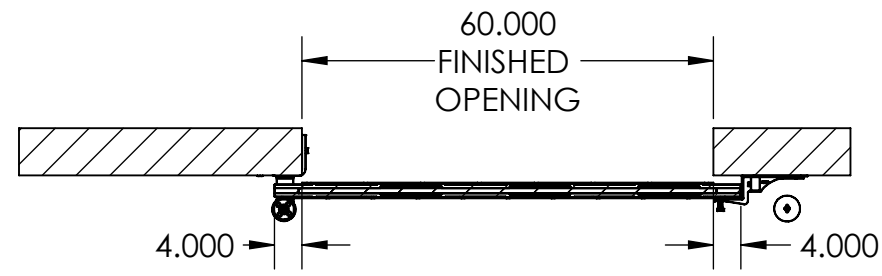


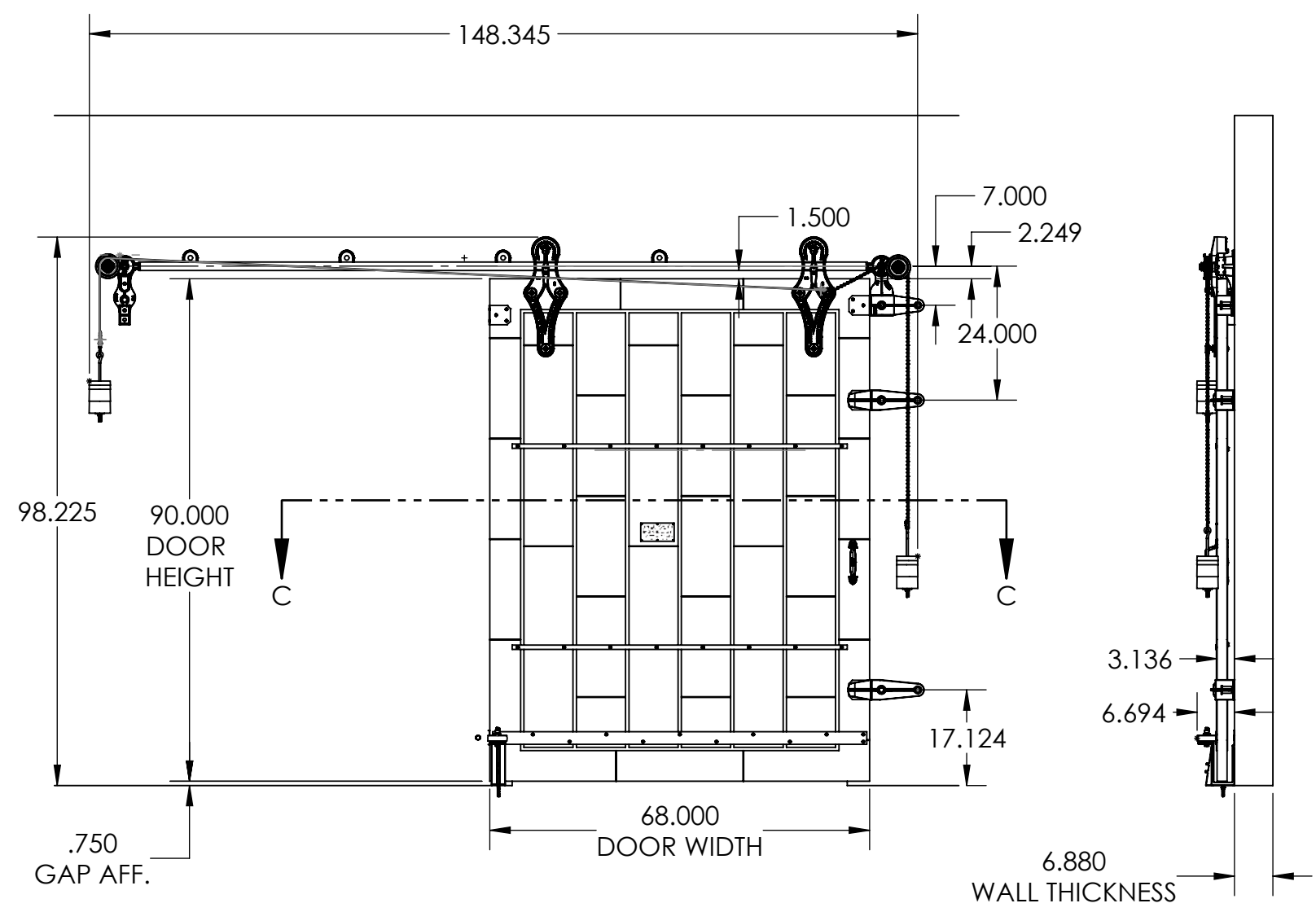


UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= $\pm .030$
.XX= $\pm .015$
.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

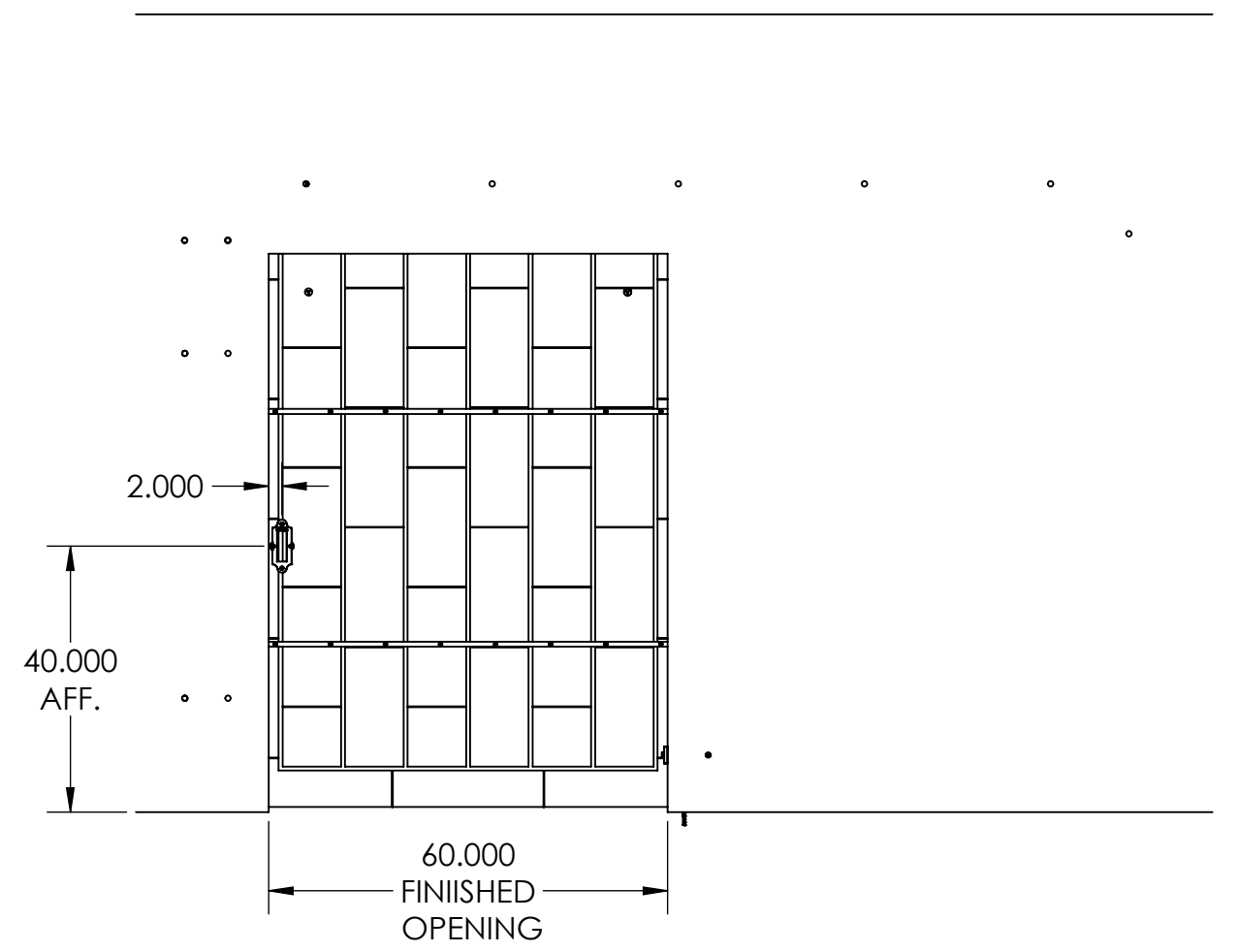
<h1 style="text-align: center;">ALLITH MANUFACTURING COMPANY</h1>		
<p>DESCRIPTION</p> <p>Series 860 Allith track system with Durand's metal-clad door for 60"w x 84"h opening, left hand</p>		
<p>SIZE</p> <p>B</p>	<p>P/N</p> <p>416-12-290</p>	<p>REV.</p>



SECTION C-C



INSIDE DOOR CLOSED POSITION



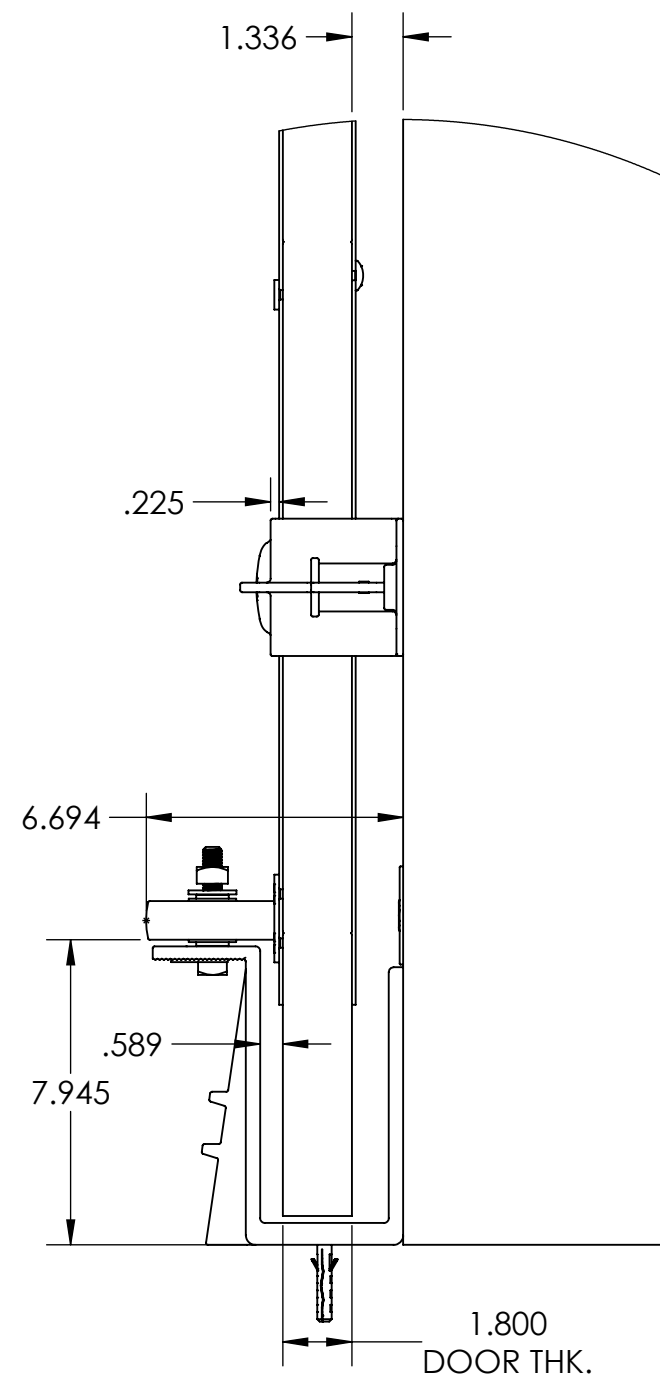
CLOSED CONDITION

REV.	DESCRIPTION	DATE	BY	APPR'D
REVISION				
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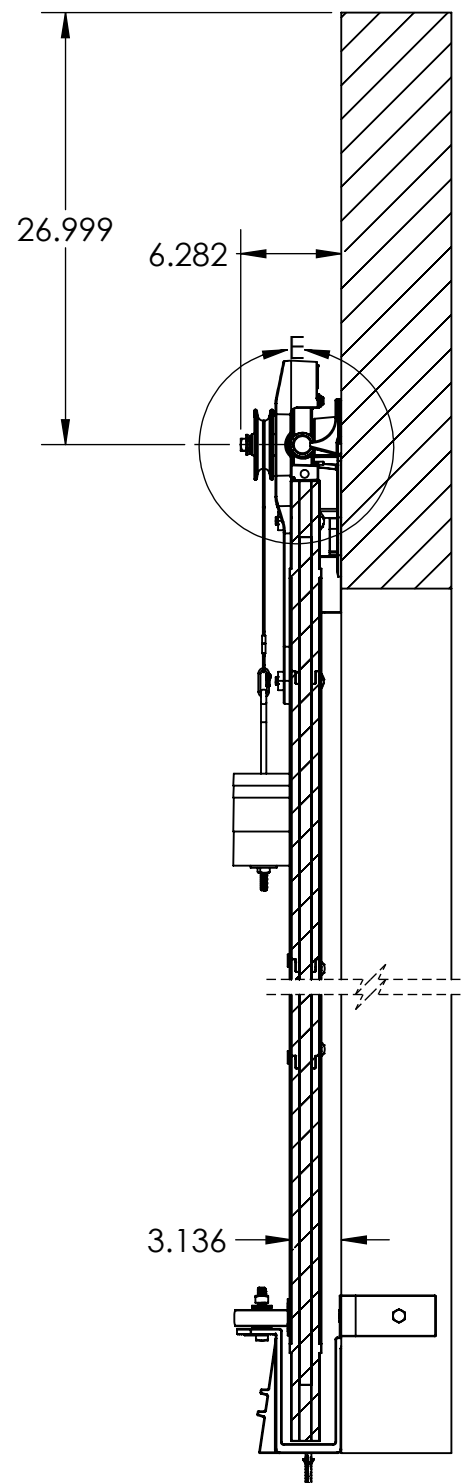
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 3 OF 5	
SCALE: 1:28	THIRD ANGLE PROJECTION

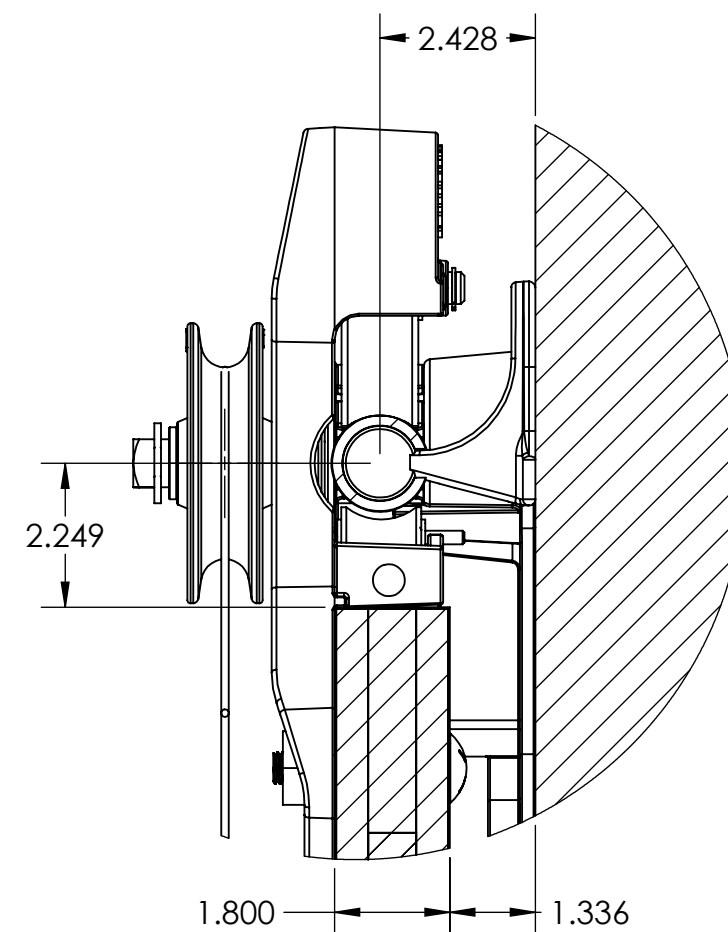
ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 860 Allith track system with Durand's metal-clad door for 60"w x 84"h opening, left hand	
SIZE B	P/N 416-12-290
REV.	



DETAIL B
SCALE 1 : 5



SECTION D-D
SCALE 1 : 12



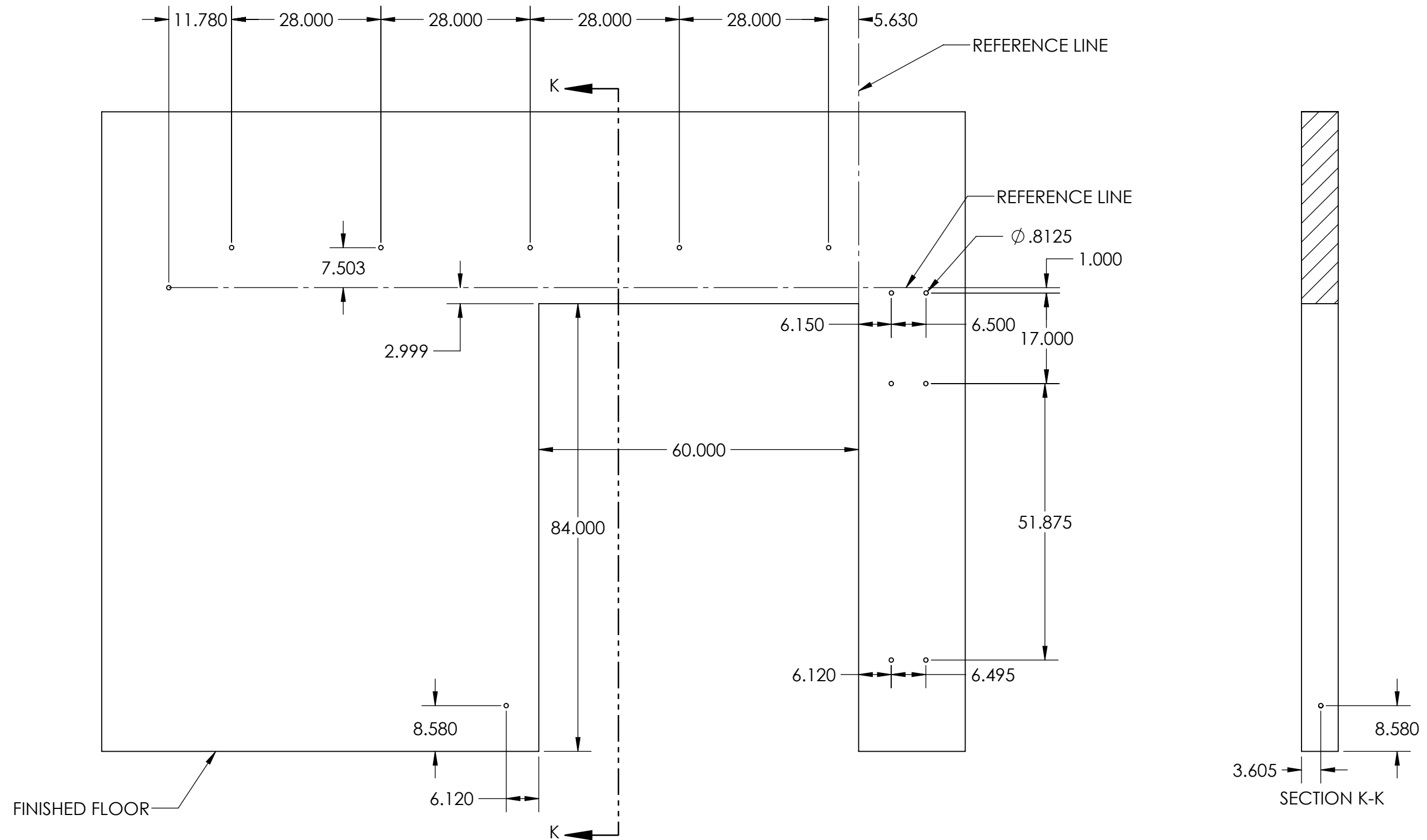
DETAIL E
SCALE 1 : 3

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 860 Allith track system with Durand's metal-clad door for 60"w x 84"h opening, left hand	
SIZE B	P/N 416-12-290
REV.	



WALL PENETRATION HOLE CENTERS

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 860 Allith track system with Durand's metal-clad door for 60"w x 84"h opening, left hand	
SIZE B	P/N 416-12-290
REV.	