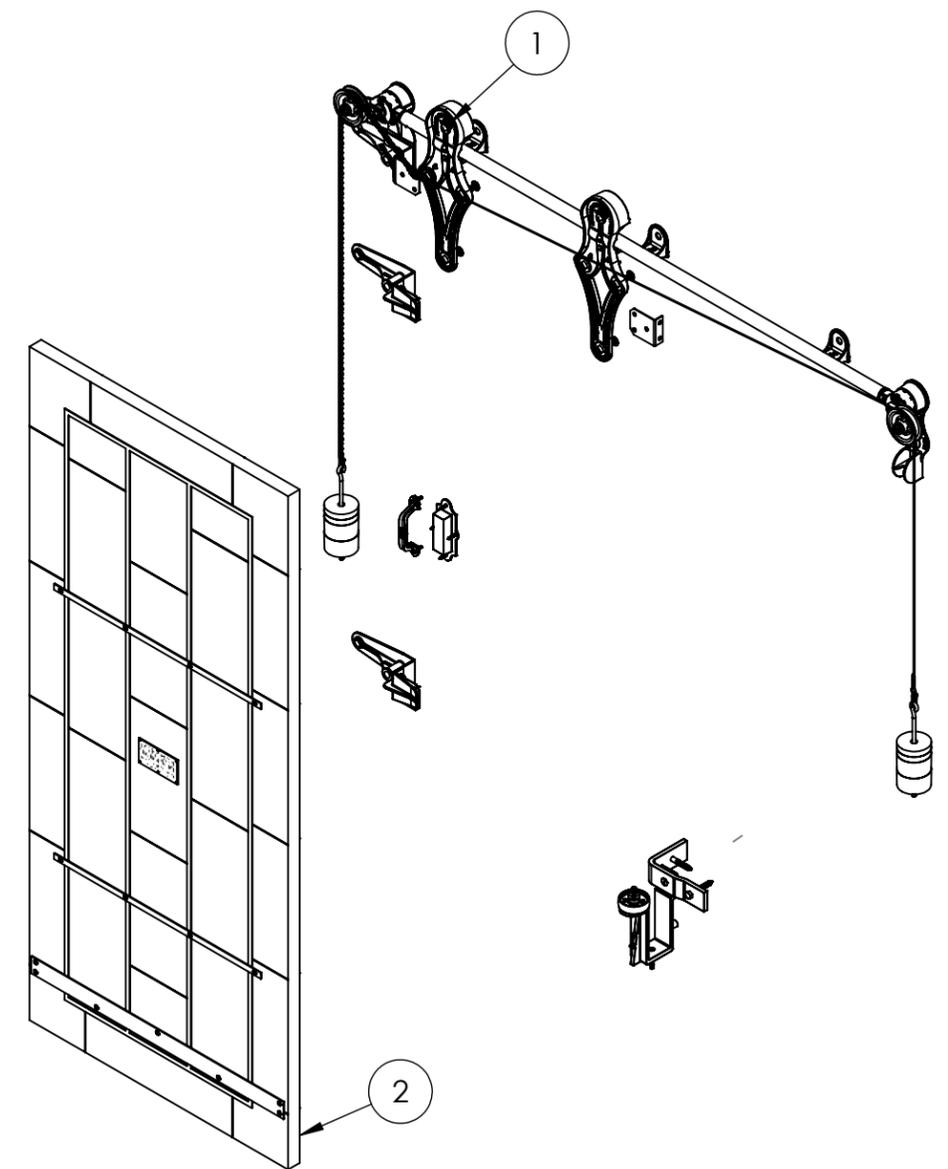
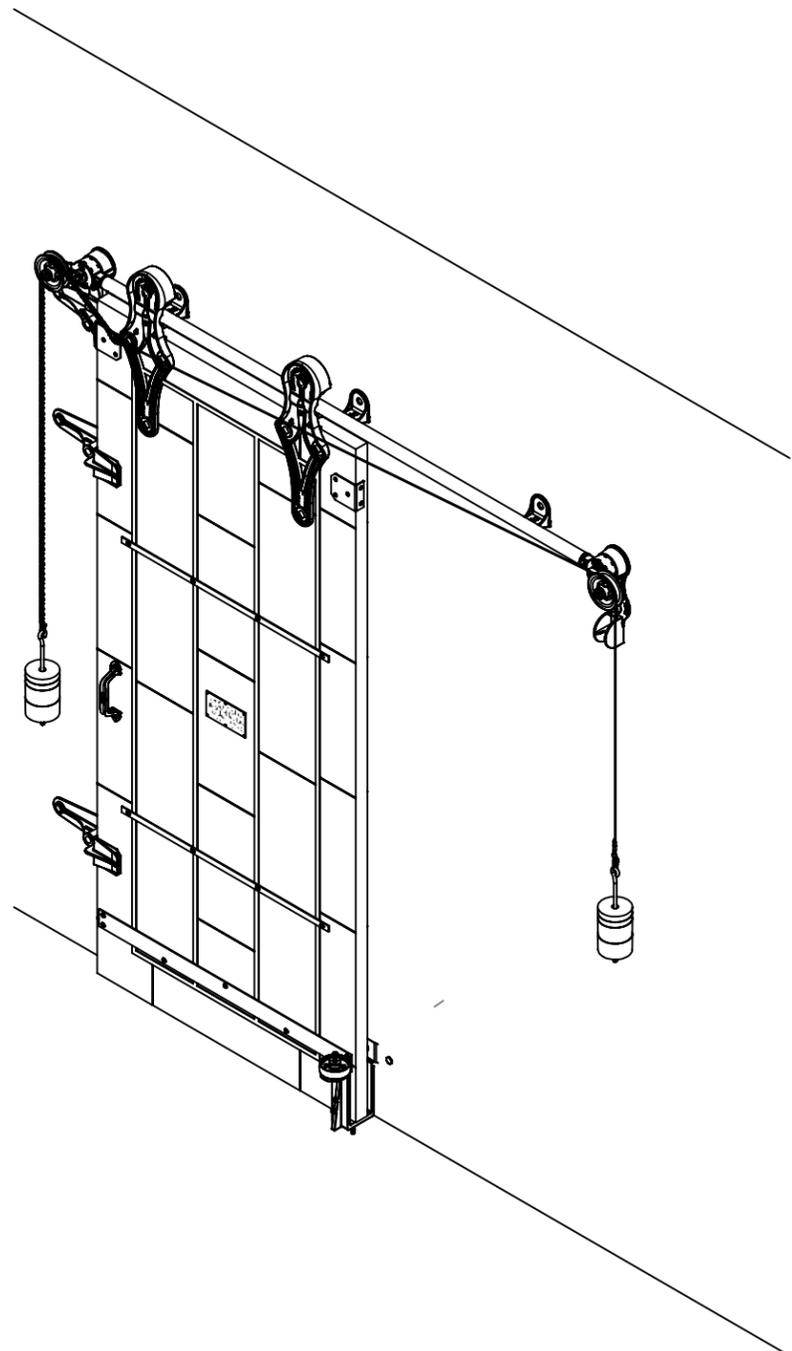


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-12-150	No.832 Allith sliding fire door track system for 32" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-30-442	Metal Clad Door for No.832 Series Hardware with Flat Top for 32" x 84" Opening, right hand	Sheet metal	Galvalume	40" x 90" x 1-3/4"	1

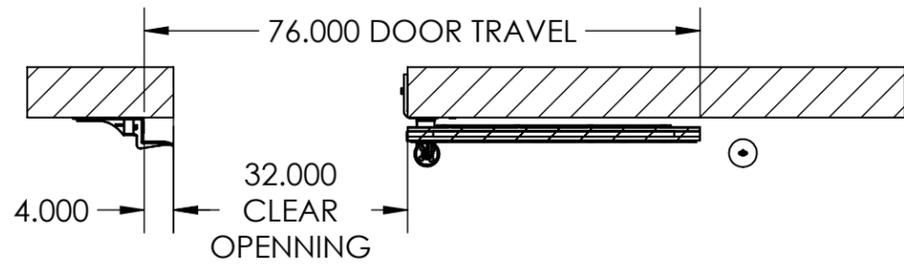


REV.	DESCRIPTION	DATE	BY	APPR'D
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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X= ±.030  
.XX= ±.015  
.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

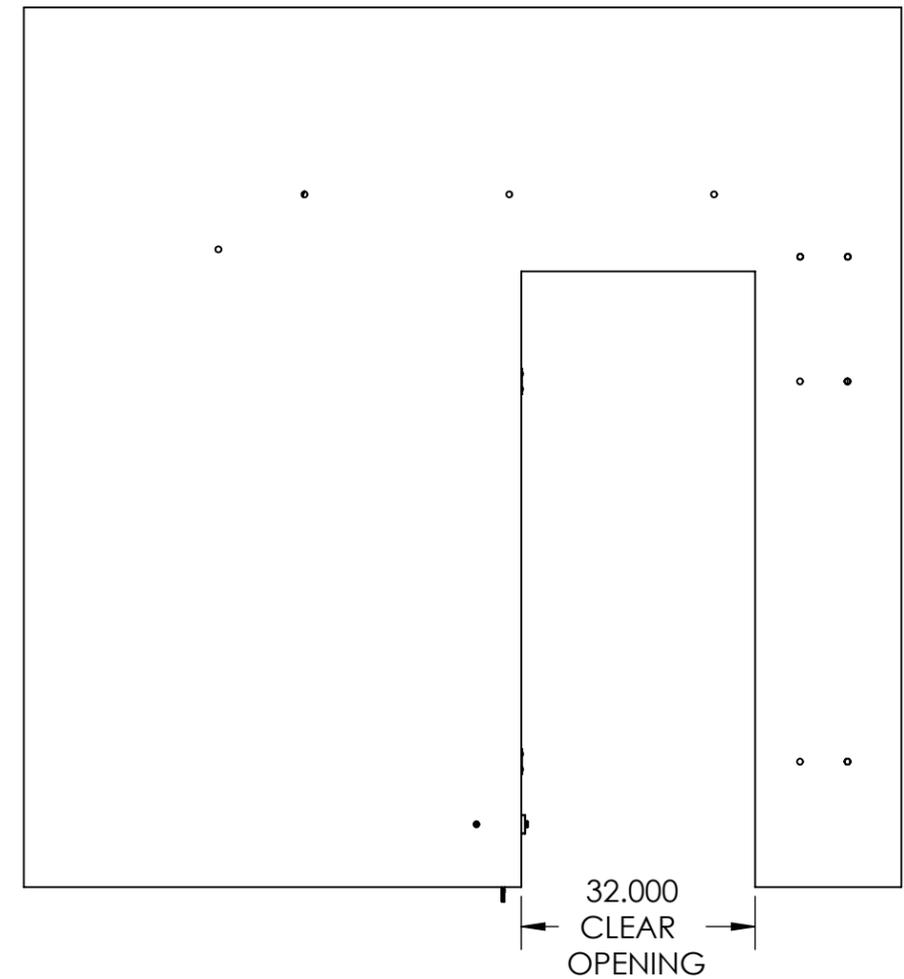
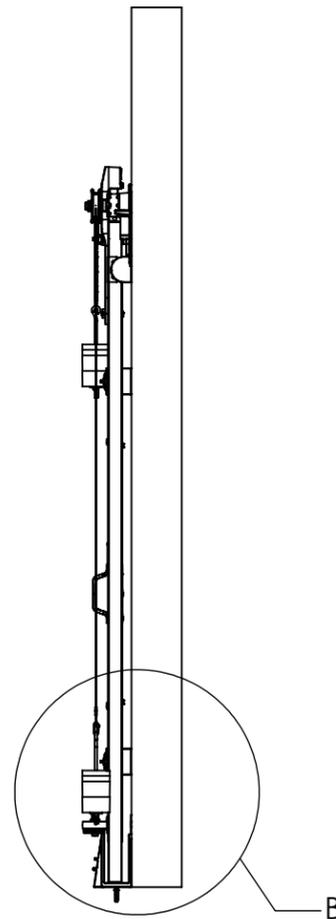
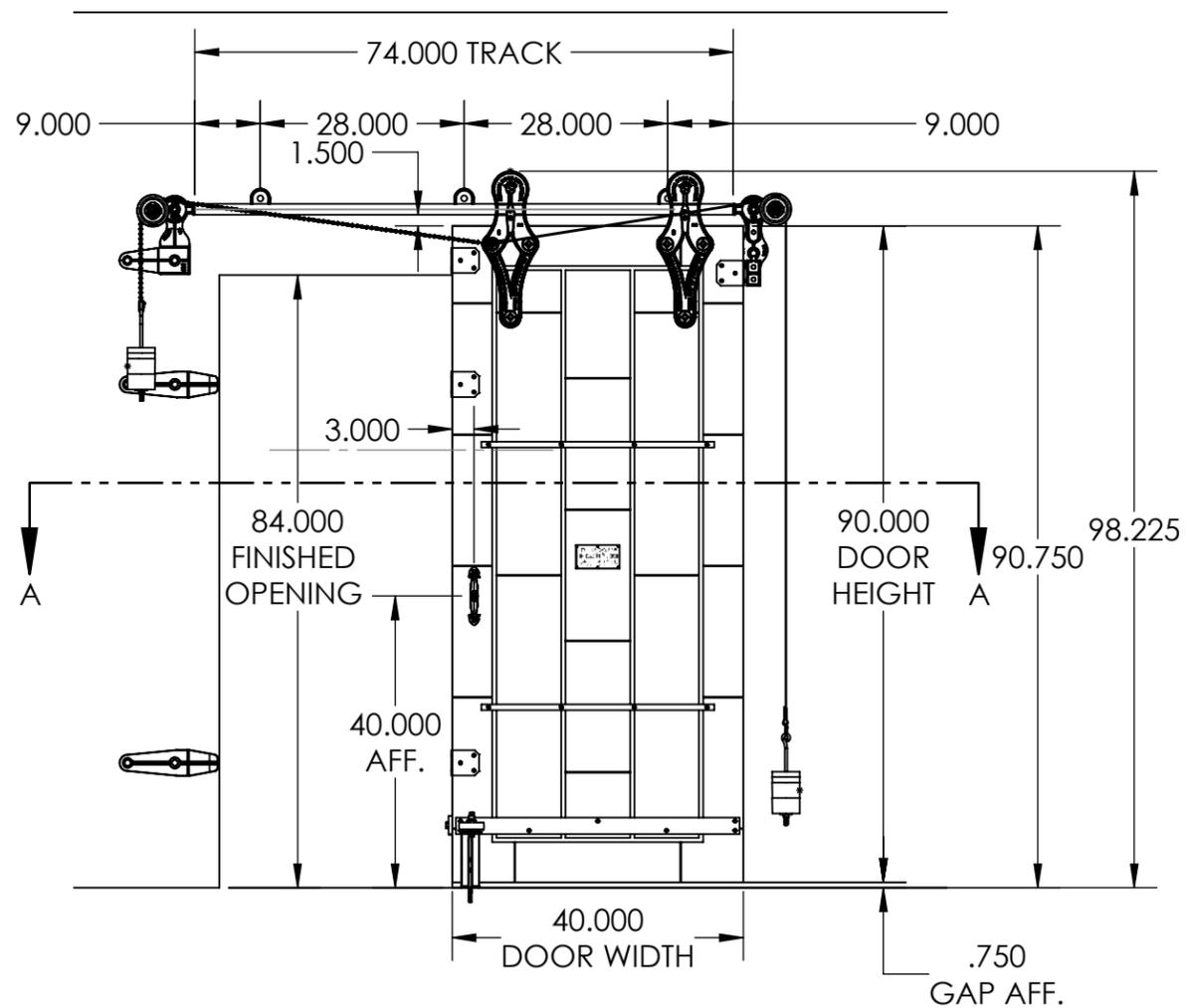
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DRAWN BY	DRAWN DATE
HT	17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

<b>ALLITH MANUFACTURING COMPANY</b>	
DESCRIPTION	
Series 832 Allith track system with Durand's metal-clad door for 32" w x 84" h opening, right hand	
SIZE B	P/N <b>416-12-152</b>
REV.	



SECTION A-A

INSIDE DOOR OPEN POSITION



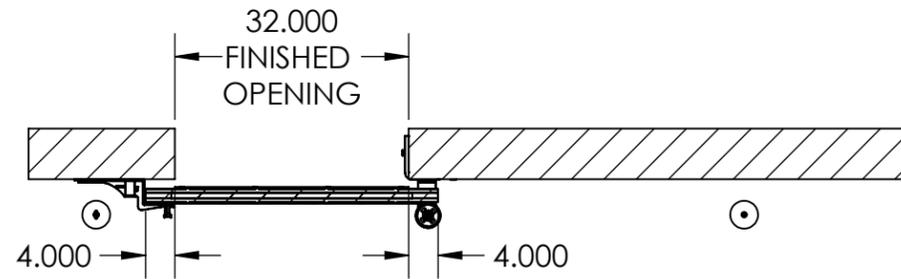
OPEN CONDITION

REV.	DESCRIPTION	DATE	BY	APPR'D
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 .XX= ±.015  
 .XXX= ±.005  
 ANGULAR= ±1°  
 MACHINED SURFACES TO HAVE 125 RMS FINISH  
 CONCENTRICITY= ±.002 T.I.R.  
 BREAK ALL SHARP EDGES

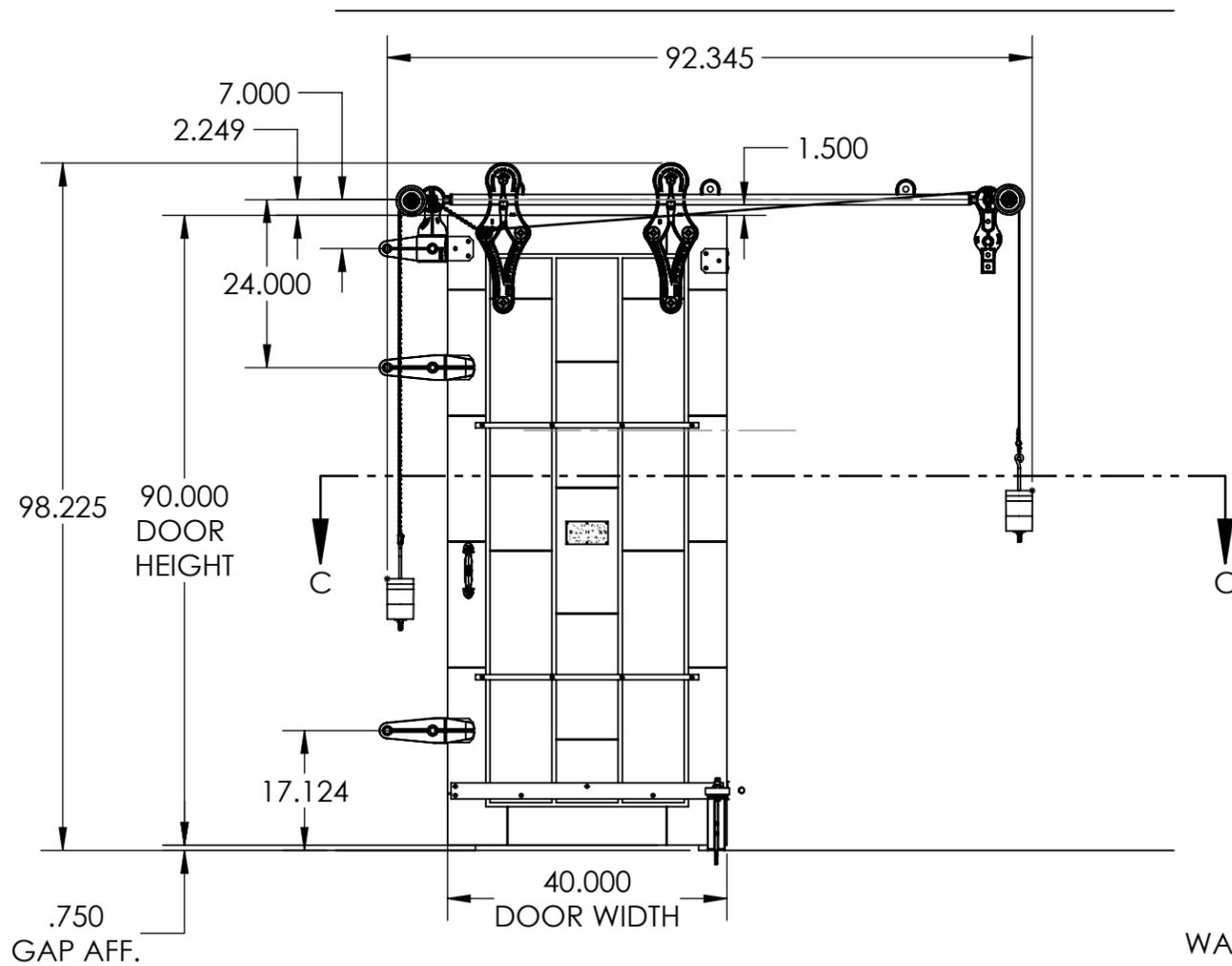
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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 2 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:25	

<b>ALLITH MANUFACTURING COMPANY</b>	
DESCRIPTION Series 832 Allith track system with Durand's metal-clad door for 32" w x 84" h opening, right hand	
SIZE <b>B</b>	P/N <b>416-12-152</b>
REV.	

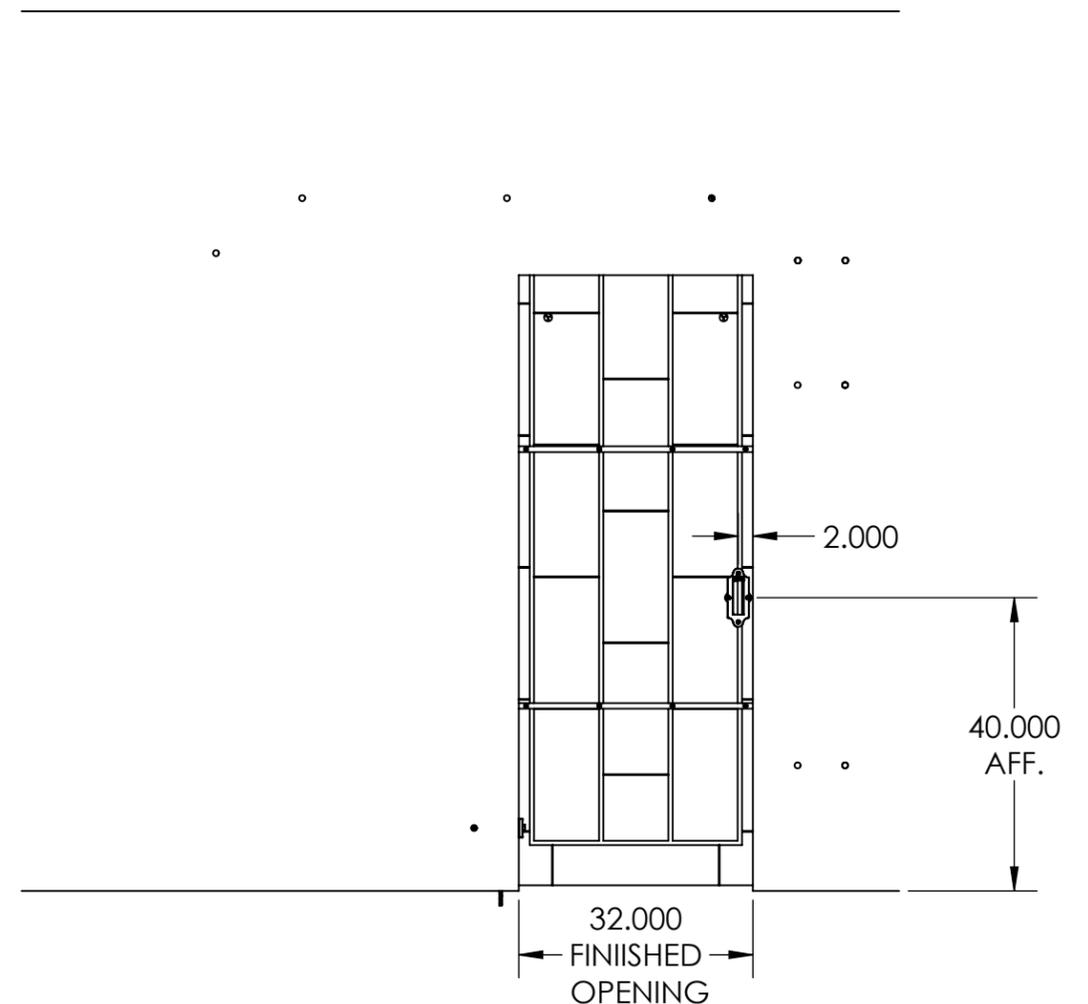
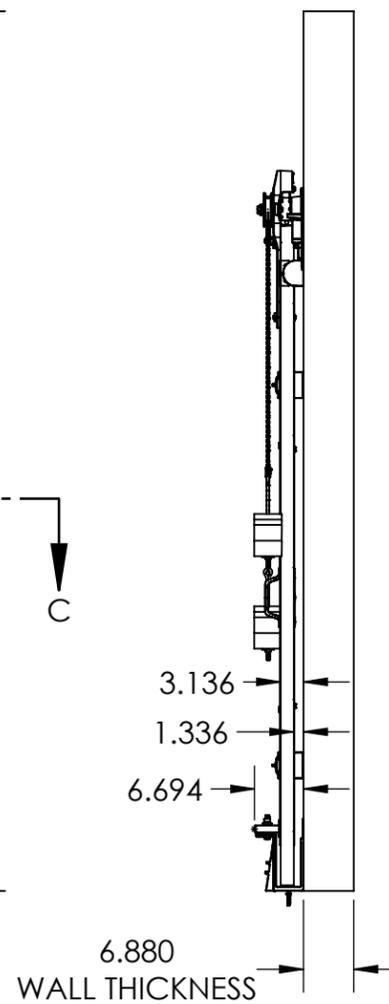


SECTION C-C

INSIDE DOOR CLOSED POSITION



CLOSED CONDITION

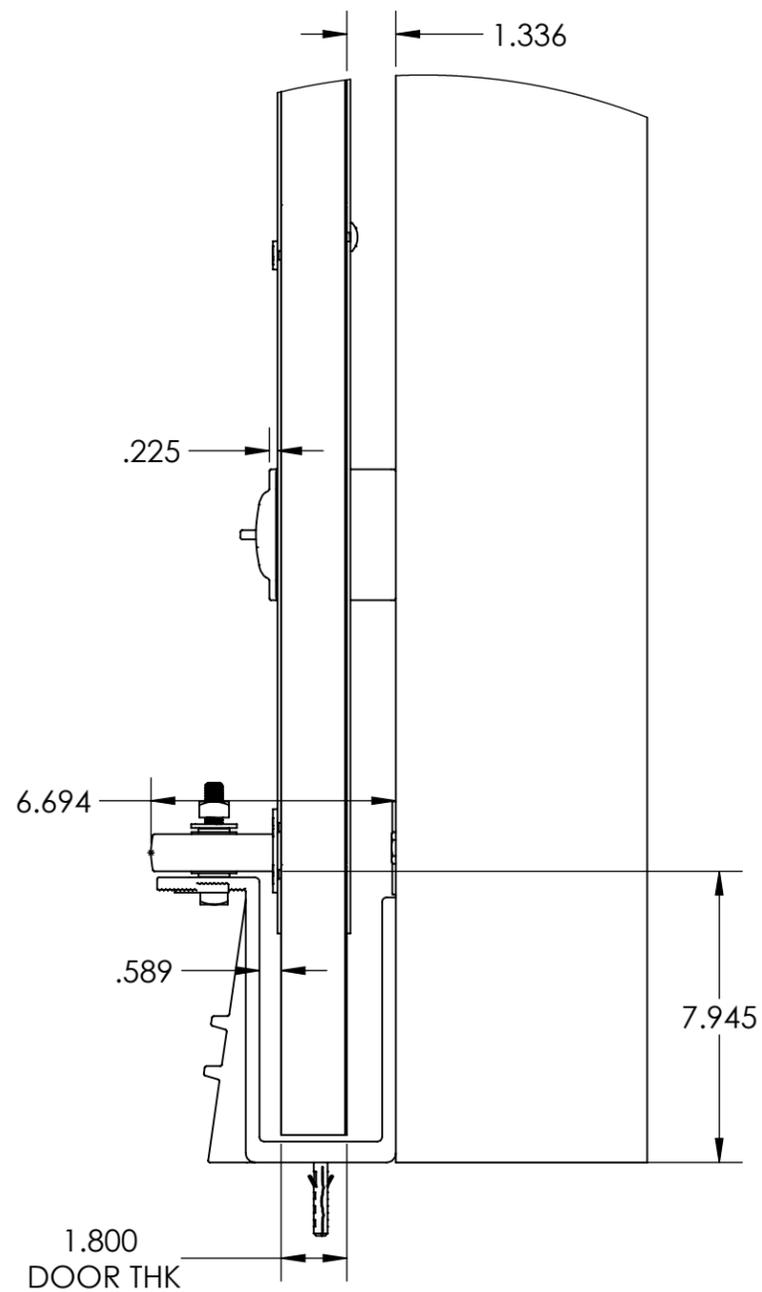


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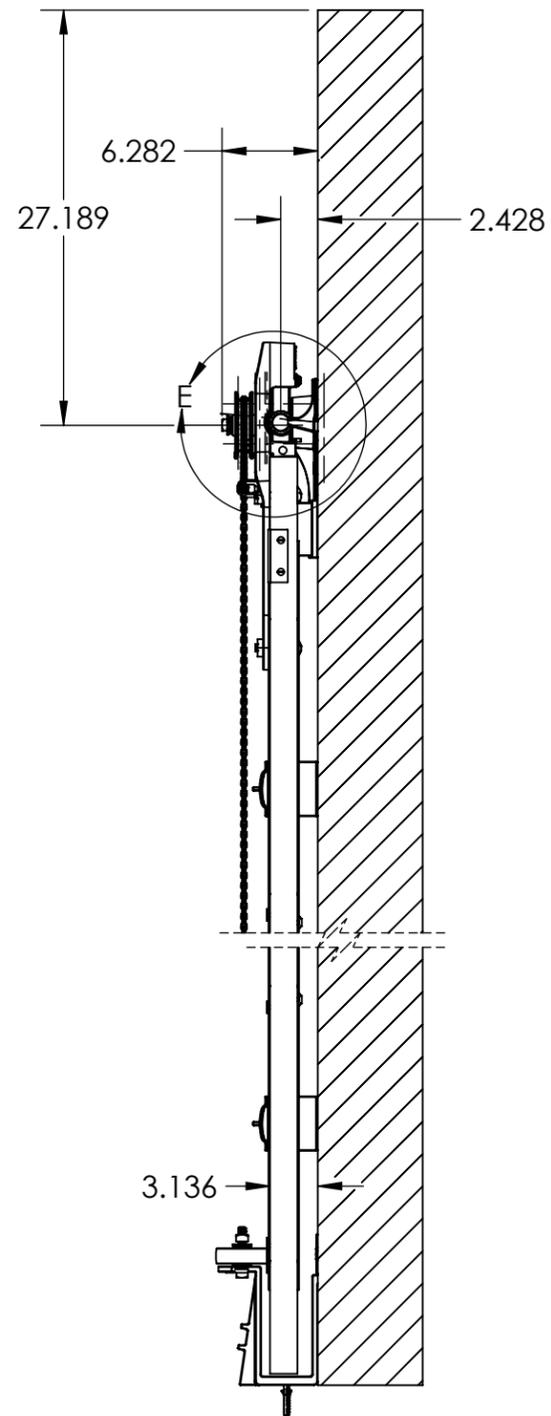
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 .XX= ±.015  
 .XXX= ±.005  
 ANGULAR= ±1°  
 MACHINED SURFACES TO HAVE 125 RMS FINISH  
 CONCENTRICITY= ±.002 T.I.R.  
 BREAK ALL SHARP EDGES

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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 3 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:25	

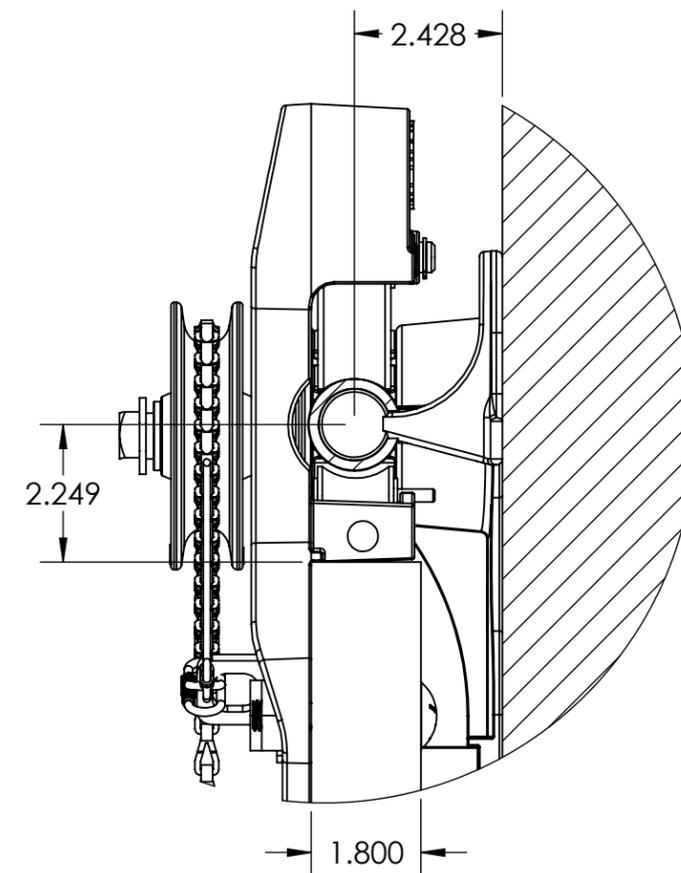
<b>ALLITH MANUFACTURING COMPANY</b>	
DESCRIPTION Series 832 Allith track system with Durand's metal-clad door for 32"w x 84"h opening, right hand	
SIZE <b>B</b>	P/N <b>416-12-152</b>
REV.	



DETAIL B  
SCALE 1 : 5



SECTION D-D  
SCALE 1 : 12



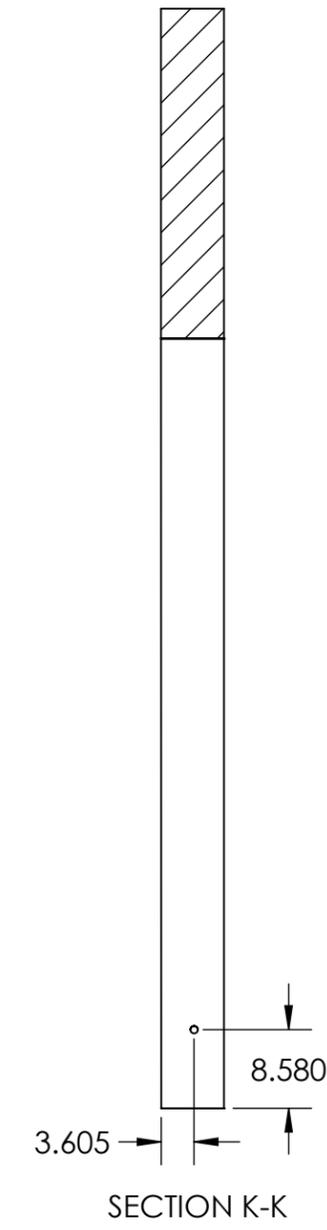
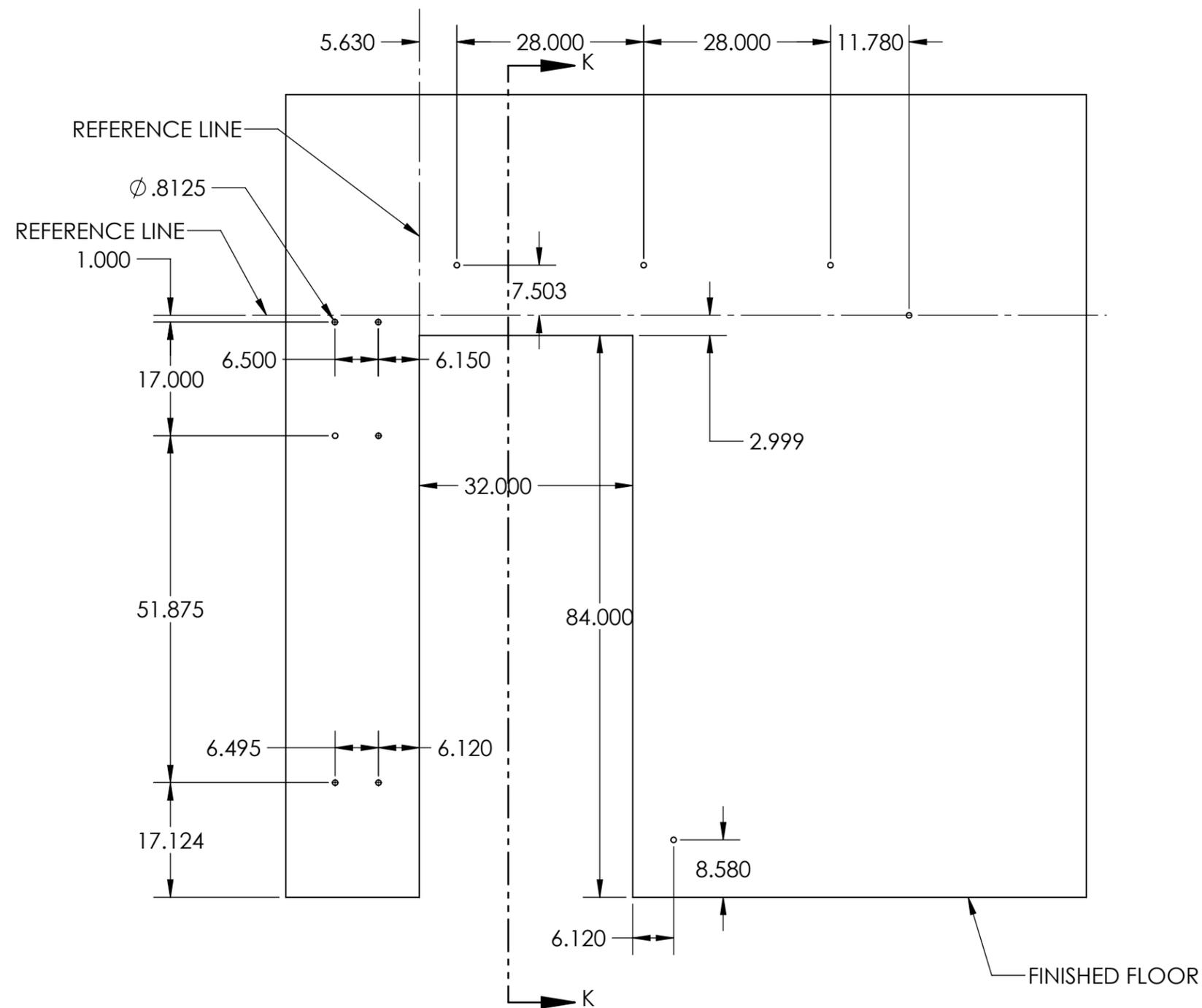
DETAIL E  
SCALE 1 : 3

REV.	DESCRIPTION	DATE	BY	APPR'D
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ANGULAR= ±1°  
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CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

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SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

<b>ALLITH MANUFACTURING COMPANY</b>	
DESCRIPTION Series 832 Allith track system with Durand's metal-clad door for 32"w x 84"h opening, right hand	
SIZE <b>B</b>	P/N <b>416-12-152</b>
REV.	



# WALL PENETRATION HOLE CENTERS

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE 125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

**ALLITH MANUFACTURING COMPANY**

DESCRIPTION  
Series 832 Allith track system with Durand's metal-clad door for 32" w x 84" h opening, right hand

SIZE P/N  
**B 416-12-152**

REV.