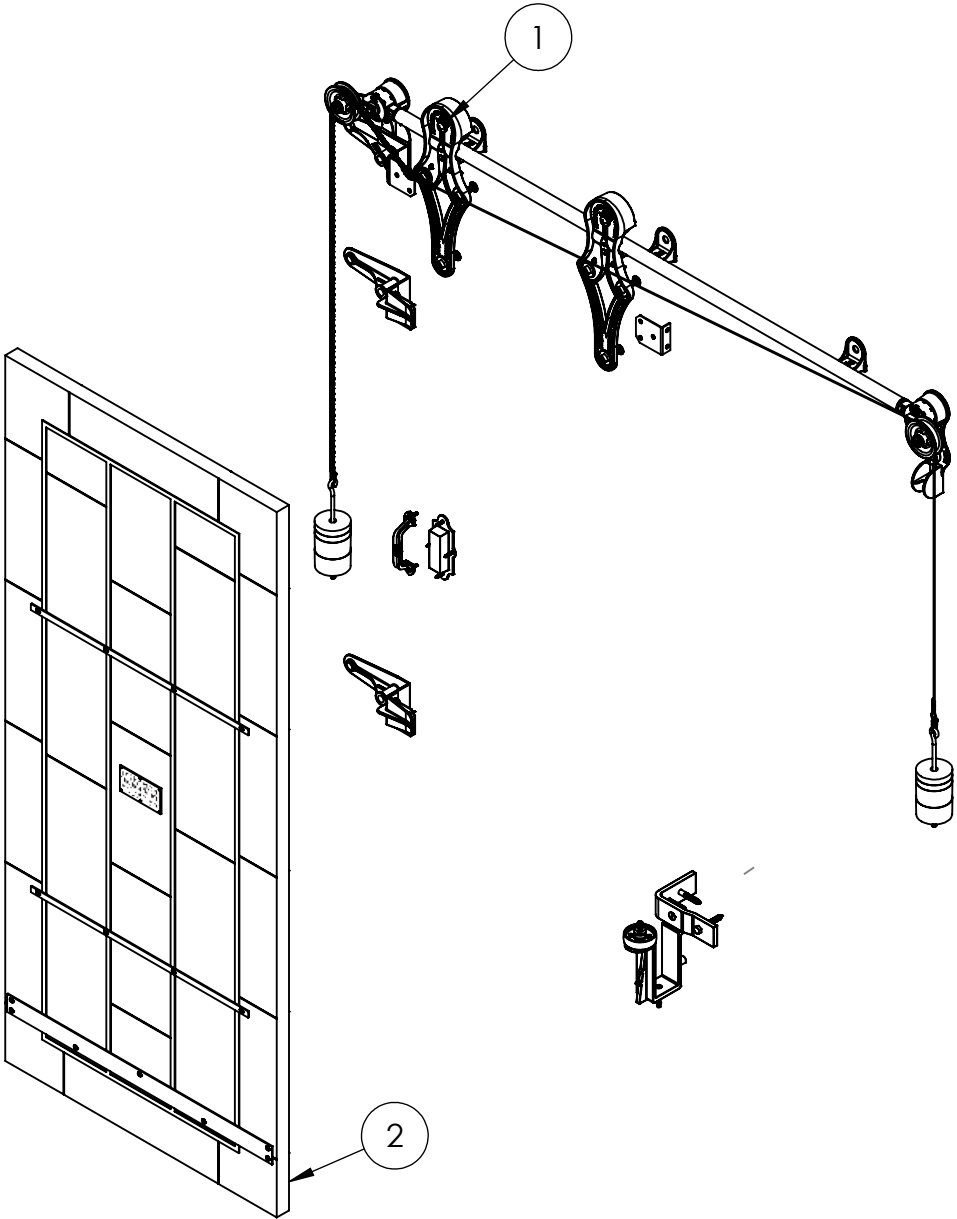
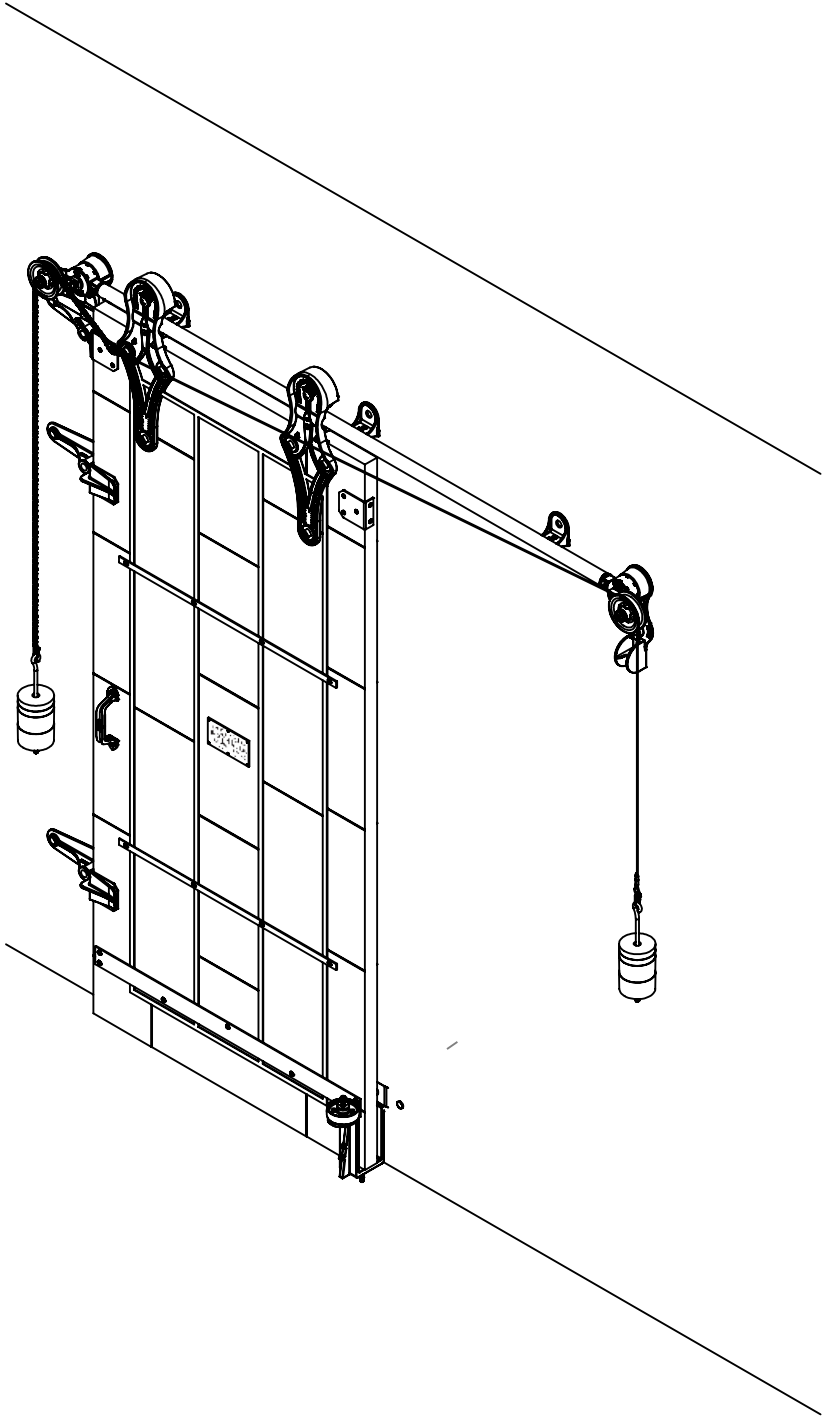


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-12-150	No.832 Allith sliding fire door track system for 32" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-30-442	Metal Clad Door for No.832 Series Hardware with Flat Top for 32" x 84" Opening, right hand	Sheet metal	Galvalume	40" x 90" x 1-3/4"	1

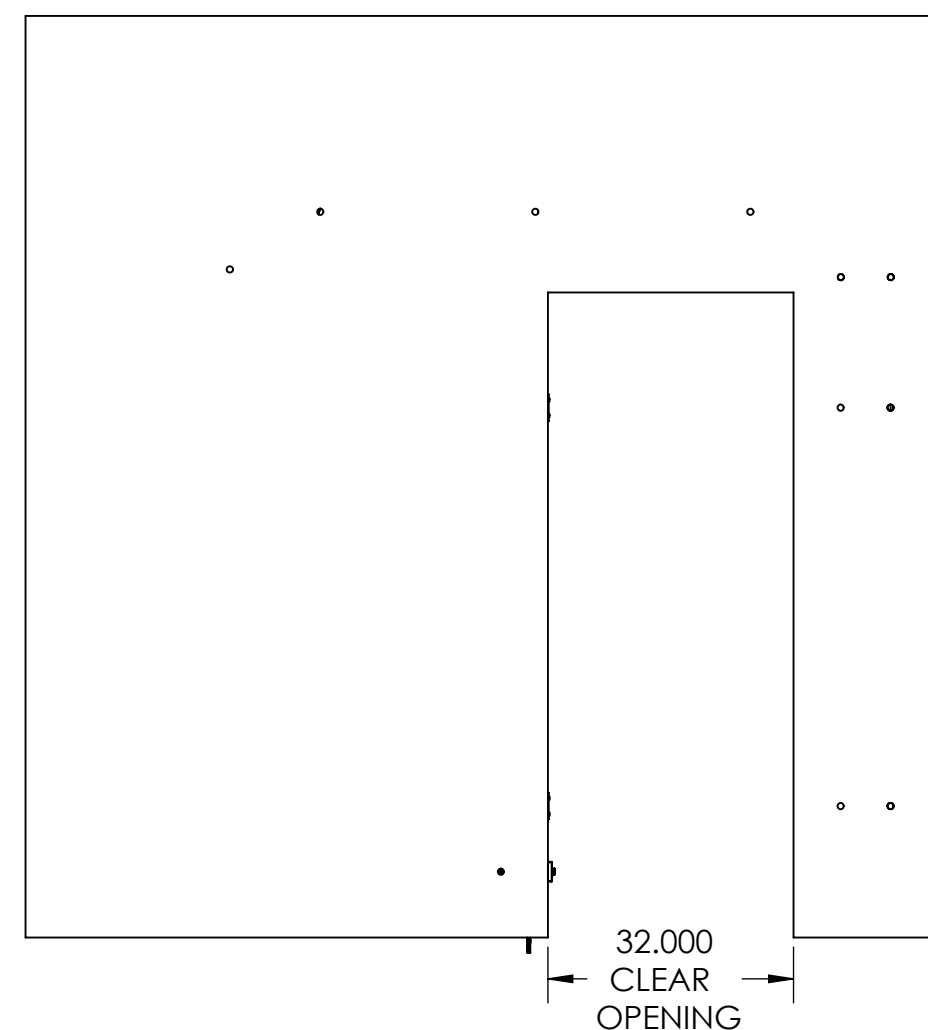


REV.	DESCRIPTION	DATE	BY	APPR'D
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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X= ±.030  
.XX= ±.015  
.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES


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APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 832 Allith track system with Durand's metal-clad door for 32"w x 84"h opening, right hand	
SIZE B	P/N 416-12-152
REV.	



REV.	DESCRIPTION	DATE	BY	APPR
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.XX=  $\pm .015$   
.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
MACHINED SURFACES TO HAVE  
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CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

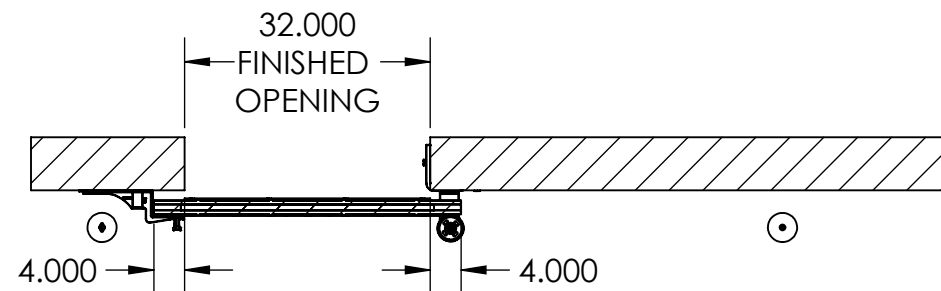
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APPROVED BY	APPROVED DATE
SHEET 2 OF 5	
SCALE: 1:25	 THIRD ANGLE PROJECTION

**ALLITH  
MANUFACTURING  
COMPANY**

Y	DESCRIPTION
DATE	Series 832 Allith track system with Durand's metal-clad door for 32"w x 84"h opening, right hand

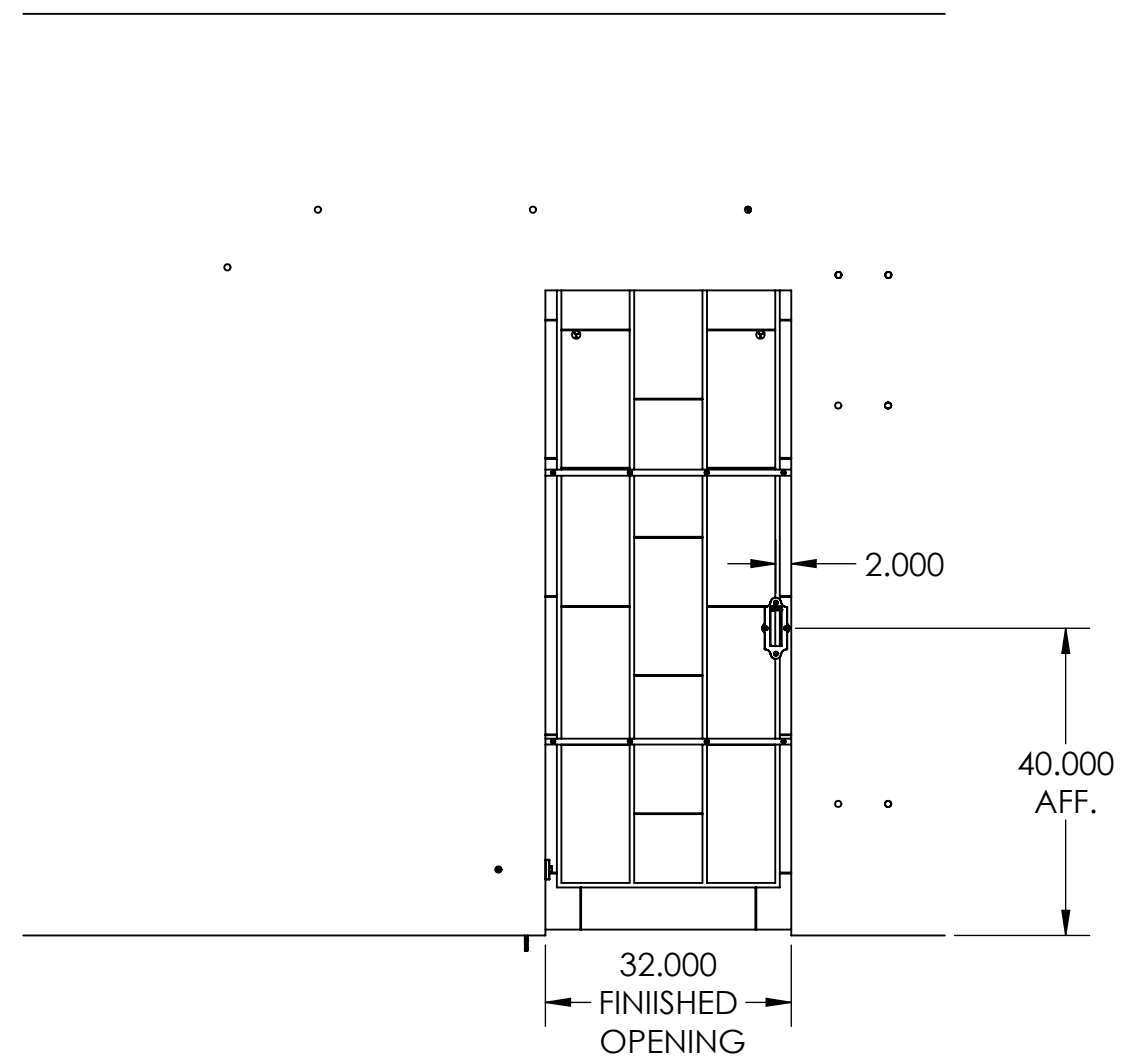
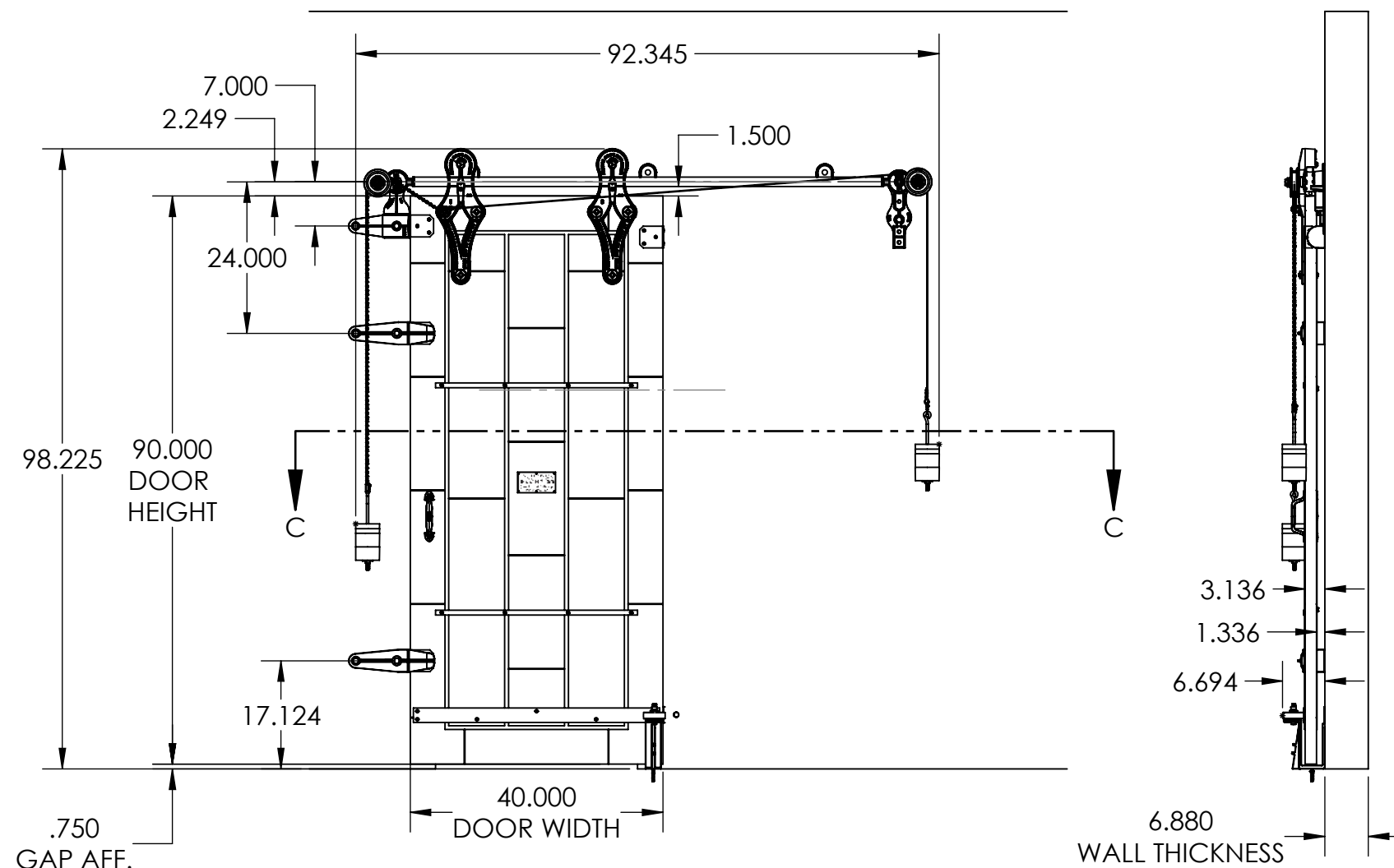
SIZE	P/N
B	416-12-152

REV.



SECTION C-C

INSIDE DOOR CLOSED POSITION



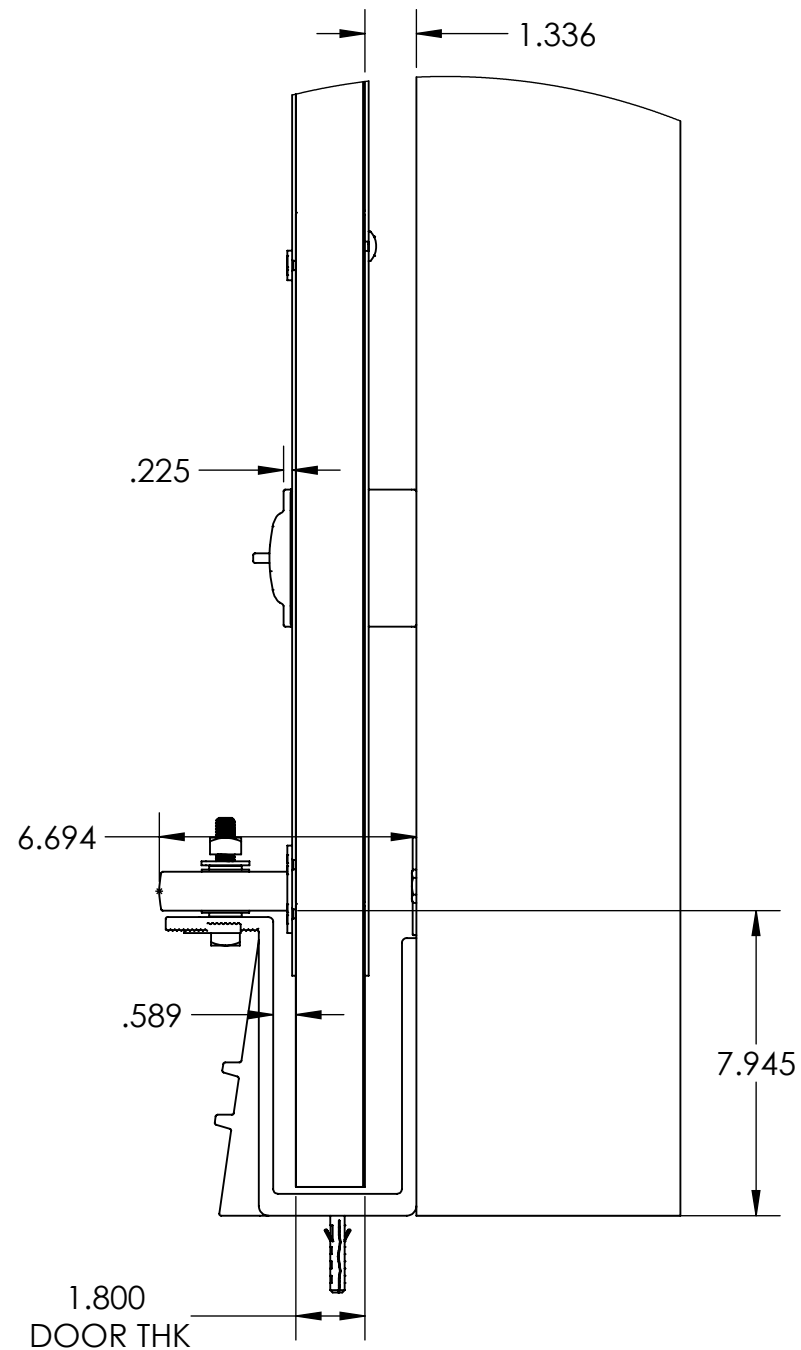
CLOSED CONDITION

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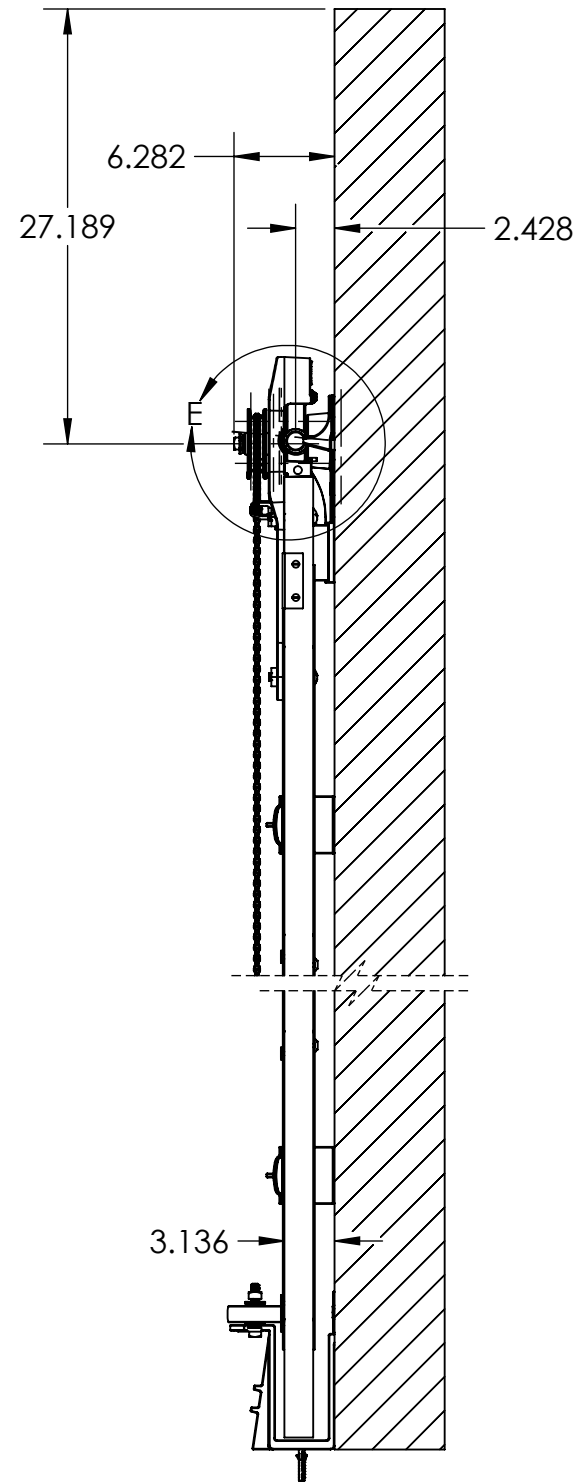
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.XX=  $\pm .015$   
.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
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CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

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SHEET 3 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:25	

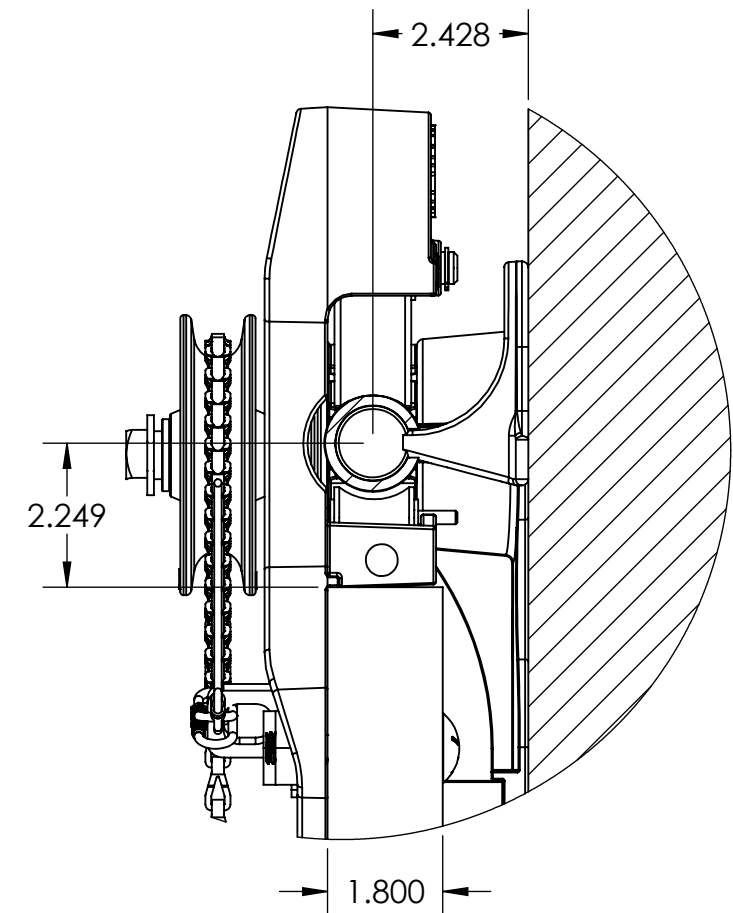
<b>ALLITH MANUFACTURING COMPANY</b>	
DESCRIPTION Series 832 Allith track system with Durand's metal-clad door for 32"w x 84"h opening, right hand	
SIZE B	P/N <b>416-12-152</b>
REV.	



DETAIL B  
SCALE 1 : 5



SECTION D-D  
SCALE 1 : 12



DETAIL E  
SCALE 1 : 3

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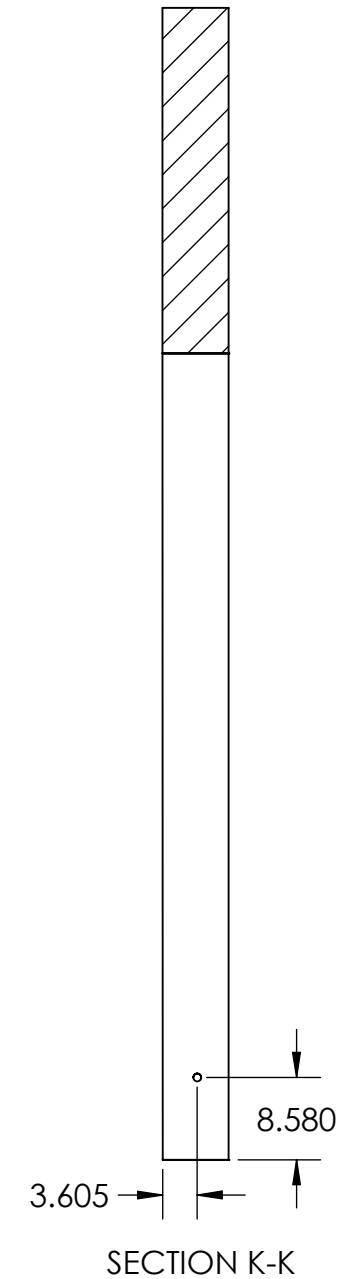
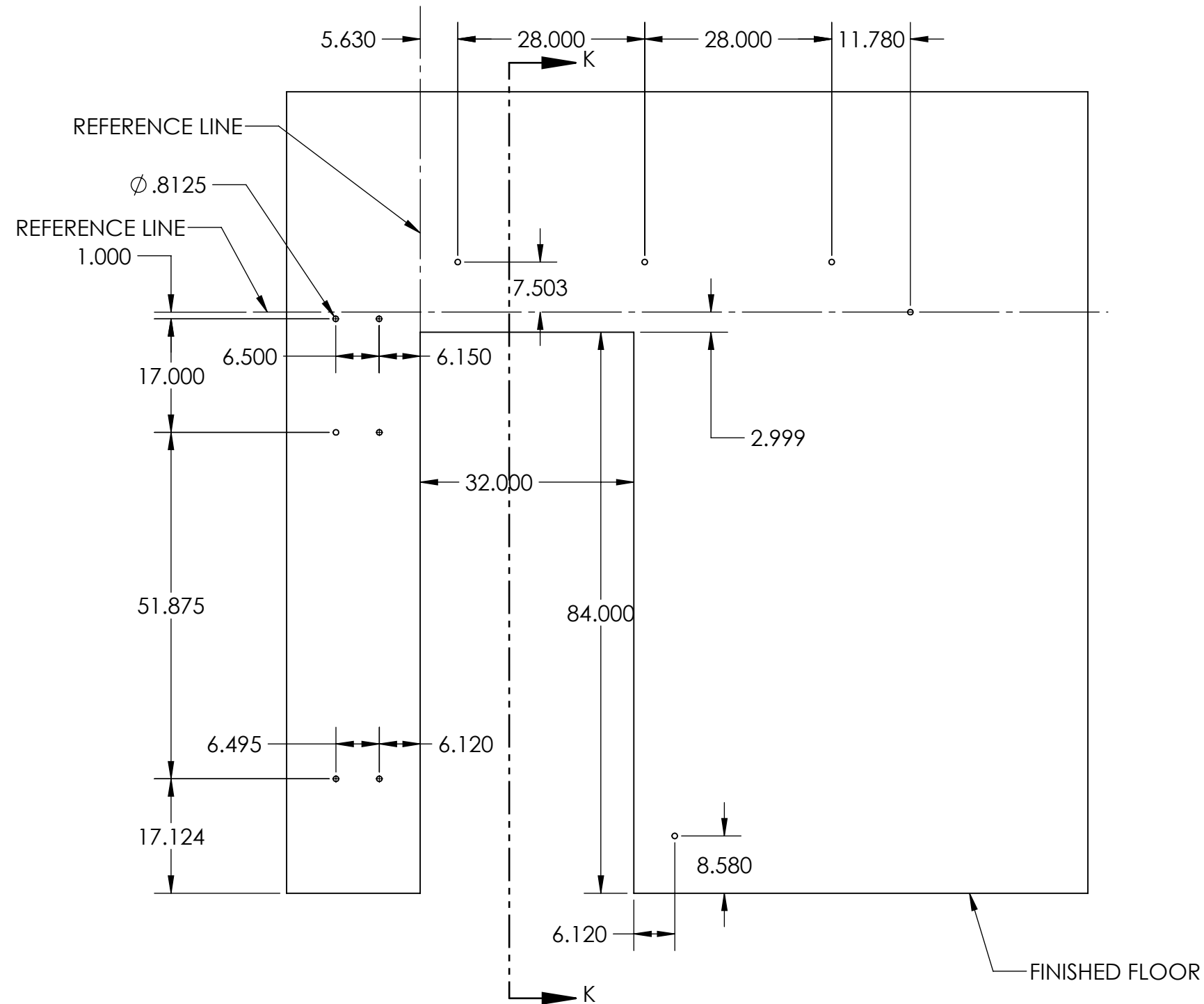
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.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

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SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

**ALLLITH  
MANUFACTURING  
COMPANY**

DESCRIPTION  
Series 832 Allith track system with Durand's metal-clad door for  
32"w x 84"h opening, right hand

SIZE P/N **416-12-152** REV.



## WALL PENETRATION HOLE CENTERS

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.XXX= ±.005  
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CONCENTRICITY= ±.002 T.I.R.  
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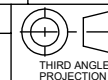
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SHEET 5 OF 5

SCALE:  
1:30



**ALLITH  
MANUFACTURING  
COMPANY**

DESCRIPTION  
Series 832 Allith track system with Durand's metal-clad door for  
32"w x 84"h opening, right hand

SIZE P/N  
**B 416-12-152**

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