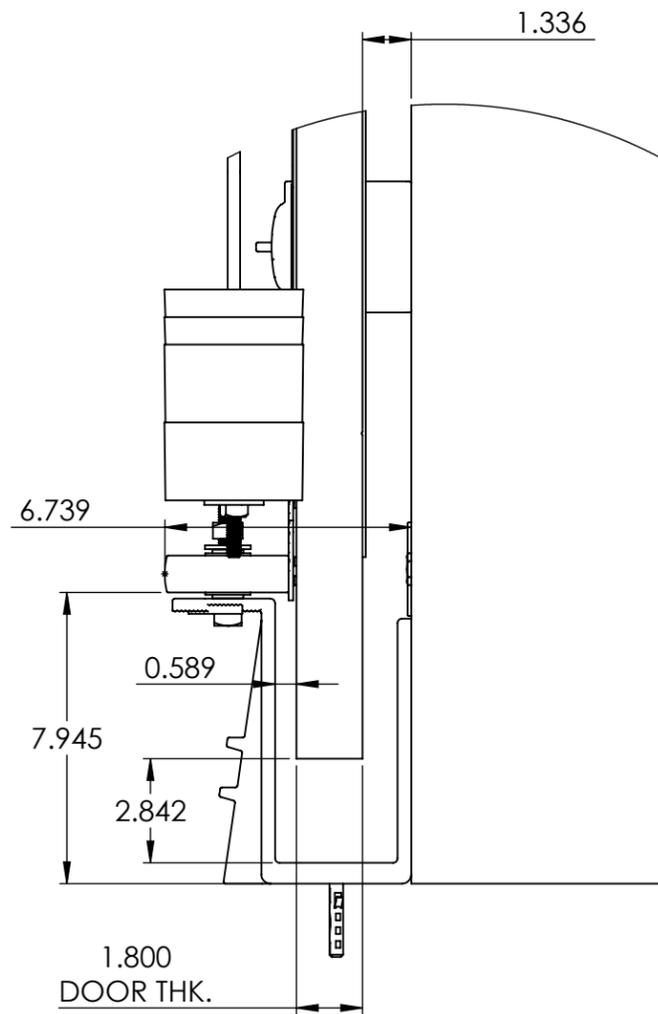
28.000 FINISHED OPENING

REV.	DESCRIPTION	DATE	BY	APPR'D
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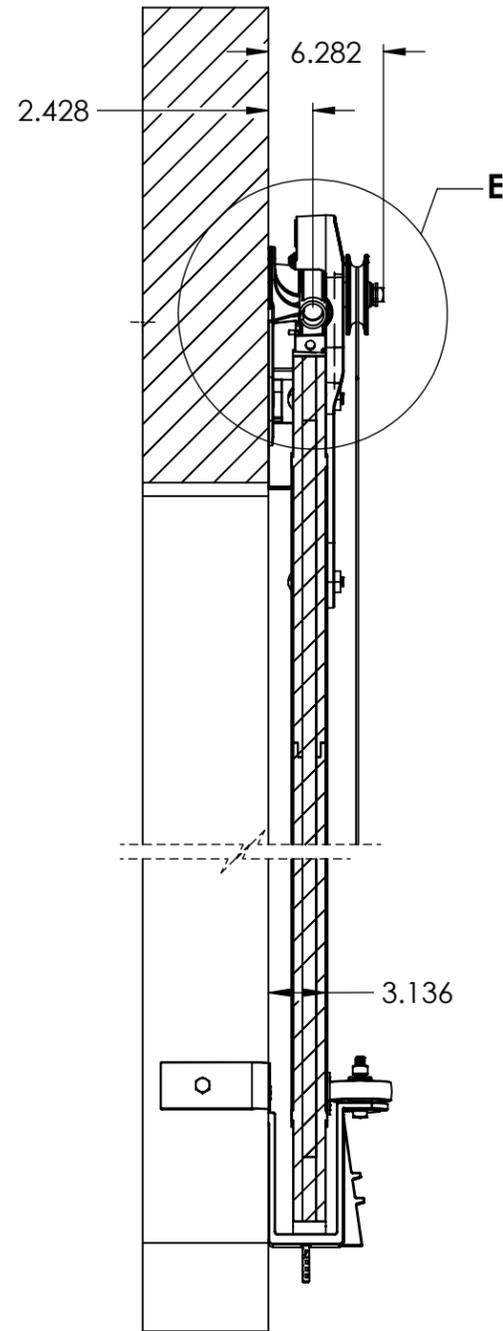
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.XXX= ±.005
ANGULAR= ±1°
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CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 3 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:22	

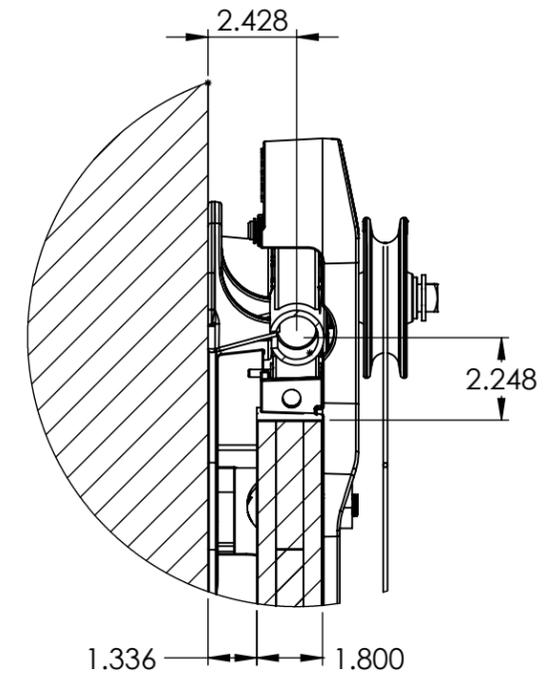
ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 728 Allith track system with Durand's metal-clad door for 28"w x 84"h opening, right hand	
SIZE B	P/N 416-10-132
REV.	



**DETAIL B
SCALE 1 : 5**



**SECTION D-D
SCALE 1 : 10**



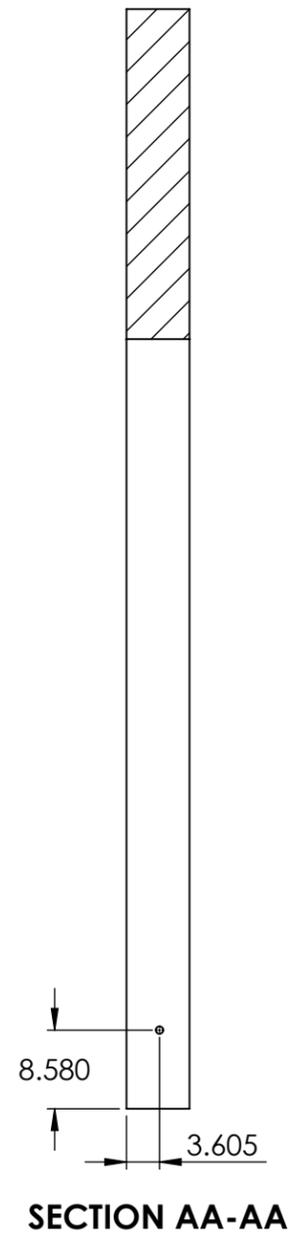
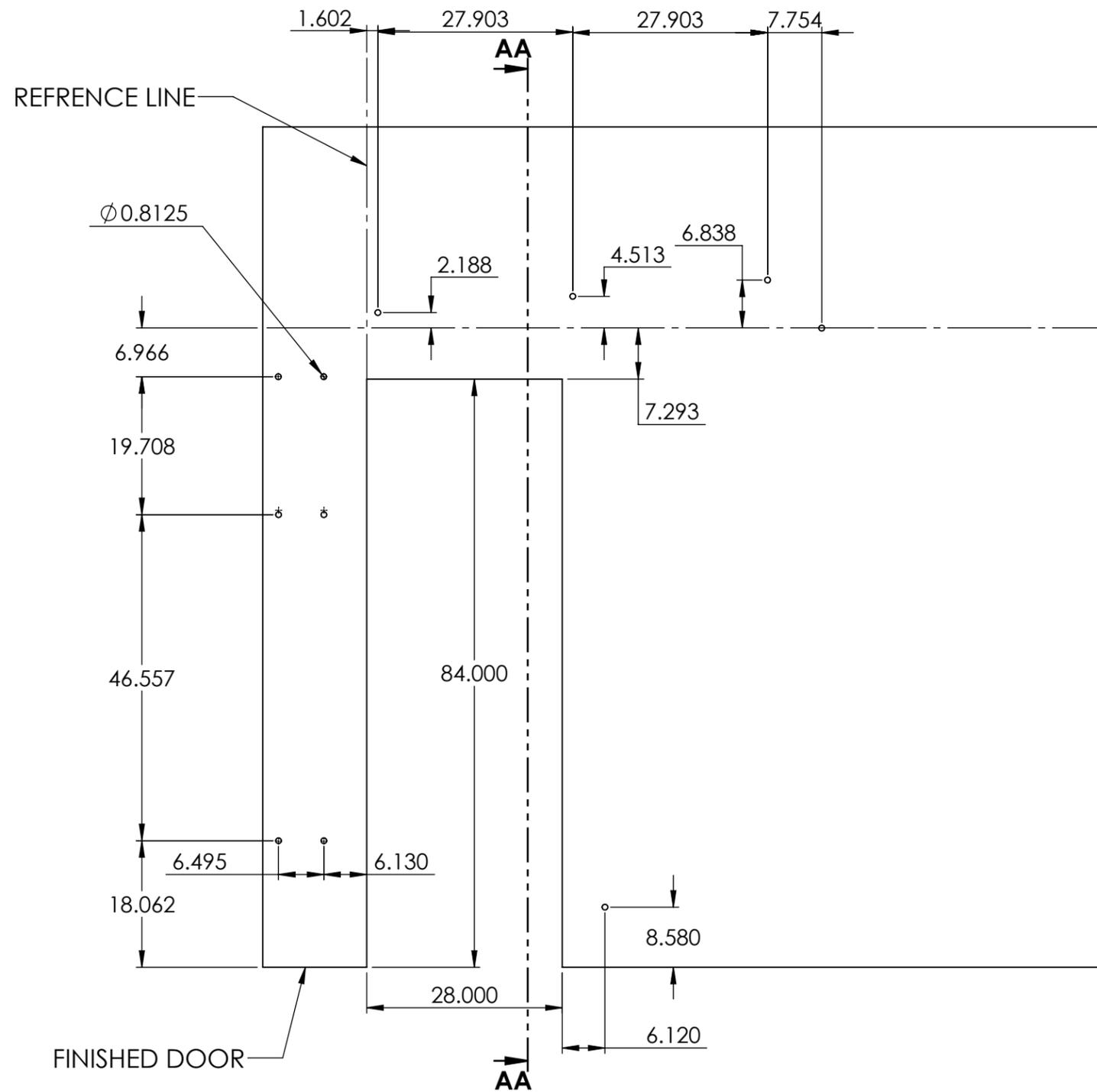
**DETAIL E
SCALE 1 : 5**

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= ±.005
ANGULAR= ±1°
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125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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<small>APPROVED BY</small>	<small>APPROVED DATE</small>
<small>SHEET 4 OF 5</small>	
<small>SCALE:</small> 1:22	 <small>THIRD ANGLE PROJECTION</small>

ALLITH MANUFACTURING COMPANY	
<small>DESCRIPTION</small>	
Series 728 Allith track system with Durand's metal-clad door for 28"w x 84"h opening, right hand	
<small>SIZE</small> B	<small>P/N</small> 416-10-132
<small>REV.</small>	



WALL PENETRATION HOLE CENTERS

REV.	DESCRIPTION	DATE	BY	APPR'D
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APPROVED BY	APPROVED DATE
SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 728 Allith track system with Durand's metal-clad door for 28"w x 84"h opening, right hand	
SIZE B	P/N 416-10-132
REV.	