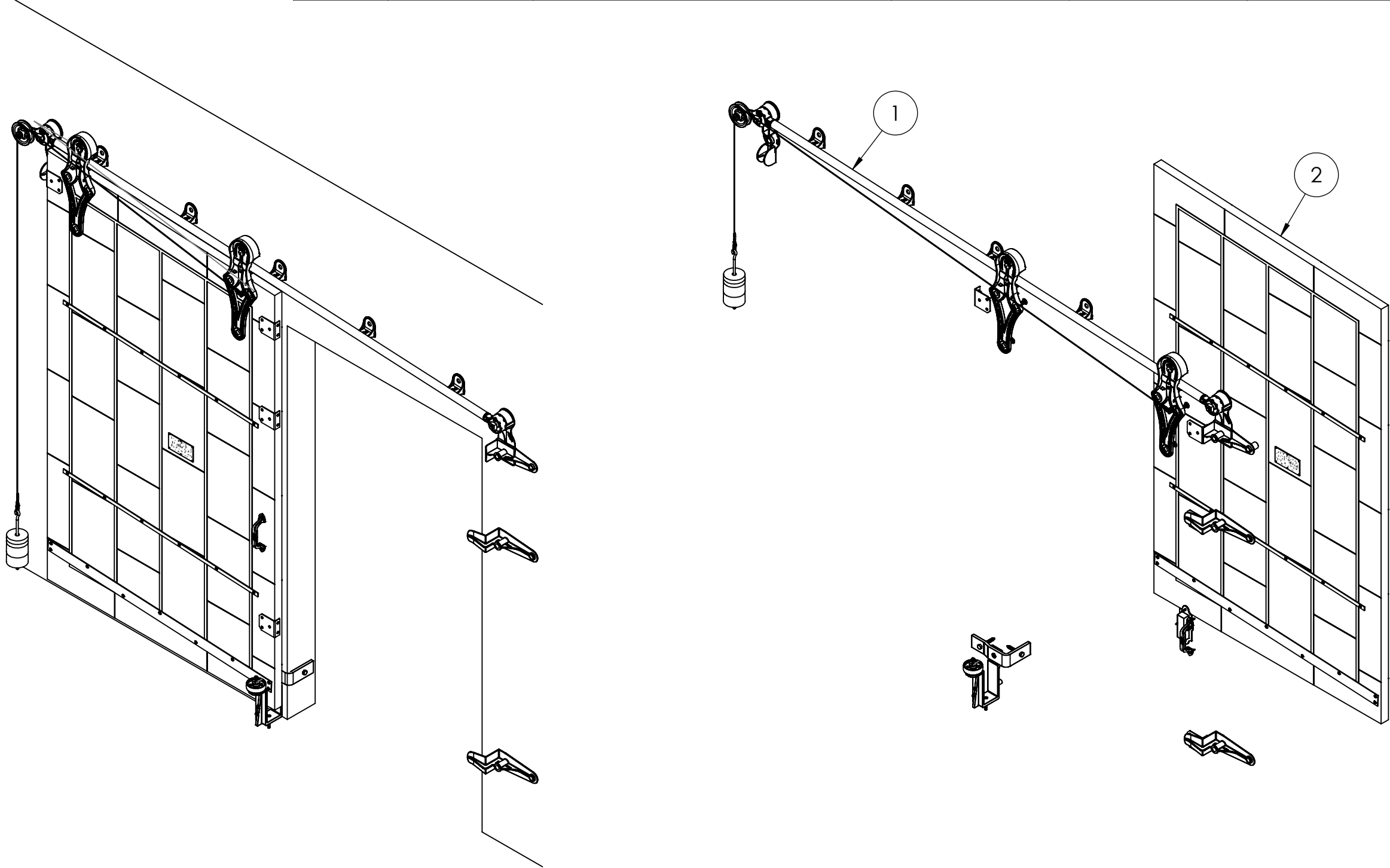


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-10-230	No.748 Allith sliding fire door track system for 48" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-20-480	Metal Clad Door for No.748 Series Hardware with Sloped Top for 48" x 84" Opening, left hand	Sheet metal	Galvalume	56" x 90" centerline x 1-3/4"	1

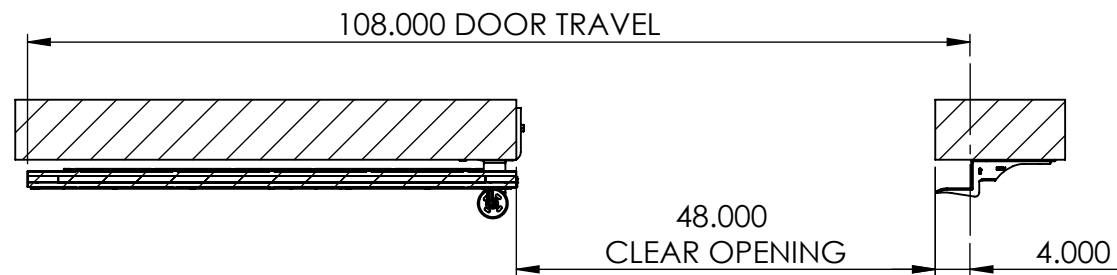


REV.	DESCRIPTION	DATE	BY	APPR'D
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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X= ±.030  
.XX= ±.015  
.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

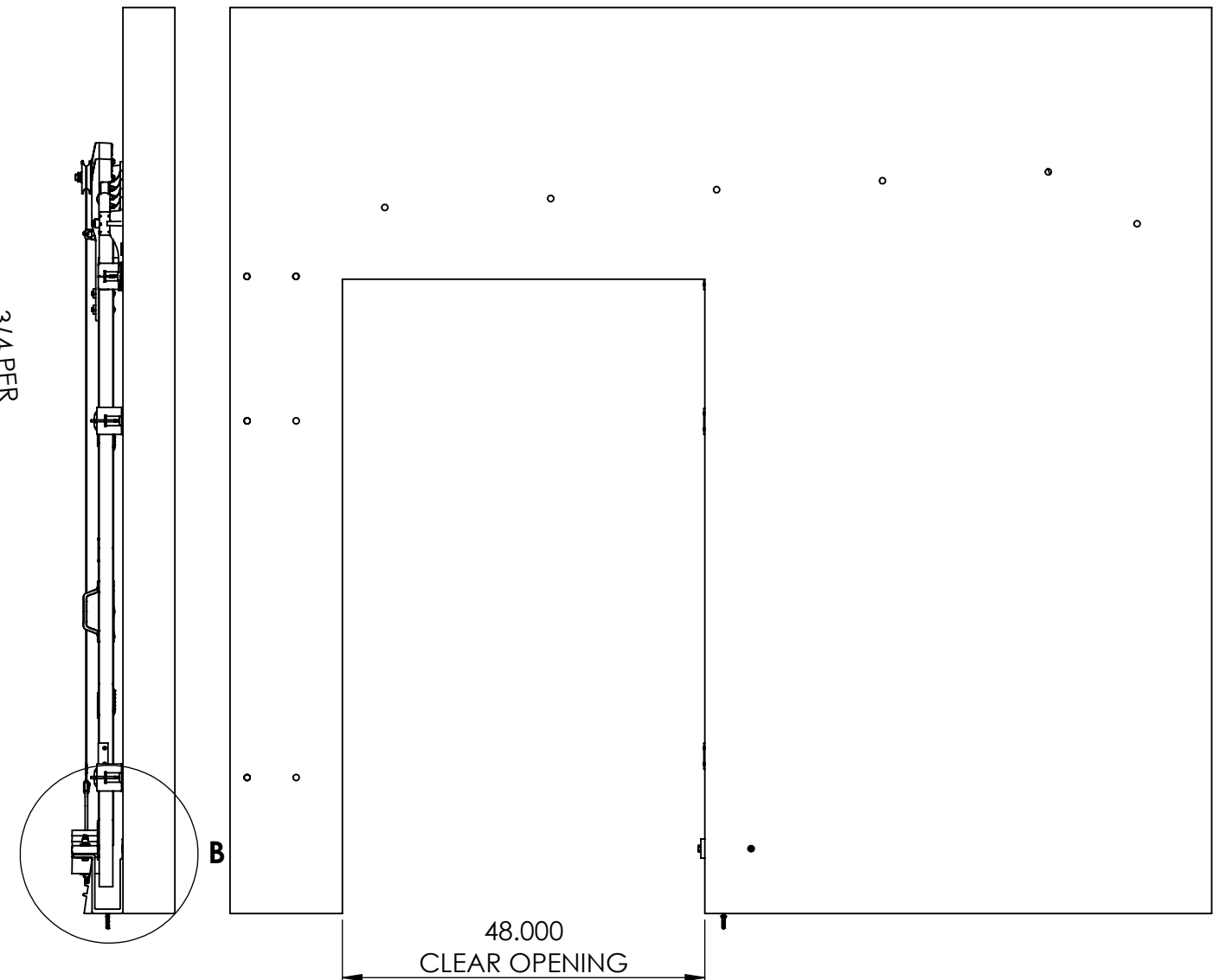
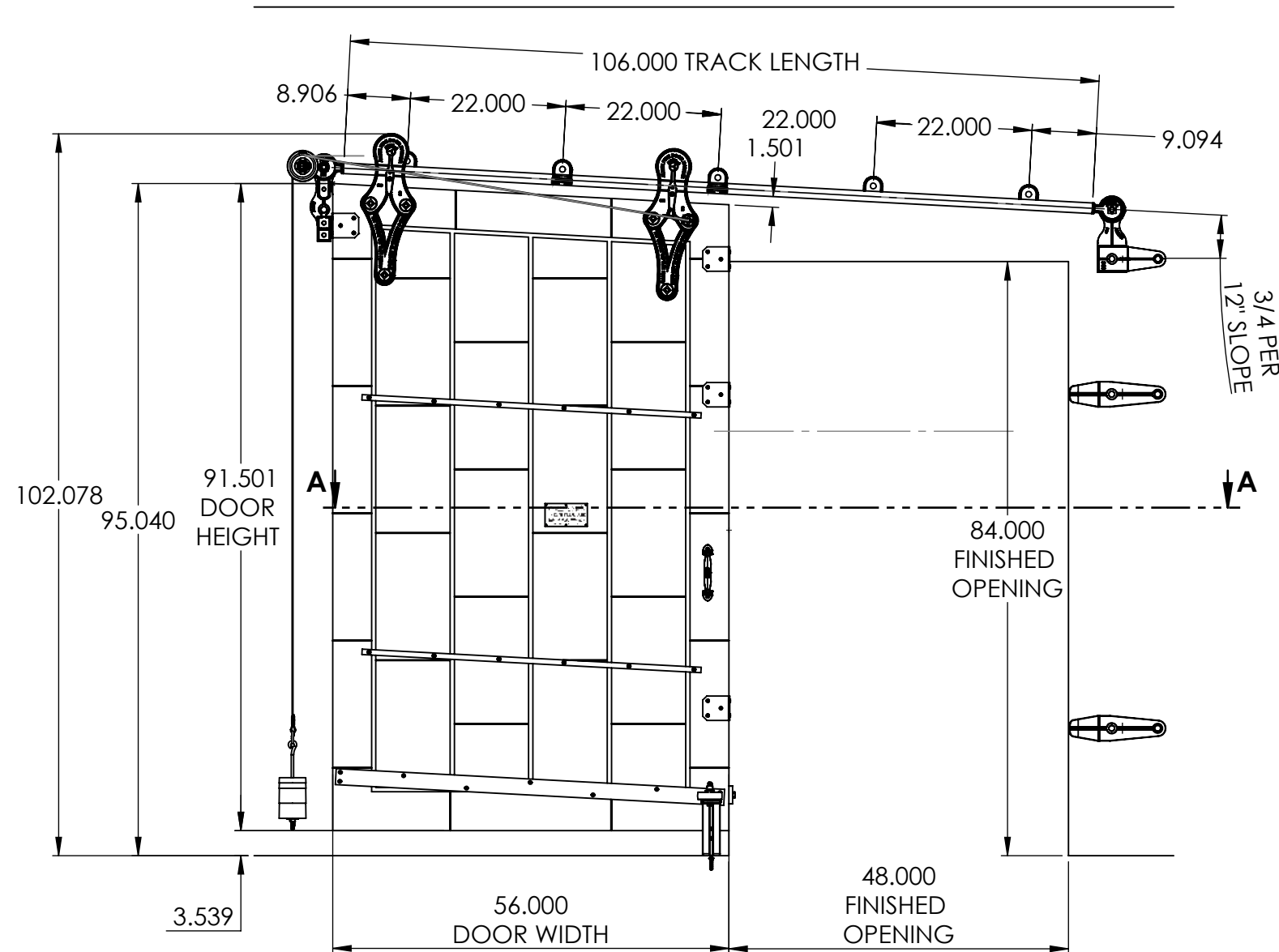
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DRAWN BY HT	DRAWN DATE 24-04-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 748 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, left hand	
SIZE B	P/N 416-10-230
REV.	



SECTION A-A

INSIDE DOOR OPEN POSITION



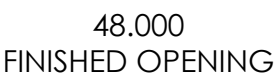
OPEN CONDITION

REV.	DESCRIPTION	DATE	BY	APPR'D
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TOLERANCES ARE:  
.X=  $\pm .030$   
.XX=  $\pm .015$   
.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 2 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:22	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 748 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, left hand	
SIZE B	P/N 416-10-230
REV.	

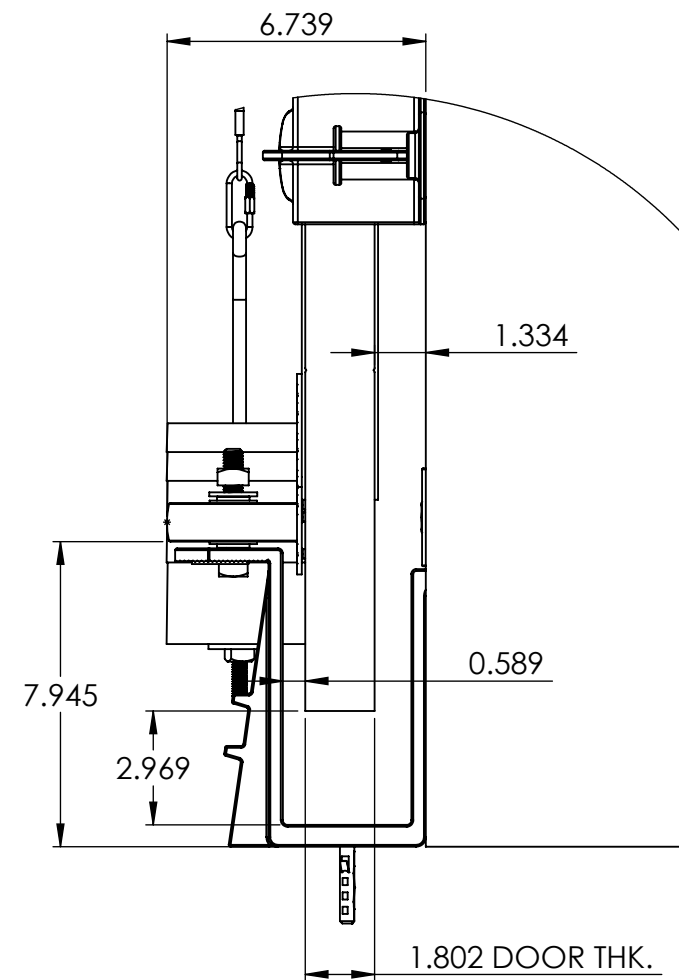


## INSIDE DOOR CLOSED POSITION

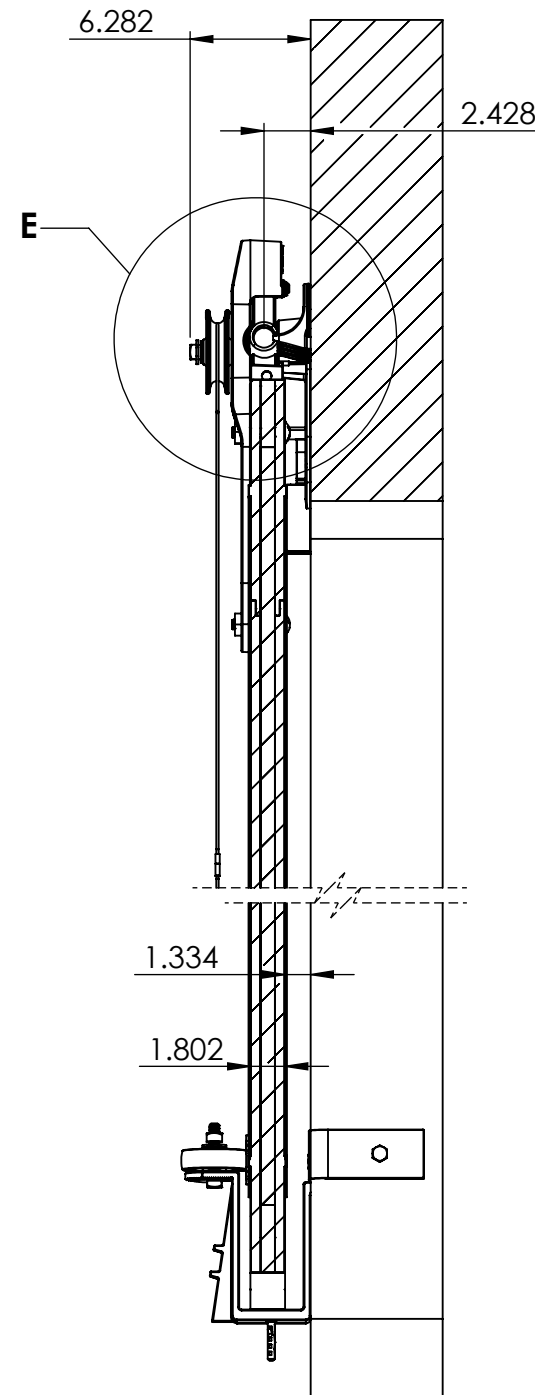


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DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X=  $\pm .030$   
.XX=  $\pm .015$   
.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

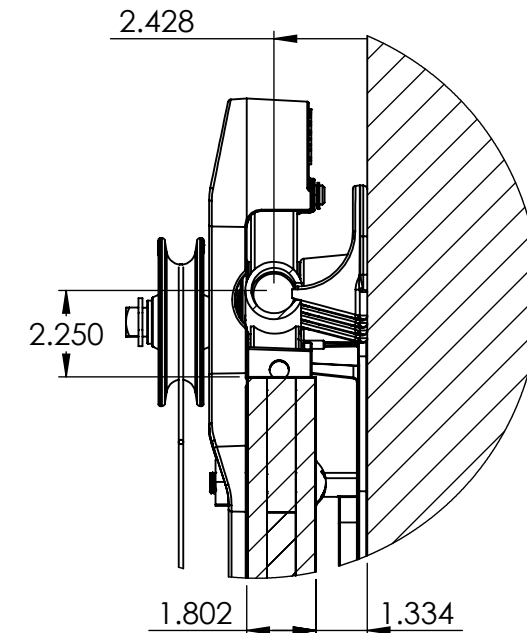
<h1 style="text-align: center;">ALLITH MANUFACTURING COMPANY</h1>		
<p>DESCRIPTION</p> <p>Series 748 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, left hand</p>		
<p>SIZE</p> <p><b>B</b></p>	<p>P/N</p> <p><b>416-02-230</b></p>	<p>REV.</p>



**DETAIL B**  
**SCALE 1 : 5**



**SECTION D-D**  
**SCALE 1 : 10**



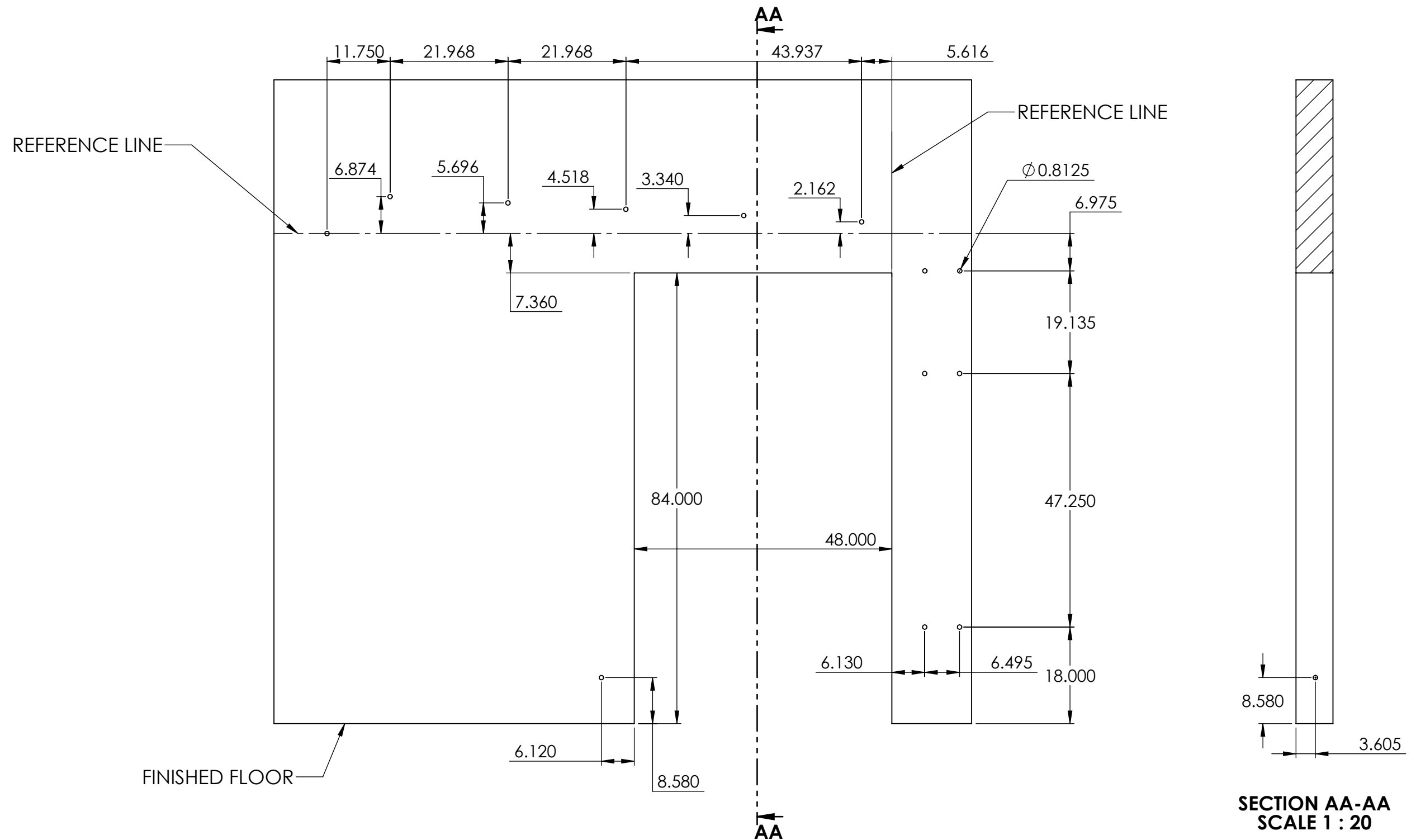
**DETAIL E**  
**SCALE 1 : 5**

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XX=  $\pm .015$   
.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

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SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:22	

<b>ALLITH MANUFACTURING COMPANY</b>	
DESCRIPTION Series 748 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, left hand	
SIZE <b>B</b>	P/N <b>416-10-230</b>
REV.	



# WALL PENETRATION HOLE CENTERS

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:50	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 748 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, left hand	
SIZE B	P/N 416-10-230
REV.	