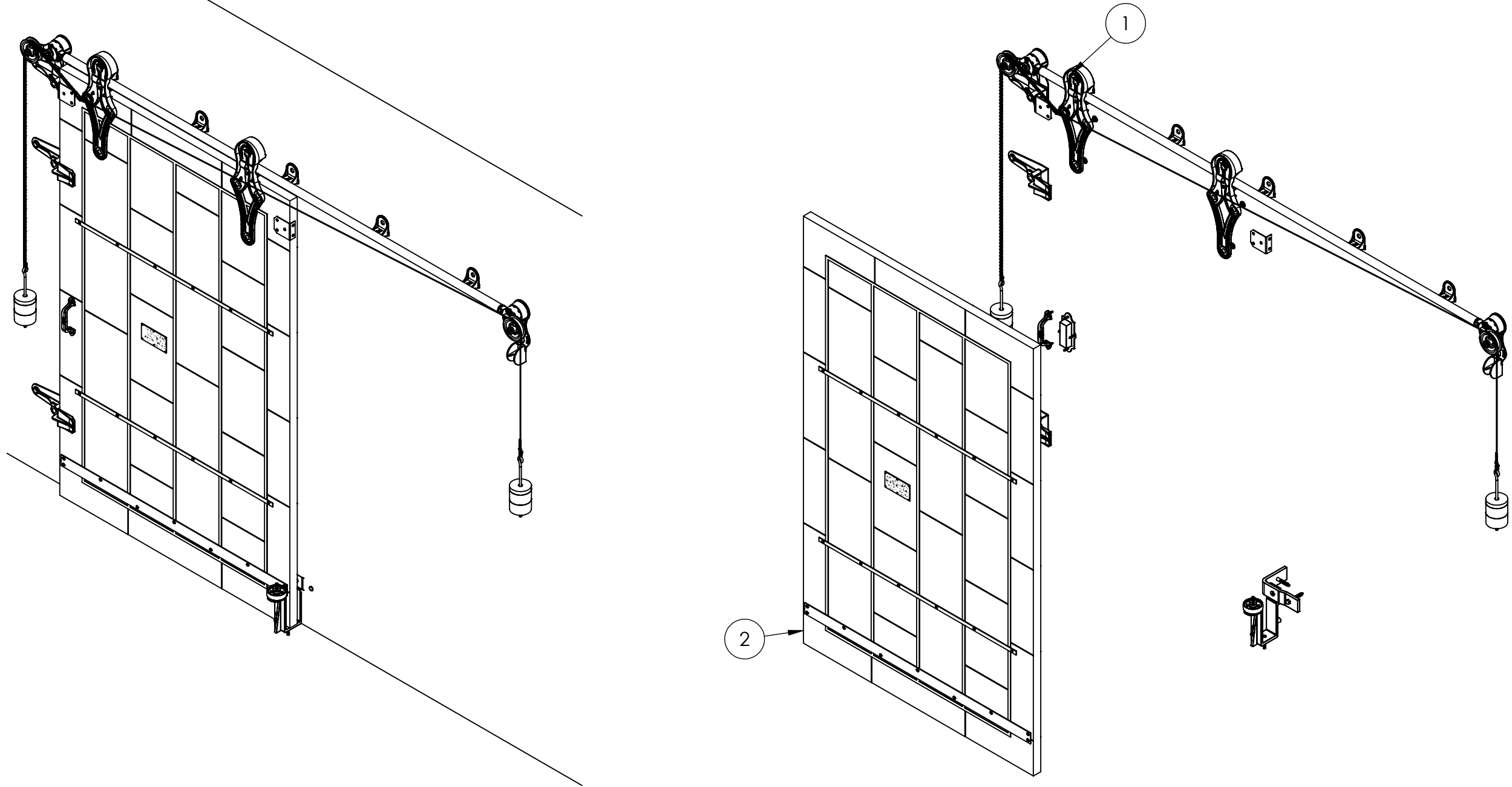


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-12-230	No.848 Allith sliding fire door track system for 48" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-30-482	Metal Clad Door for No.848 Series Hardware with Flat Top for 48" x 84" Opening, right hand	Sheet metal	Galvalume	56" x 90" x 1-3/4"	1

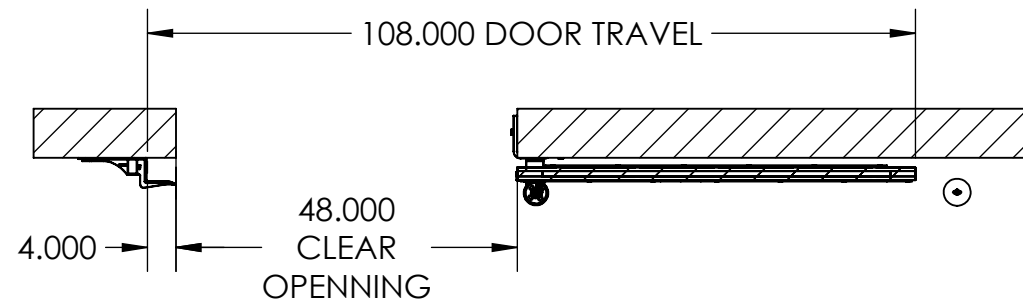


REV.	DESCRIPTION	DATE	BY	APPR'D
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DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X= ±.030  
.XX= ±.015  
.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

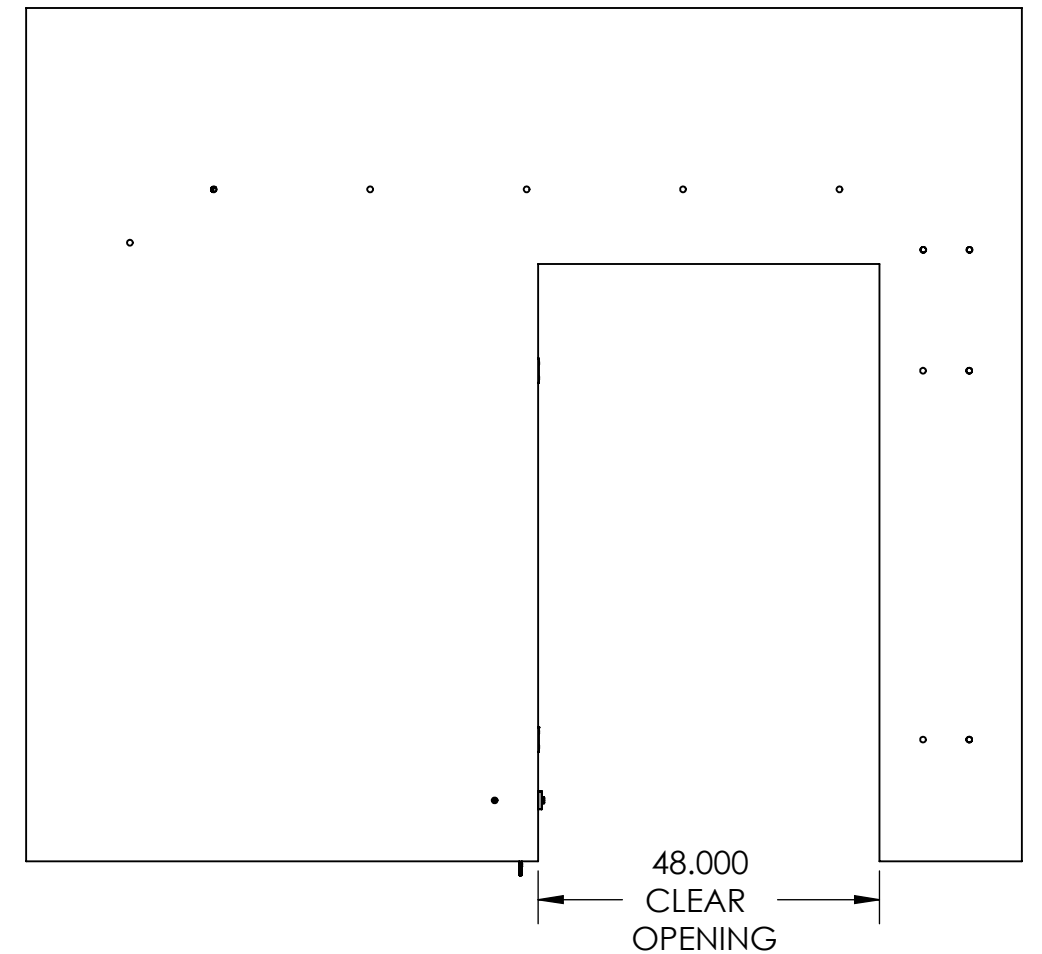
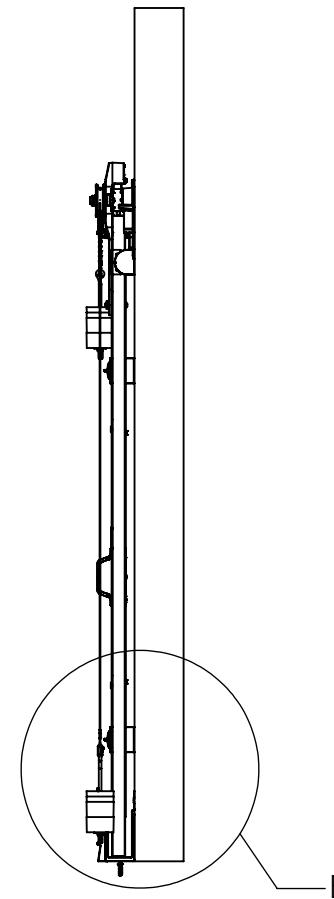
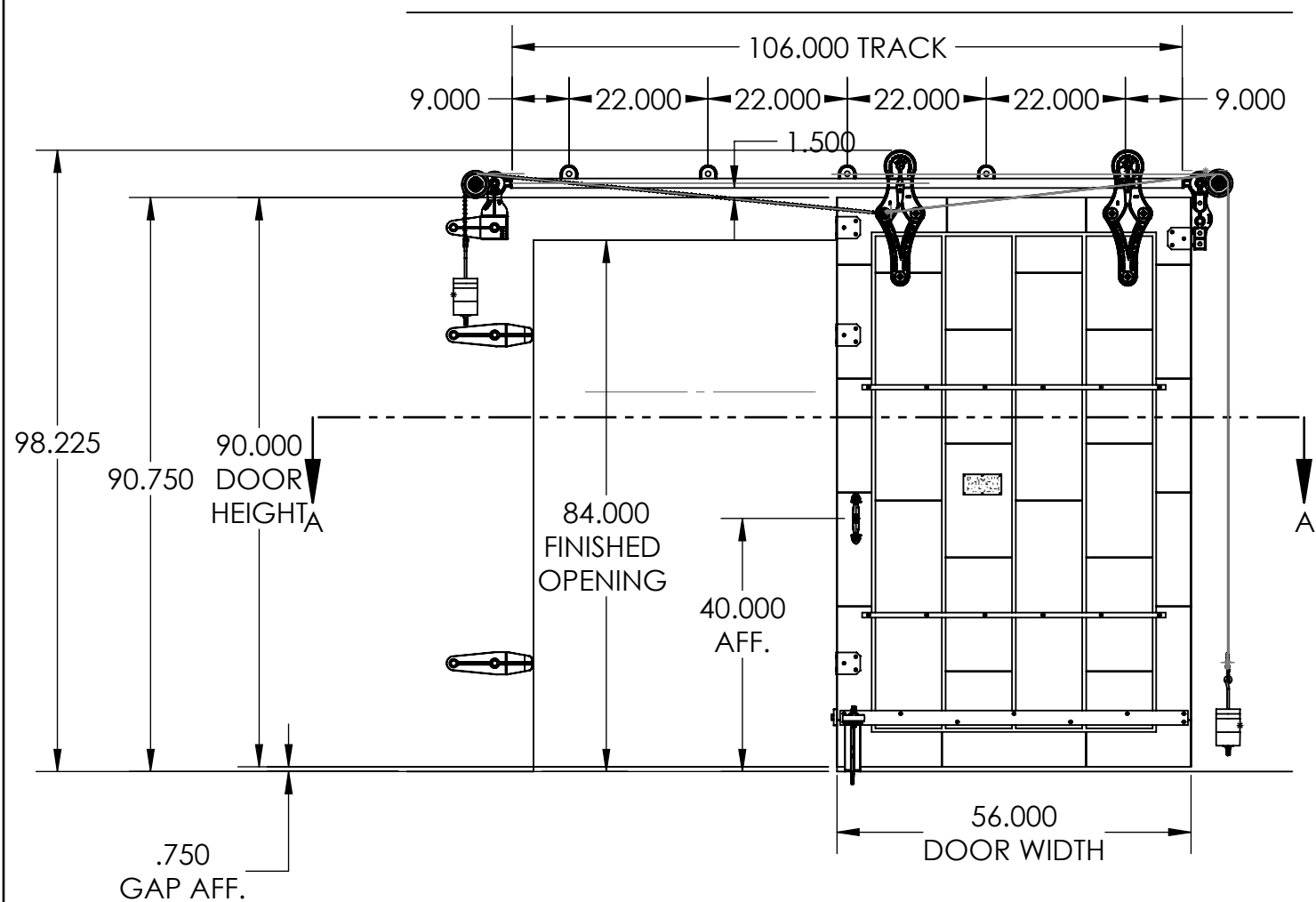
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DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 848 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, right hand	
SIZE B	P/N 416-12-232
REV.	



SECTION A-A

INSIDE DOOR OPEN POSITION



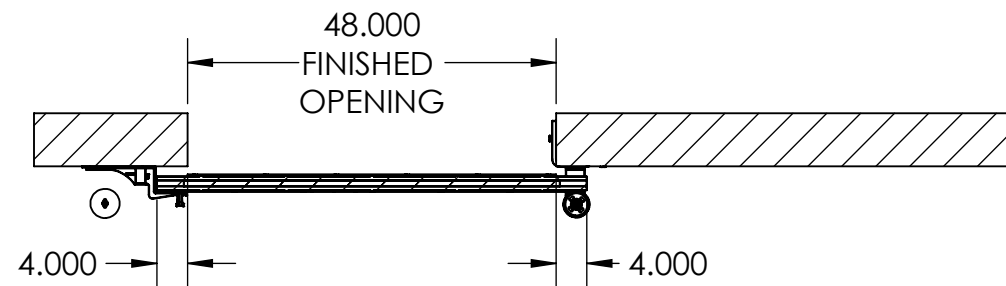
OPEN CONDITION

REV.	DESCRIPTION	DATE	BY	APPR'D
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TOLERANCES ARE:  
.X=  $\pm .030$   
.XX=  $\pm .015$   
.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

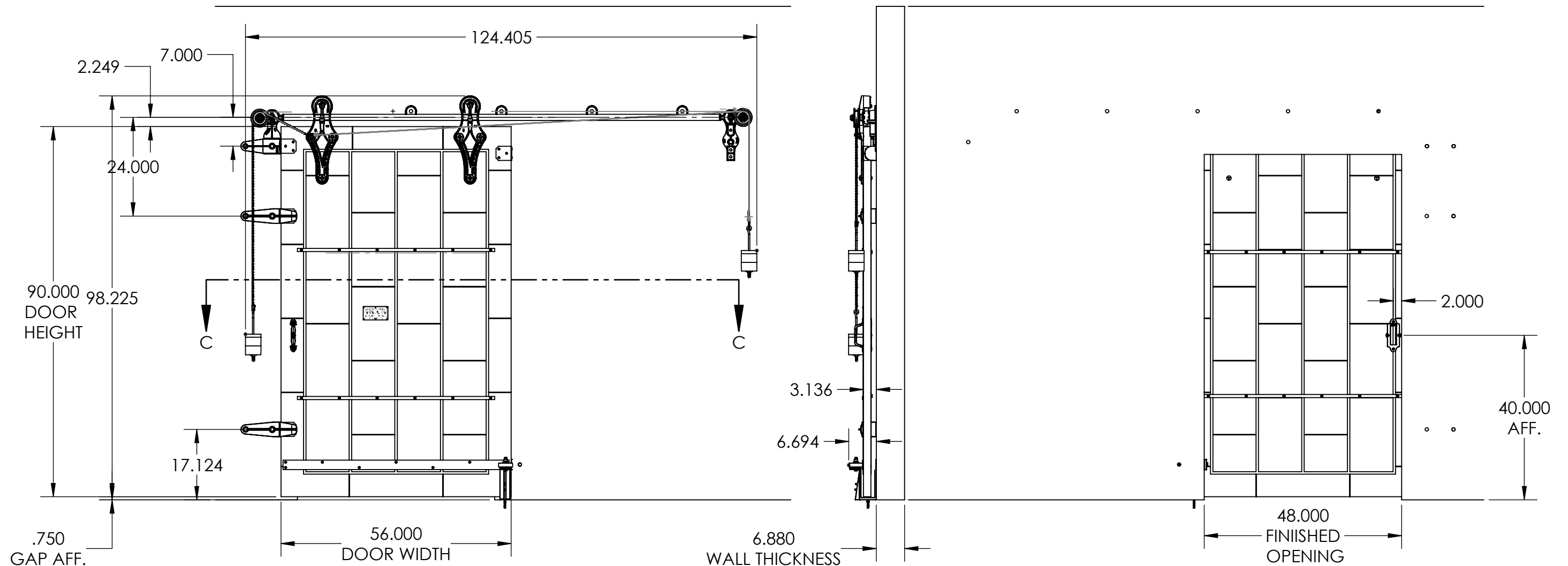
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APPROVED BY	APPROVED DATE
SHEET 2 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:27	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 848 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, right hand	
SIZE B	P/N 416-12-232
REV.	



SECTION C-C

INSIDE DOOR CLOSED POSITION



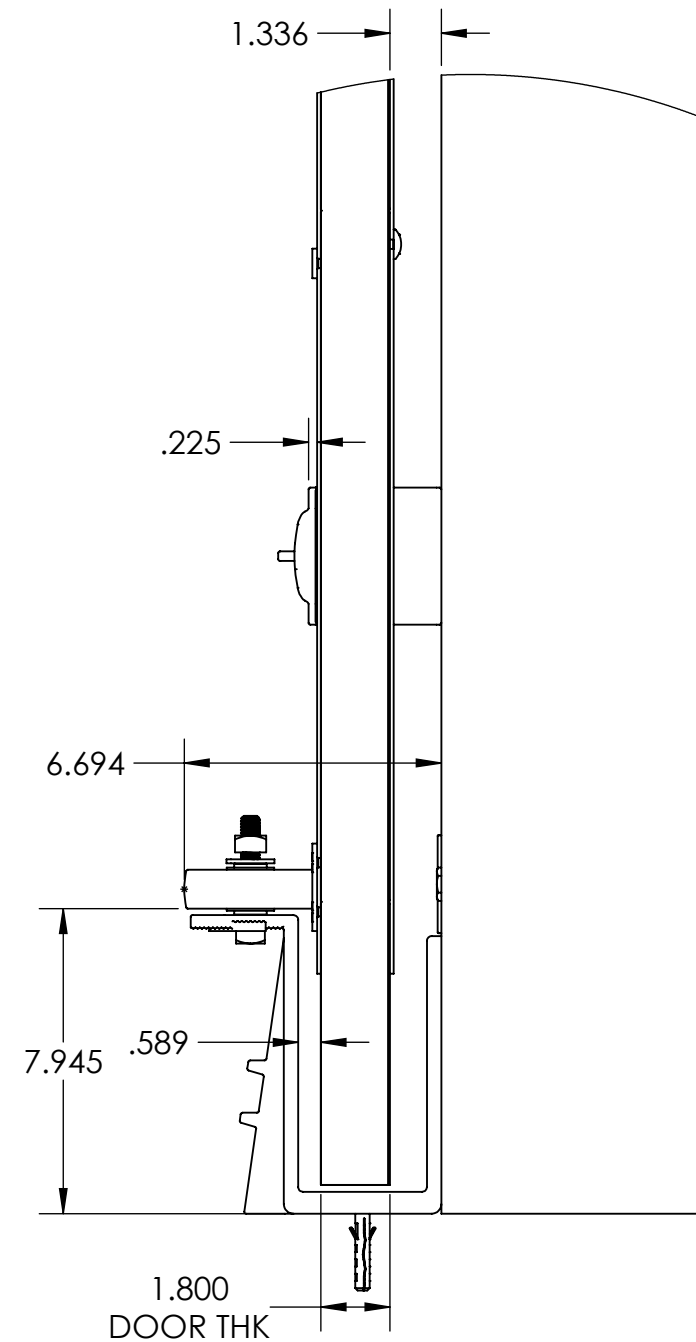
CLOSED CONDITION

REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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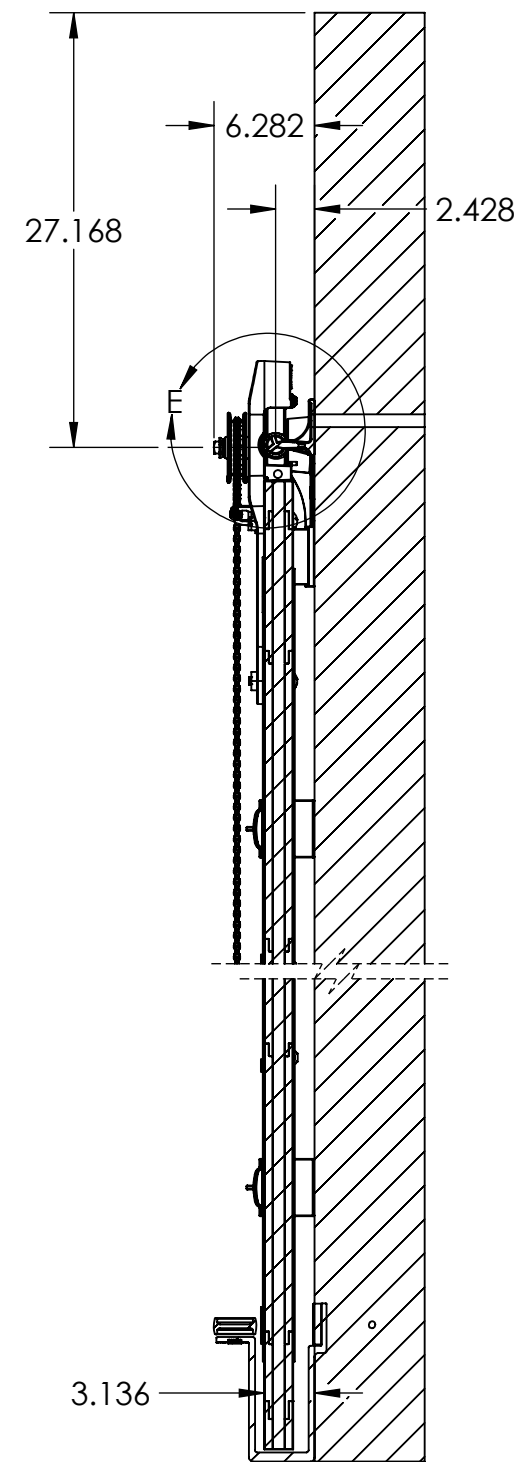
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
.X=  $\pm .030$   
.XX=  $\pm .015$   
.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 3 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:25	

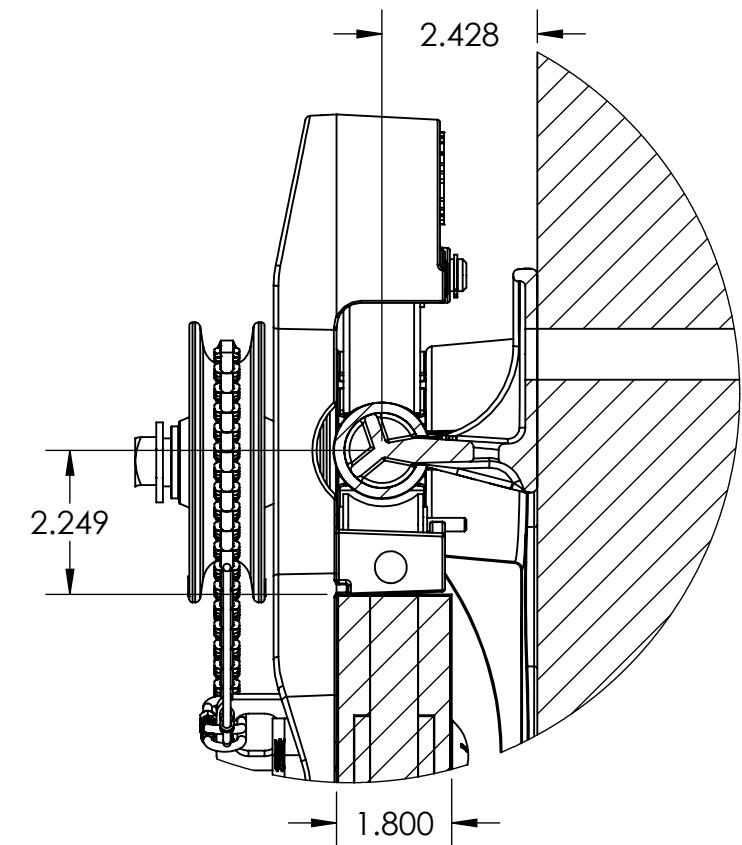
ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 848 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, right hand	
SIZE B	P/N 416-12-232
REV.	



DETAIL B  
SCALE 1 : 5



SECTION D-D  
SCALE 1 : 12



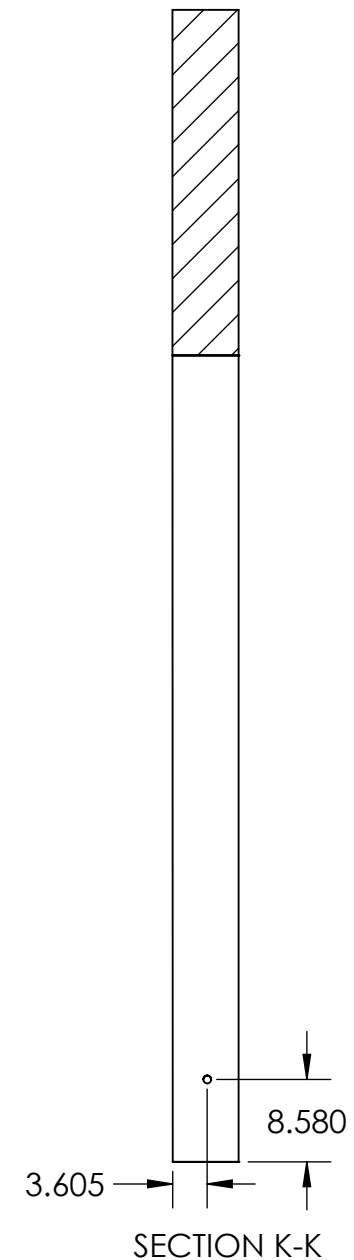
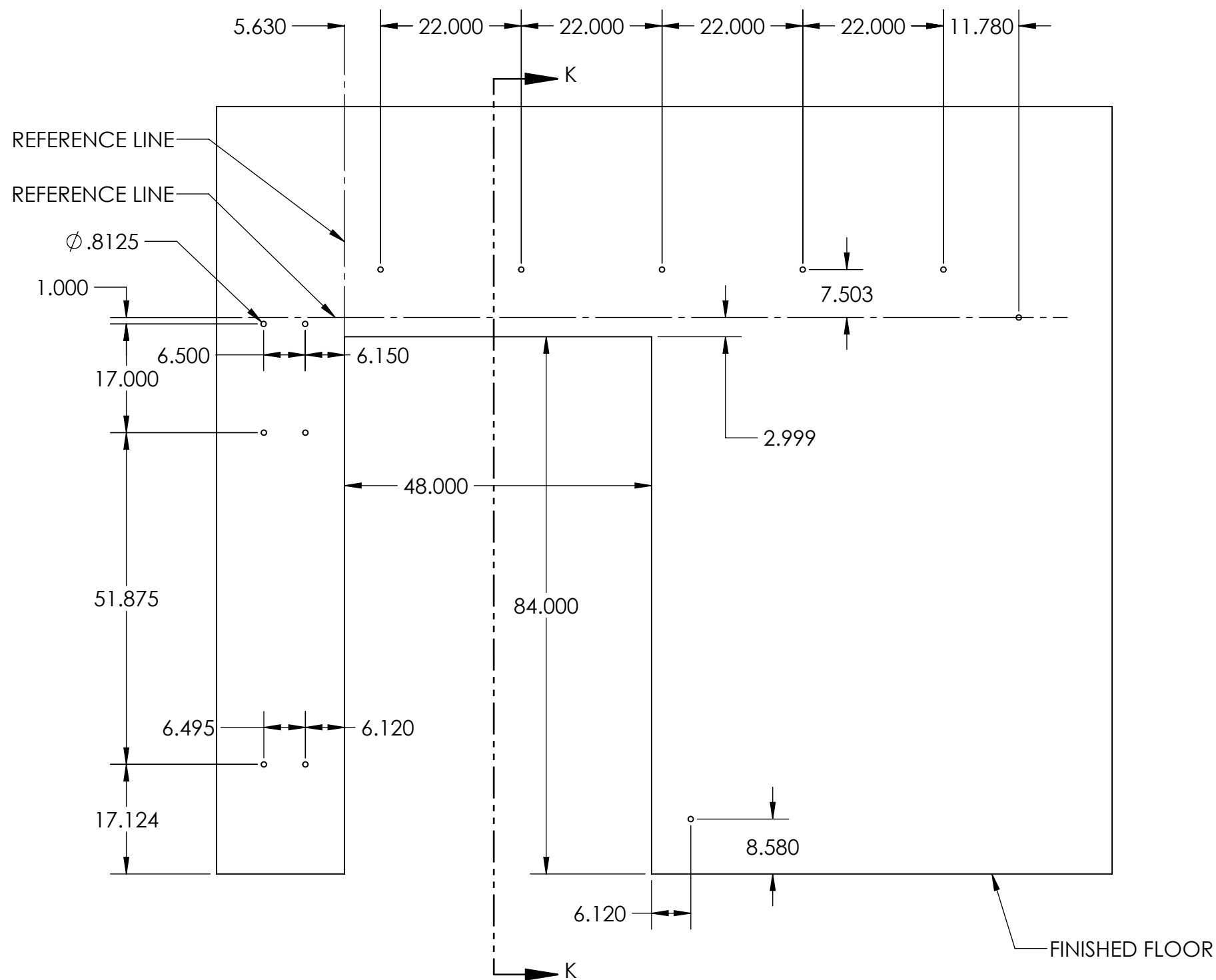
DETAIL E  
SCALE 1 : 3

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX=  $\pm .005$   
ANGULAR=  $\pm 1^\circ$   
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY=  $\pm .002$  T.I.R.  
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

<b>ALLITH MANUFACTURING COMPANY</b>	
DESCRIPTION Series 848 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, right hand	
SIZE B	P/N 416-12-232
REV.	



# WALL PENETRATION HOLE CENTERS

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.XXX= ±.005  
ANGULAR= ±1°  
MACHINED SURFACES TO HAVE  
125 RMS FINISH  
CONCENTRICITY= ±.002 T.I.R.  
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 848 Allith track system with Durand's metal-clad door for 48"w x 84"h opening, right hand	
SIZE B	P/N 416-12-232
REV.	