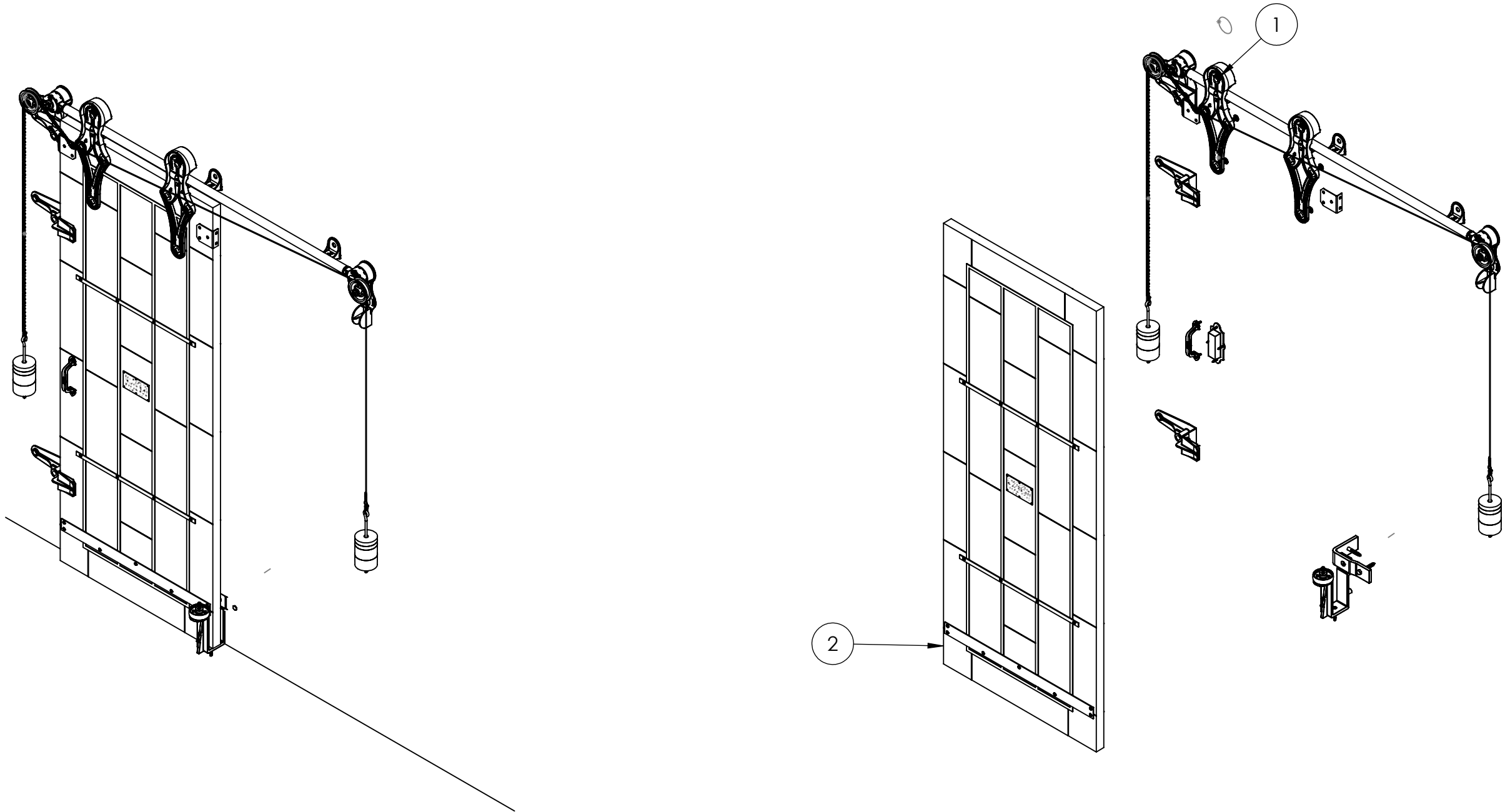


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-12-130	No.828 Allith sliding fire door track system for 28" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-30-432	Metal Clad Door for No.828 Series Hardware with Flat Top for 28"x 84" Opening, right hand	Sheet metal	Galvalume	36" x 90" x 1-3/4"	1

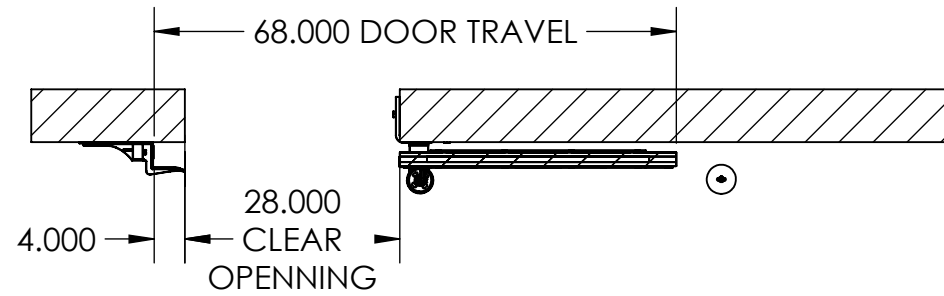


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TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

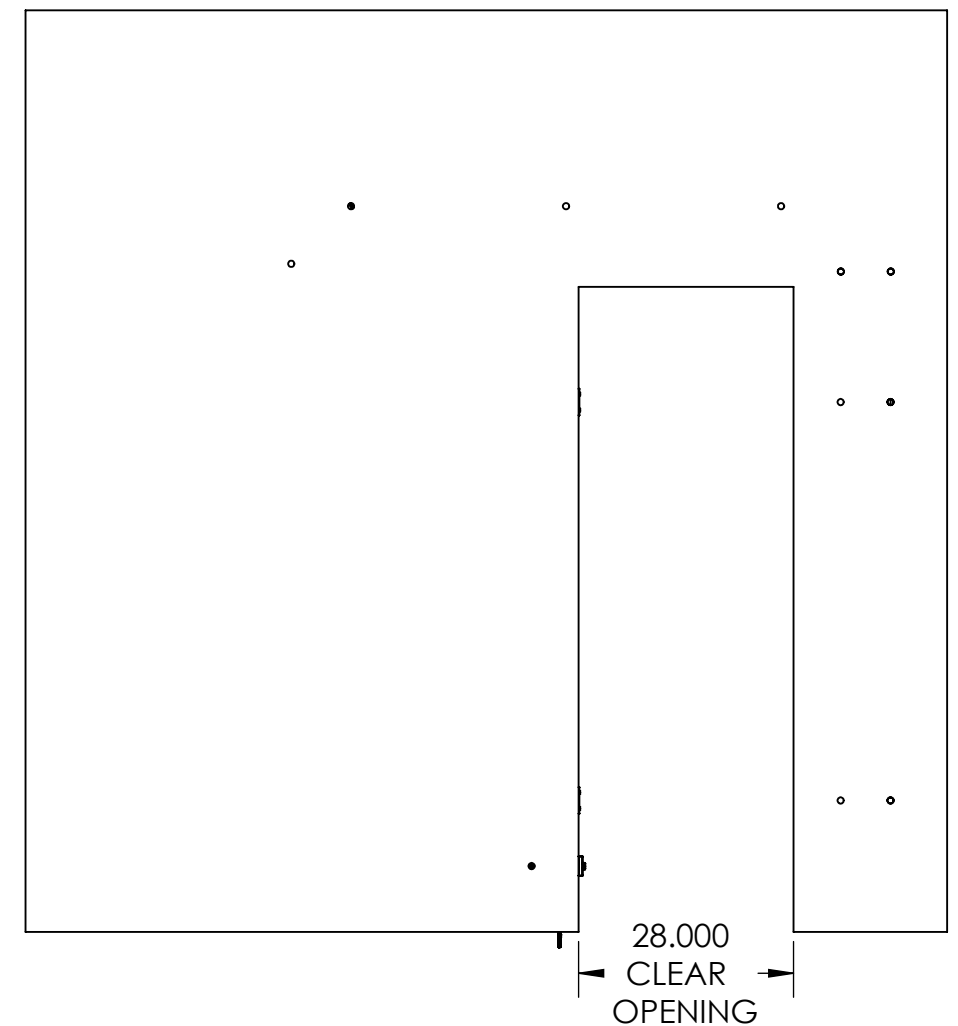
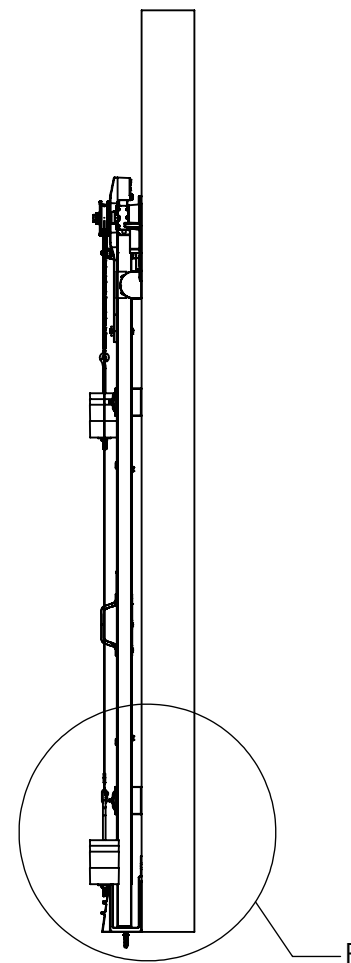
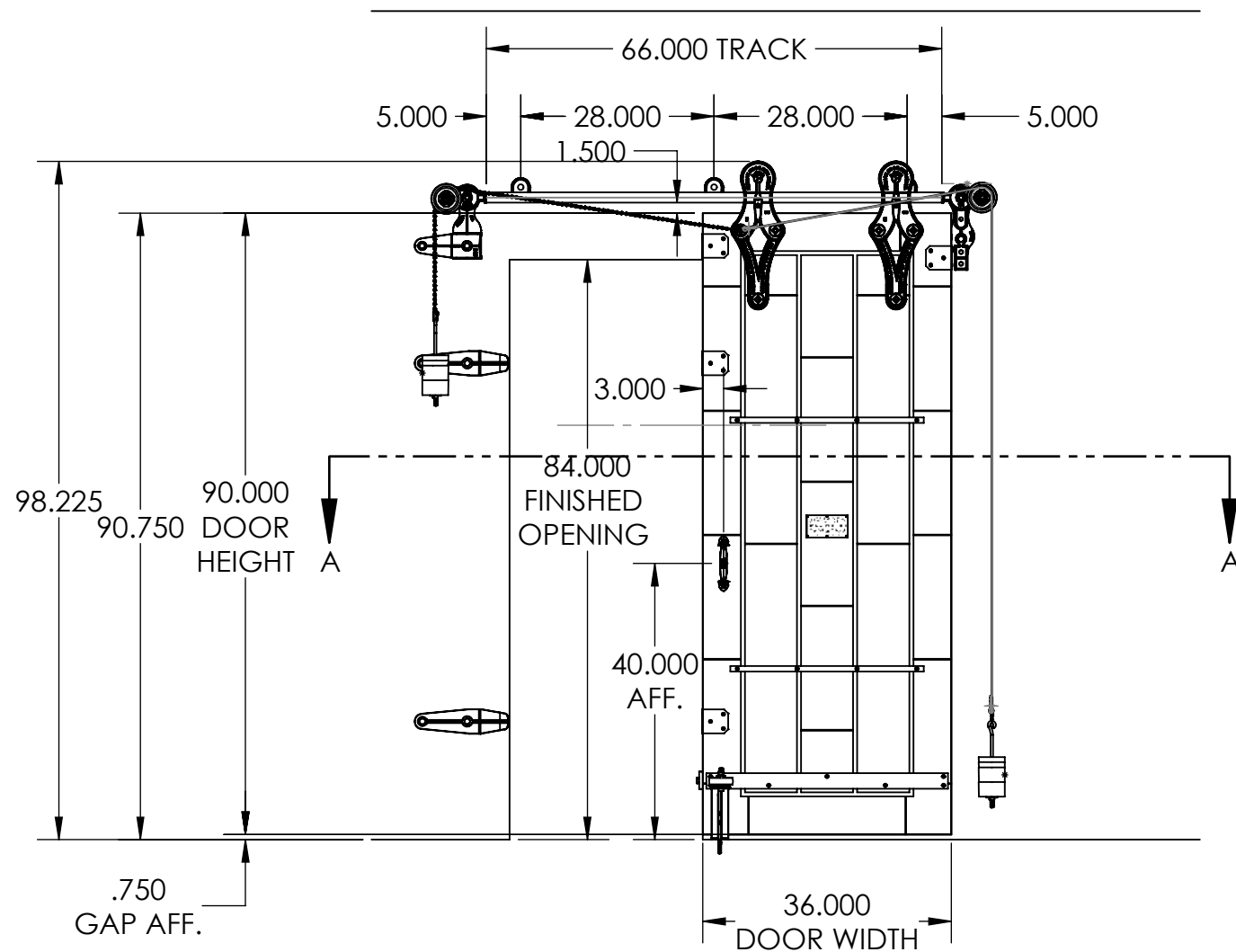
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DRAWN BY HT	DRAWN DATE 15-05-2025
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SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 824 Allith track system with Durand's metal-clad door for 24"w x 84"h opening, right hand	
SIZE B	P/N 416-12-132
REV.	



SECTION A-A

INSIDE DOOR OPEN POSITION



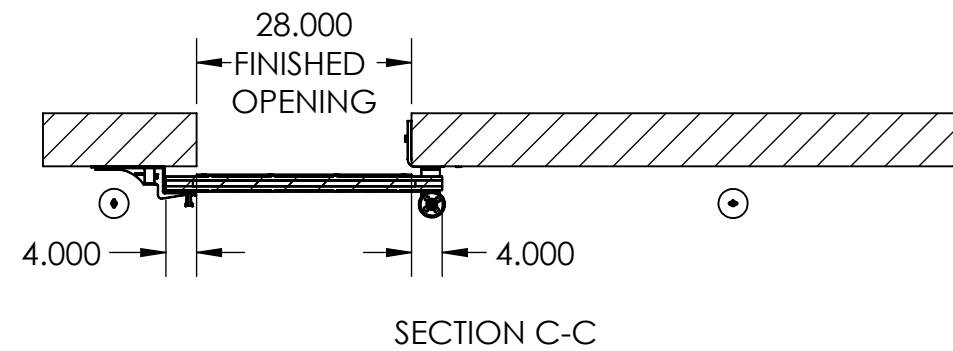
OPEN CONDITION

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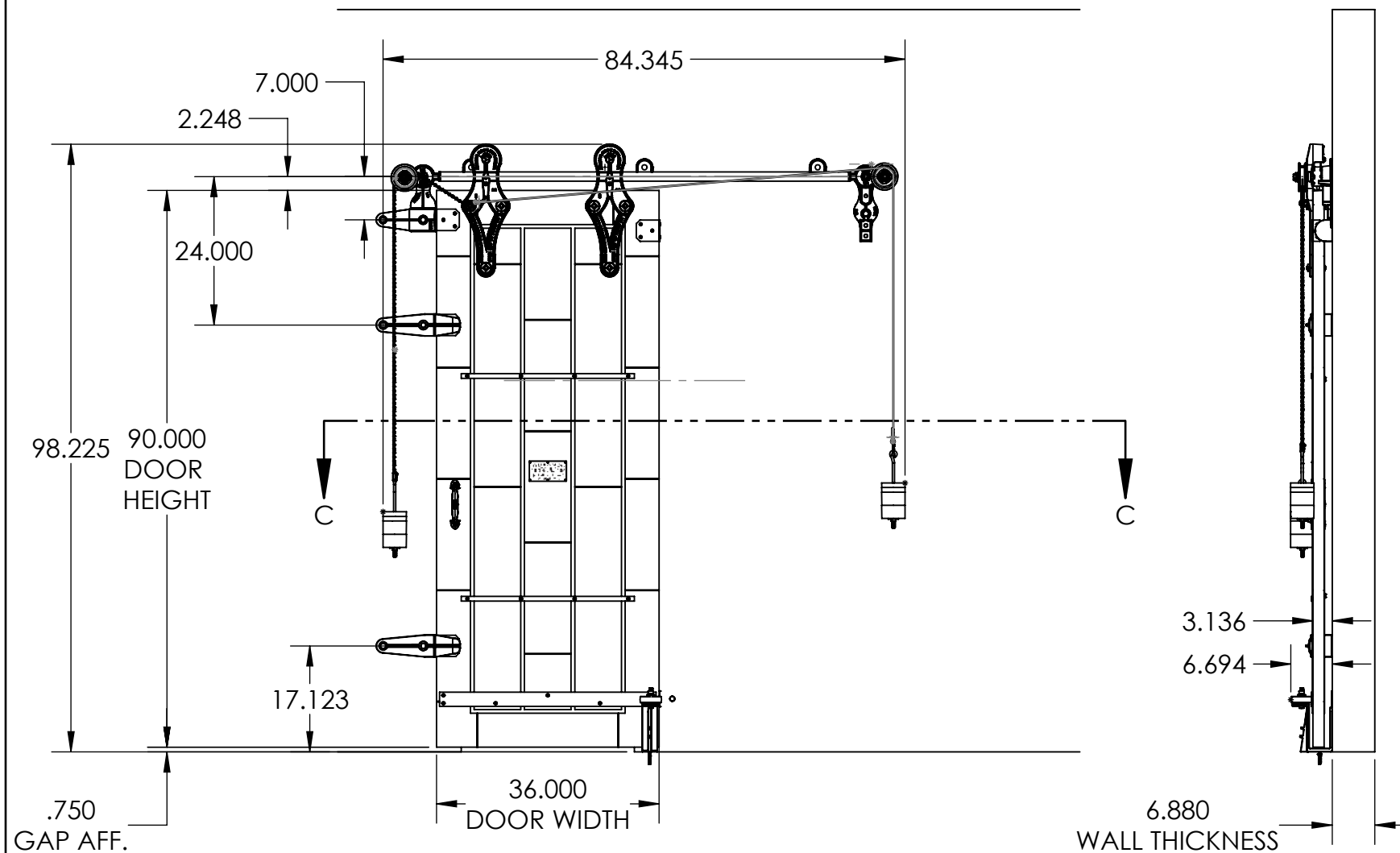
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.XX= $\pm .015$
.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 2 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:25	

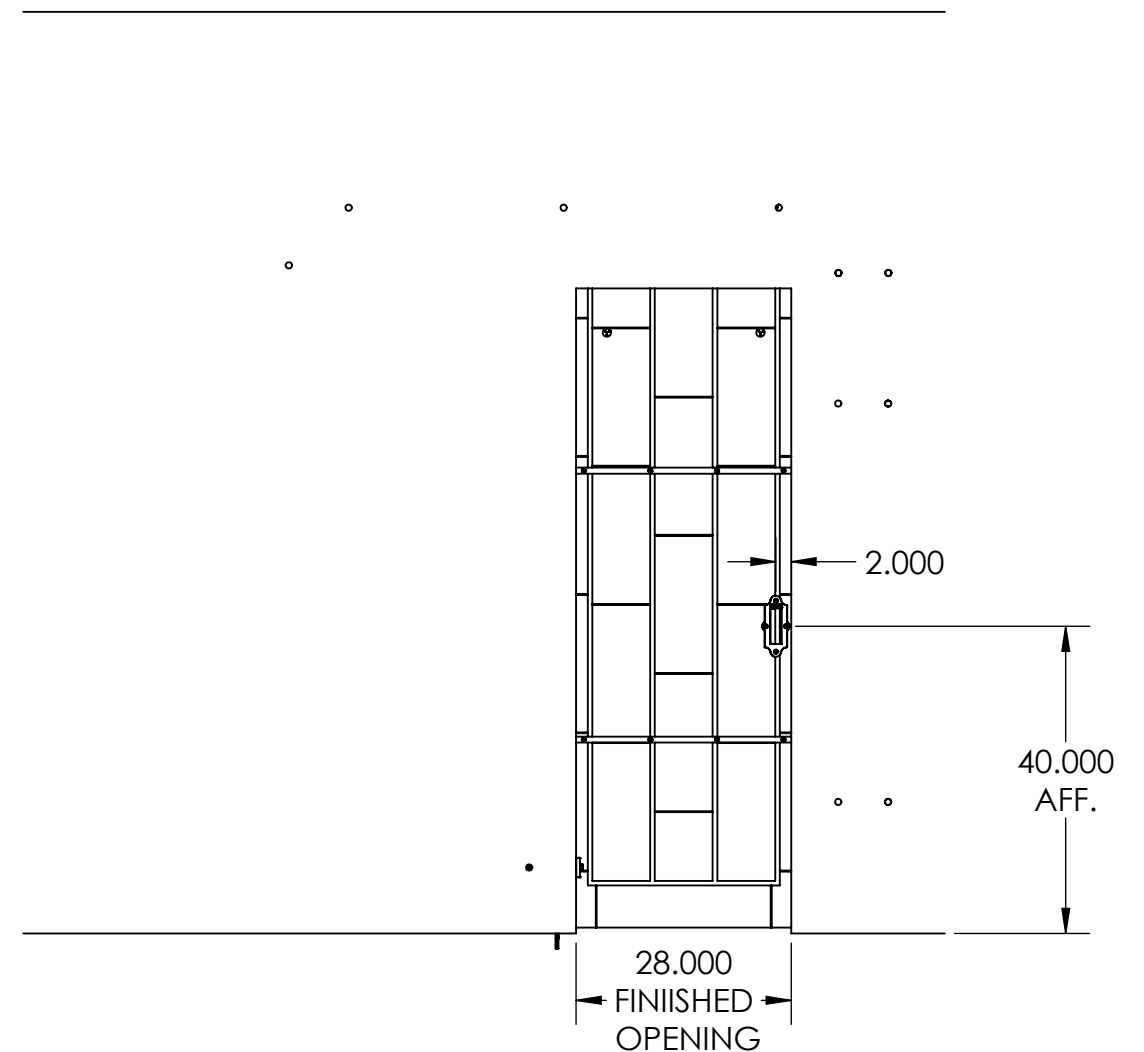
ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 824 Allith track system with Durand's metal-clad door for 24"w x 84"h opening, right hand	
SIZE B	P/N 416-12-132
REV.	



INSIDE DOOR CLOSED POSITION



CLOSED CONDITION

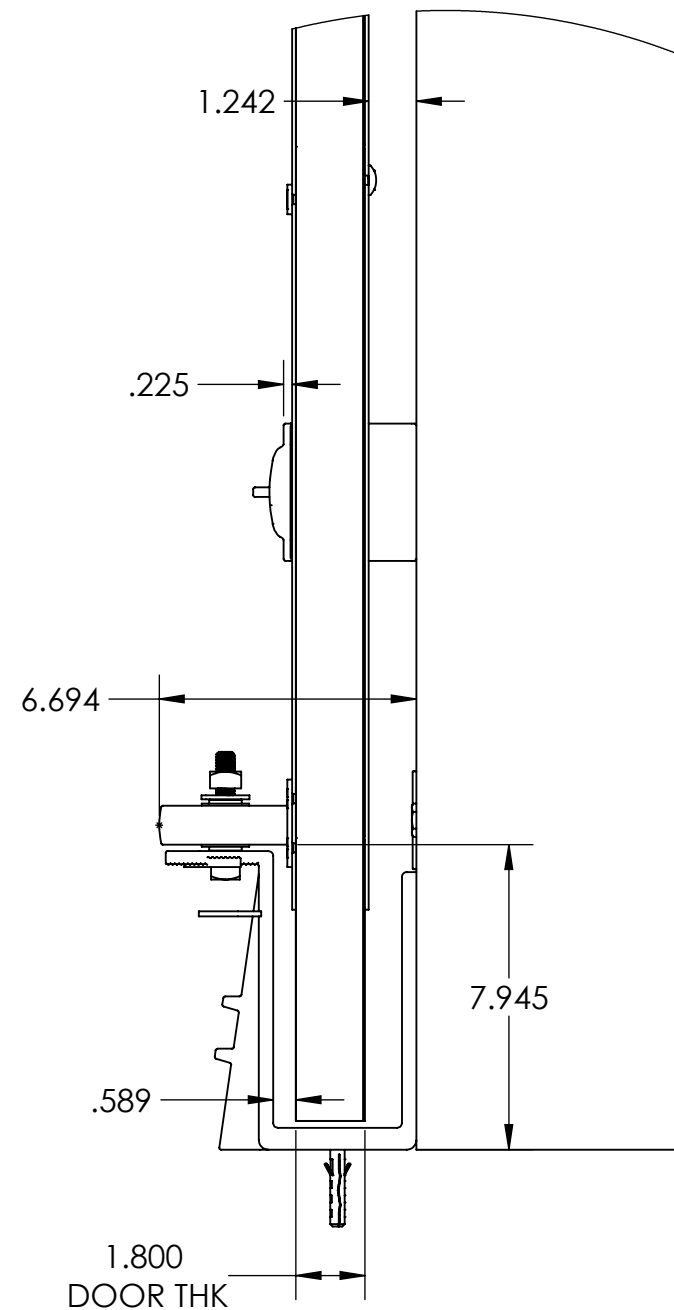


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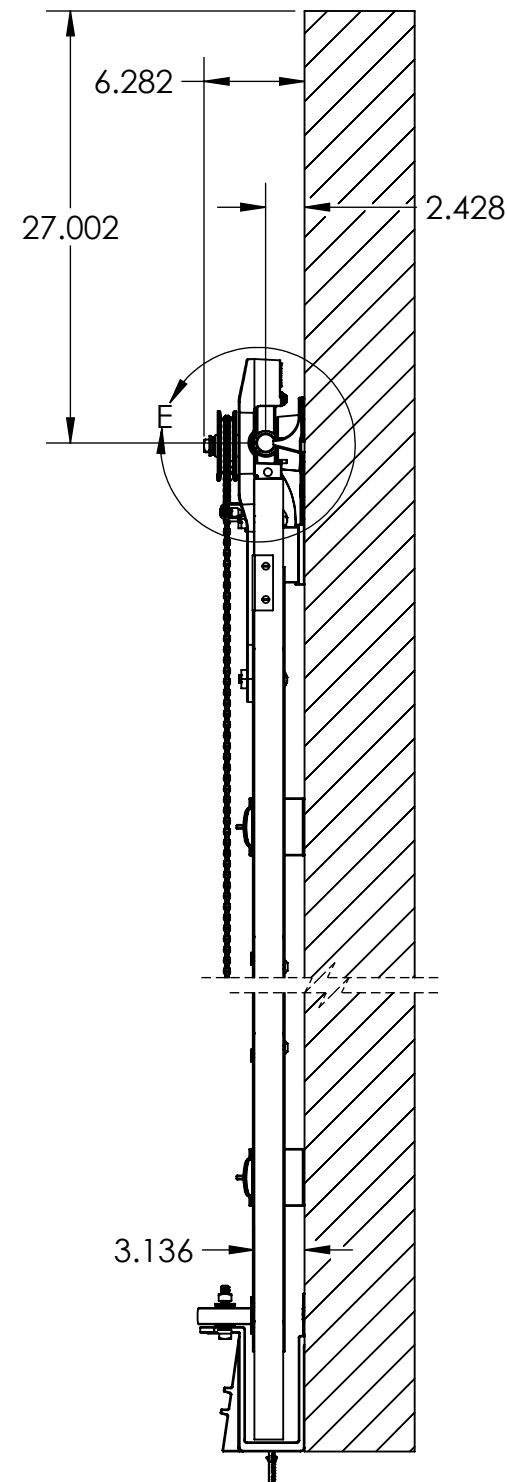
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.XX= $\pm .015$
.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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SHEET 3 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:25	

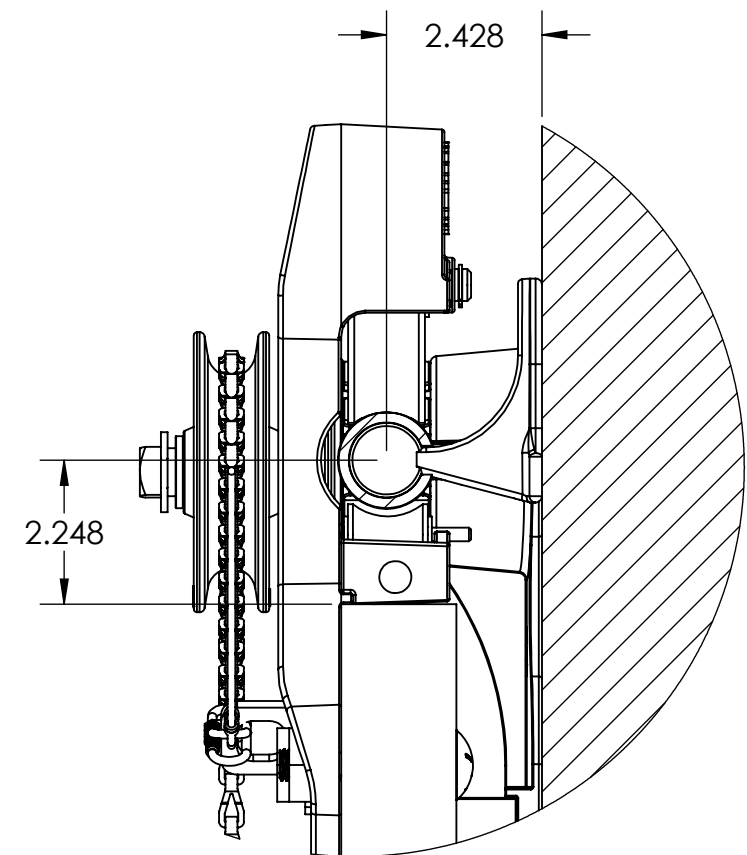
ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 824 Allith track system with Durand's metal-clad door for 24"w x 84"h opening, right hand	
SIZE B	P/N 416-12-132
REV.	



DETAIL B
SCALE 1 : 5



SECTION D-D
SCALE 1 : 12



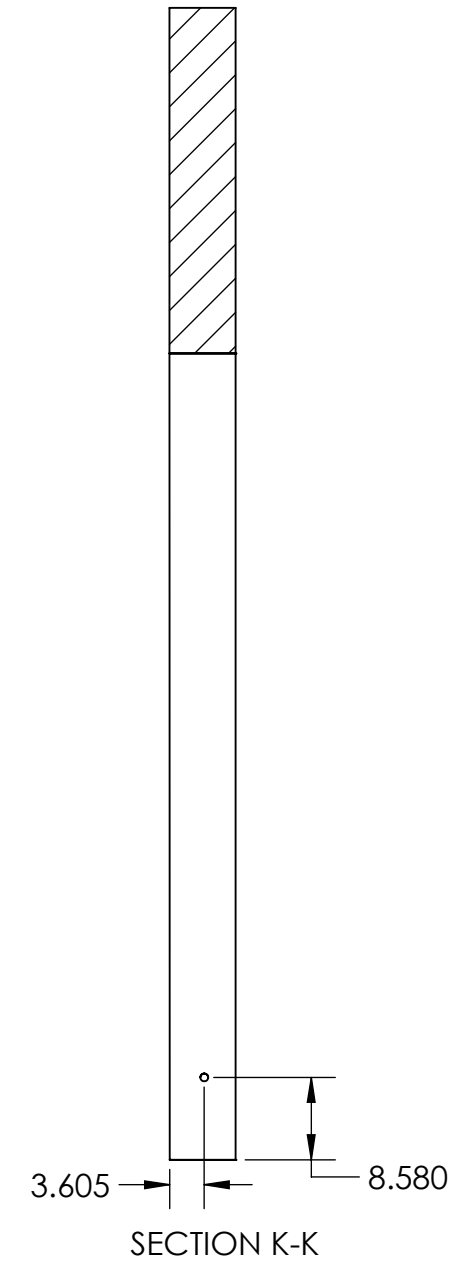
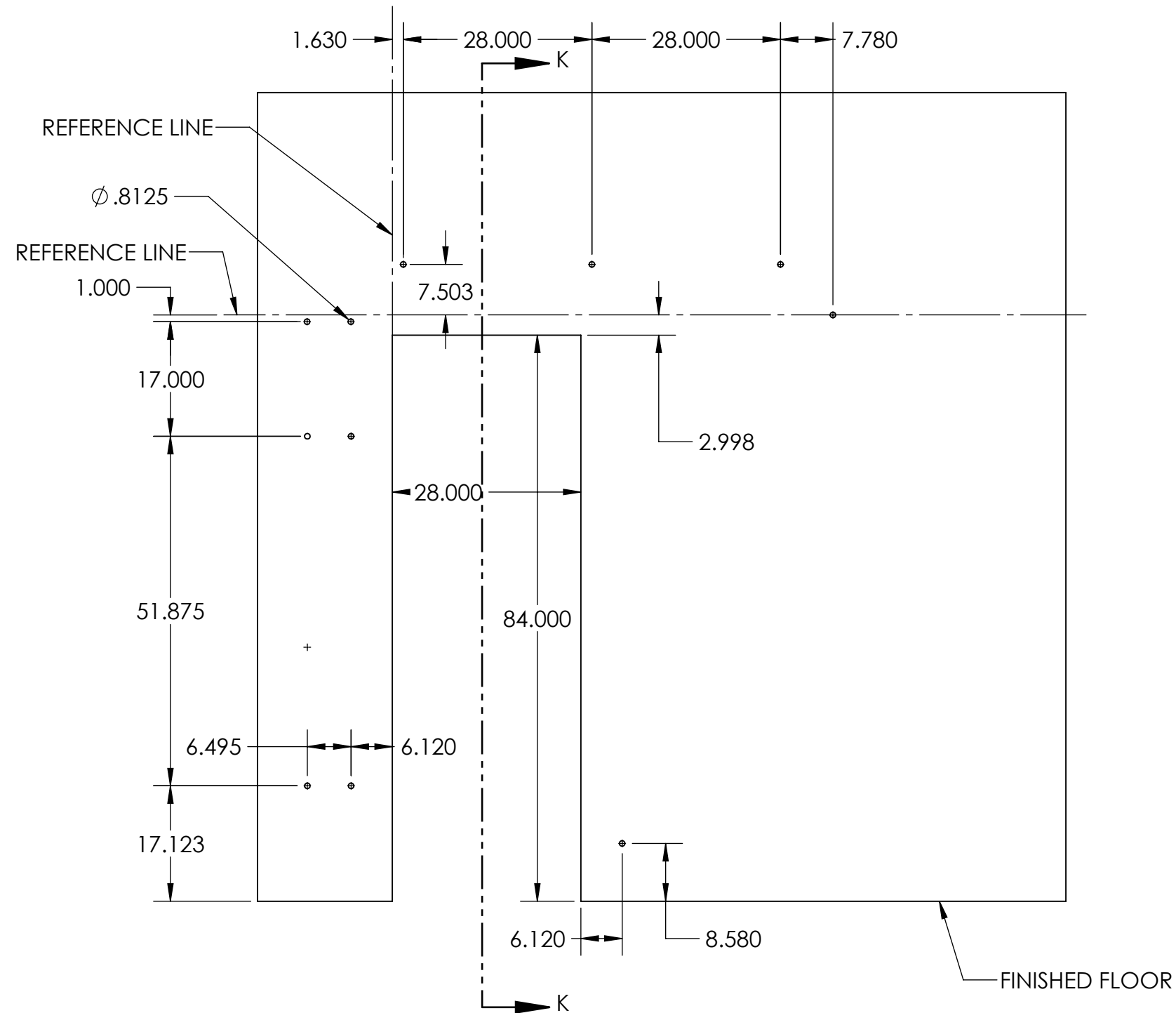
DETAIL E
SCALE 1 : 3

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SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLLITH MANUFACTURING COMPANY	
DESCRIPTION Series 824 Allith track system with Durand's metal-clad door for 24"w x 84"h opening, right hand	
SIZE B	P/N 416-12-132
REV.	



WALL PENETRATION HOLE CENTERS

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SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
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SIZE B	P/N 416-12-132
REV.	