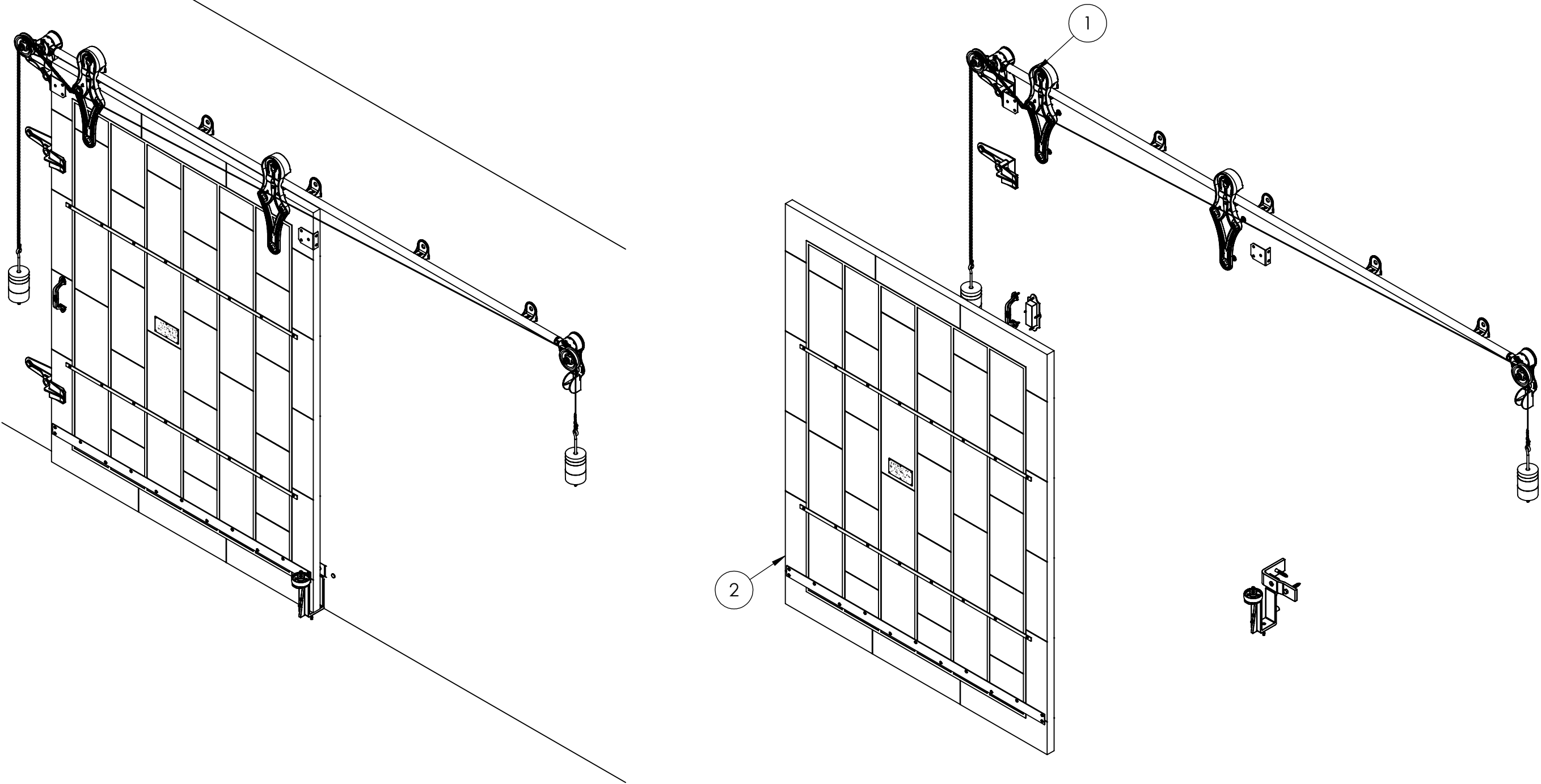


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-12-290	No.860 Allith sliding fire door track system for 60" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-30-512	Metal Clad Door for No.860 Series Hardware with Flat Top for 60" x 84" Opening, right hand	Sheet metal	Galvalume	68" x 90" x 1-3/4"	1

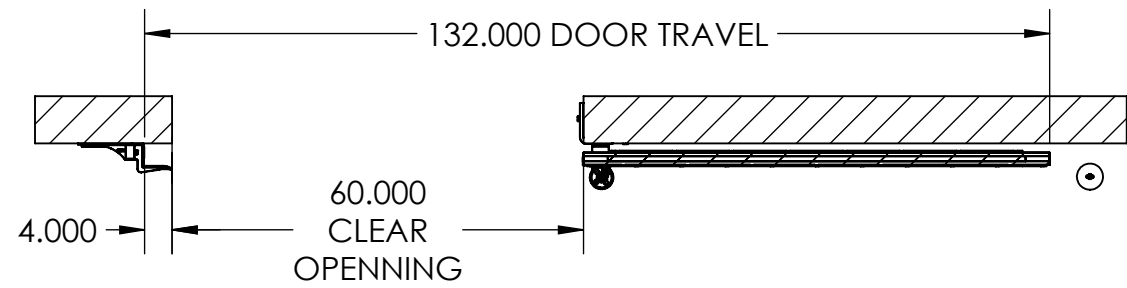


REV.	DESCRIPTION	DATE	BY	APP'D
REVISION				
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DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

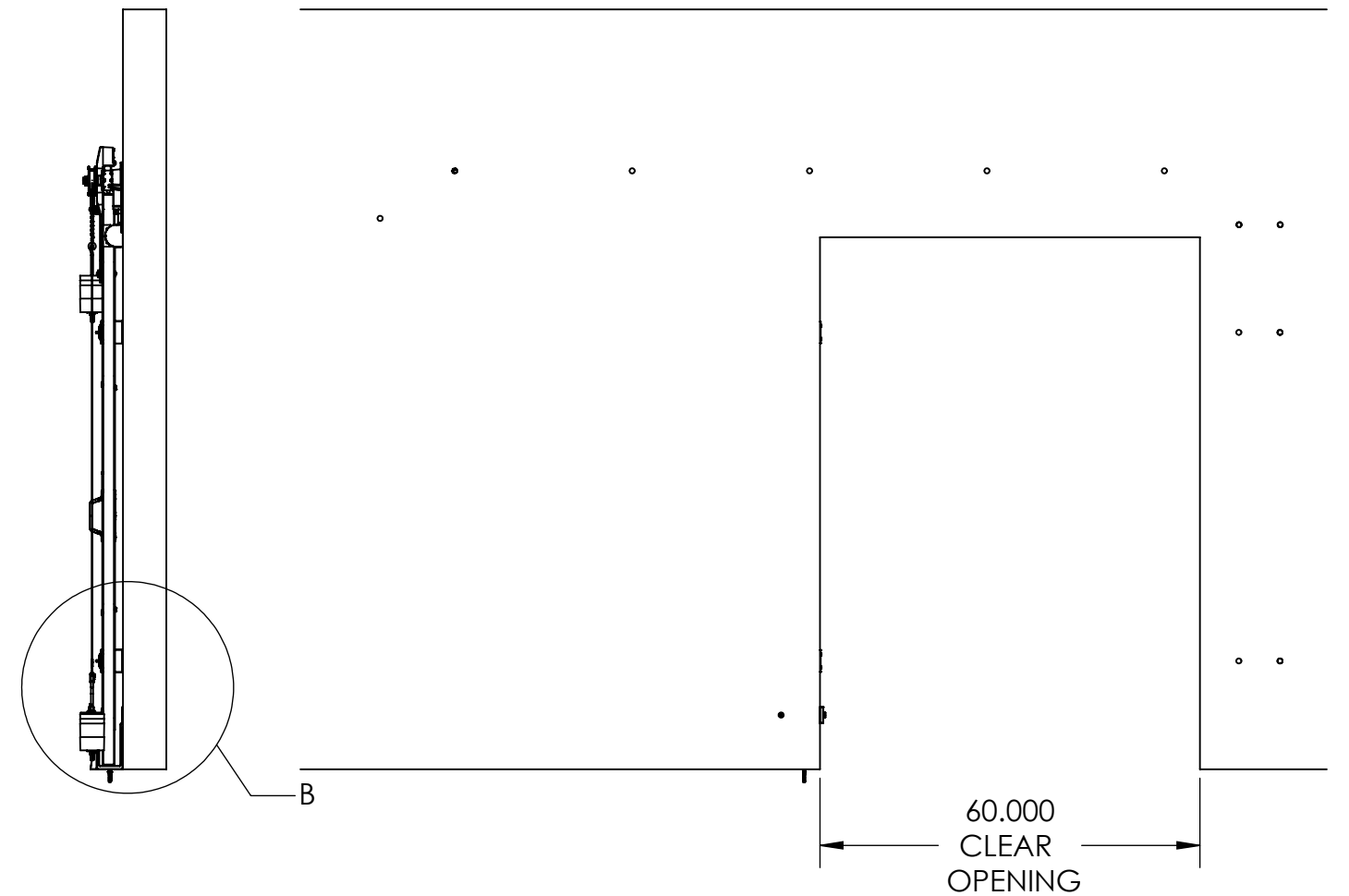
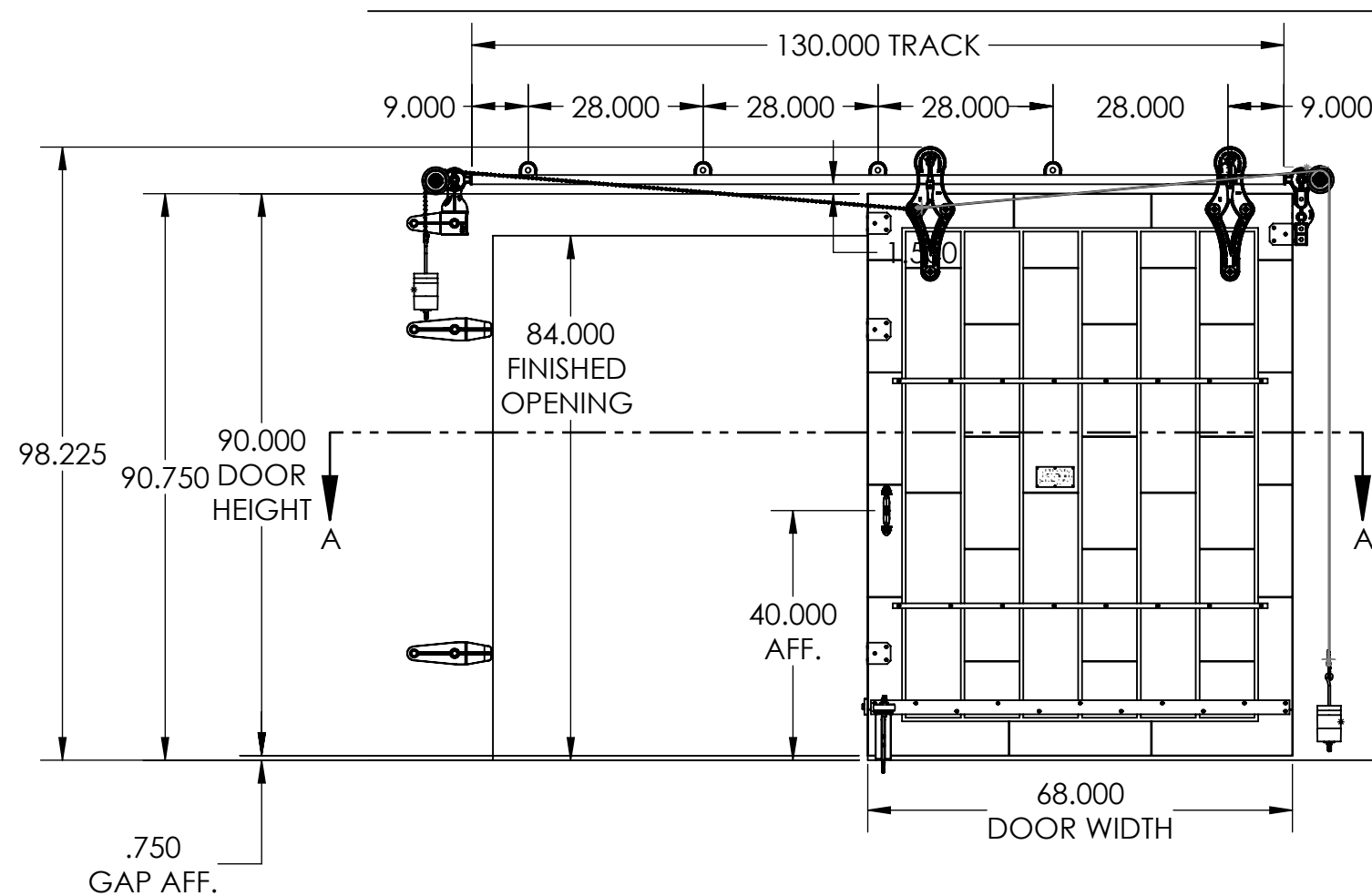
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DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 860 Allith track system with Durand's metal-clad door for 60"w x 84"h opening, right hand	
SIZE B	P/N 416-12-292
REV.	



SECTION A-A

INSIDE DOOR OPEN POSITION



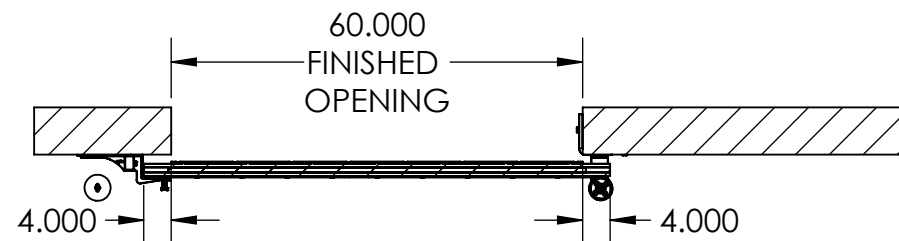
OPEN CONDITION

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

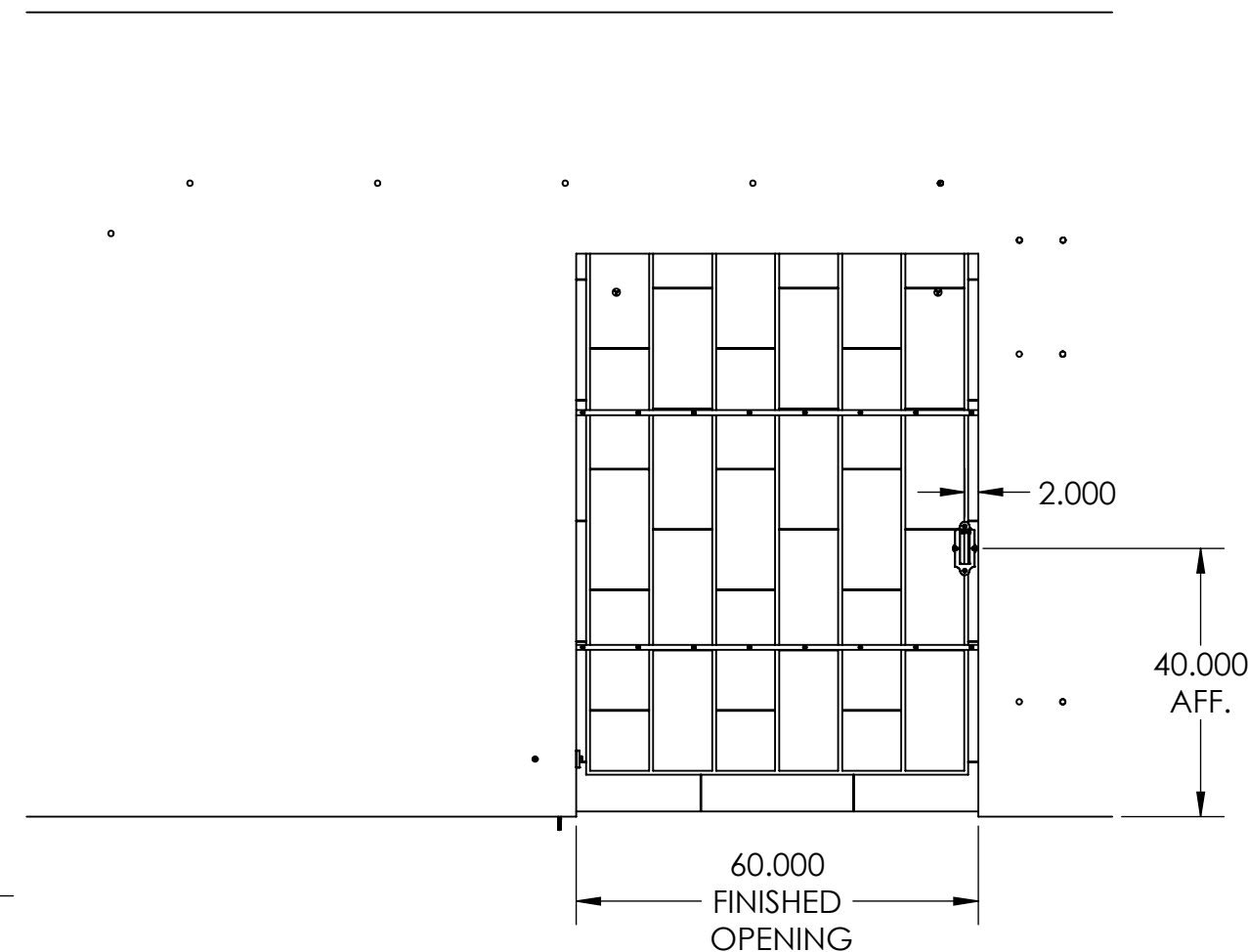
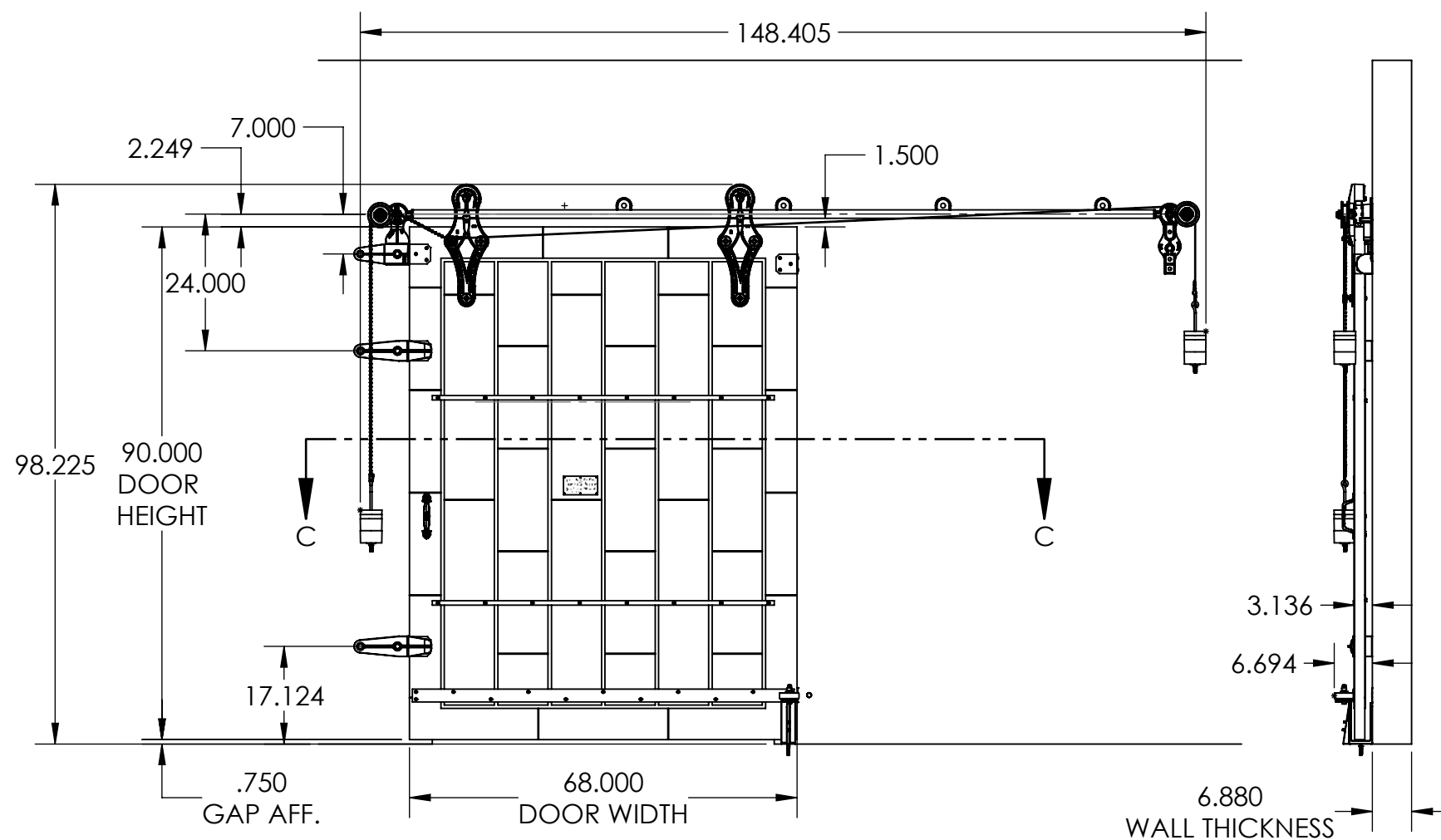
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DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 2 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:28	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 860 Allith track system with Durand's metal-clad door for 60"w x 84"h opening, right hand	
SIZE B	P/N 416-12-292
REV.	



SECTION C-C

INSIDE DOOR CLOSED POSITION



CLOSED CONDITION

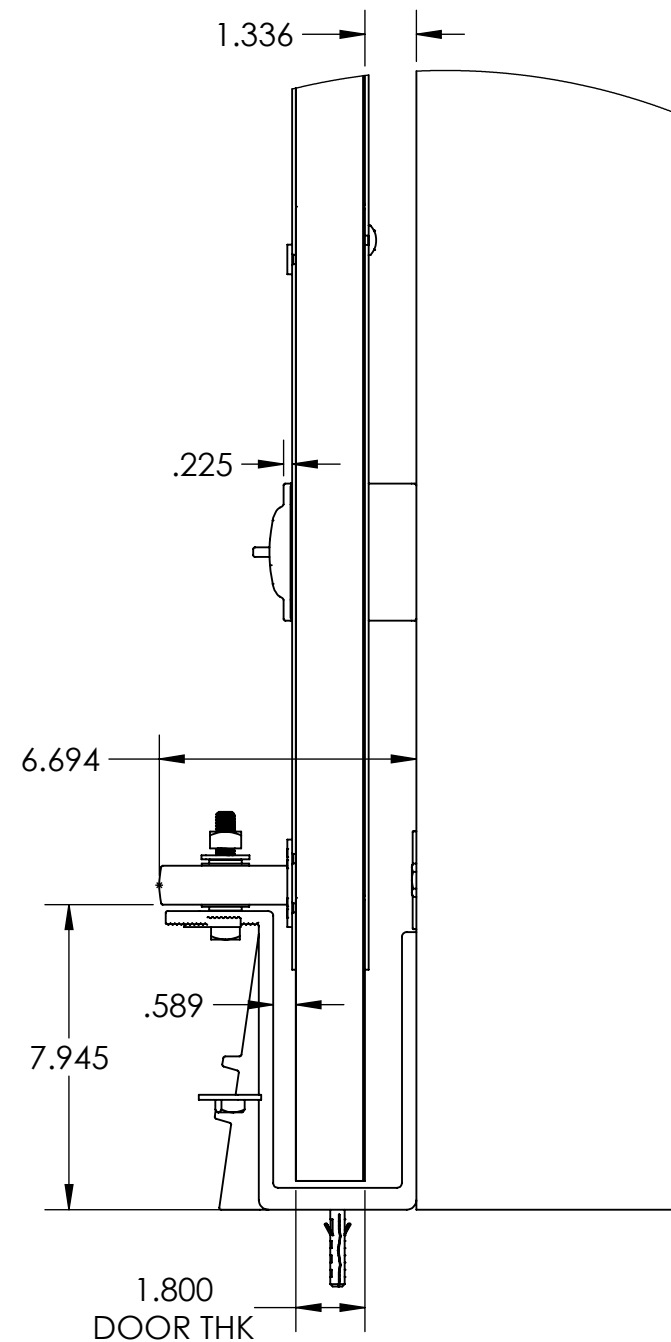
REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

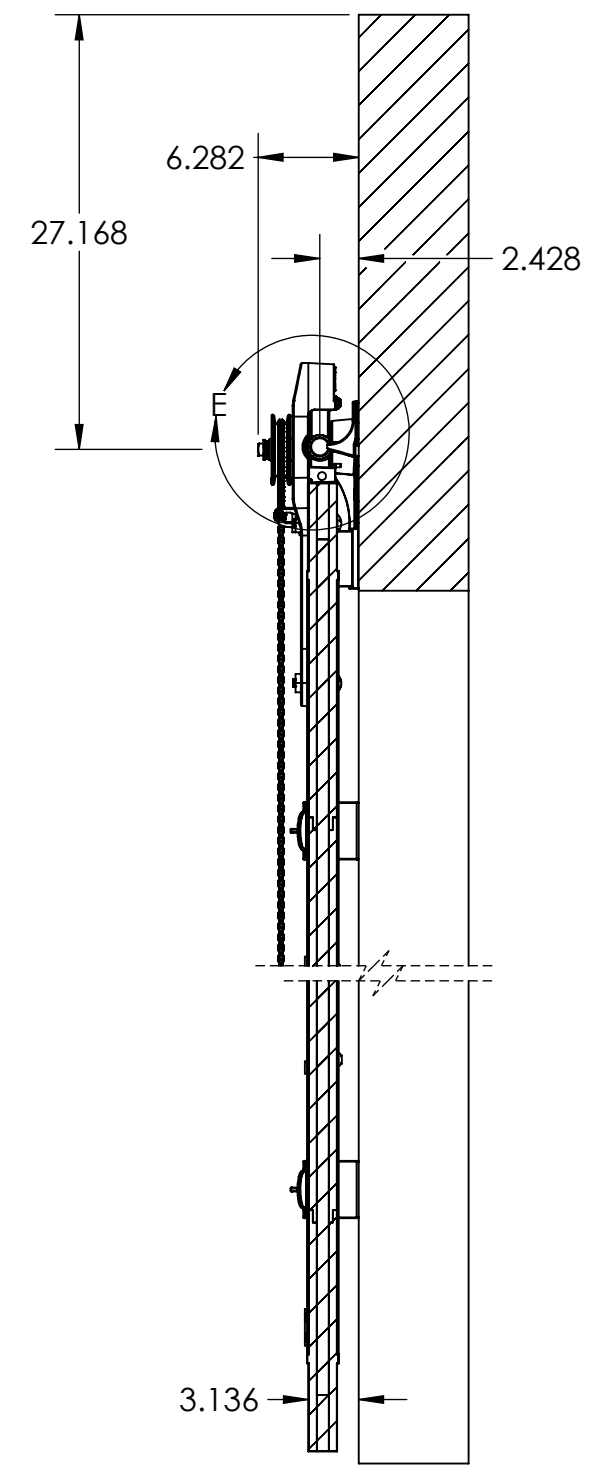
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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 3 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:28	

**ALLITH
MANUFACTURING
COMPANY**

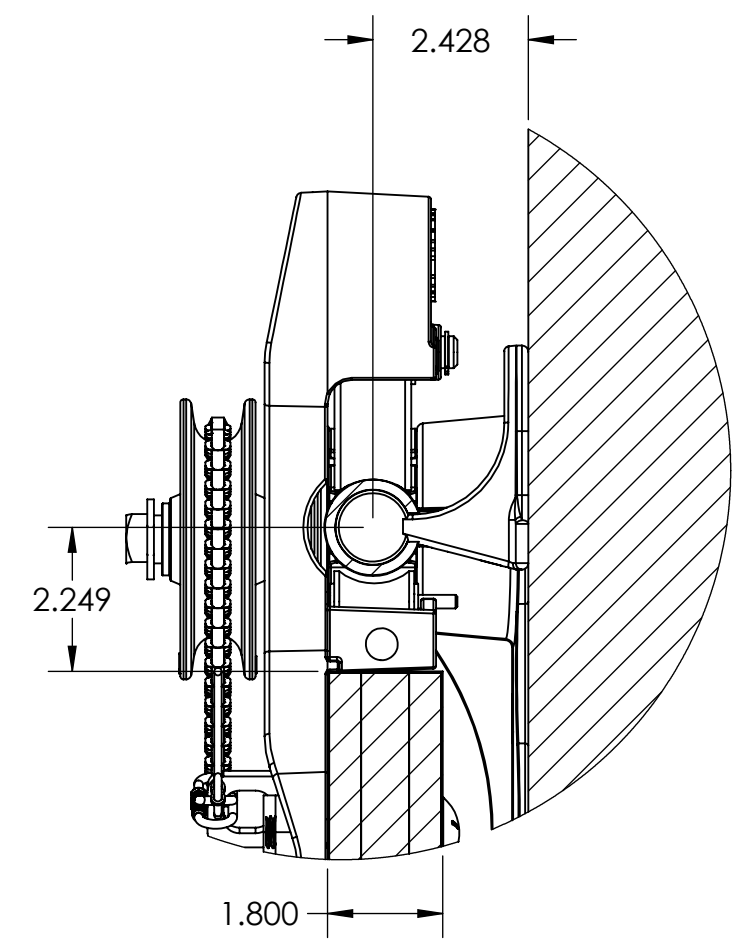
DESCRIPTION Series 860 Allith track system with Durand's metal-clad door for 60"w x 84"h opening, right hand	
SIZE B	P/N 416-12-292
REV.	



DETAIL B
SCALE 1 : 5



SECTION D-D
SCALE 1 : 12



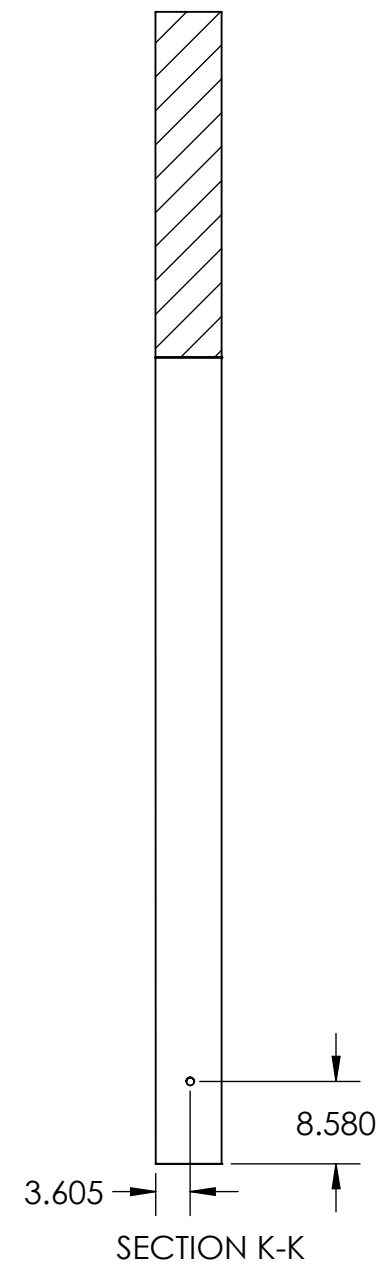
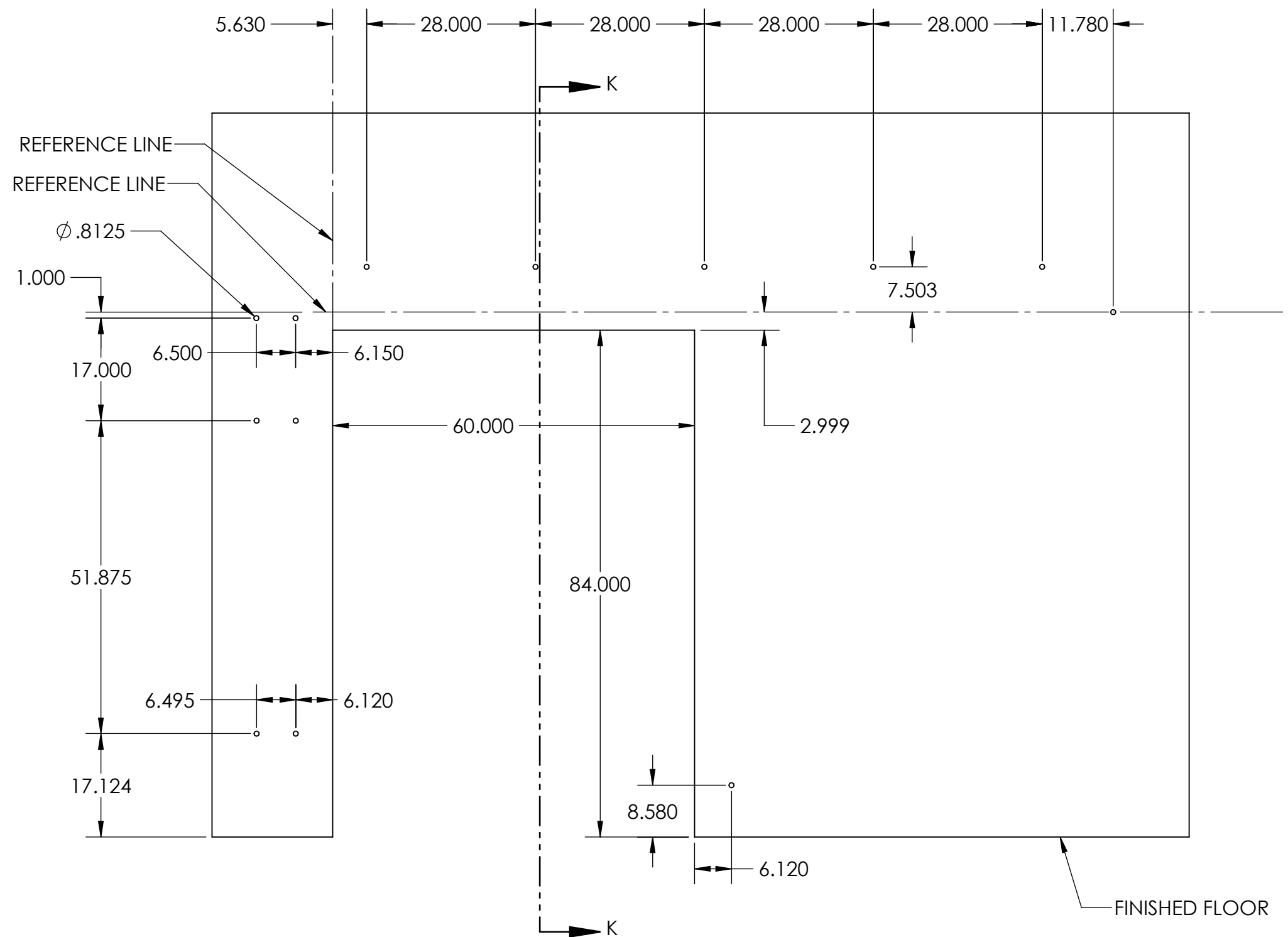
DETAIL E
SCALE 1 : 3

REV.	DESCRIPTION	DATE	BY	APPR'D
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ANGULAR= $\pm 1^\circ$
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CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION	
Series 860 Allith track system with Durand's metal-clad door for 60"w x 84"h opening, right hand	
SIZE B	P/N 416-12-292
REV.	



WALL PENETRATION HOLE CENTERS

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APPROVED BY	APPROVED DATE
SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 860 Allith track system with Durand's metal-clad door for 60"w x 84"h opening, right hand	
SIZE B	P/N 416-12-292
REV.	