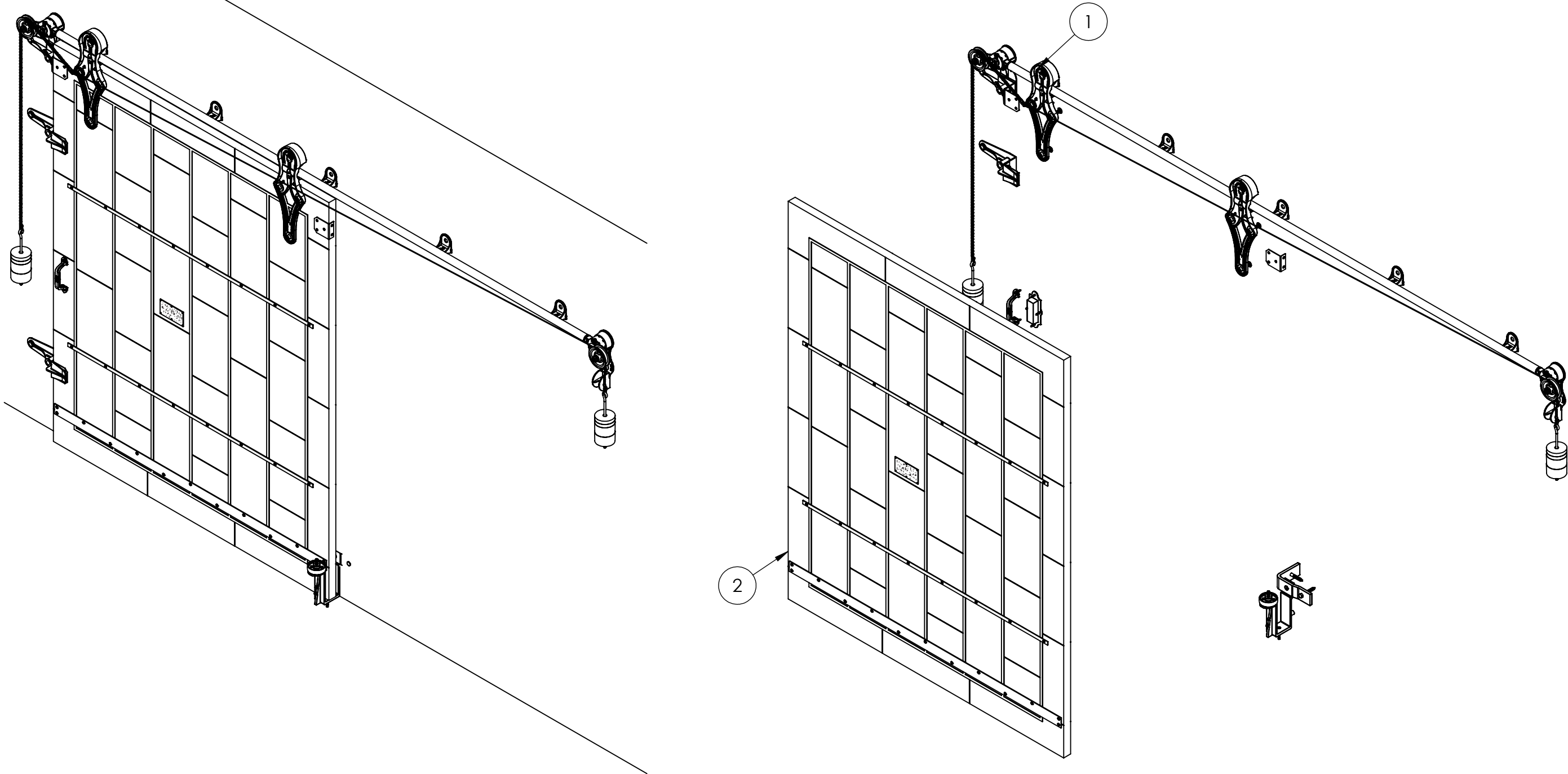


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	COLOR	SIZE	QTY.
1	316-12-310	No.864 Allith sliding fire door track system for 64" wide opening	Cast iron and steel	Black RAL 9005 (25-35 gloss)	0	1
2	820-30-522	Metal Clad Door for No.864 Series Hardware with Flat Top for 64" x 84" Opening, right hand	Sheet metal	Galvalume	72" x 90" x 1-3/4"	1

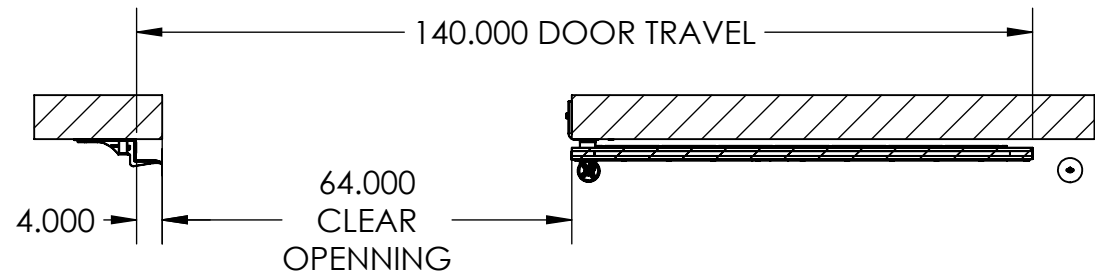


REV.	DESCRIPTION	DATE	BY	APP'D
REVISION				
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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.X= ±.030
.XX= ±.015
.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

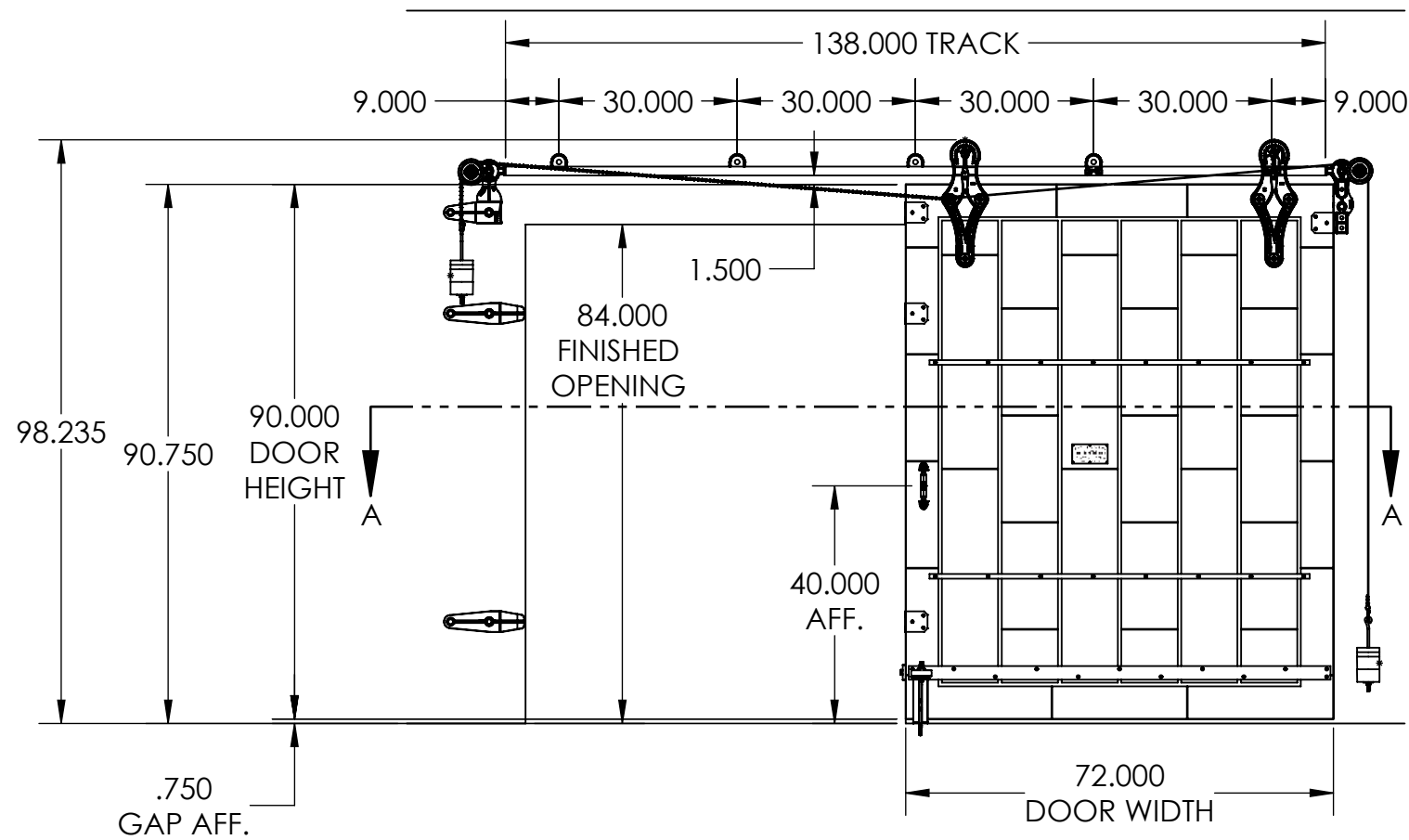
COPYRIGHTED CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE	
DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 1 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:20	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 864 Allith track system with Durand's metal-clad door for 64"w x 84"h opening, right hand	
SIZE B	P/N 416-12-312
REV.	

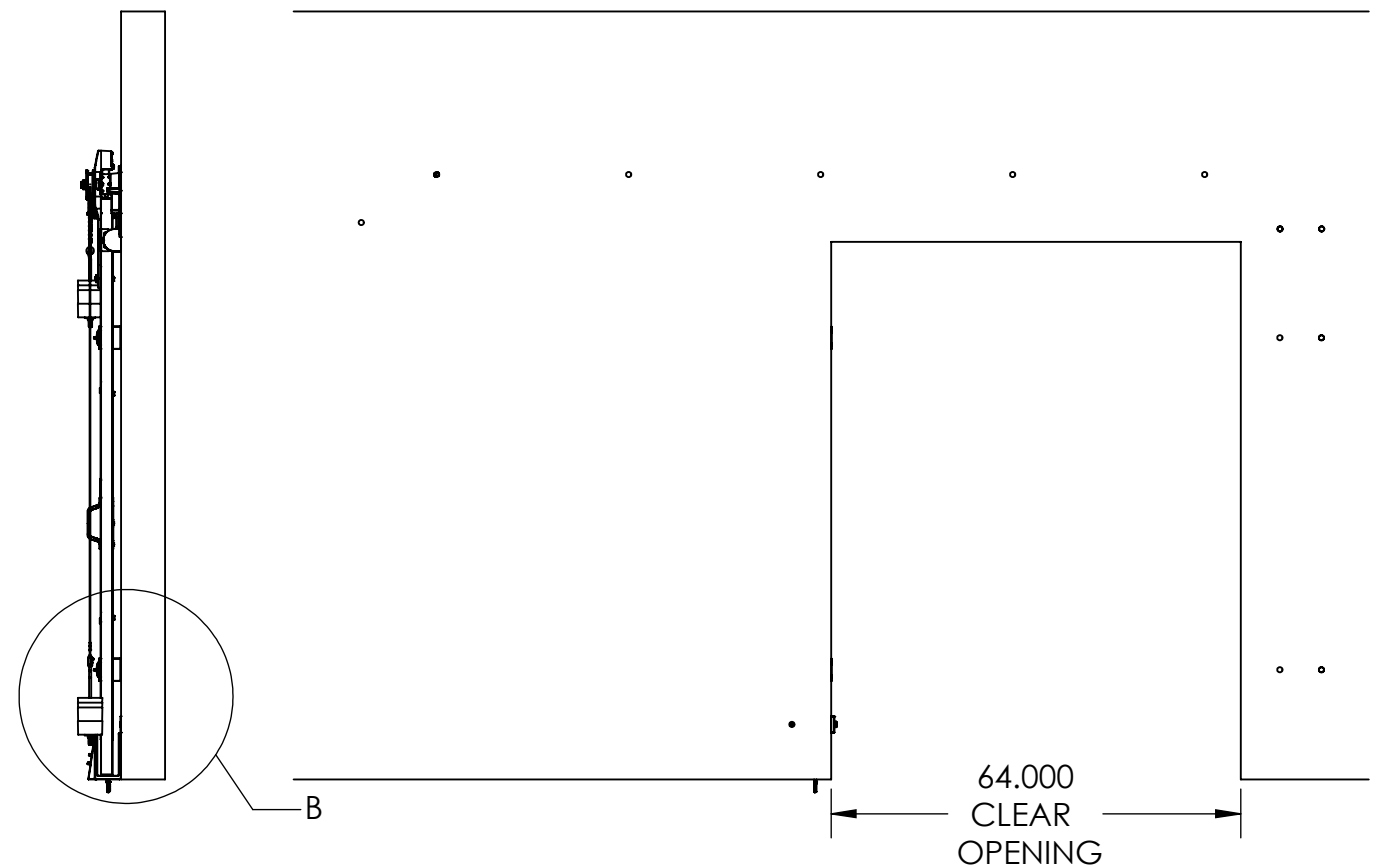


SECTION A-A

INSIDE DOOR OPEN POSITION



OPEN CONDITION



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REVISION				
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.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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DRAWN BY HT	DRAWN DATE 17-05-2025
CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 2 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

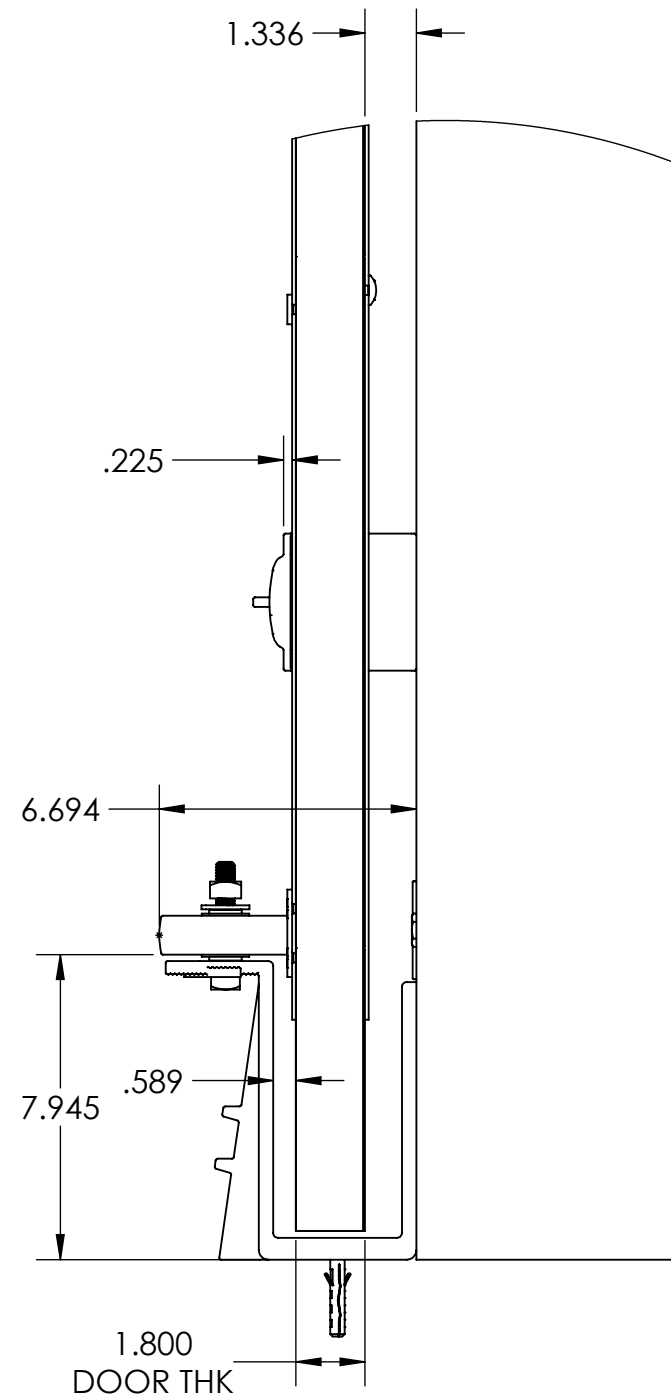
ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 864 Allith track system with Durand's metal-clad door for 64"w x 84"h opening, right hand	
SIZE B	P/N 416-12-312
REV.	



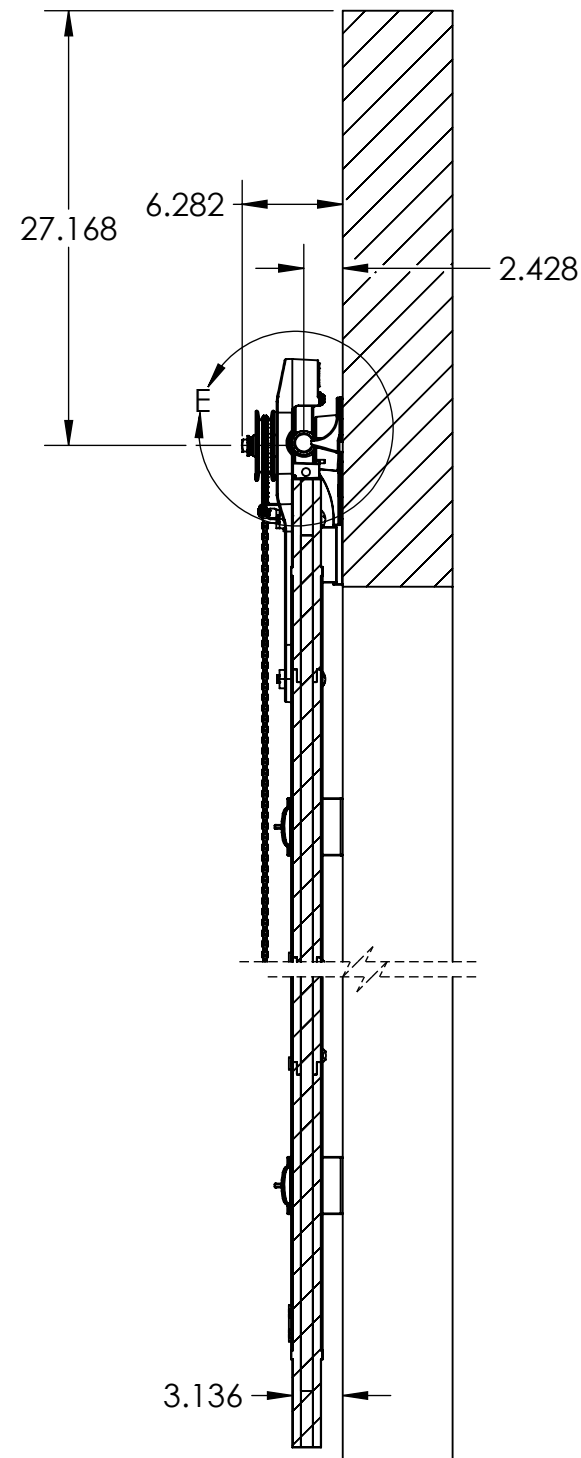
INSIDE DOOR CLOSED POSITION



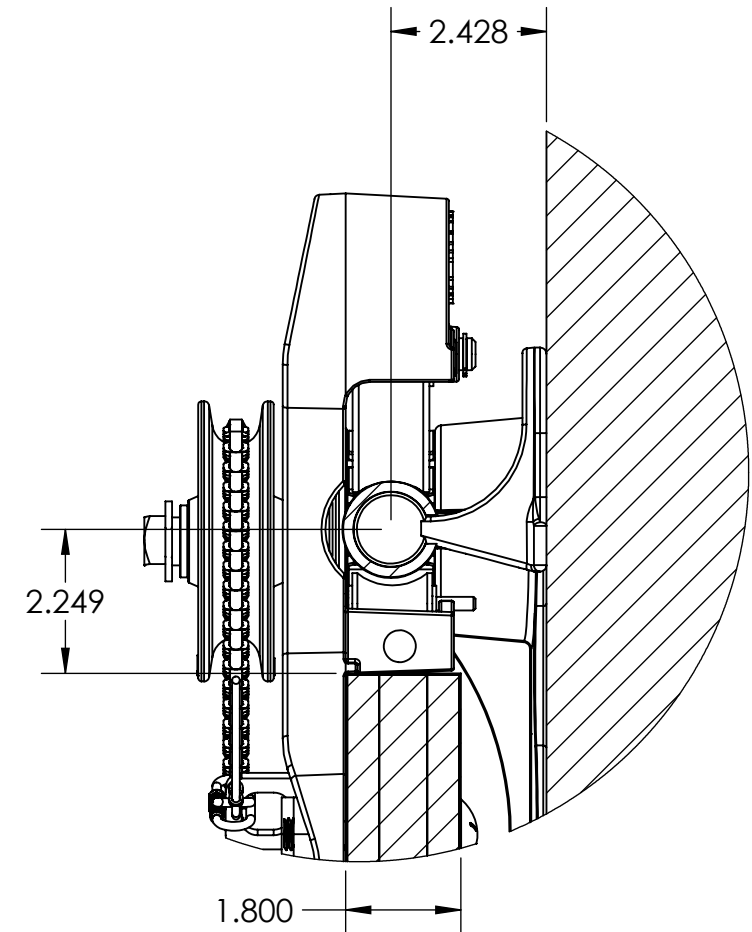
	REV.
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DETAIL B
SCALE 1 : 5



SECTION D-D
SCALE 1 : 12



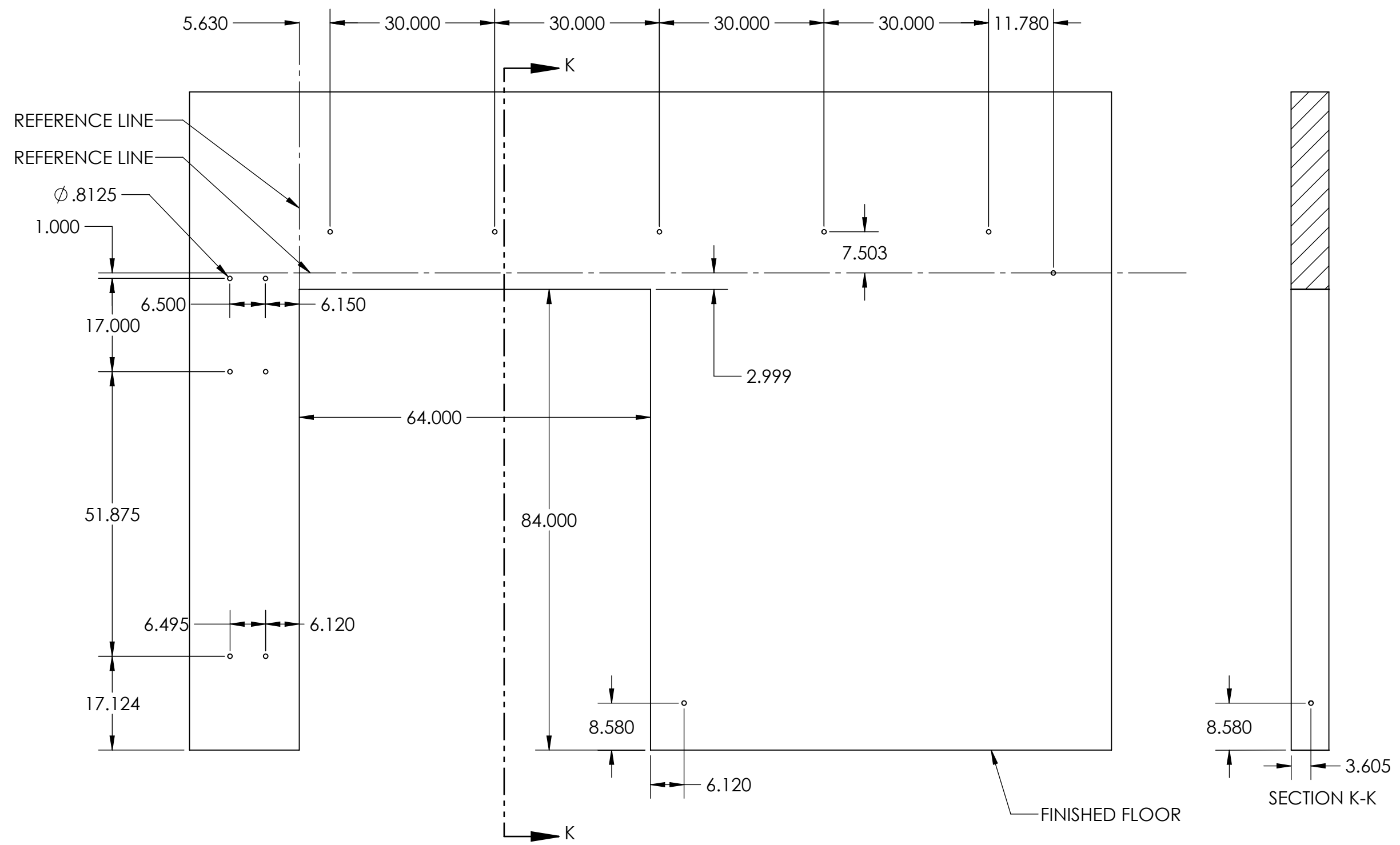
DETAIL E
SCALE 1 : 3

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.XXX= $\pm .005$
ANGULAR= $\pm 1^\circ$
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= $\pm .002$ T.I.R.
BREAK ALL SHARP EDGES

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APPROVED BY	APPROVED DATE
SHEET 4 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 864 Allith track system with Durand's metal-clad door for 64"w x 84"h opening, right hand	
SIZE B	P/N 416-12-312
REV.	



WALL PENETRATION HOLE CENTERS

REV.	DESCRIPTION	DATE	BY	APPR'D
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.XXX= ±.005
ANGULAR= ±1°
MACHINED SURFACES TO HAVE
125 RMS FINISH
CONCENTRICITY= ±.002 T.I.R.
BREAK ALL SHARP EDGES

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CHECKED BY	CHECKED BY
APPROVED BY	APPROVED DATE
SHEET 5 OF 5	THIRD ANGLE PROJECTION
SCALE: 1:30	

ALLITH MANUFACTURING COMPANY	
DESCRIPTION Series 864 Allith track system with Durand's metal-clad door for 64"w x 84"h opening, right hand	
SIZE B	P/N 416-12-312
REV.	