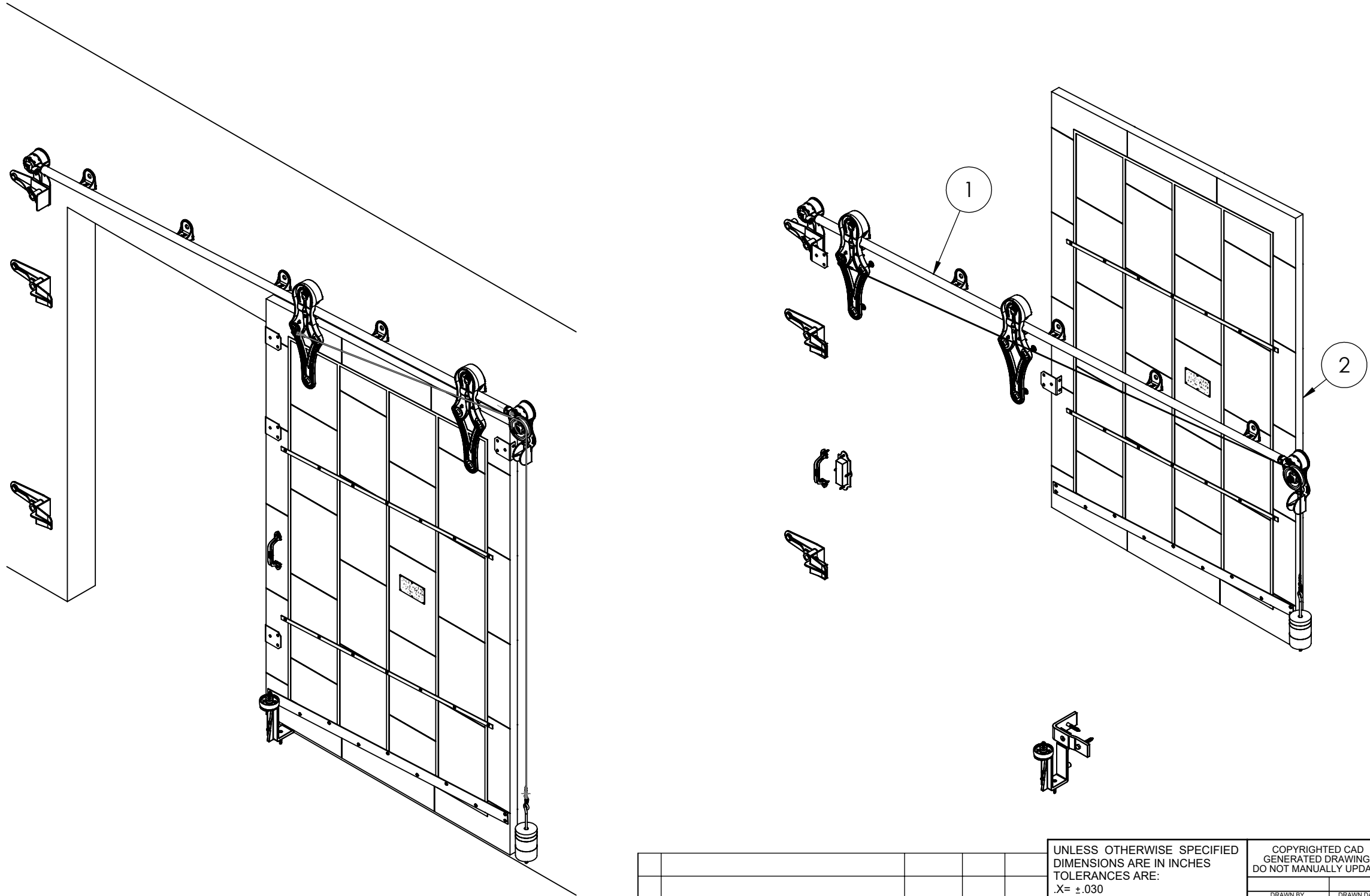

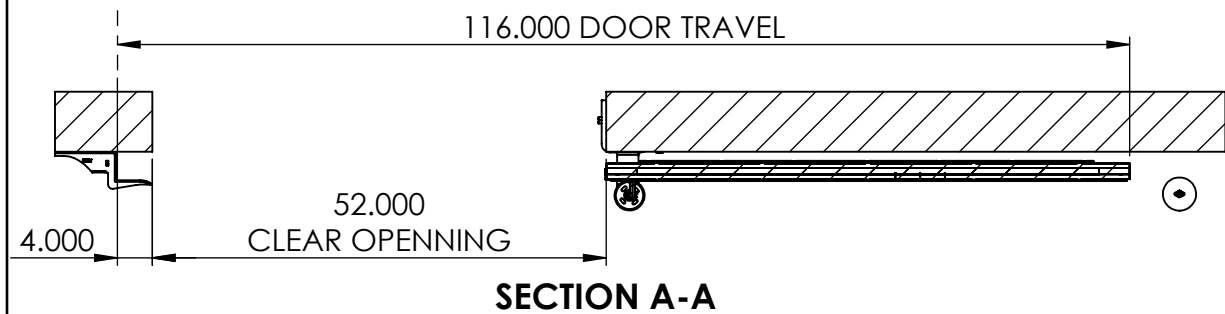


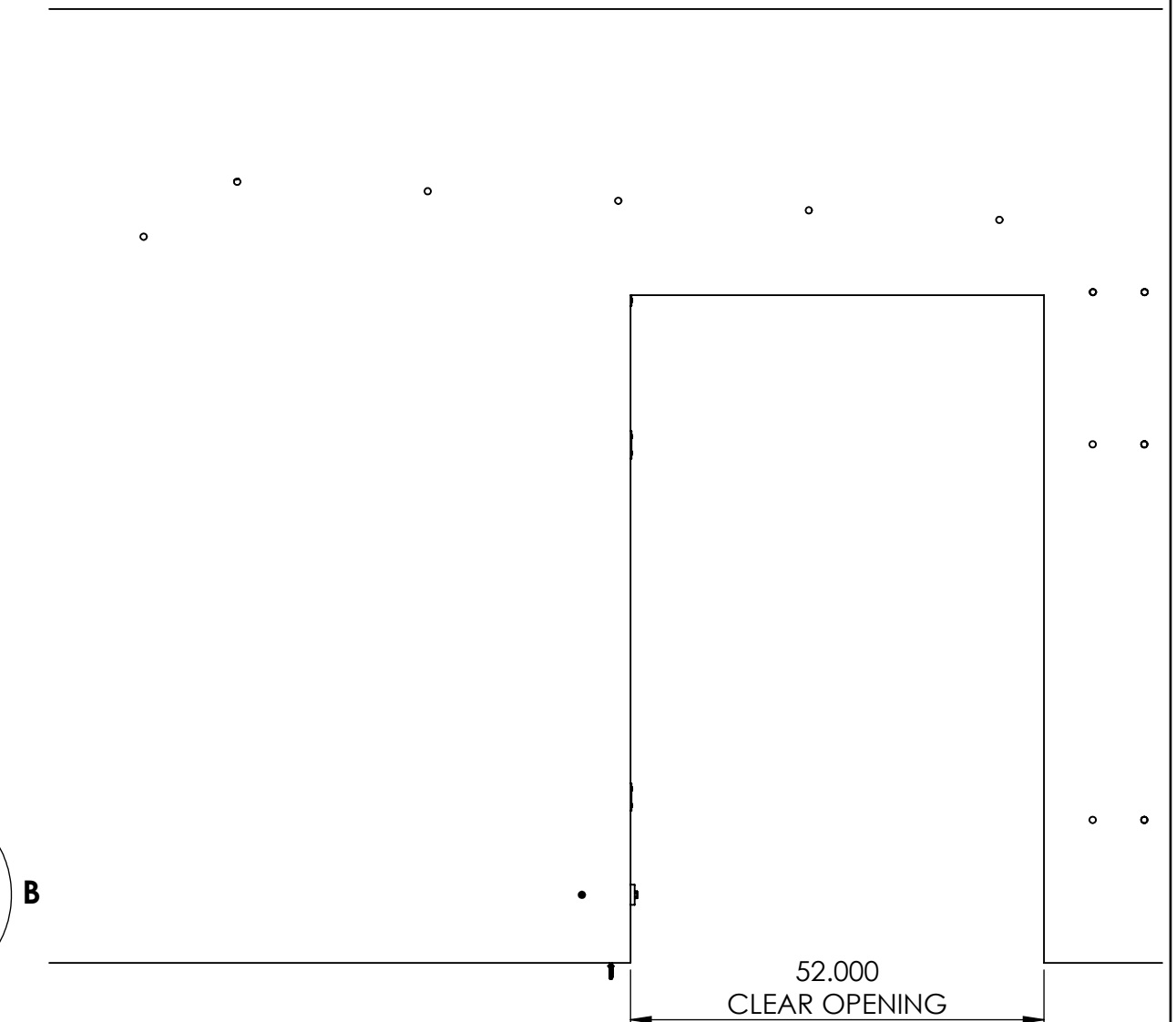
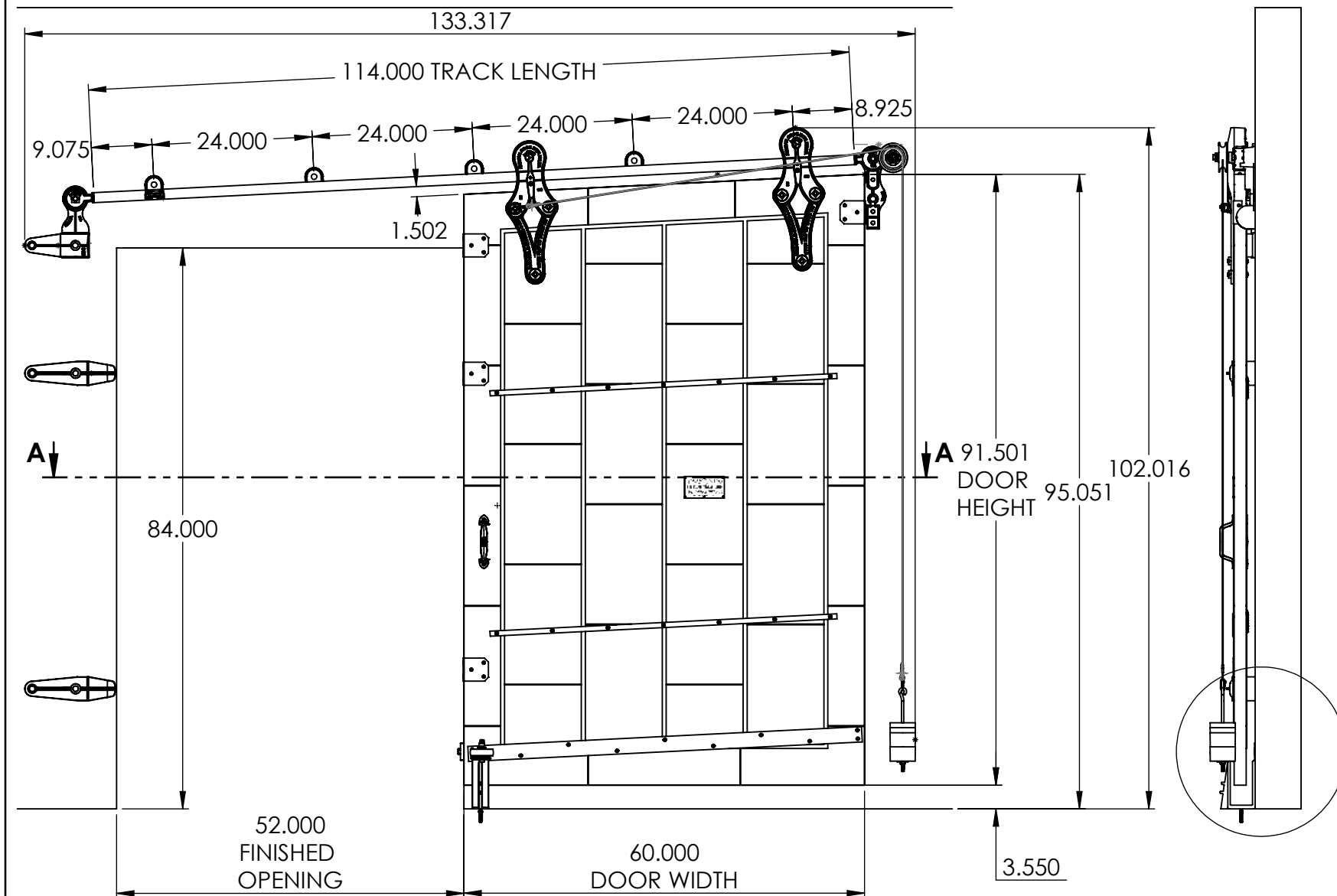
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-10-250	No.752 Allith sliding fire door track system for 52" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-20-492	Metal Clad Door for No.752 Series Hardware with Sloped Top for 52" x 84" Opening, right hand	Sheet metal	Galvalume	60" x 90" centerline x 1-3/4"	1



					UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: .X= ±.030 .XX= ±.015 .XXX= ±.005 ANGULAR= ±1° MACHINED SURFACES TO HAVE 125 RMS FINISH CONCENTRICITY= ±.002 T.I.R. BREAK ALL SHARP EDGES	COPYRIGHTED CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE		ALLITH MANUFACTURING COMPANY				
						DRAWN BY HT	DRAWN DATE 25-04-2025	DESCRIPTION Series 752 Allith track system with Durand's metal-clad door for 52" w x 84" h opening, right hand				
						CHECKED BY	CHECKED BY					
						APPROVED BY	APPROVED DATE	SIZE B P/N 416-10-252 REV.				
						SHEET 1 OF 5						
						SCALE: 1:20	THIRD ANGLE PROJECTION					
REV.	DESCRIPTION	DATE	BY	APPR'D								
REVISION												
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INSIDE DOOR OPEN POSITION



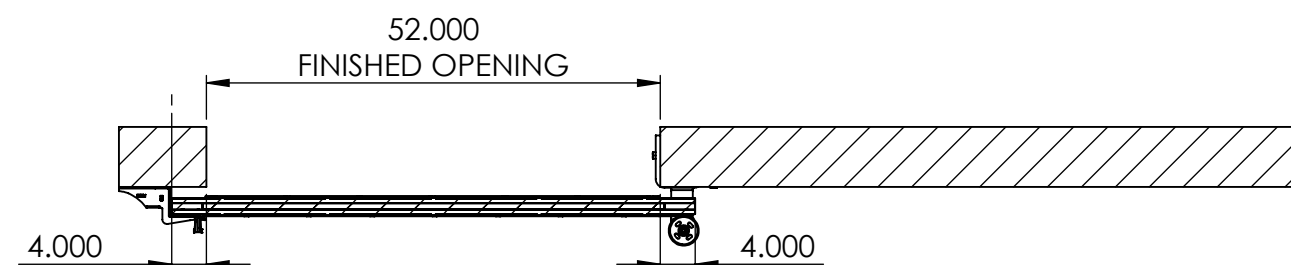
OPEN CONDITION

REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= $\pm .030$
.XX= $\pm .015$
.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

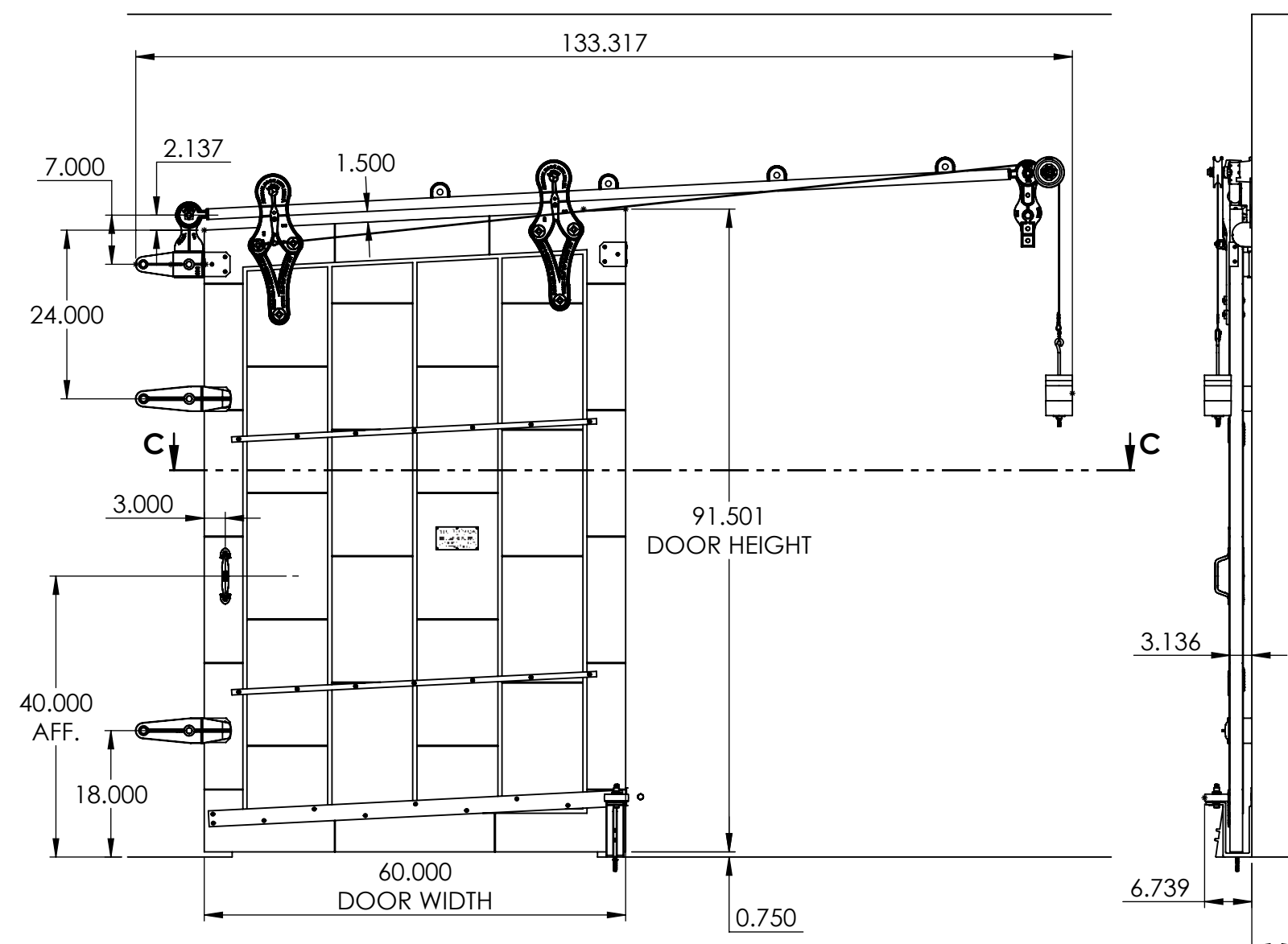
COPYRIGHTED CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	
DRAWN BY HT	DRAWN DATE 25-04-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 2 OF 5	
SCALE: 1:22	THIRD ANGLE PROJECTION

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 752 Allith track system with Durand's metal-clad door for 52"w x 84"h opening, right hand	
SIZE B	P/N 416-10-252
REV.	

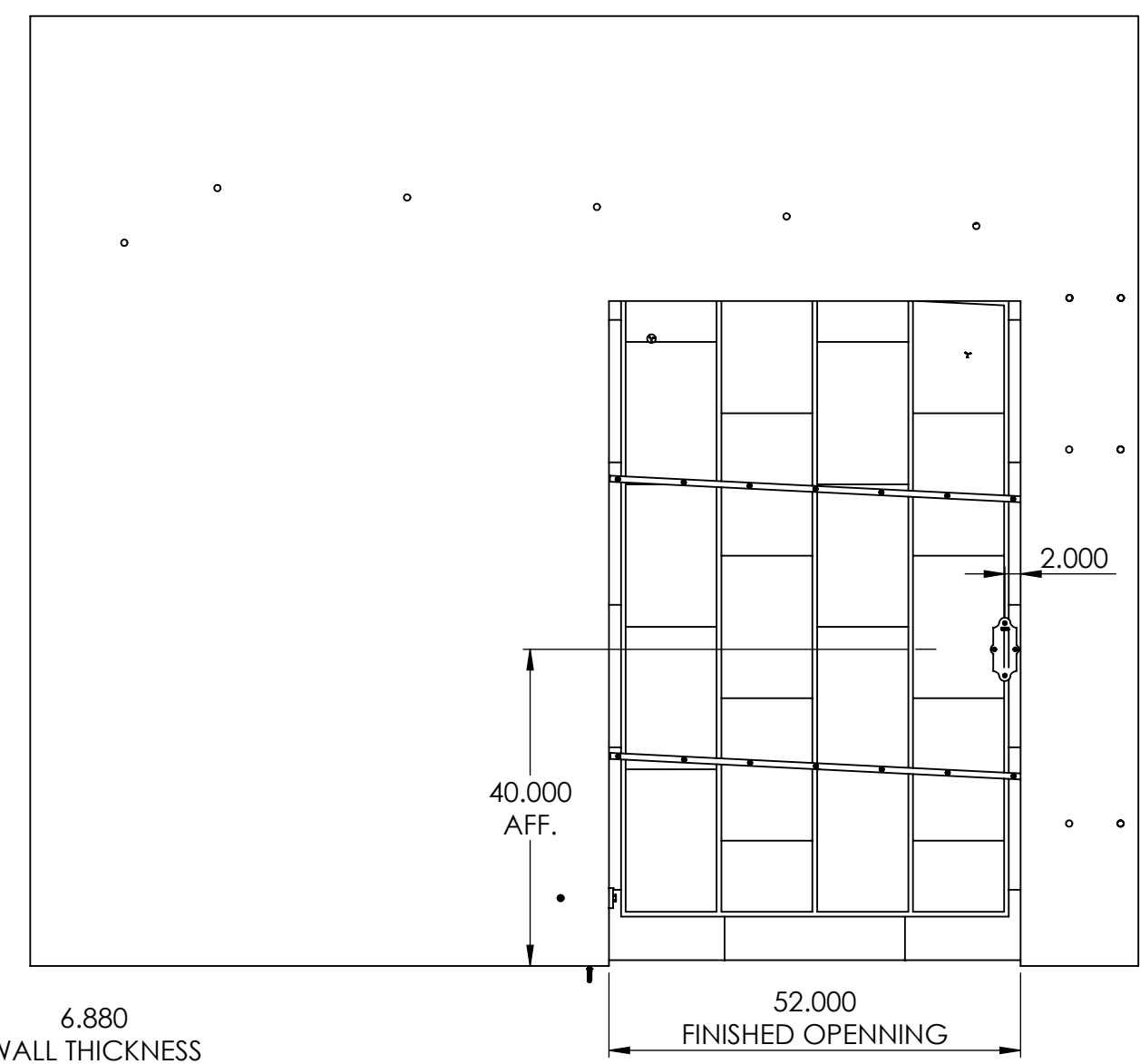


SECTION C-C

INSIDE DOOR CLOSED POSITION



CLOSED CONDITION

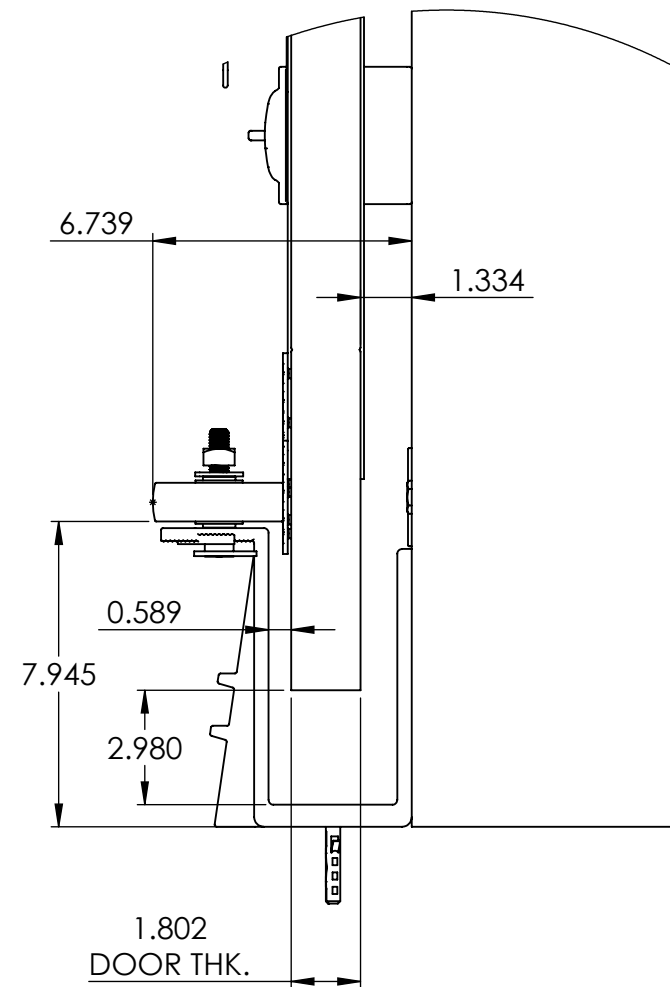


REV.	DESCRIPTION	DATE	BY	APPR'D
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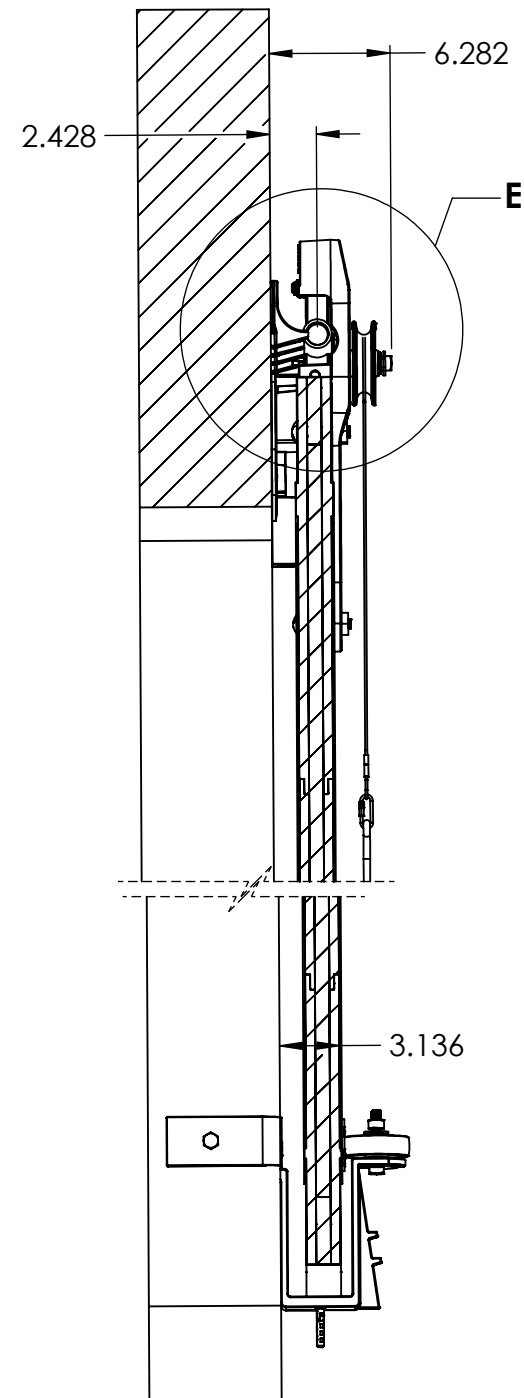
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 3 OF 5	
SCALE: 1:22	THIRD ANGLE PROJECTION

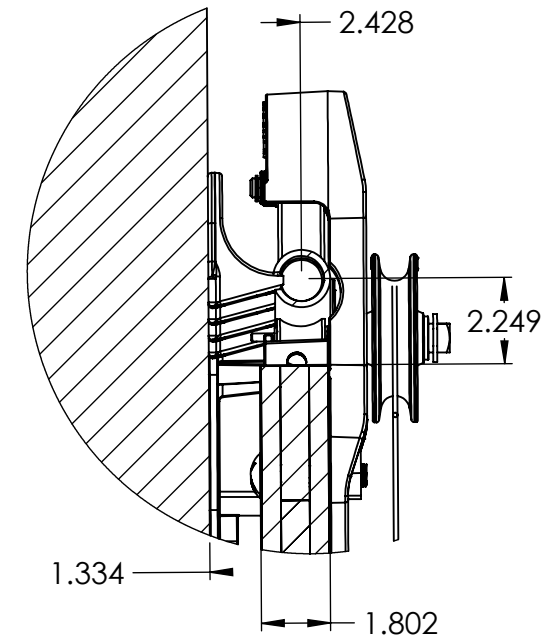
ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 752 Allith track system with Durand's metal-clad door for 52"w x 84"h opening, right hand	
SIZE B	P/N 416-10-252
REV.	



DETAIL B
SCALE 1 : 5



SECTION D-D
SCALE 1 : 10



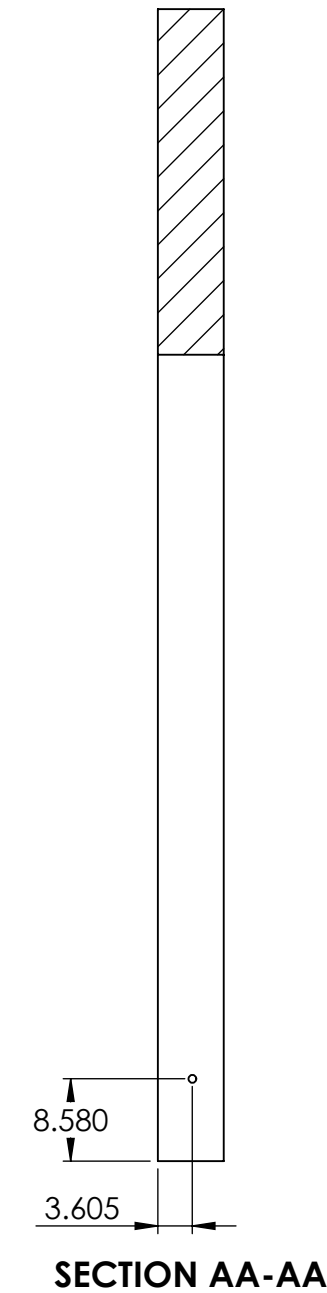
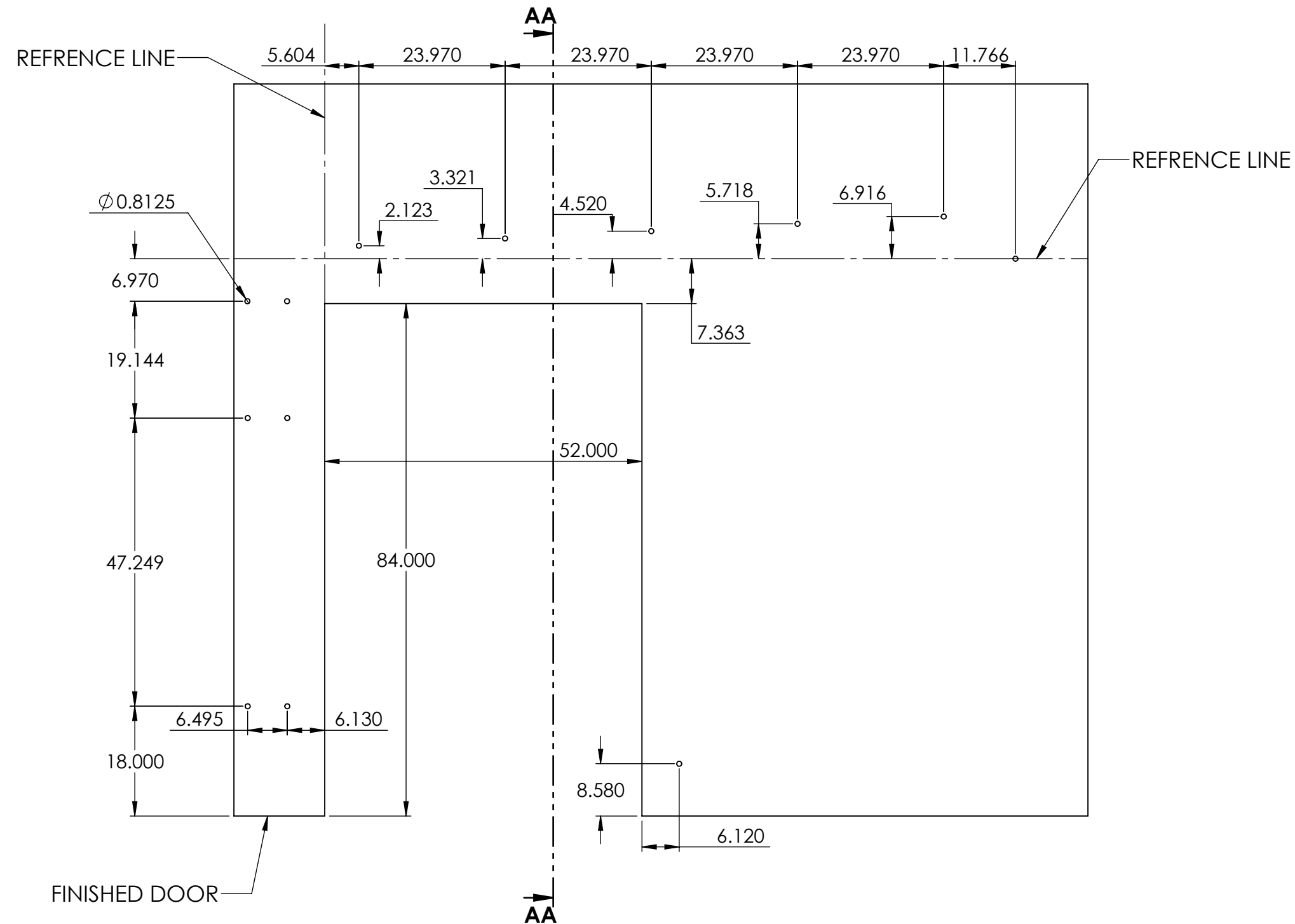
DETAIL E
SCALE 1 : 5

REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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DRAWN BY HT	DRAWN DATE 25-04-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:22	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 752 Allith track system with Durand's metal-clad door for 52"w x 84"h opening, right hand	
SIZE B	P/N 416-10-252
REV.	



WALL PENETRATION HOLE CENTERS

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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DRAWN BY HT	DRAWN DATE 25-04-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 752 Allith track system with Durand's metal-clad door for 52"w x 84"h opening, right hand	
SIZE B	P/N 416-10-252
REV.	