

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-10-510	No.1764 Bi-parting Allith sliding fire door track system for 64" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-20-430	Metal Clad Door for No.728 Series Hardware with Sloped Top for 28"x 84" Opening, left hand	Sheet metal	Galvalume	36" x 90" centerline x 1-3/4"	1
3	820-20-432	Metal Clad Door for No.728 Series Hardware with Sloped Top for 28"x 84" Opening, right hand	Sheet metal	Galvalume	36" x 90" centerline x 1-3/4"	1

Wall fastener sets will vary according to the wall thickness and must be ordered separately.

- 316-80-230
- Fasteners set for Series 1700/1800 systems with 64" to 120" door opening and 6-1/2" to 7" wall
- 316-80-240
- Fasteners set for Series 1700/1800 systems with 64" to 120" door opening and 8-1/2" to 9" wall
- 316-80-250
- Fasteners set for Series 1700/1800 systems with 64" to 120" door opening and 11-1/2" to 12" wall

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DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X= ±.030  
.XX= ±.015  
.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

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SHEET 1 OF 7

SCALE:  
1:20

THIRD ANGLE  
PROJECTION

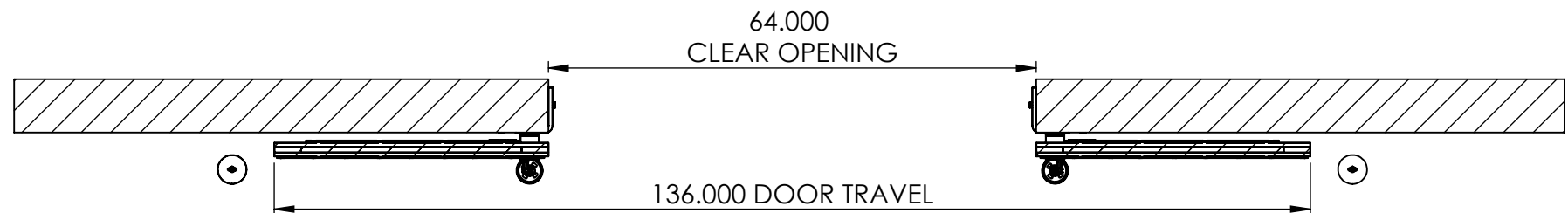
ALLITH  
MANUFACTURING  
COMPANY

DESCRIPTION

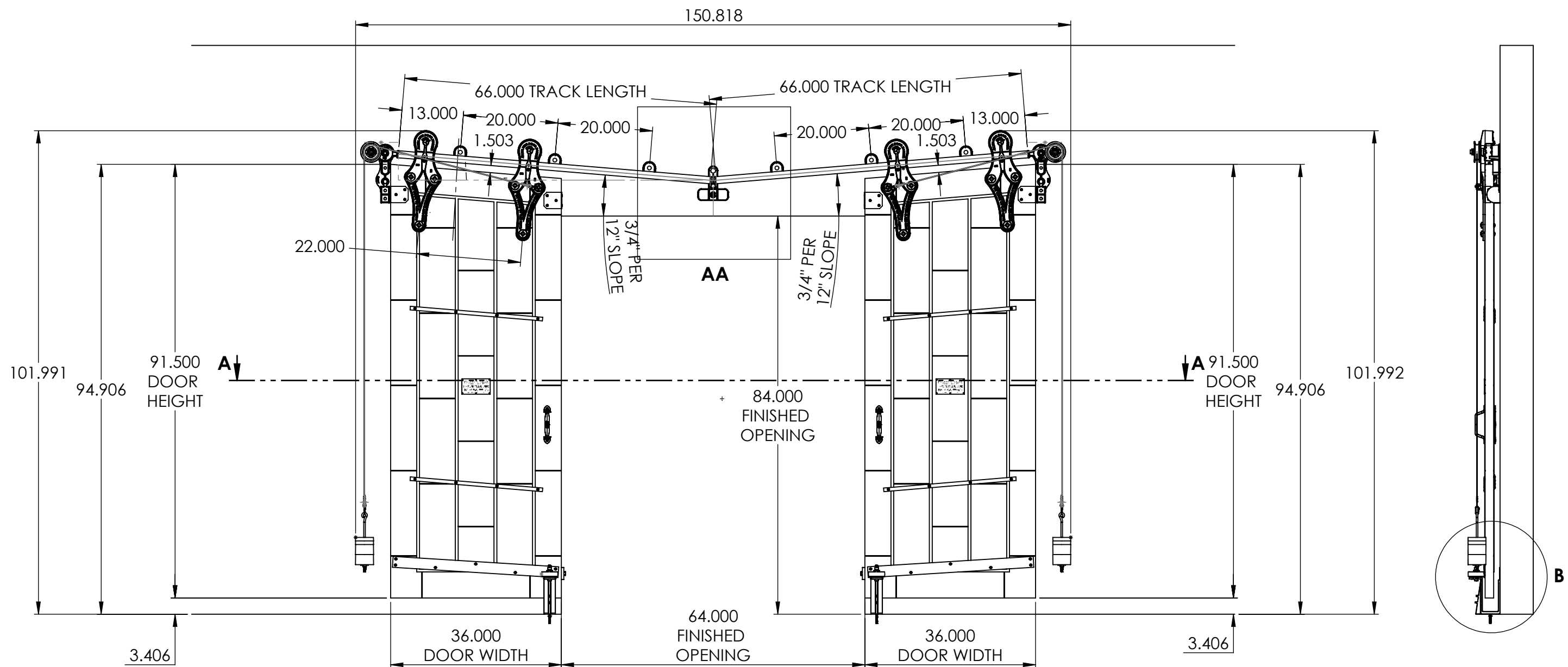
Series 1764 Allith track system with Durand's metal-clad double door set for 64"w x 84"h opening

SIZE P/N  
B 416-10-510

REV.



SECTION A-A



OPEN CONDITION

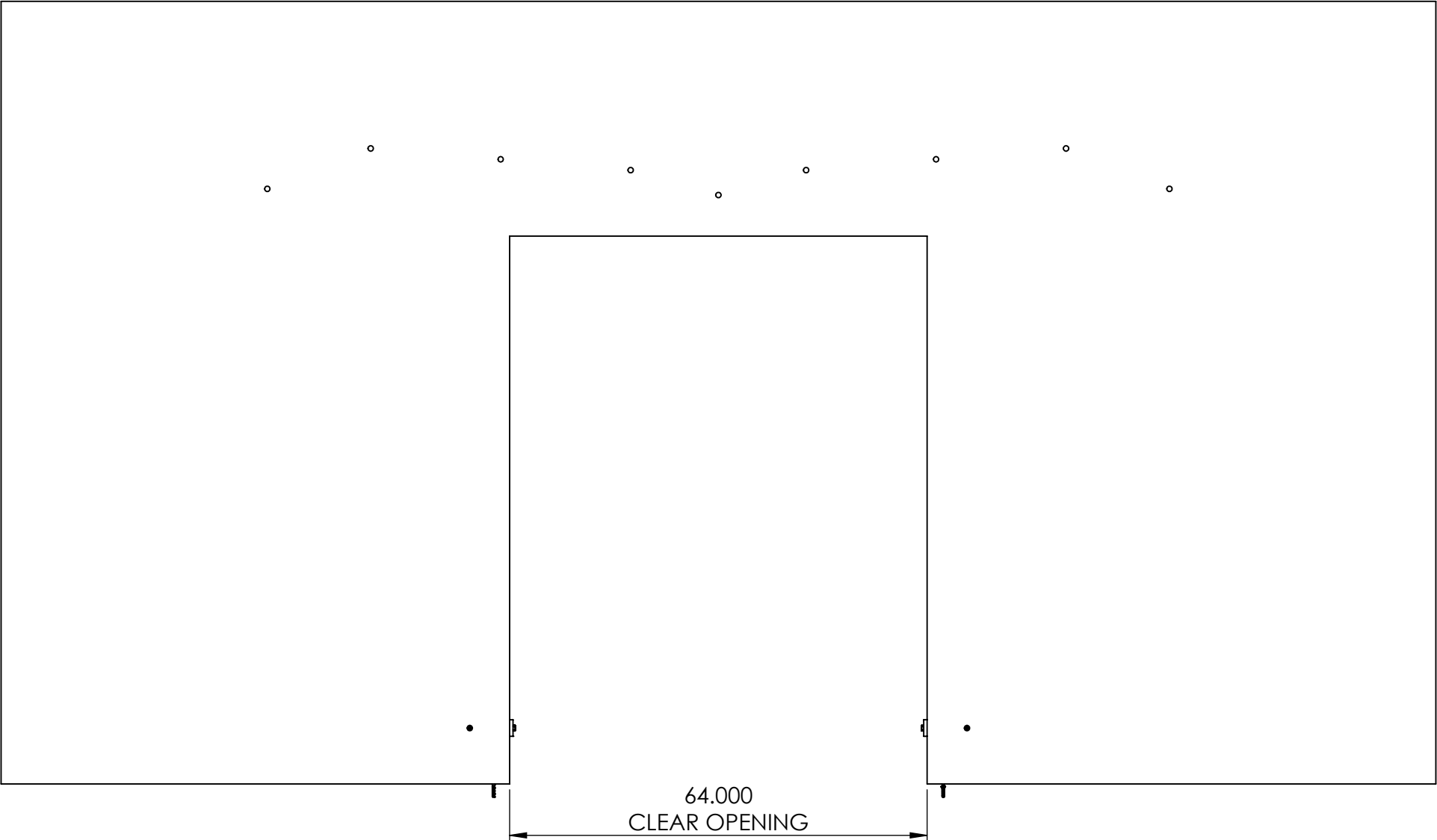
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SHEET 2 OF 7	
SCALE: 1:22	THIRD ANGLE PROJECTION

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 1764 Allith track system with Durand's metal-clad double door set for 64"w x 84"h opening	
SIZE B	P/N 416-10-510
REV.	

INSIDE DOOR OPEN POSITION



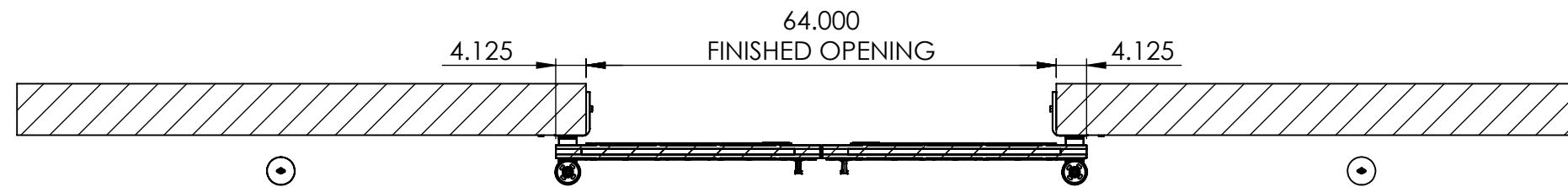
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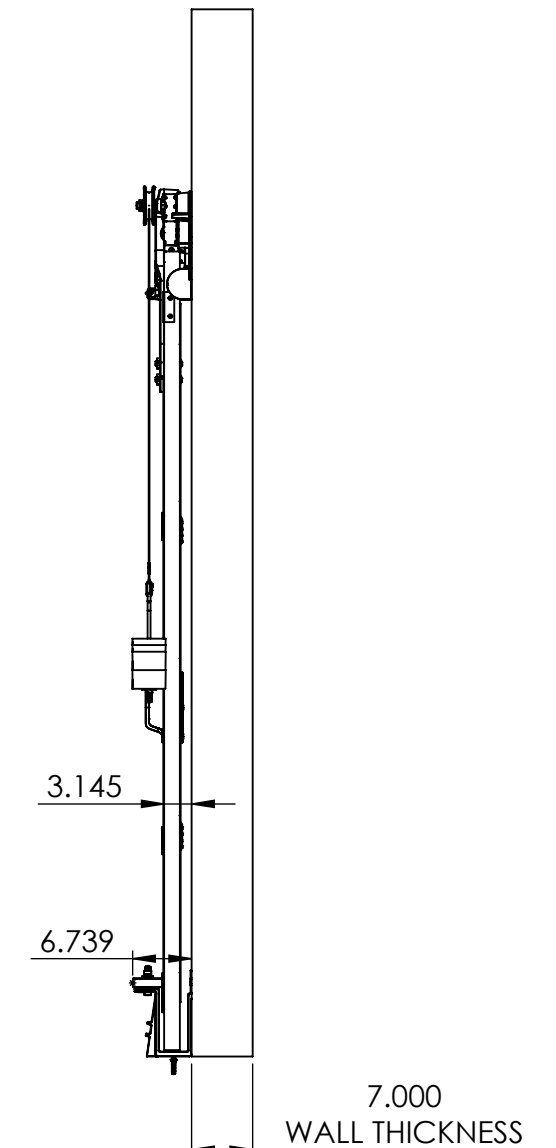
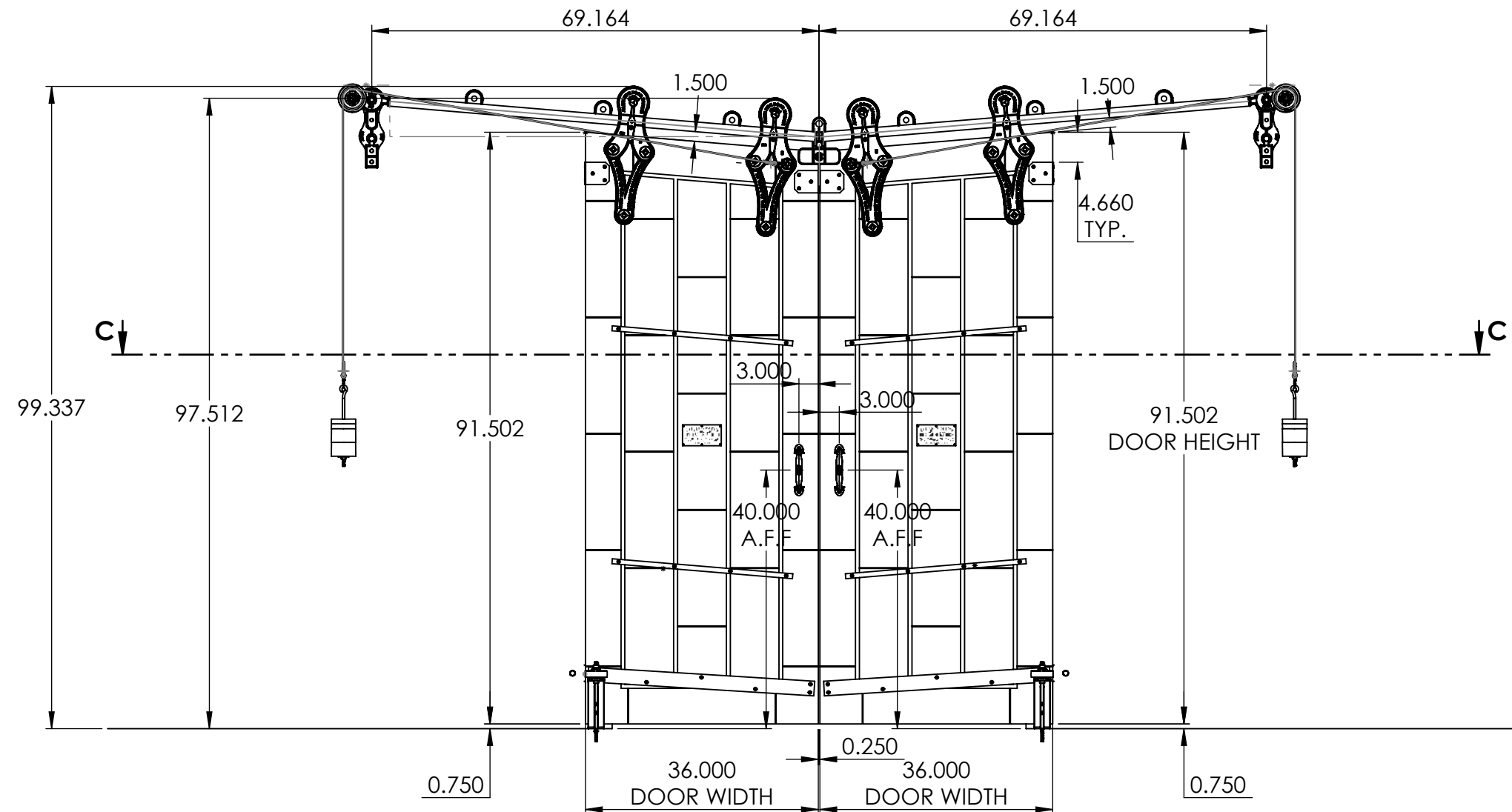
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SHEET 3 OF 7	
SCALE: 1:22	

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SIZE B	P/N 416-10-510
REV.	



SECTION C-C



CLOSED CONDITION

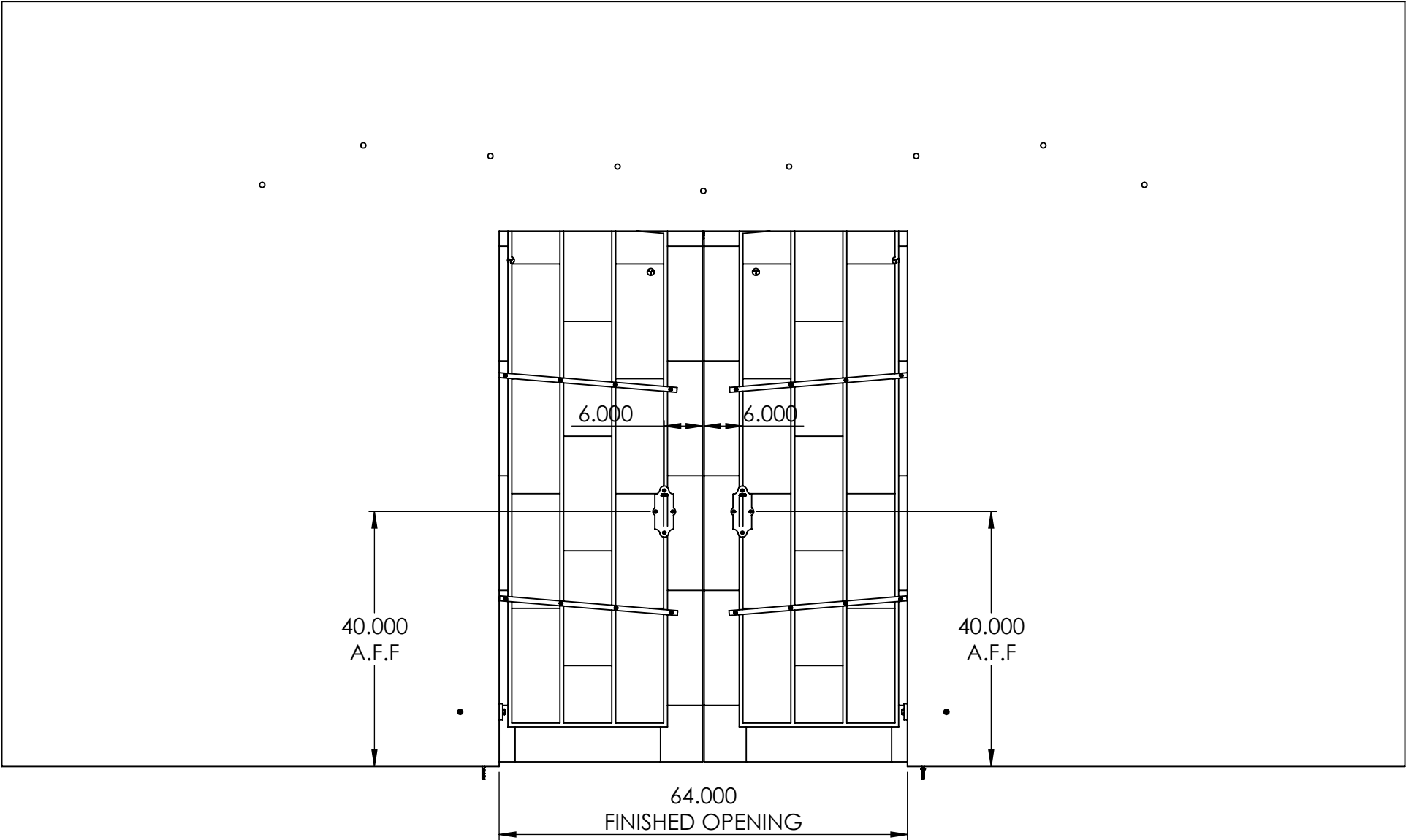
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.XXX=  $\pm 0.005$   
ANGULAR=  $\pm 1^\circ$   
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SHEET 4 OF 7	THIRD ANGLE PROJECTION
SCALE: 1:22	

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INSIDE DOOR CLOSED POSITION



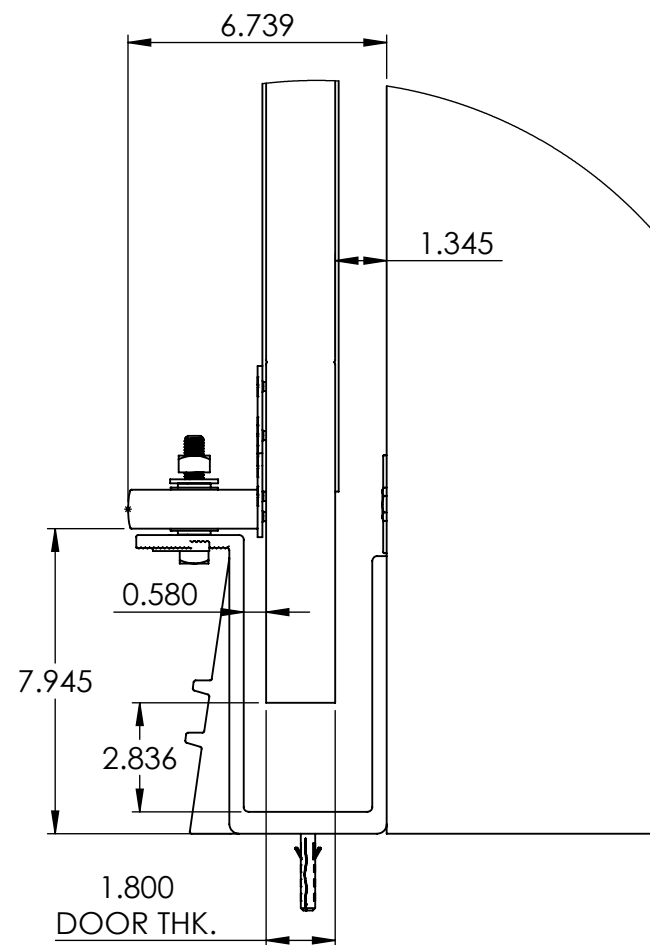
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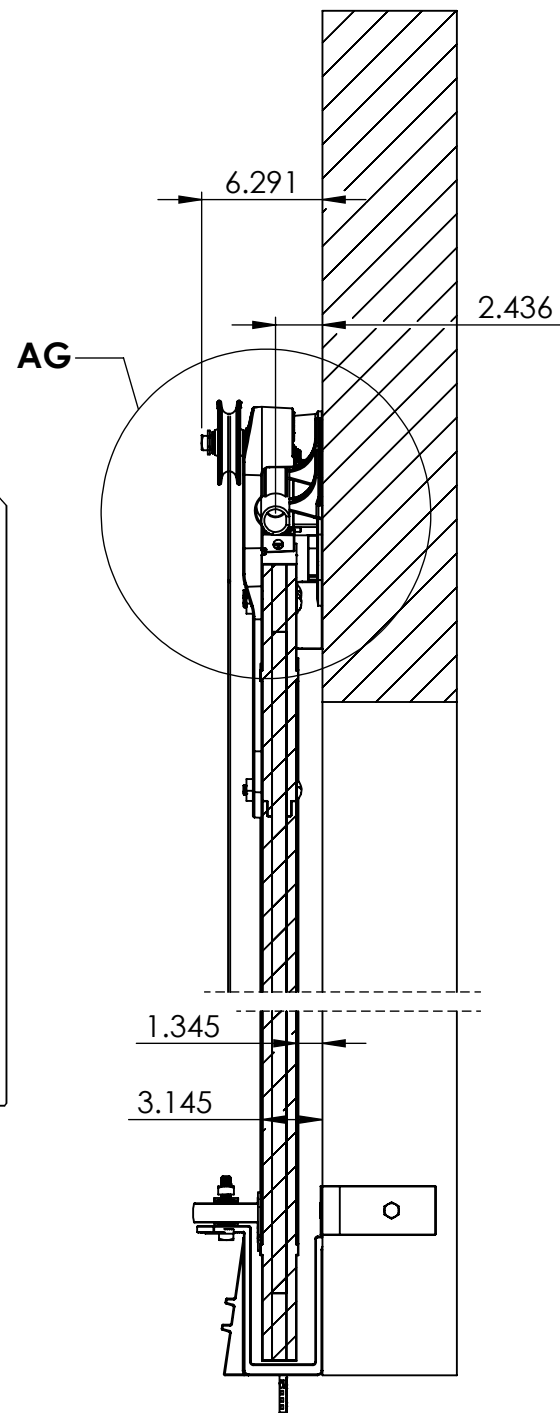
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SHEET 5 OF 7	THIRD ANGLE PROJECTION
SCALE: 1:22	

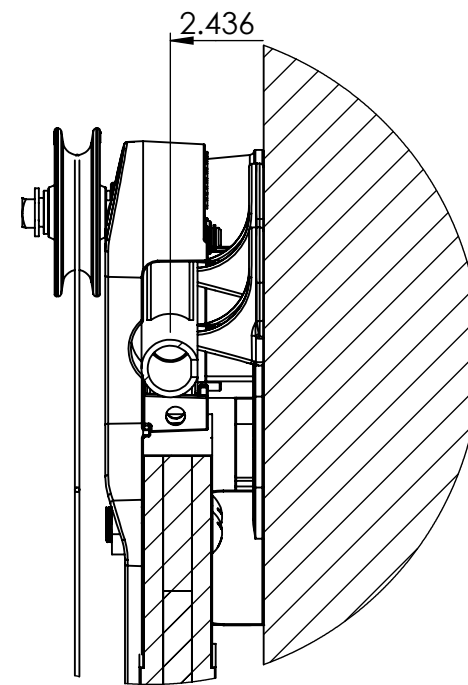
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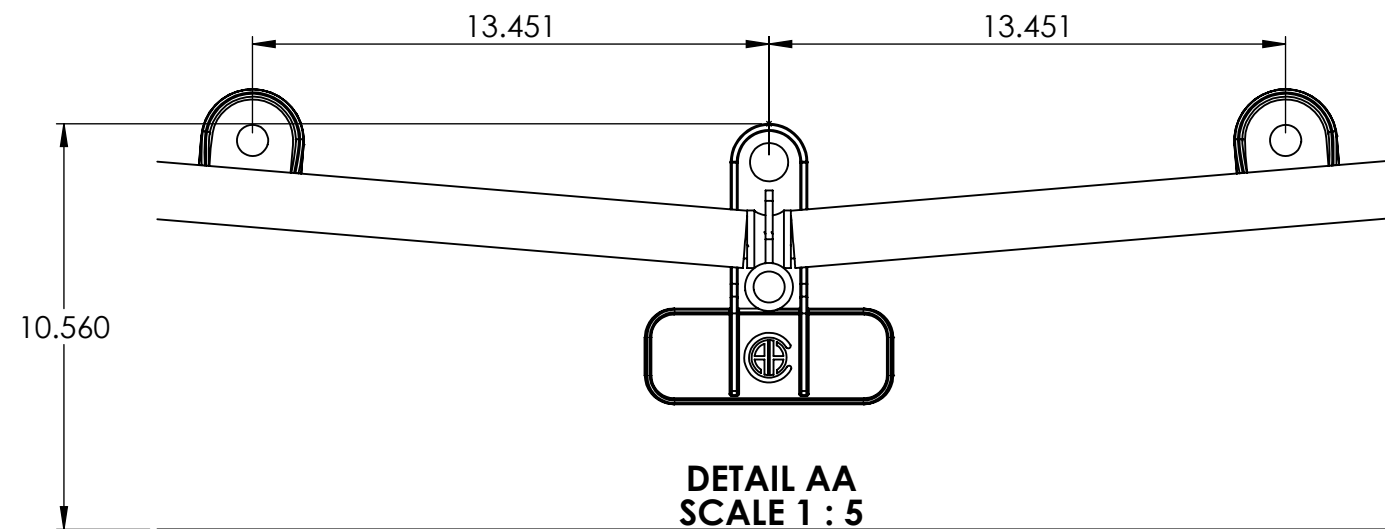
**DETAIL B**  
**SCALE 1 : 5**



**SECTION D-D**  
**SCALE 1 : 10**



**DETAIL AG**  
**SCALE 1 : 5**



**DETAIL AA**  
**SCALE 1 : 5**

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