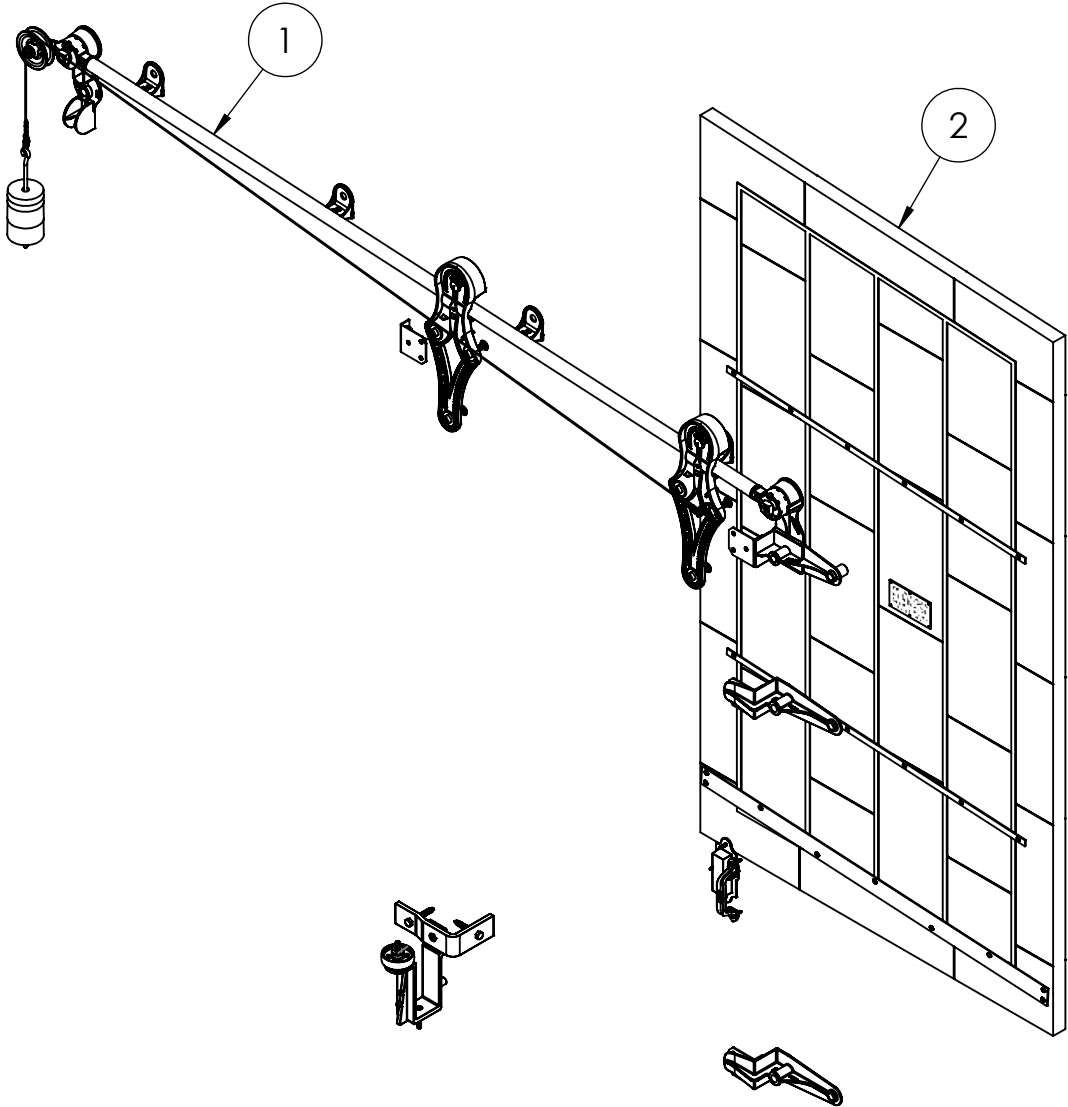
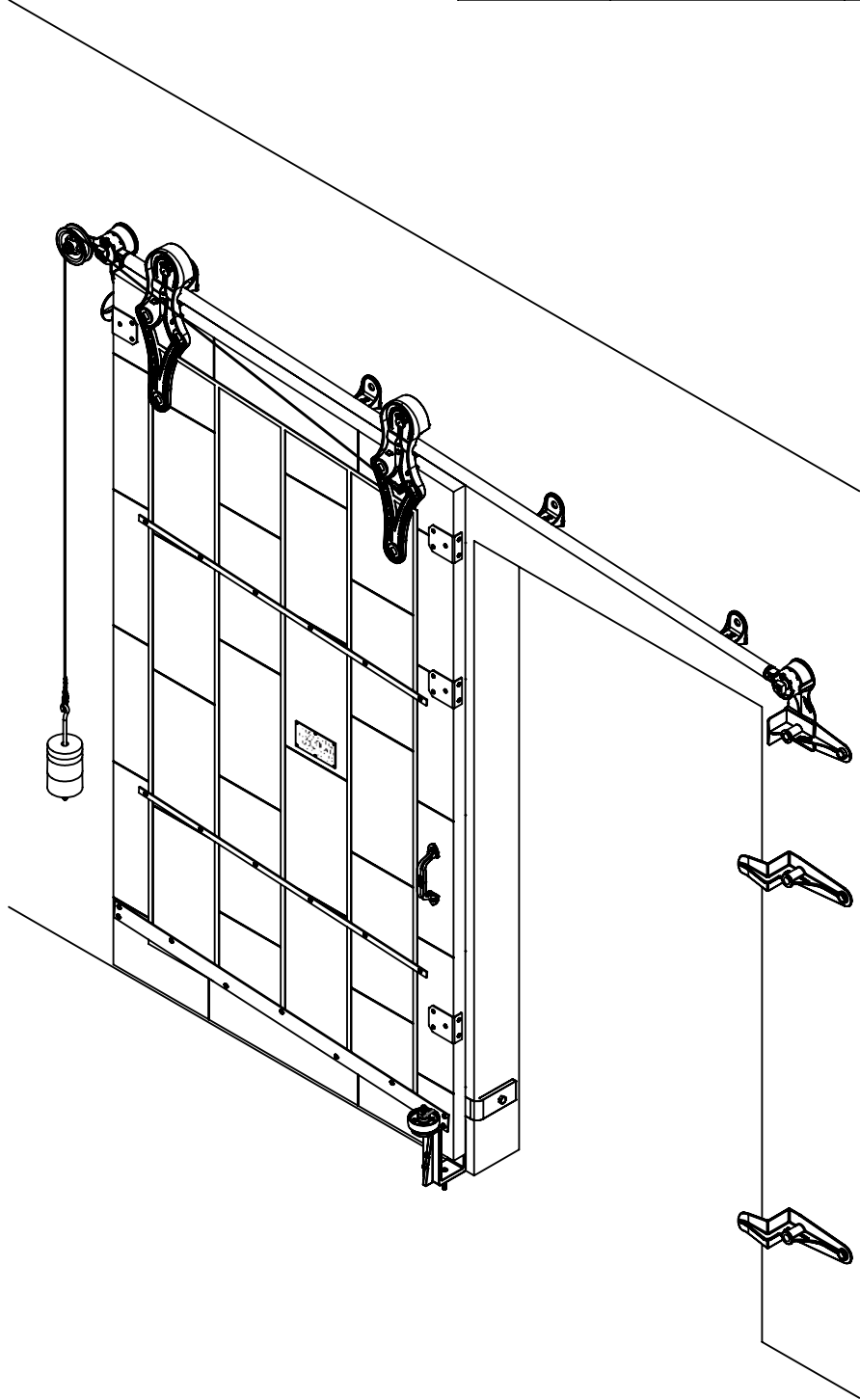


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-10-210	No.744 Allith sliding fire door track system for 44" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-20-470	Metal Clad Door for No.744 Series Hardware with Sloped Top for 44" x 84" Opening, left hand	Sheet metal	Galvalume	52" x 90" centerline x 1-3/4"	1

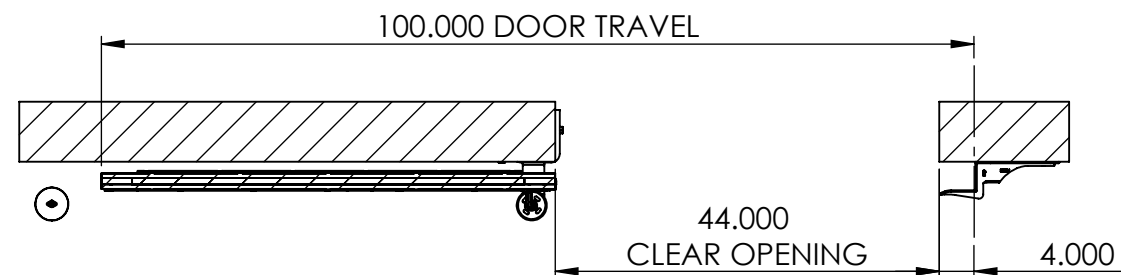


REV.	DESCRIPTION	DATE	BY	APPR'D
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DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

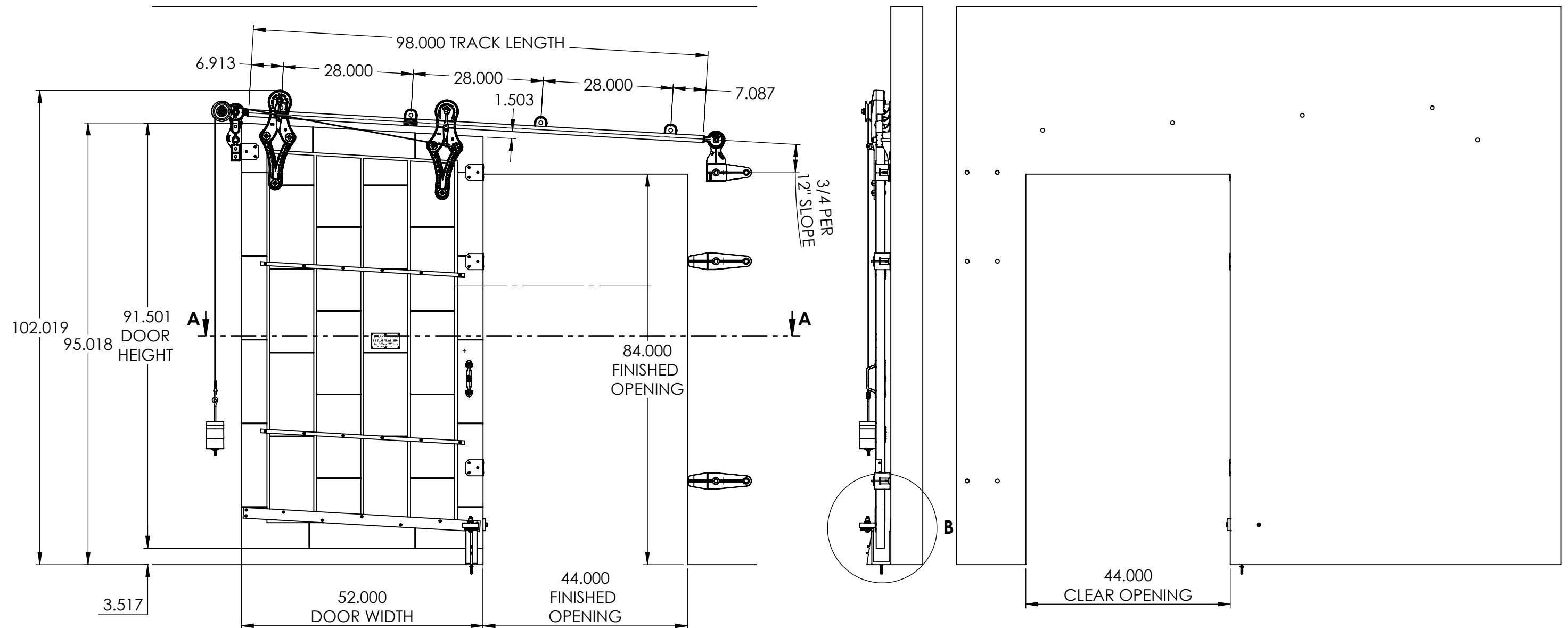
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DRAWN BY HT	DRAWN DATE 24-04-2025
CHECKED BY	CHECKED BY
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SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 744 Allith track system with Durand's metal-clad door for 44"w x 84"h opening, left hand	
SIZE B	P/N 416-10-210
REV.	



SECTION A-A

INSIDE DOOR OPEN POSITION



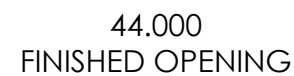
OPEN CONDITION

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= ± 0.005
ANGULAR= $\pm 1^\circ$
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125 RMS FINISH
CONCENTRICITY= ± 0.002 T.I.R.
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 2 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:22	



ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 744 Allith track system with Durand's metal-clad door for 44"w x 84"h opening, left hand	
SIZE B	P/N 416-10-210
REV.	



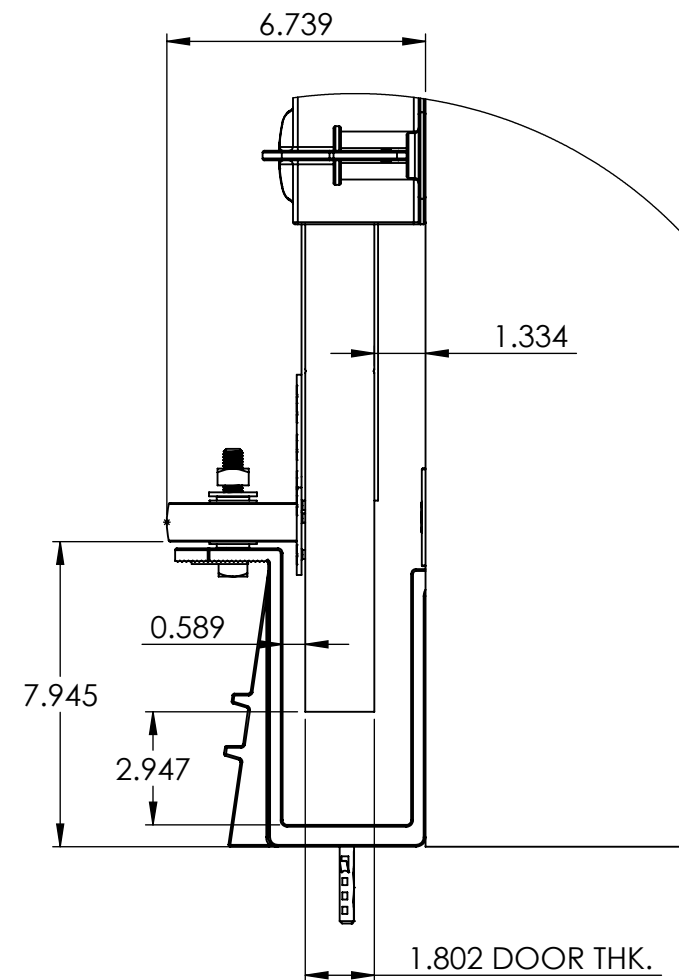
INSIDE DOOR CLOSED POSITION



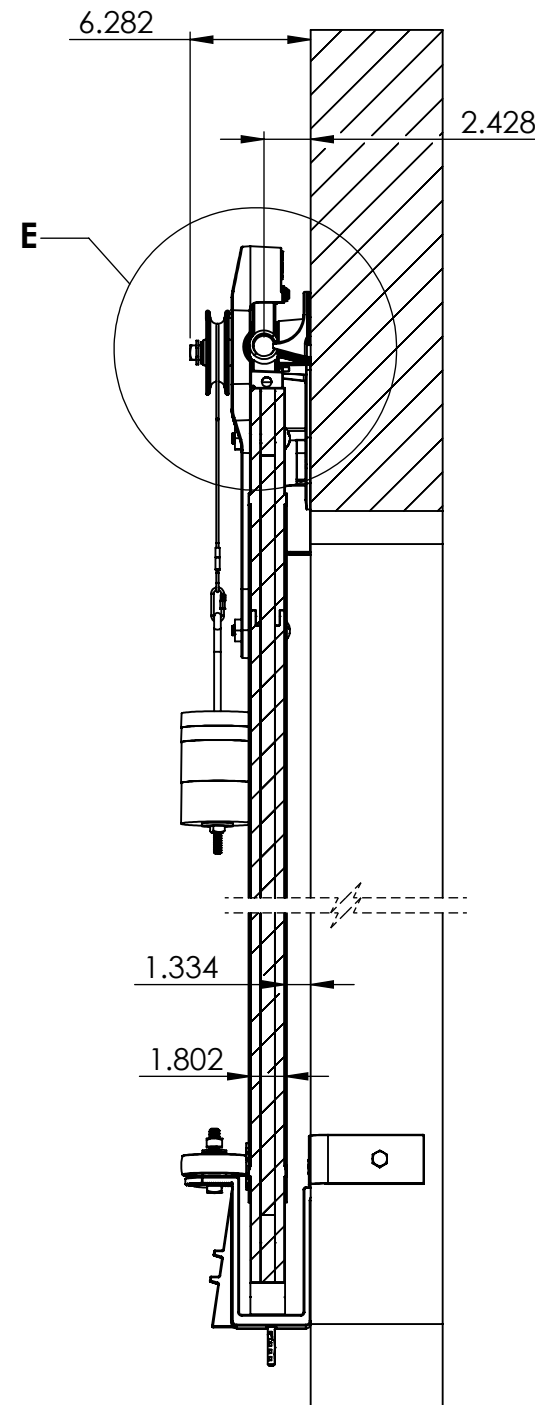
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
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.XX= $\pm .015$
.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 3 OF 5	  SCALE: 1:22 THIRD ANGLE PROJECTION

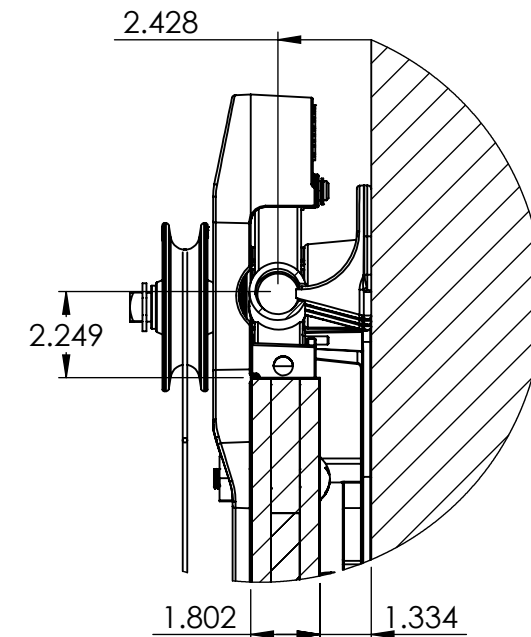
<h1 style="text-align: center;">ALLITH MANUFACTURING COMPANY</h1>		
<p>DESCRIPTION</p> <p>Series 744 Allith track system with Durand's metal-clad door for 44" w x 84" h opening, left hand</p>		
<p>SIZE</p> <p>B</p>	<p>P/N</p> <p>416-10-210</p>	<p>REV.</p>



DETAIL B
SCALE 1 : 5



SECTION D-D
SCALE 1 : 10



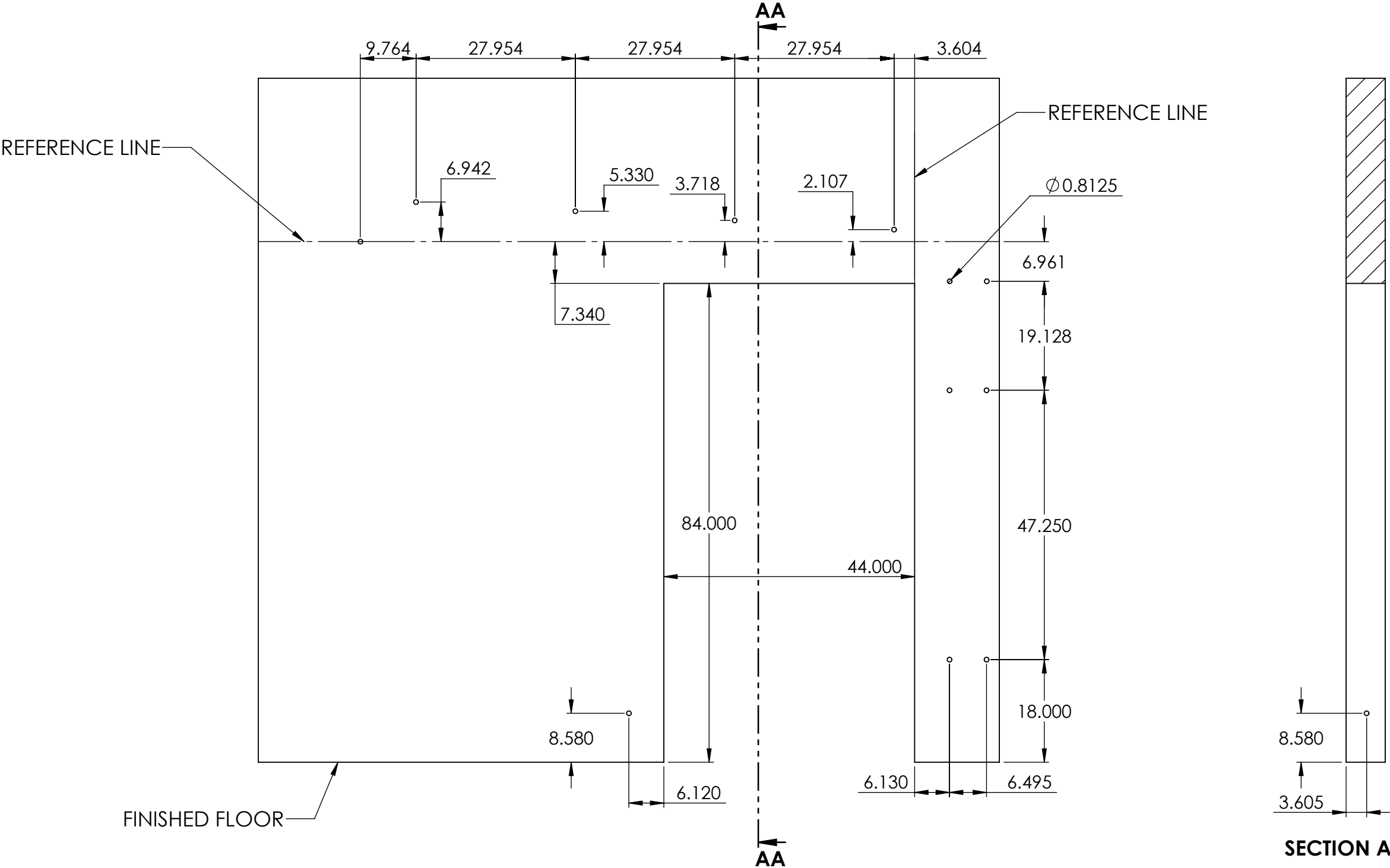
DETAIL E
SCALE 1 : 5

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:22	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 744 Allith track system with Durand's metal-clad door for 44"w x 84"h opening, left hand	
SIZE B	P/N 416-10-210
REV.	



WALL PENETRATION HOLE CENTERS

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ANGULAR= ±1°
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125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:50	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 744 Allith track system with Durand's metal-clad door for 44"w x 84"h opening, left hand	
SIZE B	P/N 416-10-210
REV.	