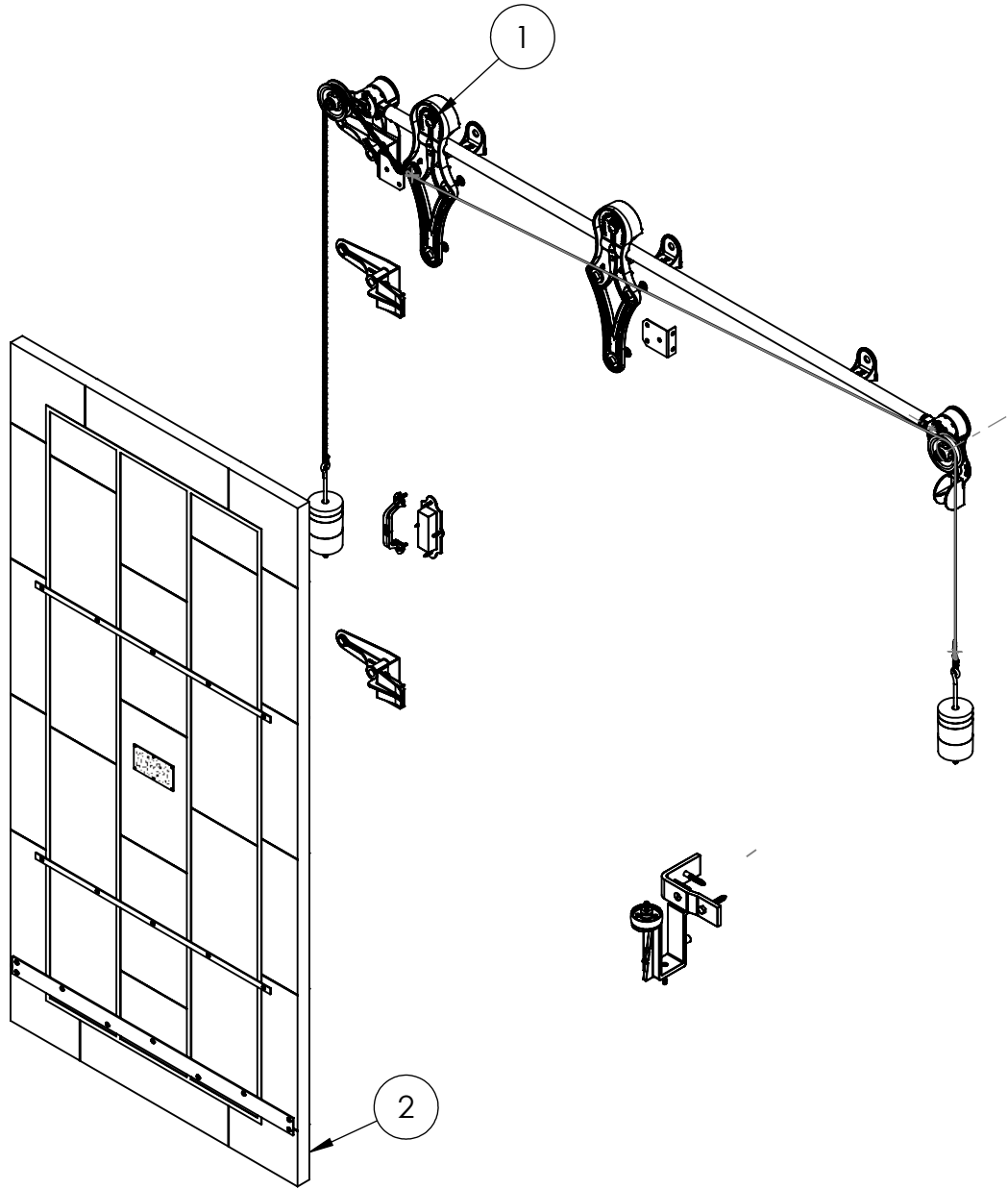
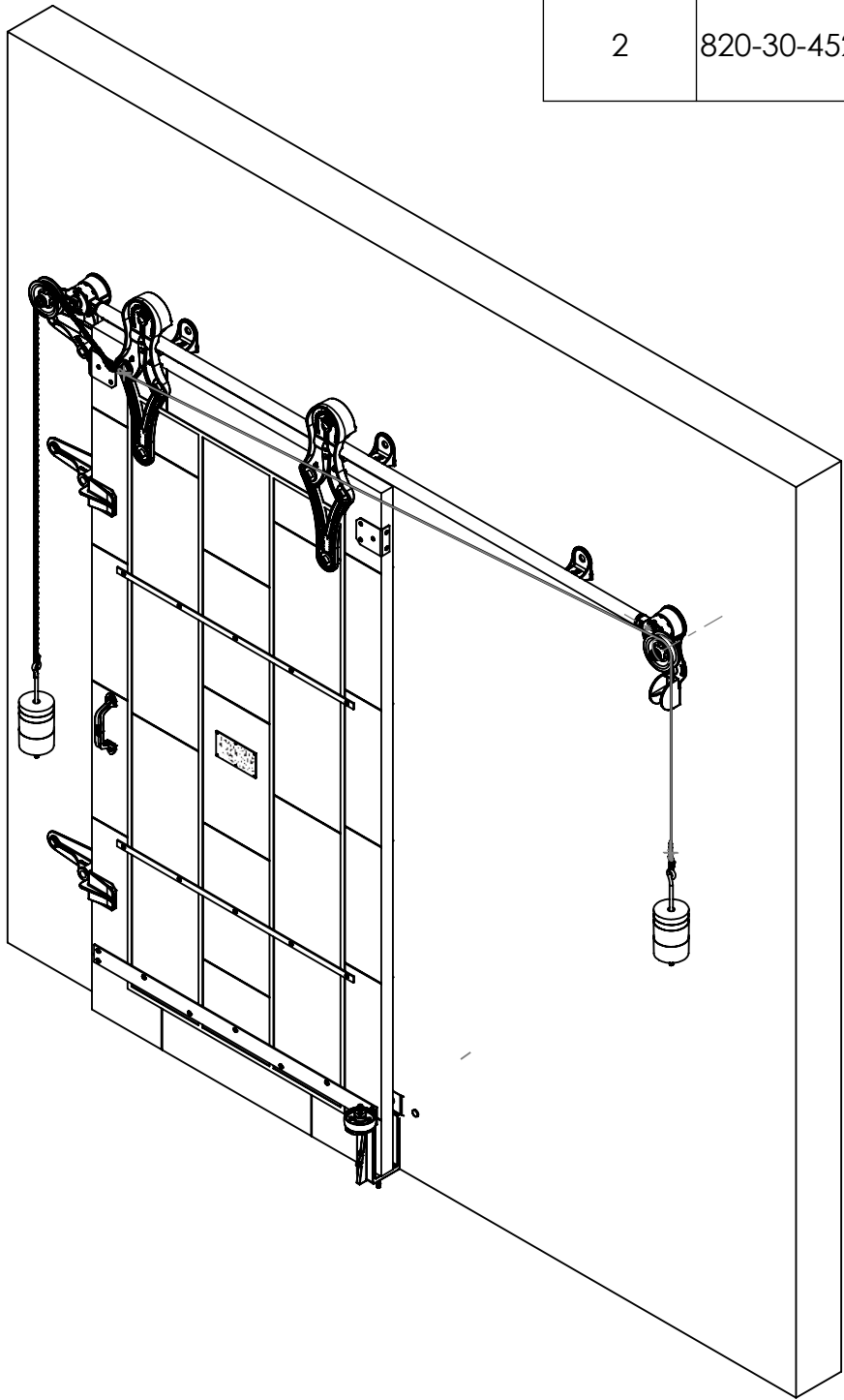


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-12-170	No.836 Allith sliding fire door track system for 36" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-30-452	Metal Clad Door for No.836 Series Hardware with Flat Top for 36" x 84" Opening, right hand	Sheet metal	Galvalume	44" x 90" x 1-3/4"	1

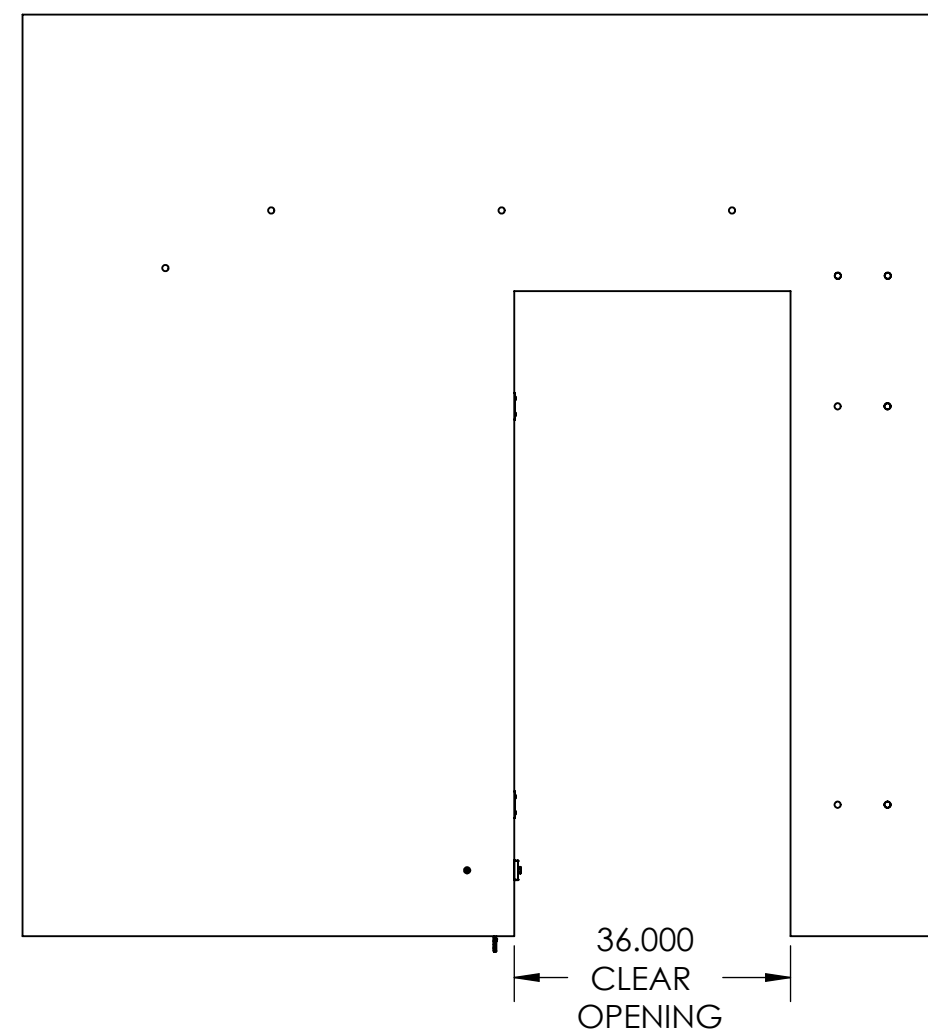


REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES


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DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 836 Allith track system with Durand's metal-clad door for 36"w x 84"h opening, right hand	
SIZE B	P/N 416-12-172
REV.	



REV.	DESCRIPTION	DATE	BY	APPR.
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.XX= $\pm .015$
.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

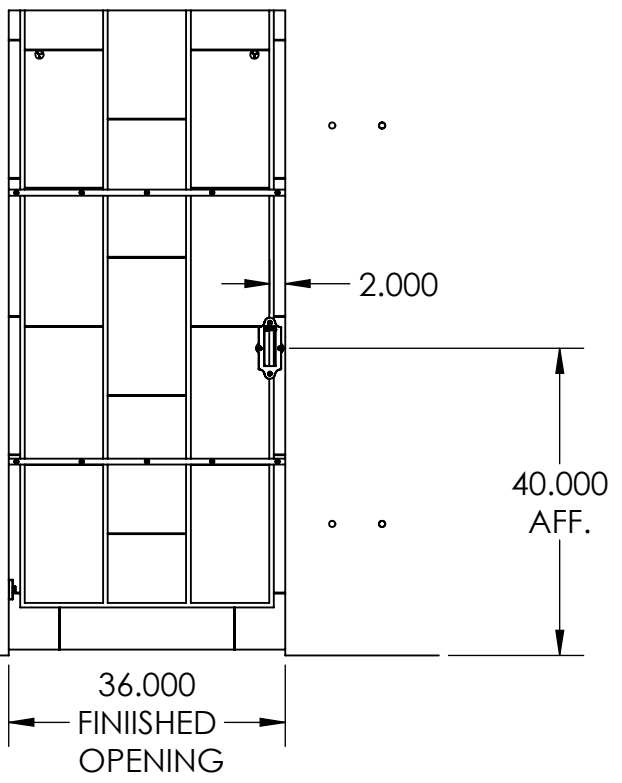
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APPROVED BY	APPROVED DATE
SHEET 2 OF 5	
SCALE: 1:25	 THIRD ANGLE PROJECTION

**ALLITH
MANUFACTURING
COMPANY**

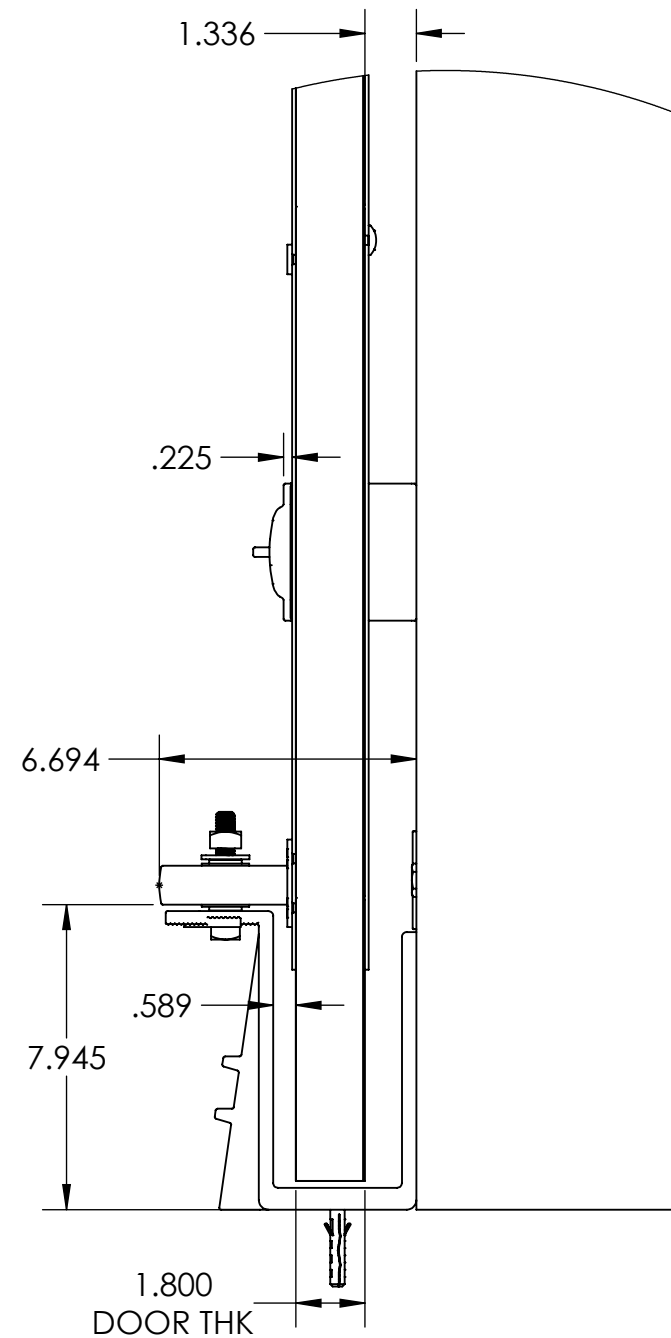
	DESCRIPTION
DATE	Series 836 Allith track system with Durand's metal-clad door for 36"w x 84"h opening, right hand

SIZE	P/N
B	416-12-172

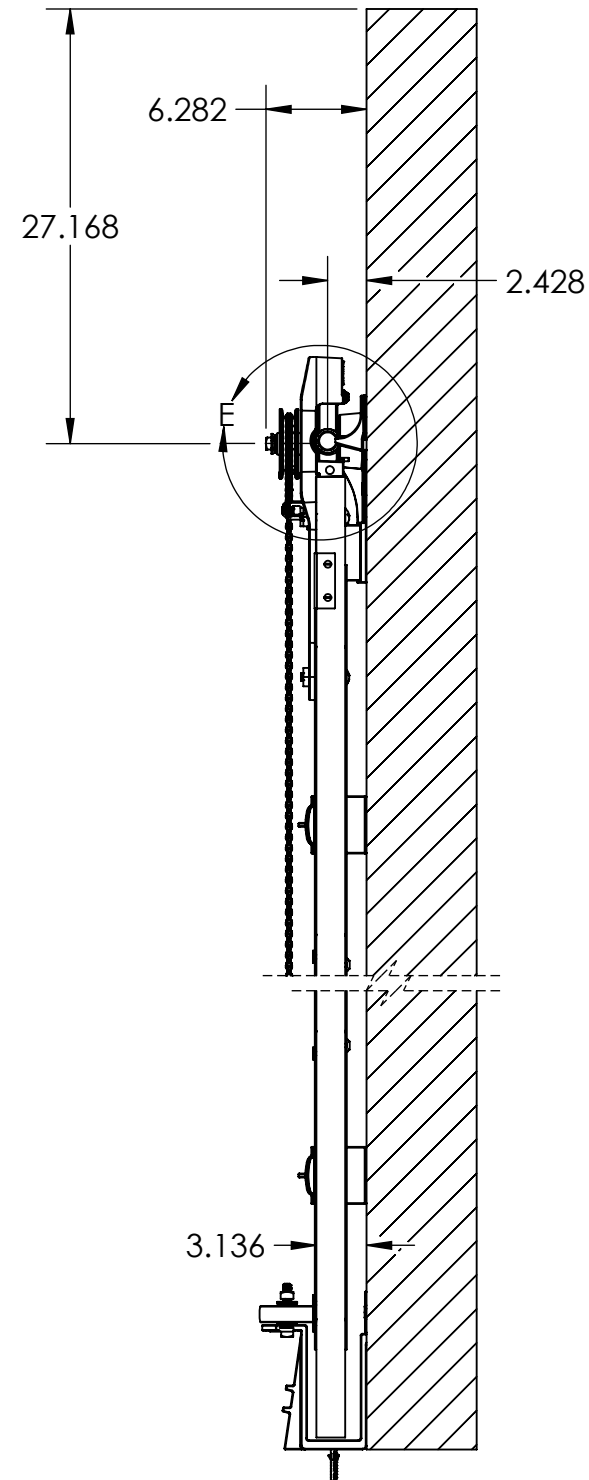
REV.



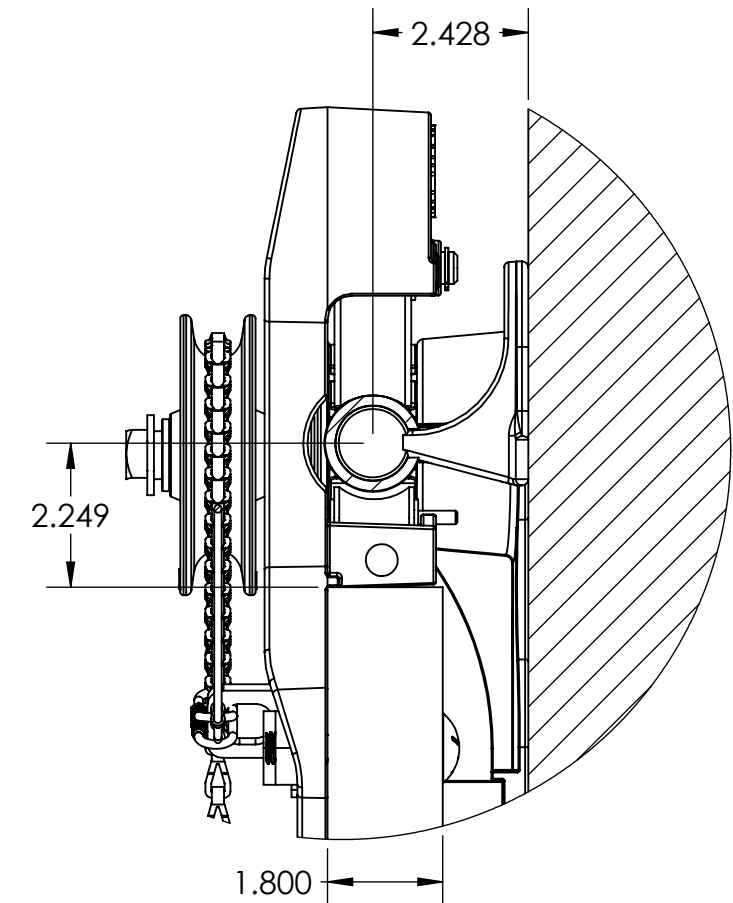
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<p>DESCRIPTION</p> <p>Series 836 Allith track system with Durand's metal-clad door for 36"w x 84"h opening, right hand</p>		
<p>SIZE B</p>	<p>P/N 416-12-172</p>	<p>REV.</p>



DETAIL B
SCALE 1 : 5



SECTION D-D
SCALE 1 : 12



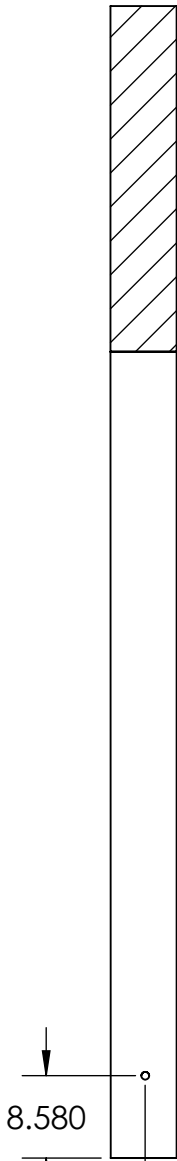
DETAIL E
SCALE 1 : 3

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ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLLITH MANUFACTURING COMPANY	
DESCRIPTION Series 836 Allith track system with Durand's metal-clad door for 36"w x 84"h opening, right hand	
SIZE B	P/N 416-12-172
REV.	



REV.