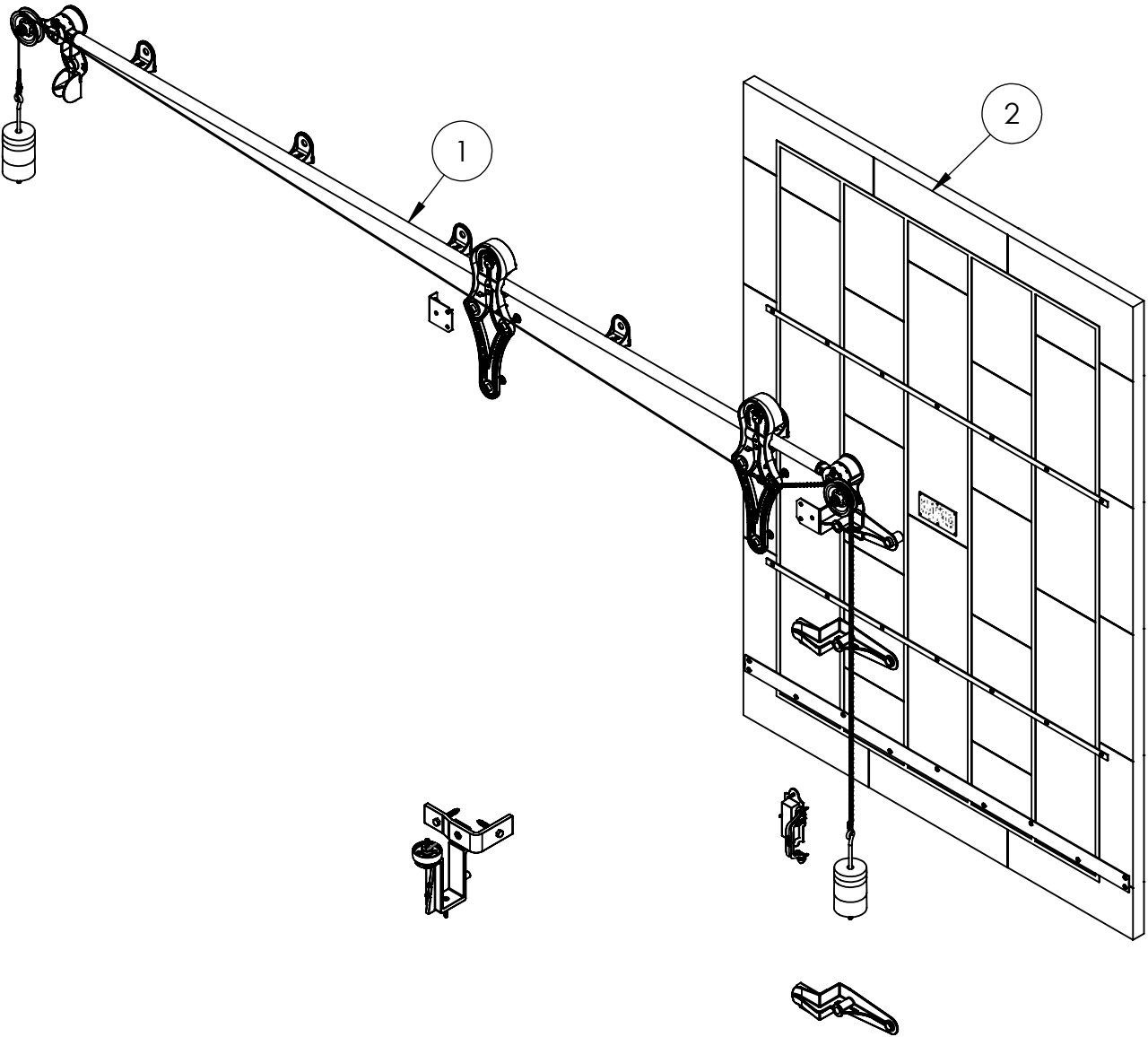
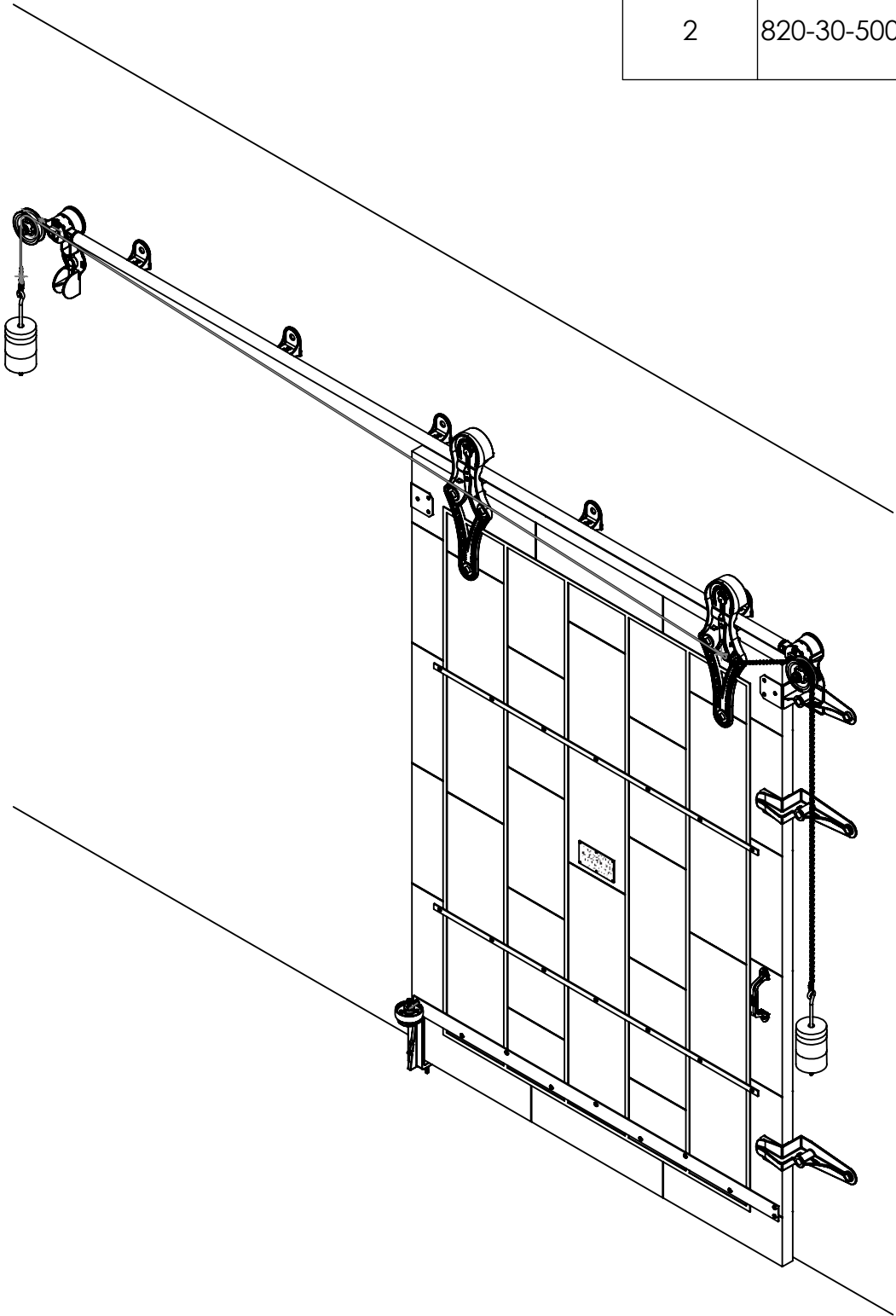


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-12-270	No.856 Allith sliding fire door track system for 56" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-30-500	Metal Clad Door for No.856 Series Hardware with Flat Top for 56" x 84" Opening, left hand	Sheet metal	Galvalume	64" x 90" x 1-3/4"	1




REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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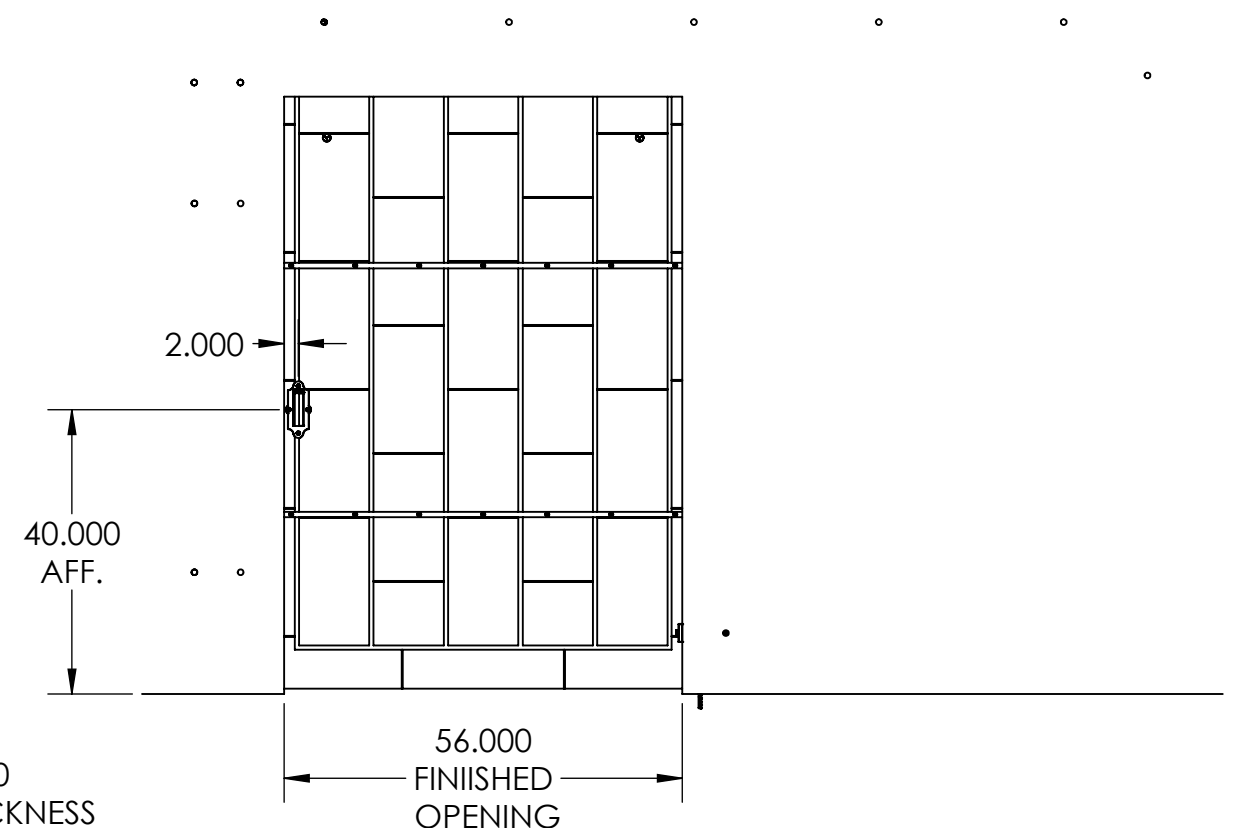
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

COPYRIGHTED CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	
DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 856 Allith track system with Durand's metal-clad door for 56"w x 84"h opening, left hand	
SIZE B	P/N 416-12-270
REV.	




					ALL DIMENSIONS ARE IN INCHES TOLERANCES ARE: X= ±.030 .XX= ±.015 .XXX= ±.005 ANGULAR= ±1° MACHINED SURFACES TO HAVE 125 RMS FINISH CONCENTRICITY= ±.002 T.I.R. BREAK ALL SHARP EDGES		GENERATED DRAWING, DO NOT MANUALLY UPDATE		ALLIETH MANUFACTURING COMPANY				
					DRAWN BY HT		DRAWN DATE 17-05-2025		DESCRIPTION Series 856 Allith track system with Durand's metal-clad door for 56" w x 84" h opening, left hand				
					CHECKED BY		CHECKED BY						
					APPROVED BY		APPROVED DATE						
REV.	DESCRIPTION			DATE	BY	APPR'D	SHEET 2 OF 5				SIZE B	P/N 416-12-270	REV.
REVISION							SCALE: 1:27		THIRD ANGLE PROJECTION				
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REV.	DESCRIPTION	DATE	BY	APPR.
REVISION				
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SCOTT WILLO SOLUTION ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF SWS IS STRICTLY PROHIBITED.				

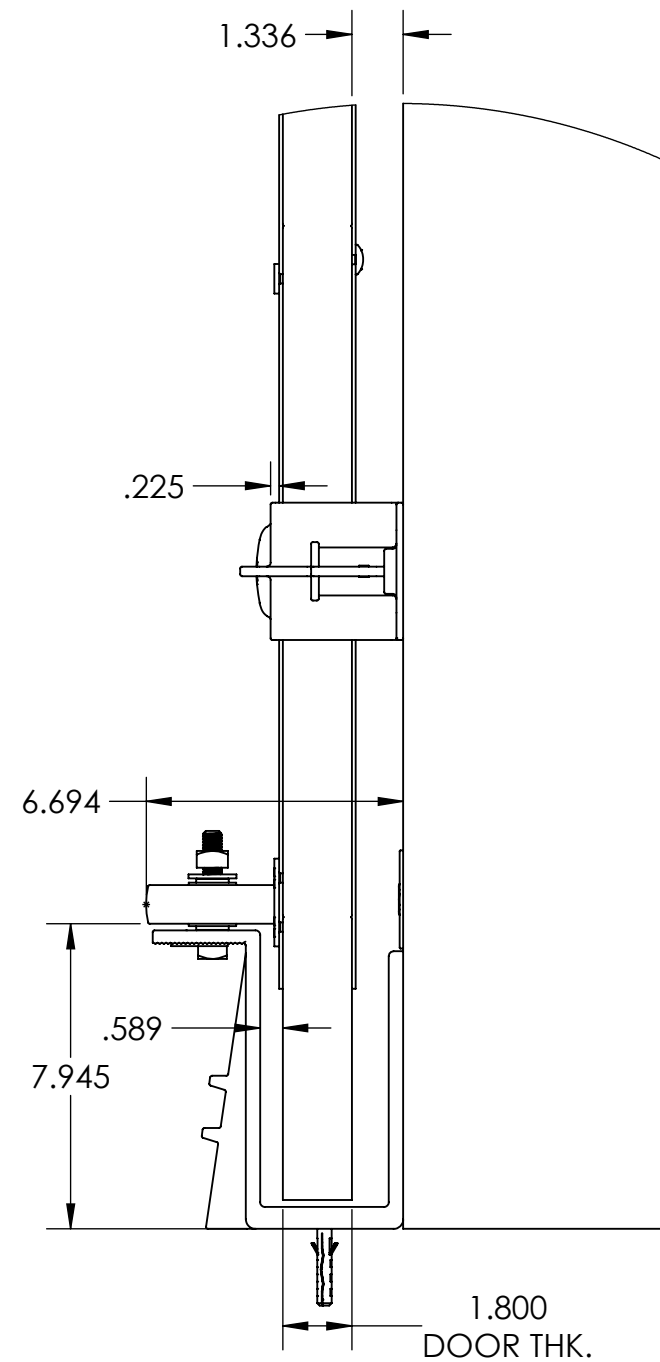
UNLESS OTHERWISE SPECIFIED
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.XX= $\pm .015$
.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 3 OF 5	 SCALE: 1:27 THIRD ANGLE PROJECTION

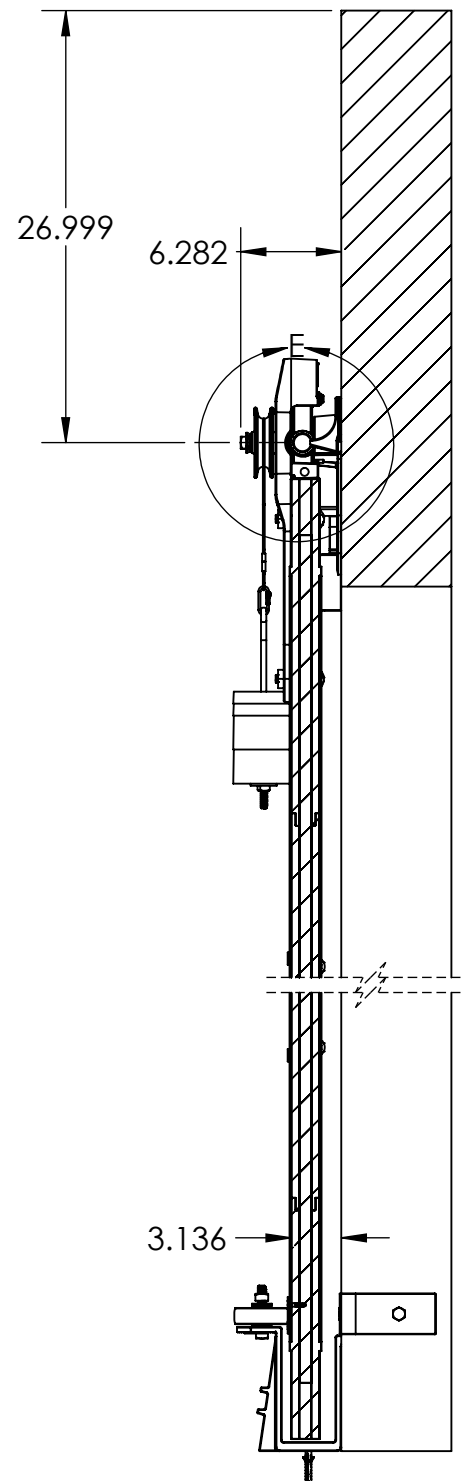
**ALLITH
MANUFACTURING
COMPANY**

DESCRIPTION	
DATE	Series 856 Allith track system with Durand's metal-clad door for 56"w x 84"h opening, left hand

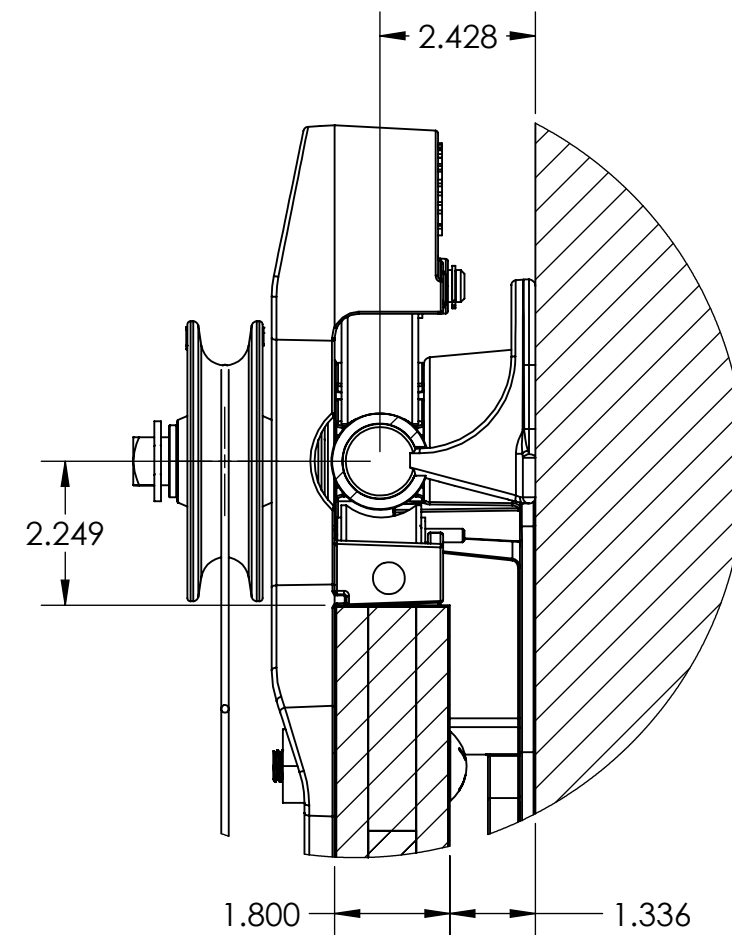
SIZE B	P/N 416-12-270	REV.
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DETAIL B
SCALE 1 : 5



SECTION D-D
SCALE 1 : 12



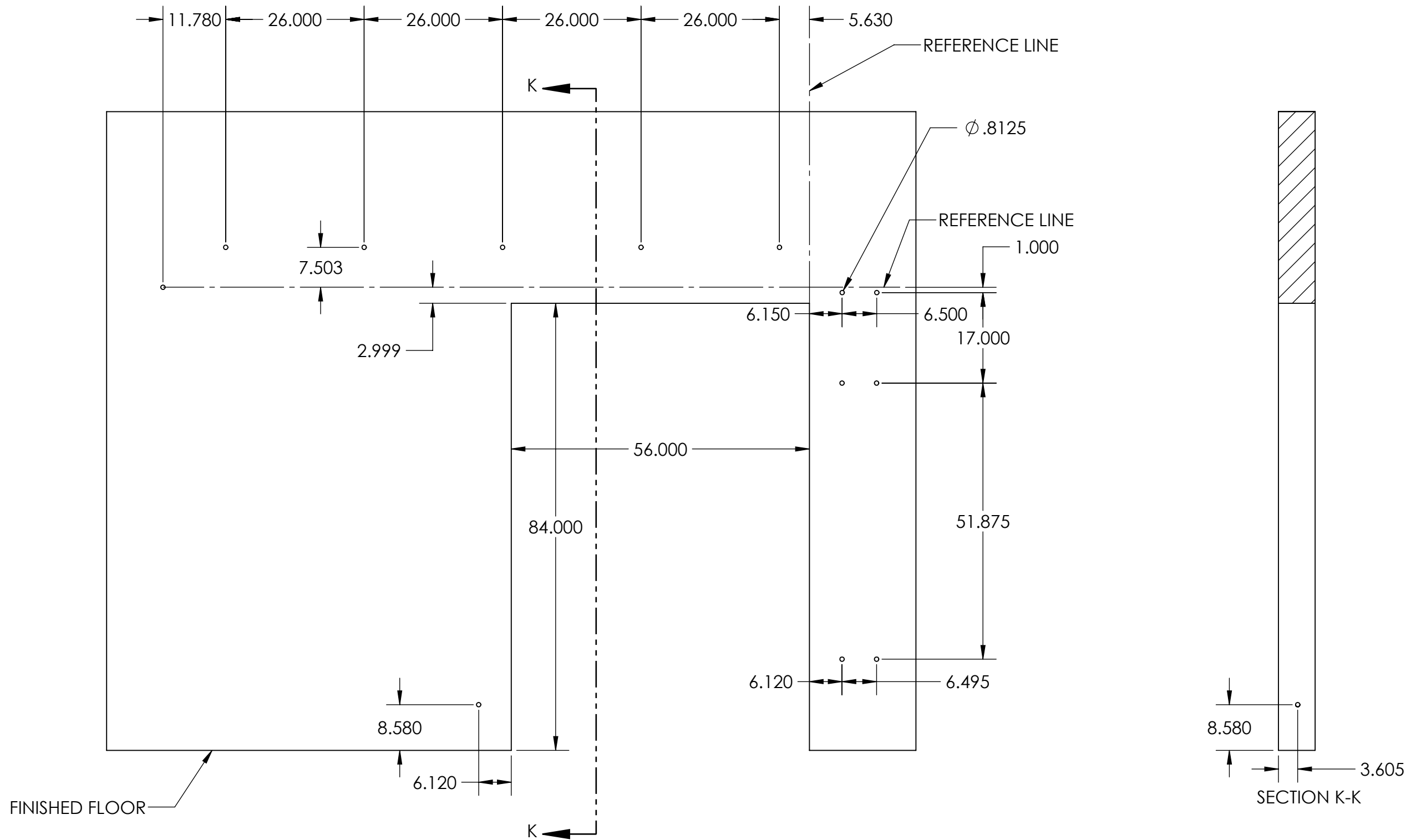
DETAIL E
SCALE 1 : 3

REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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CONCENTRICITY= $\pm .002$ T.I.R.
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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 856 Allith track system with Durand's metal-clad door for 56"w x 84"h opening, left hand	
SIZE B	P/N 416-12-270
REV.	



WALL PENETRATION HOLE CENTERS

REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 856 Allith track system with Durand's metal-clad door for 56"w x 84"h opening, left hand	
SIZE B	P/N 416-12-270
REV.	